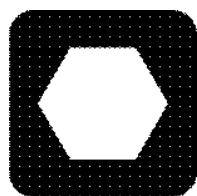


JT1220 Tier 4i

Parts Manual



Ditch Witch®

JT1220 Tier 4i

ISSUE NO. 02PL-05/11

For Replacement Copy Order P/N 053-1263

This manual contains information concerning the following models:
JT1220 Tier 4i Directional Drilling System

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FOREWORD

This manual contains illustrated parts lists to help you select quality ProTech® Replacement parts for your Ditch Witch® equipment. Using other replacement parts will lessen the productivity of your equipment.

- ◆ Part numbers enclosed in a box are no longer available from The Charles Machine Works, Inc. Your local Ditch Witch dealer may be able to locate the part for you.
- ◆ Footnotes provide more information to help you identify parts shown in the manual.
- ◆ Assembly instructions and Tech Bits articles referenced in footnotes are available through your local Ditch Witch dealer.
- ◆ Description and specifications in this book were current at publication. However, The Charles Machine Works, Inc. reserves the right to improve equipment, so this manual might not reflect the most current improvements.
- ◆ Instructions on recommended equipment use and maintenance are in the Operator's Manual that was shipped with your equipment.

Keep the following in mind when ordering ProTech replacement parts:

- ◆ Specify parts you need by part number and description, not by illustration reference numbers.
- ◆ Have equipment model and serial number on hand to help ensure you get the right parts for your machine whether it's old or new.

Thank you for buying and using Ditch Witch equipment and ProTech replacement parts.

WARRANTY

DW WARRANTY Policy
July, 2005

POLICY 1: DITCH WITCH® EQUIPMENT AND REPLACEMENT PARTS LIMITED WARRANTY POLICY

Subject to the limitation and exclusions herein, free replacement parts will be provided at any authorized Ditch Witch dealership for any Ditch Witch equipment or parts manufactured by The Charles Machine Works, Inc. (CMW) that fail due to a defect in material or workmanship within one (1) year of first commercial use (Exception: 2 years for all SK500 Attachments). Free labor will be provided at any authorized Ditch Witch dealership for installation of parts under this warranty during the first year following "initial commercial" use of the serial numbered Ditch Witch equipment on which it is installed. The customer is responsible for transporting their equipment to an authorized Ditch Witch dealership for all warranty work.

EXCLUSIONS FROM PRODUCT WARRANTY

- All incidental or consequential damages.
- All defects, damages, or injuries caused by misuse, abuse, improper installation, alteration, neglect, or uses other than those for which products were intended.
- All defects, damages, or injuries caused by improper training, operation, or servicing of products in a manner inconsistent with manufacturer's recommendations.
- All engines and engine accessories (these are covered by original manufacturer's warranty).
- Tires, belts, and other parts which are subject to another manufacturer's warranty. (Such warranty will be available to purchaser.)
- ALL IMPLIED WARRANTIES NOT EXPRESSLY STATED HEREIN, INCLUDING ANY WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY.

IF THE PRODUCTS ARE PURCHASED FOR COMMERCIAL PURPOSES, AS DEFINED BY THE UNIFORM COMMERCIAL CODE, THEN THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE FACE HEREOF AND THERE ARE NO IMPLIED WARRANTIES OF ANY KIND WHICH EXTEND TO A COMMERCIAL BUYER. ALL OTHER PROVISIONS OF THIS LIMITED WARRANTY APPLY INCLUDING THE DUTIES IMPOSED.

Ditch Witch products have been tested to deliver acceptable performance in most conditions. This does not imply they will deliver acceptable performance in all conditions. Therefore, to assure suitability, products should be operated under anticipated working conditions prior to purchase.

Defects will be determined by an inspection within thirty (30) days of the date of failure of the product or part by CMW or its authorized dealer. CMW will provide the location of its inspection facilities or its nearest authorized dealer upon inquiry. CMW reserves the right to supply remanufactured replacement parts under this warranty as it deems appropriate.

Extended warranties are available upon request from your local Ditch Witch dealer or CMW.

Some states do not allow exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply. Further, some states do not allow exclusion of or limitation of how long an implied warranty lasts, so the above limitation may not apply. This limited warranty gives product owner specific legal rights and the product owner may also have other rights which vary from state to state.

For information regarding this limited warranty, contact CMW's Product Support Department, P.O. Box 66, Perry, OK 73077-0066, or contact your local Ditch Witch dealer.

CONTENTS

Decals

Decal Location - JT1220 Tier 4i.....	8
Decal Location - Pipe Box Loader	12

Engine Components

Battery.....	40
Cooling System - Cooler Mounts.....	20
Cooling System - Fan Assembly	24
Cooling System - Radiator Plumbing.....	22
Electrical Mounting.....	34
Engine Mounts	18
Engine Oil System.....	30
Engine Service Parts.....	16
Engine Skid.....	38
Engine Throttle.....	26
Exhaust System	28
Front Fixed Hood	46
Front Hood Support	44
Front Opening Hood	48
Glow Plug Controls	36
Intake System	32
Rear Controls.....	42
Rear Fixed Hood	50
Rear Opening Hood	52

Frame Components

Assisted Makeup - Begins w/.....	64
Carriage Spindle	58
Carriage	56
Frame Tilt.....	86
Front Idler Roller	80
Fuel Tank	74
Gearbox	78
Grease Cylinder	82
Ground Drive Tracks.....	76
Pipe Guide	68
Proximity Switches - Drill Pipe	90
Proximity Switches	88
Rotating Wrench - Begins w/	70
Rotation Gear Box	62
Stabilizer	84
Stationary Wrench - Begins w/.....	72
Thrust Drive	60
Thrust Drive	66

Operator's Station

Electrical Strike System	106
ESID Module & Gauge Panel.....	100
Ground Drive Control	108
Left Console.....	98
Operator Seat	96

Operator Station Floor	94
Right Console	104
Vandal Cover	102

Hydraulics

Anchor Hydraulics	132
Auxiliary Hydraulics	136
Drilling Fluid Motor Hydraulics	140
Fan Drive Hydraulics	138
Filter And Reservoir Hydraulics	116
Frame Tilt Hydraulics	154
Front Thrust Hydraulics	126
Ground Drive Hydraulics	130
Hydraulic Cylinder (2.0" X 1.0")	160
Hydraulic Cylinder (3.0" X 1.5")	162
Hydraulic Cylinder (3.5" X 1.75")	164
Hydraulic Cylinder (3.5" X 1.75" X 2")	166
Hydraulic Valve Parts	158
Hydraulic Oil Cooler Plumbing	118
Lubricator Hydraulics	134
P.O.R. Hydraulics	128
Pipe Box Shift Hydraulics	152
Pipe Grip Hydraulics	146
Pipe Lift Hydraulics	150
Pump Stack Mounting	112
Pump Stack Supply & Return	114
Pump/ Selector Hydraulics	122
Rotating Wrench Hydraulics	142
Rotation Hydraulics	120
Selector Hydraulics	124
Shuttle Hydraulics	148
Stabilizer Hydraulics	156
Stationary Wrench Hydraulics	144

Anchor Systems

Anchor System - Begins w/.....	170
Anchor Valve/Lubricator Mount	172
Auto-Luber Assembly	180
Grease Pump	174
Lubricator Nozzle & Applicator.....	178
Lubricator Valve	176

Fluid System

Drilling Fluid Plumbing	188
Drilling Fluid Pump Plumbing - Begins w/	184
Drilling Fluid Pump	186
Drilling Fluid Transfer	190

Continued

CONTENTS

Pipe Loader Systems

Lifters	194
Pipe Box.....	206
Pipe Loader Valve/ Covers	202
Pivot Arm	204
Shuttle Guard.....	200
Shuttle Mount.....	198
Shuttle.....	196

Electrical

*See technical supplement for further
electrical information **053-1350**

Accessories

Antifreeze Tank.....	212
Canopy.....	218
Pipe Box Loader.....	224
Softcab	220
T18B Tie Down Kit	222
Transport Pipe Box	226
Umbrella.....	214
Heated Greaser	216

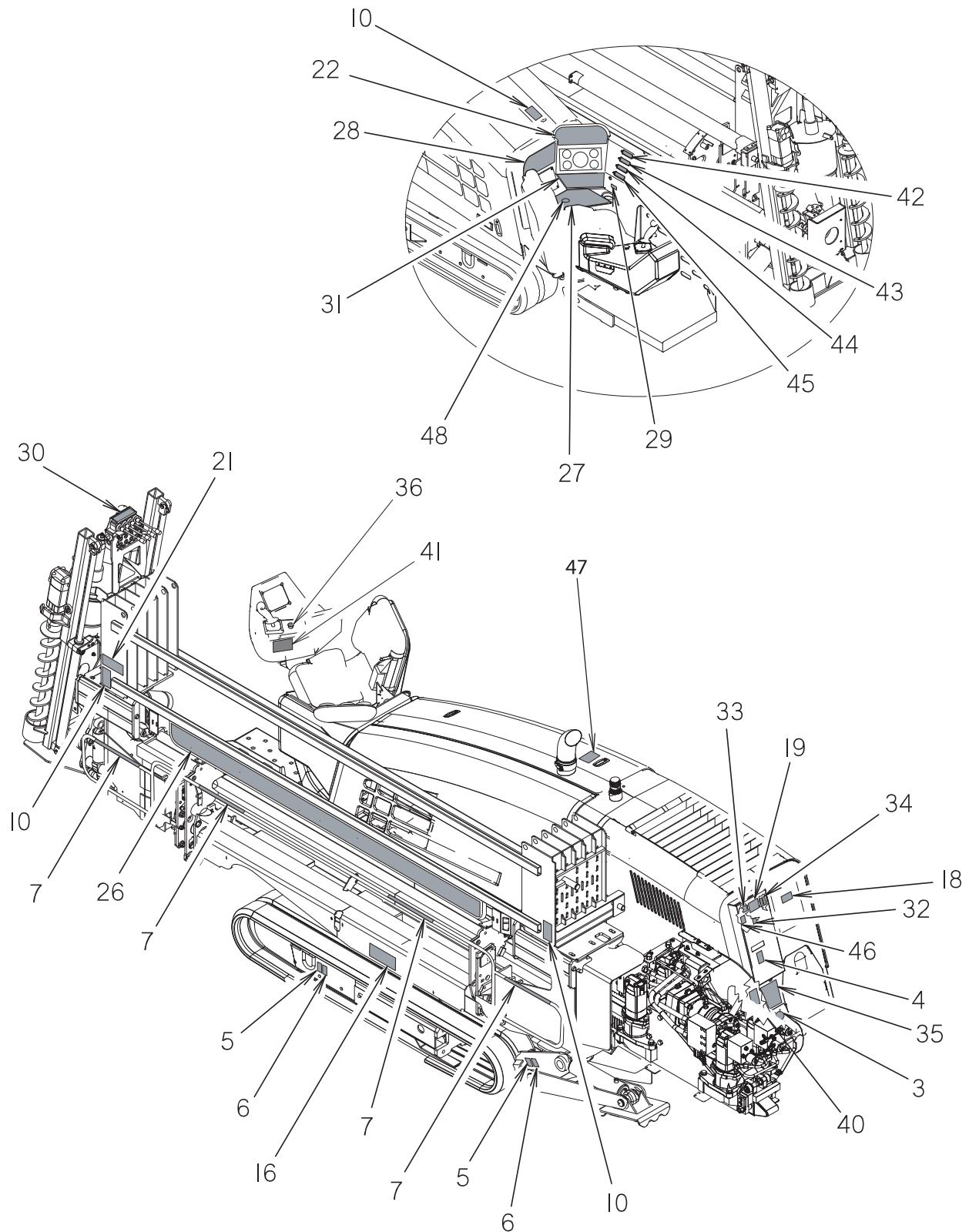
Miscellaneous

Bolt/Nut Torque Chart	230
Filters	234
Optional Kits	234
Parts Manual Change Request	235
Related Publications	234
Replacement O-Ring Chart.....	233
Warranty Registration	237

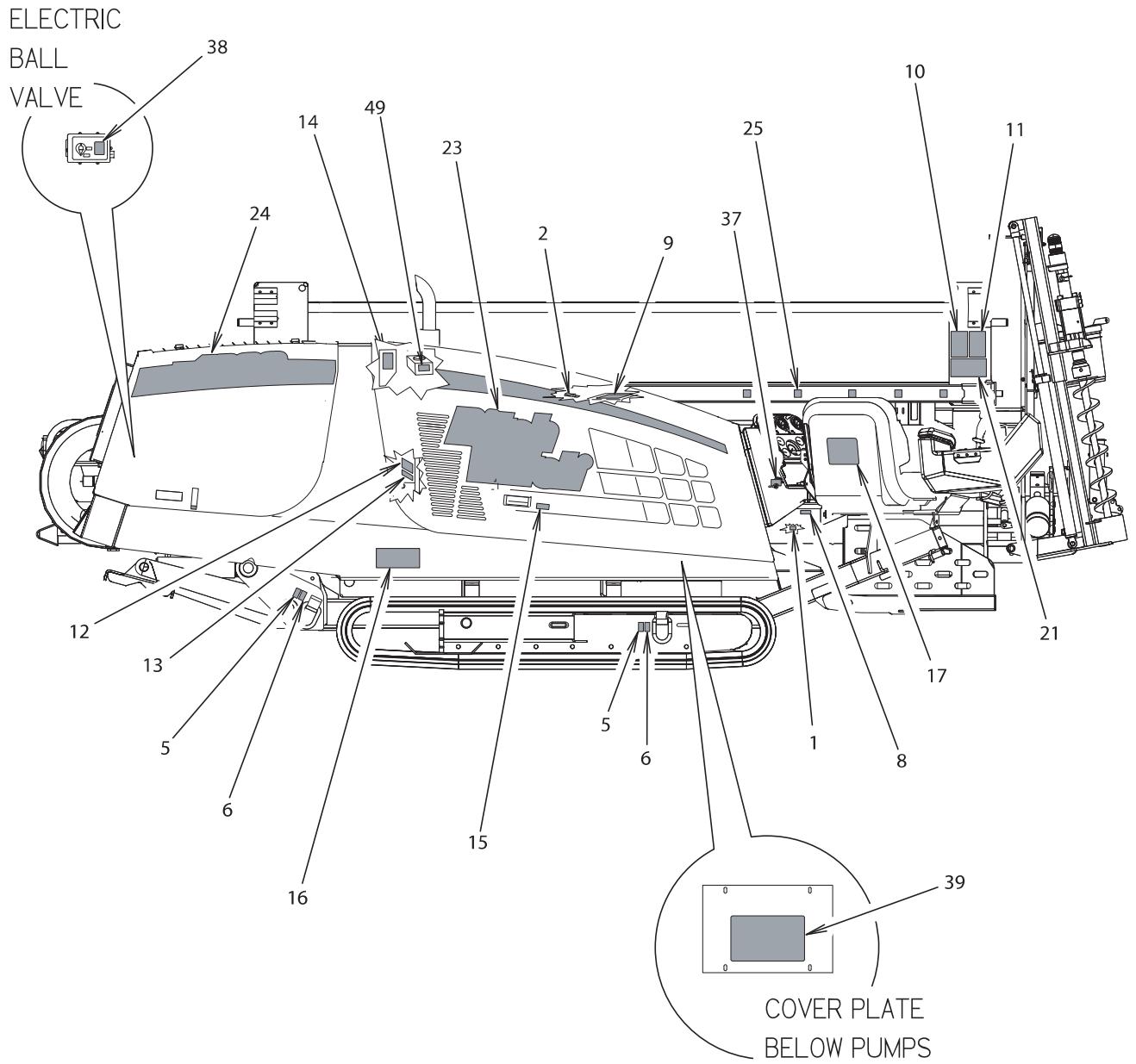
DECALS

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DECAL LOCATION JT1220T4i



DECAL LOCATION
JT1220T4i



DECAL LOCATION

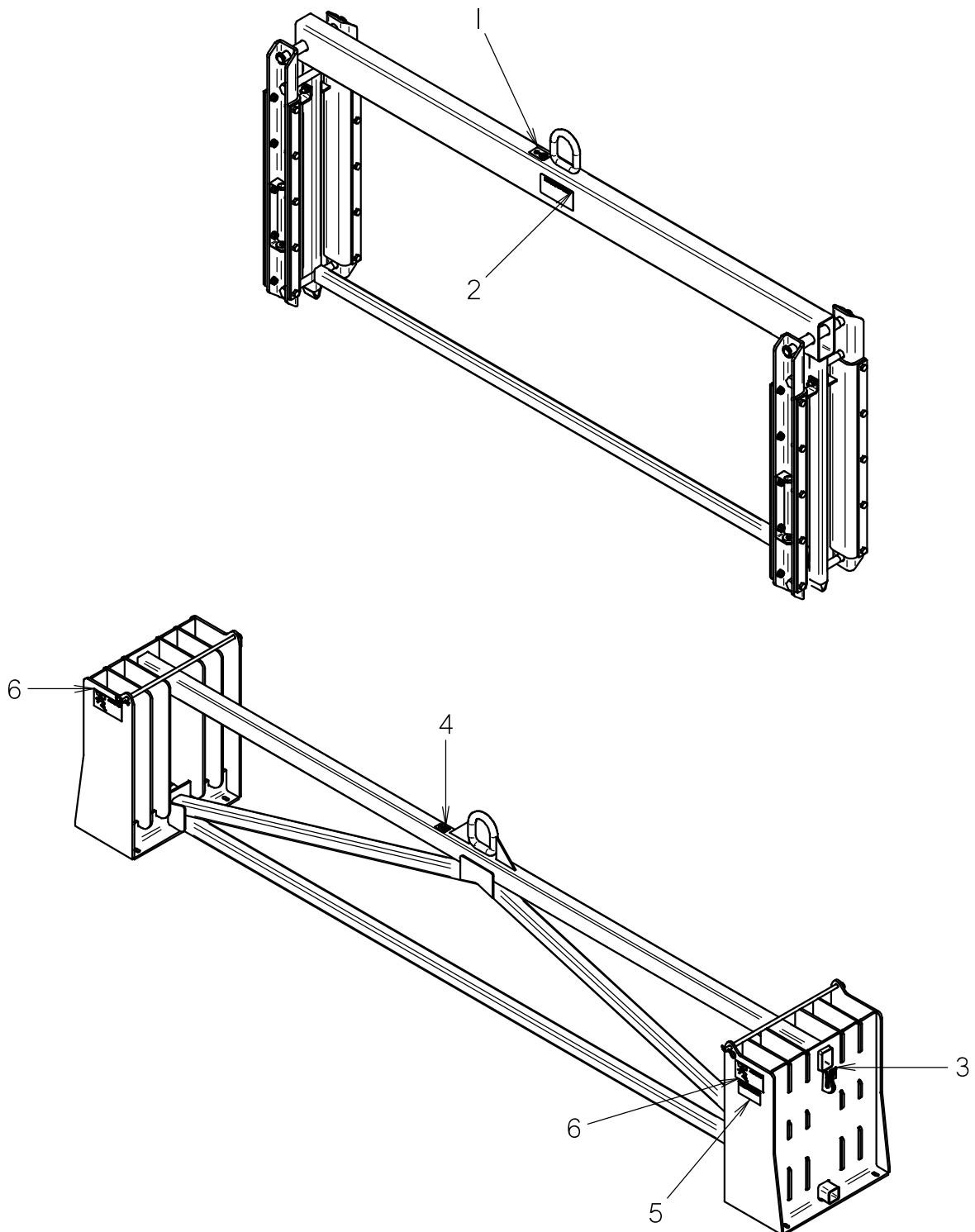
JT1220T4i

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	270-2400	1	DECAL KIT - JT1220T4i	
I	273-267	1	DITCH WITCH BATTERY	
2	270-2285	1	FAN SWITCH	
3	700-062	1	DIESEL FUEL CAP	
4	274-724	1	ONE CALL NOTIFICATION	
5	274-442	4	LIFT LOCATION	
6	274-318	4	TIE DOWN LOCATION	
7	275-230	4	DANGER STRIPE 1.75" x 18"	
8	275-203	1	BATTERY	
9	270-2286	1	RELAY DECAL	
I0	275-I84	4	WARNING MOVING PARTS	
I1	273-278	1	DANGER WRENCH	
I2	274-I98	1	NOTICE OIL LEVEL	
I3	275-I20	1	RESERVOIR (THF)	
I4	275-355	1	CAUTION HOT PARTS	
I5	275-400	1	NOTICE OIL LEVEL	
I6	274-049	2	DANGER ELECTROCUTION	
I7	274-854	1	LOGO PLACARD	
I8	275-048	1	IMPORTANT SAFETY RULES	
I9	275-449	1	DITCH WITCH LOGO PLACARD	
20	274-291	1	SOUND POWER I/O	SEE FOOT NOTE I
21	275-I97	2	DANGER ROTATING SHAFT	
22	273-407	1	GAUGE PANEL	
23	273-434	1	DITCH WITCH	
24	273-435	1	JTI220 W/ STRIPE	
25	273-444	1	PIPE BOX NUMBERS	
26	273-445	1	PIPE BOX STRIPE/MODEL ID	
27	700-067	1	CONTROL PANEL	
28	700-068	1	SWITCH PANEL	
29	700-069	1	IGNITION PANEL	
30	700-071	1	STAKE DRIVER	
31	700-092	1	SWITCH PANEL	
32	273-I98	1	TRACKER CONTROL	
33	273-482	1	IGNITION SWITCH	
34	700-I46	1	TRACK SWITCH	
35	700-I47	1	FRAME TILT	
36	275-222	1	ENGINE STOP	
37	700-I91	1	MASTER DISCONNECT SWITCH	
38	273-567	1	NOTICE NOT MANUAL SHUTOFF	
39	273-569	1	JTI220 TEST PORT LOCATIONS	
40	274-780	1	JET TRAC PATENT (S)	
41	700-245	1	RIGHT CONTROL	
42	270-2332	1	LED DISPLAY	
43	270-I405	1	LED DISPLAY	
44	270-I406	1	LED DISPLAY	
45	270-2333	1	LED DISPLAY	
46	273-061	1	START ASSIST	
47	273-459	1	WARNING EXPLOSION	
48	274-940	1	INDICATOR	
49	270-I504	1	NOTICE COMPLETE FILL	

FOOTNOTES

1. NOT PART OF KIT.

PIPE BOX LOADER DECAL LOCATION



PIPE BOX LOADER DECAL LOCATION

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	274-442	1	LIFT LOCATION	
2	270-1018	1	PIPE BOX LOADER WEIGHT	
3	274-318	2	TIE DOWN LOCATION	OPPOSITE ENDS
4	274-442	1	LIFT LOCATION	
5	273-642	2	TRANSPORT BOX WEIGHT	JT2020 ONLY. 270-1016 USED ON JT1220, OPPOSITE CORNERS
6	275-326	4	WARNING, CRUSHING WEIGHT	OPPOSITE SIDES

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FOOTNOTES:

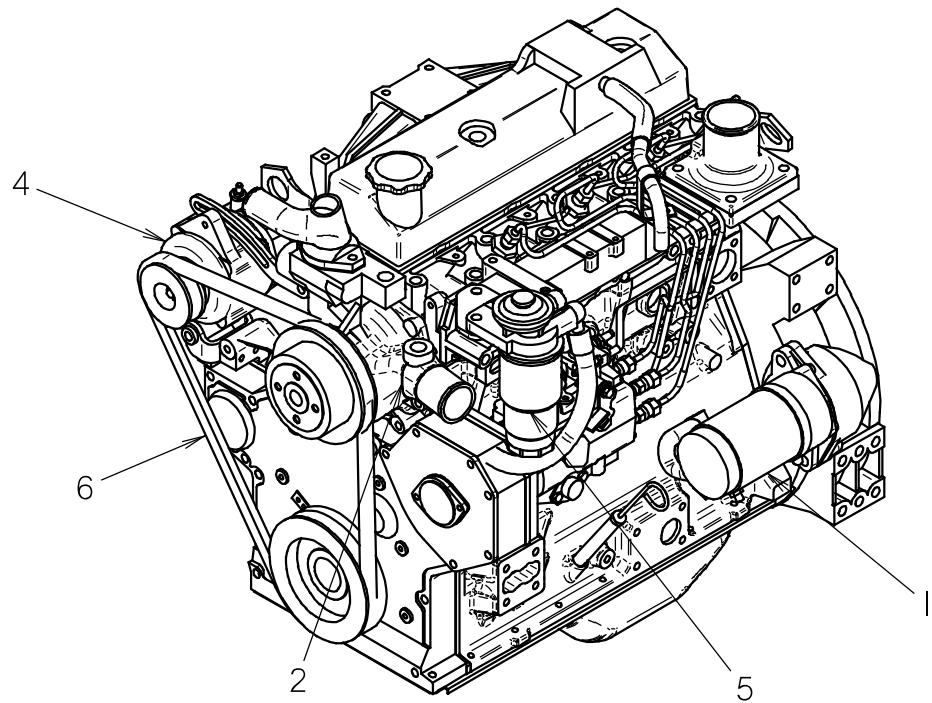
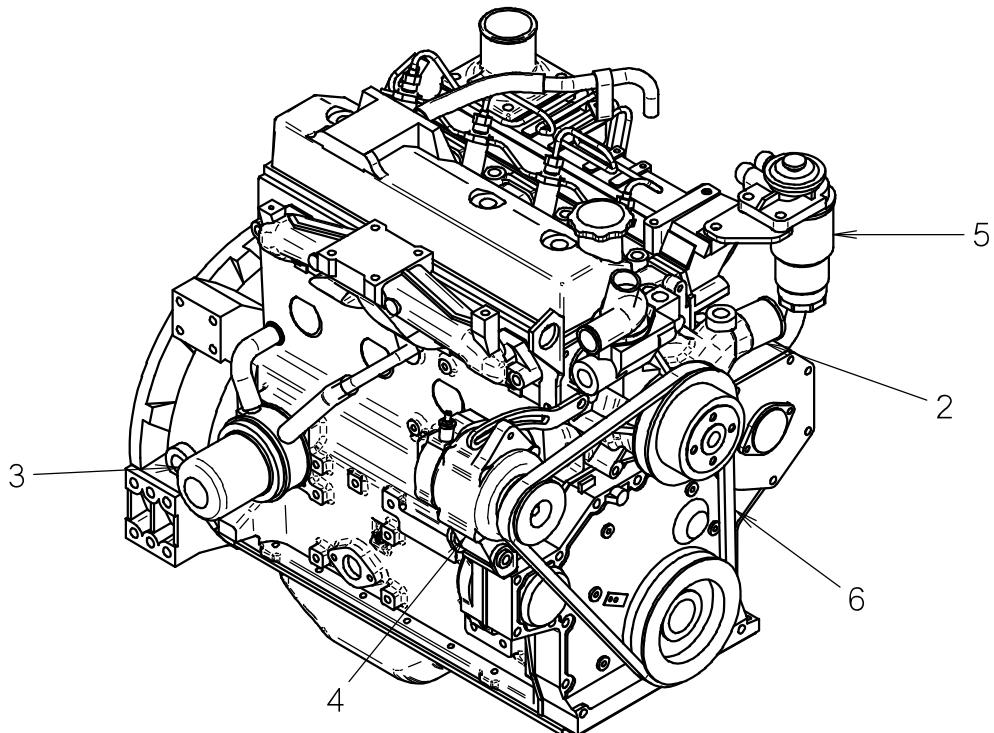
NOTE:

NOTES:

ENGINE COMPONENTS

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ENGINE SERVICE PARTS



ENGINE SERVICE PARTS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	195-1320	1	ENGINE CUMMINS B3.3NA	
1	194-458	1	STARTING MOTOR	
2	194-459	1	WATER PUMP (CUMMINS B3.3)	
3	194-454	1	ENGINE OIL FILTER	
4	194-462	1	ALTERNATOR 12V/160A (B3.3)	
5	194-461	1	FUEL FILTER ELEMENT (B3.3)	
6	170-463	1	FAN BELT	

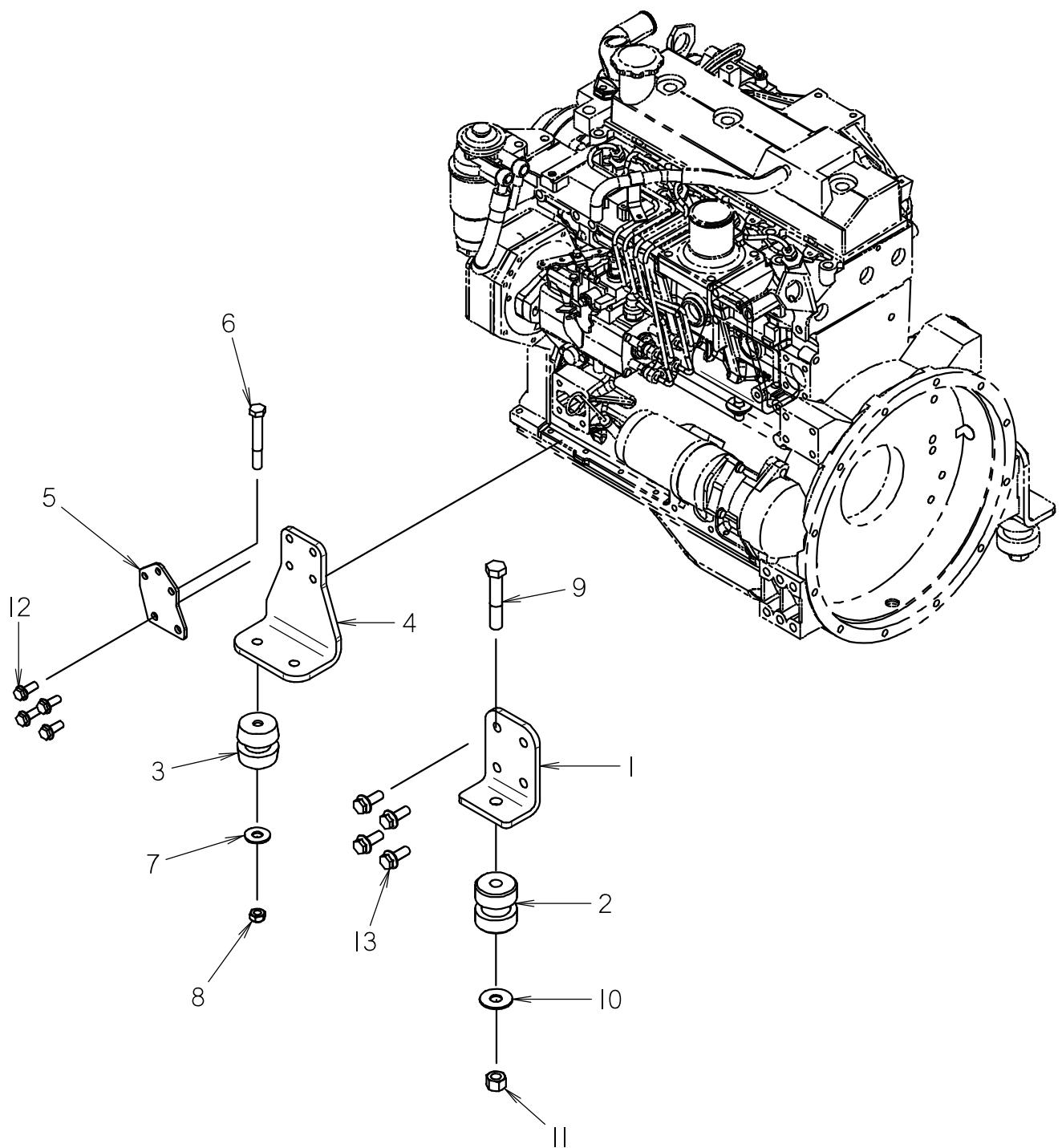
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500-2084 FLUID LEVEL SENSOR

FOOTNOTES:

NOTE:

ENGINE MOUNTS



ENGINE MOUNTS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	314-764	2	REAR ENGINE MOUNT	
2	I16-217	2	SHOCK MOUNT (2-PIECE KIT)	
3	I17-559	2	ISOLATOR	
4	300-5374	2	FRONT ENGINE MOUNT	
5	300-5404	1	BRACKET	
6	I06-336	2	SCREW (M12-L.75 X 90MM)	
7	I05-071	2	WASHER (1/2")	
8	I06-685	2	LOCKNUT(M12-L.75,PRV TRQ,10.9)	
9	I06-810	2	SCREW (M16-2.00 X 90MM, 10.9)	
I0	I05-359	2	WASHER (5/8)	
I1	I06-545	2	LOCKNUT (M16-2.0,PRV TRQ,10.9)	
I2	I06-724	8	FLG SCREW (M10-L.50 X 25MM)	USE LOCTITE 242 OR EQUIVALENT
I3	I06-469	8	FLG SCREW (M12-L.75 X 30MM)	USE LOCTITE 242 OR EQUIVALENT

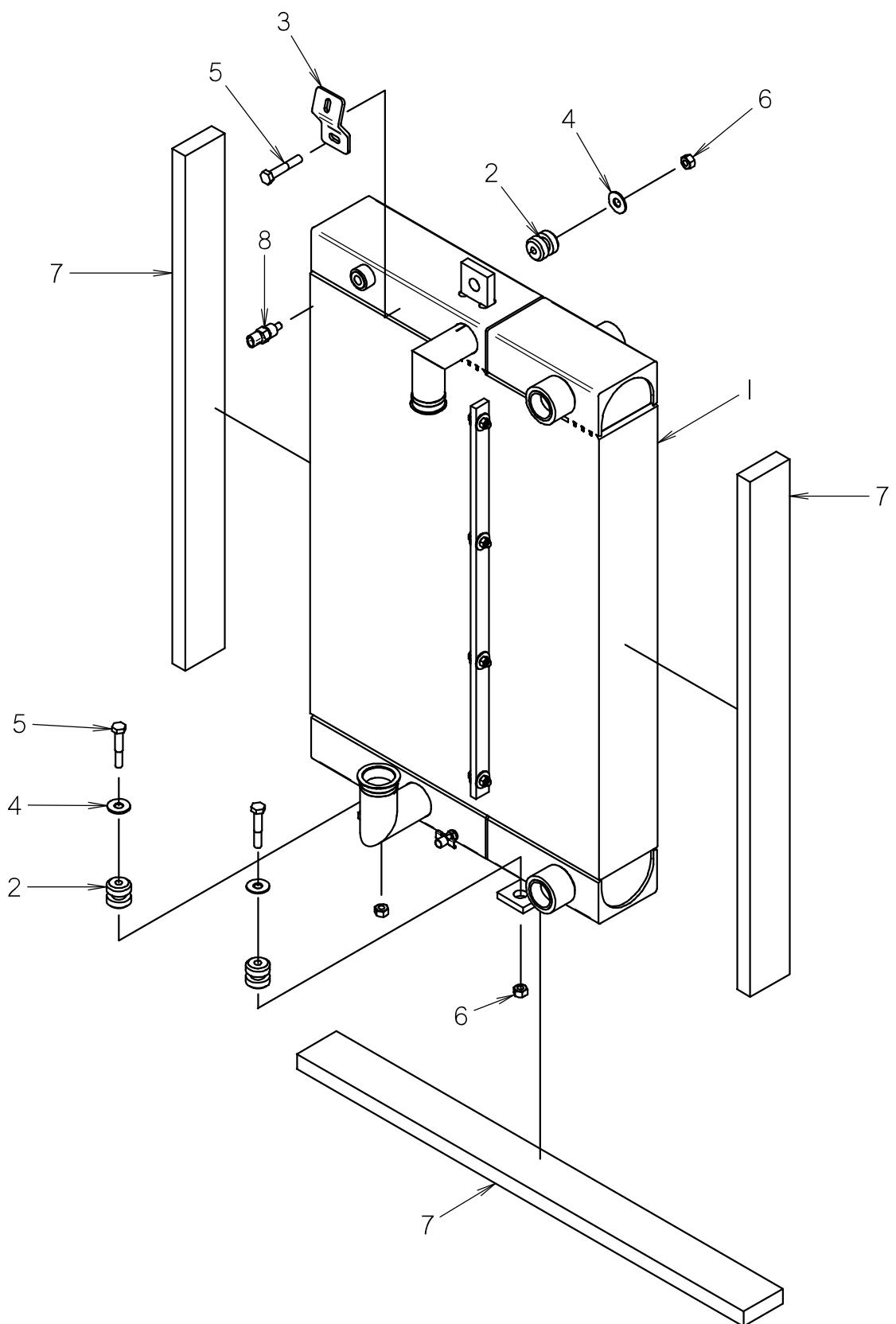
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FOOTNOTES:

NOTE:

01

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COOLING SYSTEM - COOLER MOUNTING

COOLING SYSTEM - COOLER MOUNTING

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I95-I359	1	COOLER	
2	I16-I28	3	SHOCK MOUNT	
3	300-5380	1	BRACKET	
4	I05-059	3	WASHER (7/16")	
5	I06-628	3	SCREW (M10-I.50 X 60MM)	
6	I05-894	3	LOCKNUT(M10-I.50,PRV TRQ,10.9)	
7	I18-I68	3	SOUND INSULATION	
8	I25-I434	1	COOLANT TEMP SENSOR	

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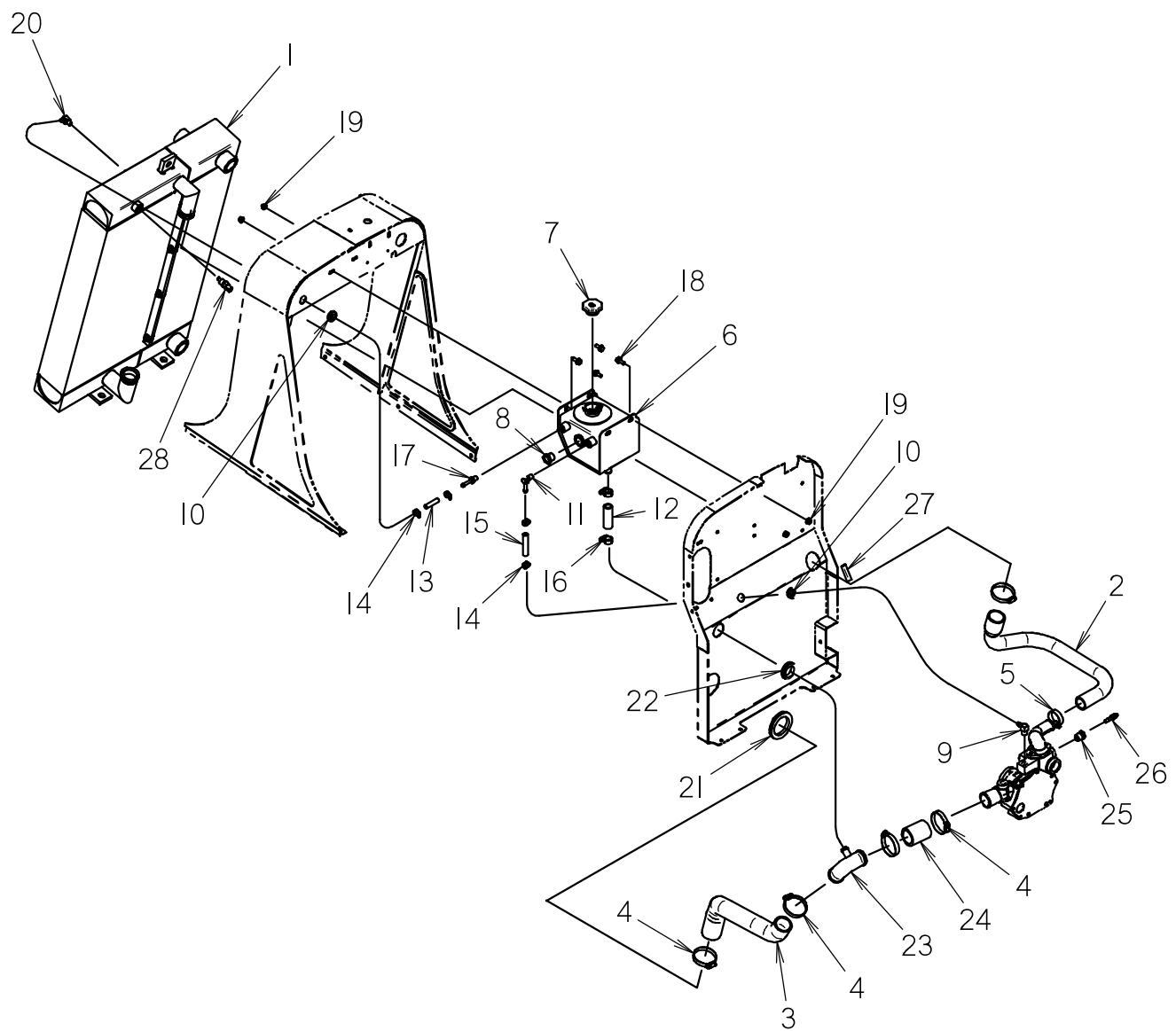
FOOTNOTES:

NOTE:

01

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COOLING SYSTEM - RADIATOR PLUMBING



COOLING SYSTEM - RADIATOR PLUMBING

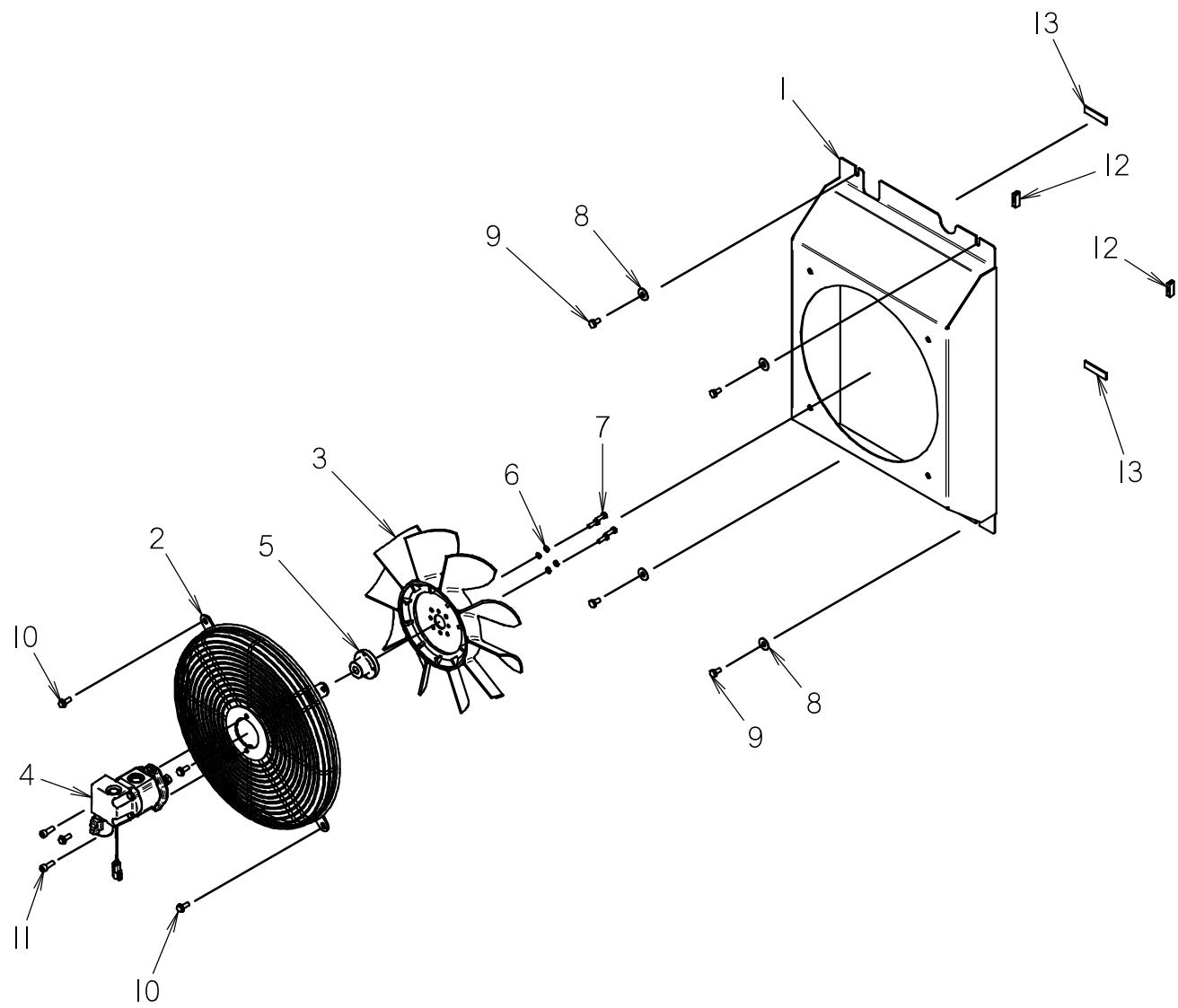
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I95-I359	1	COOLER	
2	I95-I330	1	RADIATOR HOSE - UPPER	
3	I95-I331	1	RADIATOR HOSE - LOWER	
4	II0-I34	5	WORM CLAMP (2.062" TO 2.750")	
5	II0-I33	1	WORM CLAMP (1-1/16" TO 1-15/16")	
6	300-5506	1	EXPANSION TANK	
7	III-084	1	RADIATOR CAP (16 PSI)	
8	II0-549	1	SIGHT GAUGE (12N)	
9	I53-871	1	S/O COUPLER (04N-06H90, BRS)	
I0	II5-069	2	GROMMET (3/4")	
II	I55-288	1	S/O COUPLER (04N-06H90)	
I2	II6-75I	19	BULK HOSE (3/4", SOLD PER FT)	USE 1 @ 19"
I3	II6-I08	II	BULK HOSE (5/16", SOLD PER 1")	
I4	II0-249	4	WORM CLAMP (1/4" TO 5/8")	
I5	II6-88I	15	BULK HOSE (3/8", SOLD PER FT)	
I6	II0-217	2	WORM CLAMP (7/16" TO 1")	
I7	I55-I62	1	S/O COUPLER (04N-05H)	
I8	I06-I62	4	FLG SCREW (M8-1.25 X 20MM, GD8)	
I9	I06-386	4	FLG LOCKNUT (M8-1.25)	
20	I55-I64	1	S/O COUPLER (04N-05H90)	USE 567 LOCTITE OR EQUIVALENT
21	I05-I050	1	GROMMET (2-1/2")	
22	II5-320	1	GROMMET (1-1/2")	
23	I95-I448	1	S/O COUPLER (28H-28H90-I2H)	
24	I95-I452	3	BULK HOSE (1-3/4 ", SOLD PER 1")	USE 1 @ 3"
25	2I7-247	1	WATER TEMP ADAPTOR	
26	2I7-565	1	TEMPERATURE SENDER	
27	II5-686	8	BULK EDGE (5/32", SOLD PER 1")	USE 1 @ 8"
28	2I5-I434	1	COOLANT TEMP SENSOR	

NOT SHOWN:

FOOTNOTES:

NOTE:

COOLING SYSTEM - FAN ASSEMBLY



COOLING SYSTEM - FAN ASSEMBLY

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-4822	1	SHROUD	
2	I95-I355	1	FAN GUARD	
3	I94-597	1	FAN (I9")	
4	I50-2077	1	HYDRAULIC GEAR MOTOR	SEE FOOTNOTE I FOR SERVICE PARTS.
5	I95-I358	1	FAN HUB	SEE NOT SHOWN PARTS
6	I05- 91	4	LOCK WASHER (5/16")	
7	I05-806	4	SCREW (M8-I.25 X 25MM)	TORQUE TO 20 FT-LBS
8	I05-059	4	WASHER (7/16")	
9	I05-274	4	SCREW (M10-I.50 X 20MM, 10.9)	
I0	I06-724	4	FLG SCREW (M10-I.50 X 25MM)	
I1	I06-755	2	SCREW (M10-I.50 X 30MM, SOC)	USE 242 LOCTITE OR EQUIVALENT
I2	I16-421	60	BULK EDGE (I1/8", SOLD PER FT)	2 @ 30"
I3	I15-380	44	WEATHER STRIP(3/8" X 3/4")IN)	2 @ 22"

NOT SHOWN:

I05-206 - NUT (I/2-NF)
 I05-070 - LOCKWASHER (I/2")

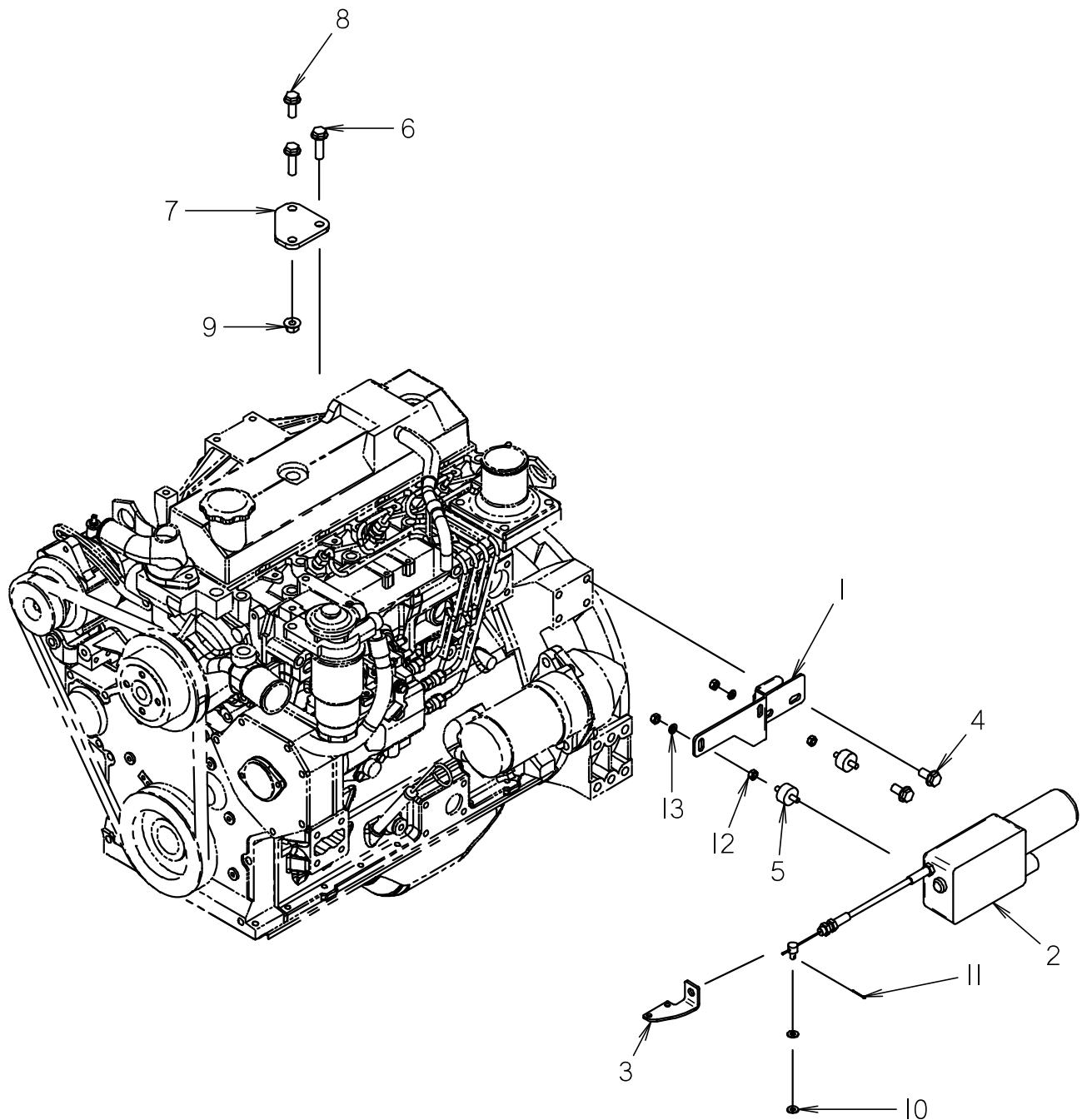
REPLACEMENT PART; TORQUE TO 80 FT-LBS
 REPLACEMENT PART

FOOTNOTES:

I. 500-I3I6 - SEAL KIT
 500-I3I7 - SOLENOID (PROPORTIONAL)
 500-I3I8 - PROPORTIONAL RELIEF VALVE
 500-I3I9 - SPEED SENSOR ASSEMBLY
 500-2079 - SEAL WASHER

NOTE:

ENGINE THROTTLE



ENGINE THROTTLE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-5765	1	MOUNT BRACKET	
2	I23-I16	1	LINEAR ACTUATOR	SEE FOOTNOTE I
3	I15-573	1	THROTTLE BRACKET	
4	I06-382	2	FLG LK SCREW (M10-1.50 X 20MM)	USE LOCTITE 242 OR EQUIVALENT
5	300-570I	2	MOUNT, RUBBER STOCK	USE LOCTITE 242 OR EQUIVALENT
6	I06-497	2	FLG SCREW (M10-1.50 X 35MM)	
7	300-7732	1	SPACER	
8	I06-724	1	FLG SCREW (M10-1.50 X 25MM)	
9	I06-387	1	FLG LOCKNUT (M10-1.50)	
I0	I05-284	2	WASHER (3/16")	
I1	I05-530	1	COTTER PIN (1/16" X 3/4")	
I2	I05-078	4	NUT (1/4-NCI)	
I3	I05-079	2	LOCK WASHER (1/4)	

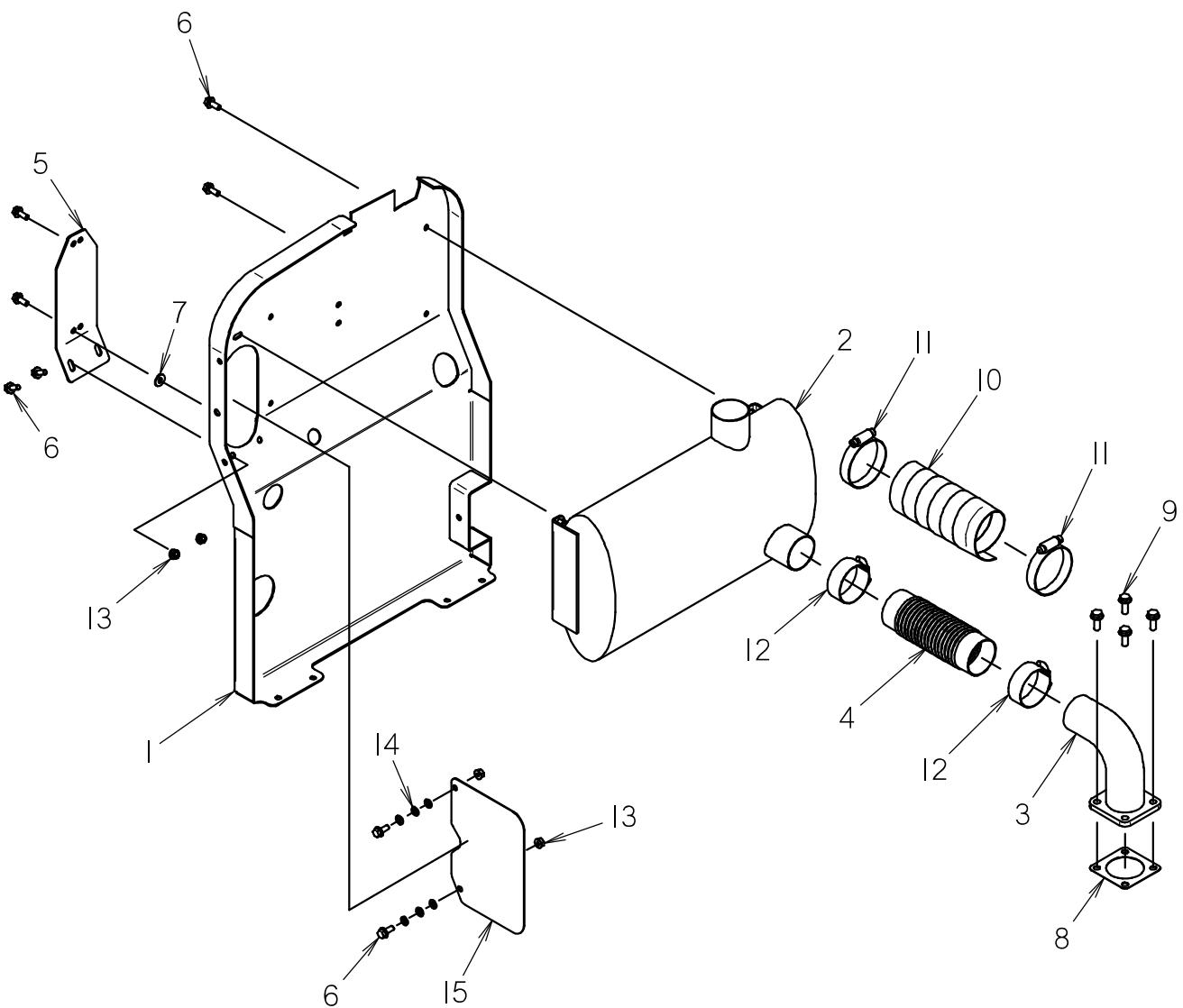
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FOOTNOTES:

- I. I96-366 CABLE, LINEAR ACTUATOR

NOTE:

EXHAUST SYSTEM



EXHAUST SYSTEM

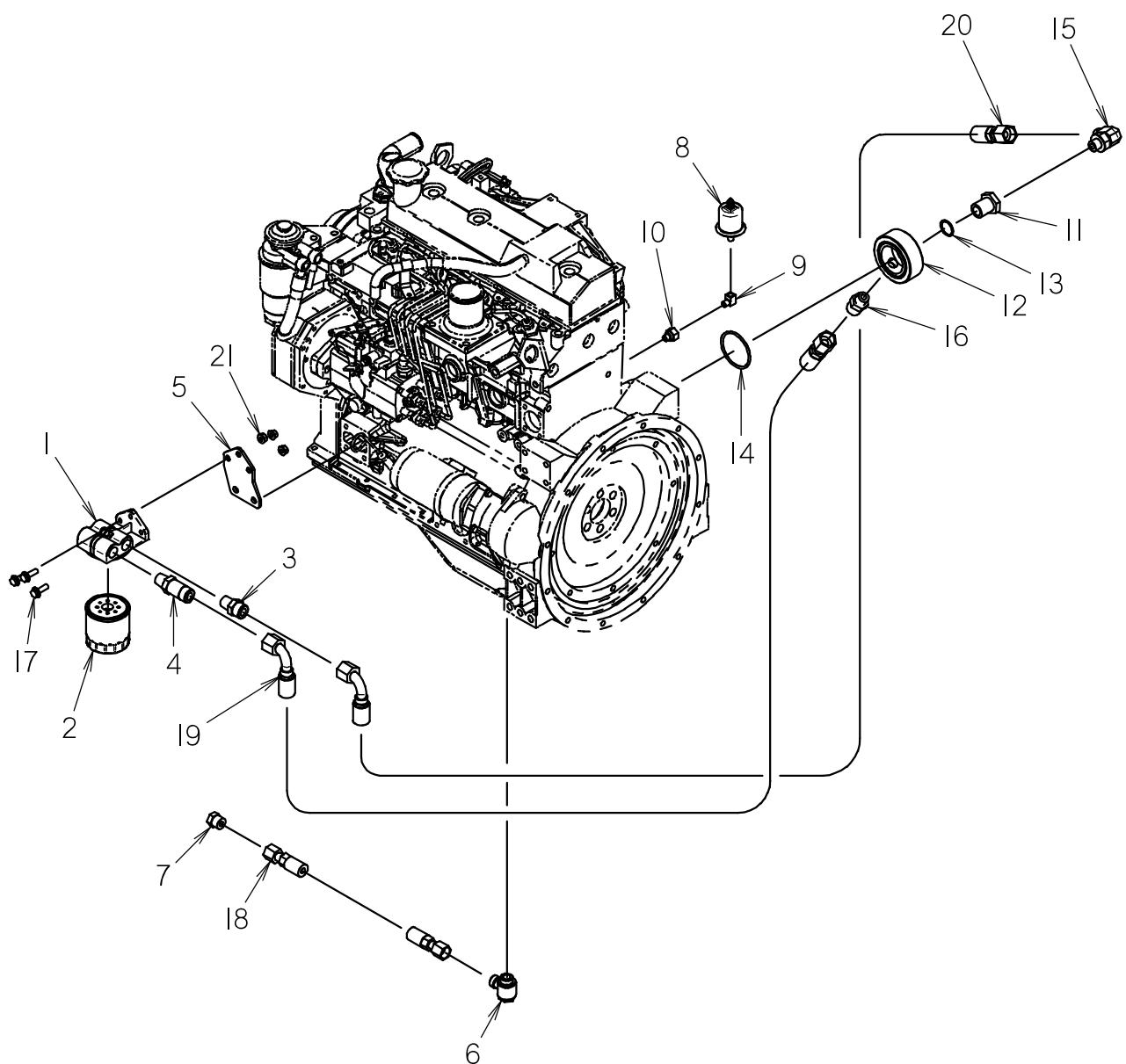
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-5367	1	MD FIREWALL	
2	I95-I360	1	MUFFLER	
3	I95-I362	1	EXHAUST ELBOW	
4	I95-I363	1	EXHAUST FLEX TUBE	
5	300-5400	1	COVER PLATE	
6	I06-I62	8	FLG SCREW (M8-1.25 X 20MM, GD8)	
7	I05-II7	1	WASHER (5/16")	
8	I94-446	1	EXHAUST GASKET	
9	I06-724	4	FLG SCREW (M10-1.50 X 25MM)	TORQUE TO 30 FT-LBS
I0	I15-834	1	EXHAUST WRAP (2", SOLD PER FT)	
I1	I10-3II	2	WORM CLAMP (1-5/16" TO 3-1/4")	
I2	I05-I350	2	MUFFLER CLAMP (2.71")	
I3	I06-386	4	FLG LOCKNUT (M8-1.25)	
I4	I06-389	6	WASHER (M8)	
I5	300-575I	1	PLATE	

NOT SHOWN:

FOOTNOTES:

NOTE:

ENGINE OIL SYSTEM



ENGINE OIL SYSTEM

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I94-514	1	REMOTE FILTER HEAD	
2	I94-454	1	ENGINE OIL FILTER	
3	I57-756	1	CONNECTOR I08N-I00	
4	I50-2080	1	EXTENSION FITTING I08N-I00	
5	300-5404	1	BRACKET	
6	I57-445	1	BANJO FITTING M22	
7	I54-331	1	PLUG I080	
8	I25-I583	1	OIL PRESSURE SENDER (0-150 PSI)	BEGINS WITH S/N: CMWJ2020HA000I165, SEE FOOTNOTE 1 & 2
9	I56-241	1	STREET ELBOW I02N-O2NF90	SEE FOOTNOTE 2
I0	I14-033	1	REDUCER IM10-L00-02NF	
I1	I58-I09	1	FILTER MOUNT BOLT	
I2	I58-I08	1	FILTER MOUNT FLANGE	
I3	I58-I10	1	O-RING I-I20 D90	
I4	I57-020	1	O-RING I230 D90	
I5	I54-323	1	CONNECTOR I08S-I0090	
I6	I54-391	1	CONNECTOR I08S-I00	
I7	I06-381	3	FLG LK SCREW (M8-I.25 X 25MM)	
I8	I54-711	1	HOSE I080FX-30"-3000	
I9	I50-2915	1	HOSE I100FX90S-32"-250	
I20	I50-2916	1	HOSE I100FX90S-36"-250	
I21	I06-386	3	FLG LOCKNUT (M8-I.25)	

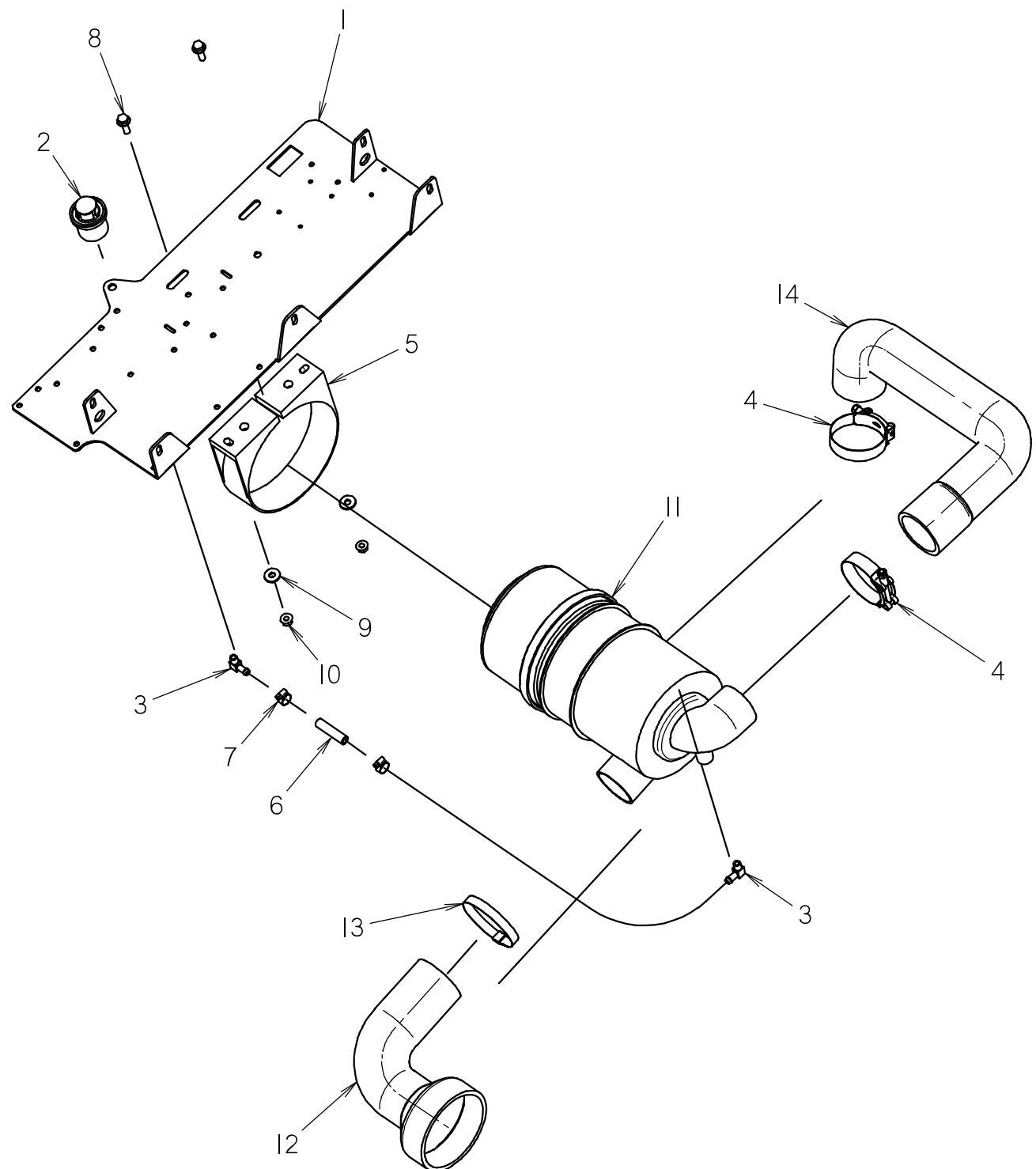
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FOOTNOTES:

1. TO BE USED WITH 215-I582 OIL PRESSURE GAGE (0-150PSI). BEFORE S/N: CMWJ2020HA000I165 215-I83 SENDER, OIL PRESSURE HD WAS USED WITH 215-I375 ANALOG OIL PRESSURE GAGE
2. USE LOCTITE 567 OR EQUIVALENT.

NOTE:

INTAKE SYSTEM



INTAKE SYSTEM

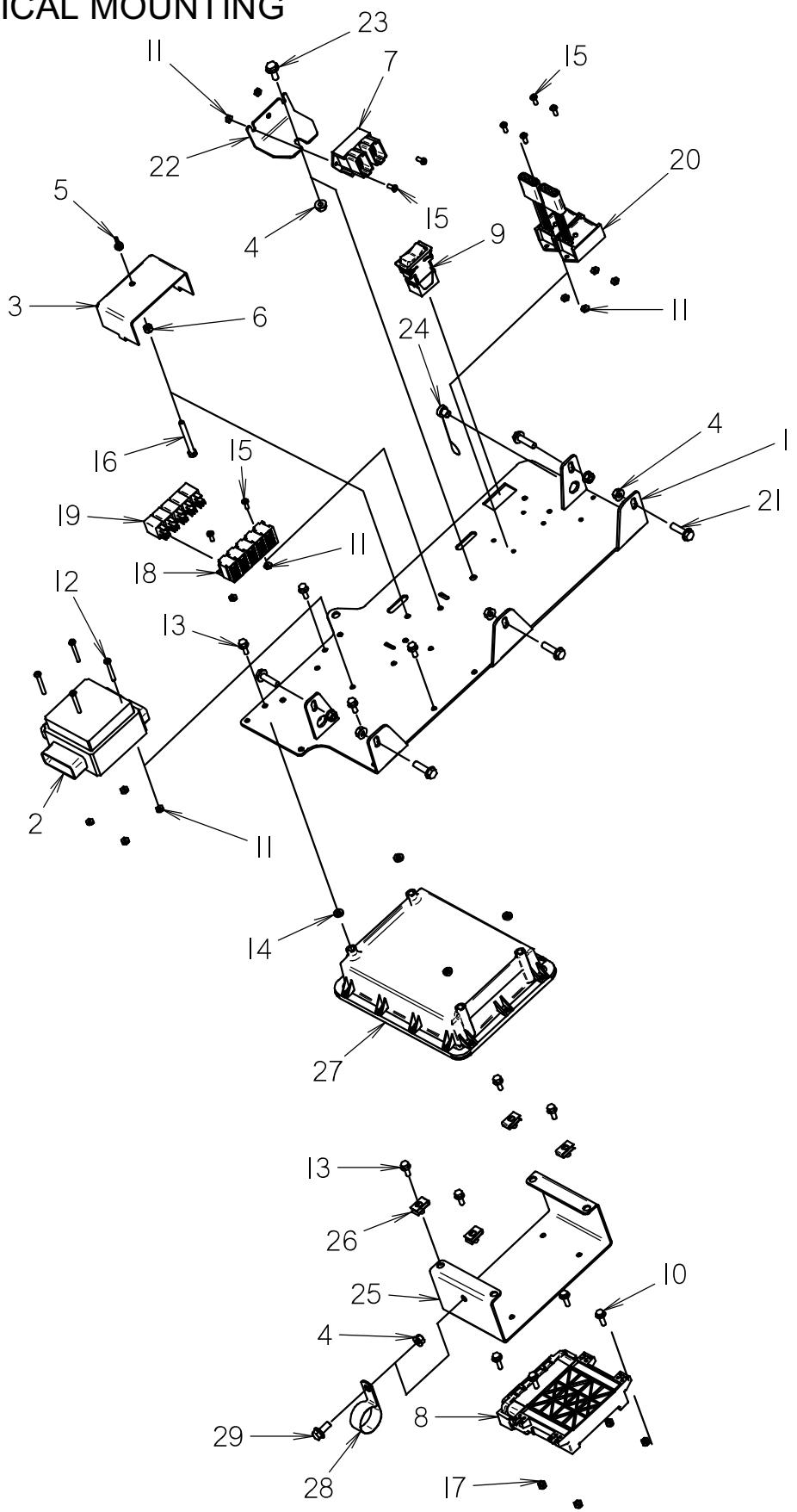
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-7238	1	CONTROLLER MOUNT	
2	I95-I345	1	GRADUATED RESTRICTION INDICATOR (25"H20)	
3	I55-241	2	S/O COUPLER (02N-05H90)	
4	I57-908	2	T-BOLT CLAMP (2.8I25-3.I87)	
5	I49-I65	1	MOUNTING CLAMP (6.79")	
6	I16-I08	15	BULK HOSE (5/16", SOLD PER 1")	
7	I10-249	2	WORM CLAMP (1/4" TO 5/8")	
8	I06-381	2	FLG LK SCREW (M8-I.25 X 25MM)	
9	I05-I17	2	WASHER (5/16")	
I0	I06-386	2	FLG LOCKNUT (M8-I.25)	
I1	I94-297	1	AIR FILTER	
I2	I95-I365	1	AIR INTAKE HOSE	
I3	I10-I69	1	WORM CLAMP (2.8I2" TO 3.750")	
I4	I17-851	1	AIR INTAKE HOSE	

NOT SHOWN:

FOOTNOTES:

NOTE:

ELECTRICAL MOUNTING



ELECTRICAL MOUNTING

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-7238	1	CONTROLLER MOUNT	
2	214-905	1	BUSSMAN V.E.C.	REPLACEMENT LID 500-1859
3	300-7593	1	COVER	
4	I06-386	7	FLG LOCKNUT (M8-I.25)	
5	I95-339	1	WING NUT (I/4-NC)	
6	I05-078	1	NUT (I/4-NC)	
7	2II-026	1	DIODE PACK (DEUTSCH)	
8	220-I240	1	I8-PIN CONTROLLER V3	SEE FOOTNOTE I
9	217-907	1	ROCKER SWITCH (DPDT) ON-ON	
I0	I06-I6I	4	FLG SCREW (M6-I.00 X 20MM)	
I1	I06-048	12	LOCKNUT (#10-24)	
I2	I05-816	4	SCREW (#10-24 X I-1/2", PAN SLT)	
I3	I06-712	8	FLG SCREW (M6-I.00 X 16MM)	
I4	I55-751	4	WASHER (I/4", NEOPRENE)	
I5	I05-185	8	BOLT (#10-24 X I/2", RD SLT)	
I6	I08-II6	1	SCREW (I/4-NC X 2-I/2", GD5)	
I7	I06-237	4	LOCKNUT (M6-I.00, PRV TRQ, NLK)	
I8	217-I94	5	MICRO RELAY BASE	
I9	217-710	5	MICRO RELAY (SPDT)	
20	217-I84	2	DELAY TIMER (2-SECOND)	
21	I06-I63	5	FLG SCREW (M8-I.25 X 30MM)	
22	322-860	1	DIODE BRACKET	
23	I06-99I	1	FLG LK SCREW (M8-I.25 X 20MM)	
24	2II-078	1	CONNECTOR CAP (TURCK RS-CC)	
25	300-568I	1	BRACKET	
26	I06-574	4	CLIP NUT (M6-I.00)	
27	220-I023	1	JT CONTROLLER 2	
28	I10-332	1	BOLT-ON CLAMP (I-5/8")	
29	I06-I62	1	FLG SCREW (M8-I.25 X 20MM, GD8)	

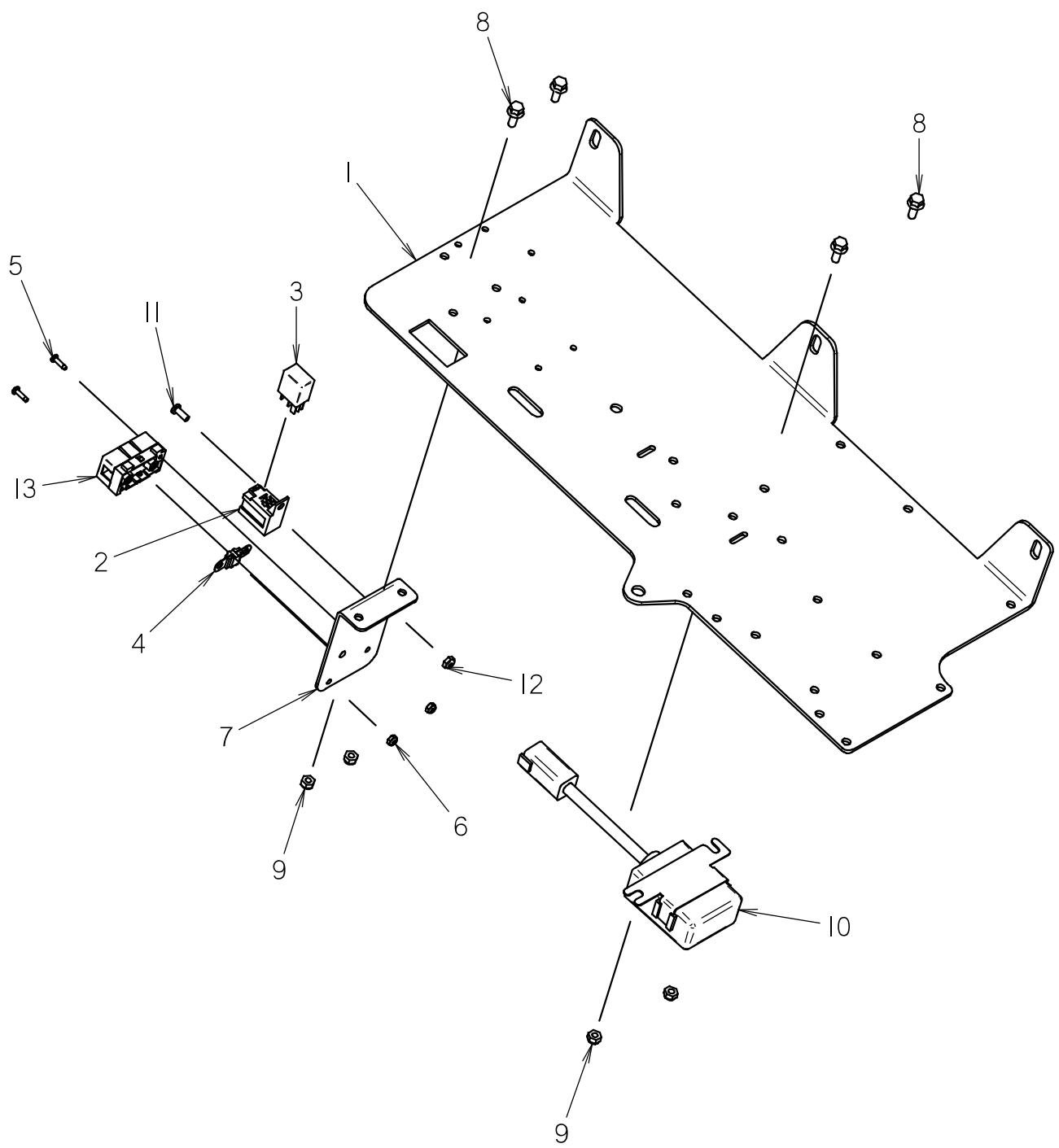
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FOOTNOTES:

- I. BEGINS WITH S/N: CMW_____ FOR THE JT1220 AND S/N: CMW_____ FOR THE JT2020. OLDER UNITS CAN USE 220-I240 AS A REPLACEMENT FOR 220-I073.

NOTE:

GLOW PLUG CONTROLS



GLOW PLUG CONTROLS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-7238	1	CONTROLLER MOUNT	
2	217-194	1	MICRO RELAY BASE	
3	217-710	1	MICRO RELAY (SPDT)	
4	211-317	1	BK/AMI 50 AMP FUSE	
5	I05-189	2	SCREW (#6-32 X 1/2")	
6	I07-859	2	NUT, LOCK, #6-32, NYLON INSERT	
7	300-8794	1	BRACKET	
8	I06-712	4	FLG SCREW (M6-1.00 X 16MM)	
9	I06-237	4	LOCKNUT (M6-1.00, PRV TRQ, NLK)	
I0	I95-I473	1	HEATER CONTROL MODULE	
I1	I05-185	1	BOLT (#10-24 X 1/2", RD SLT)	
I2	I06-048	1	LOCKNUT (#10-24)	
I3	363-714	1	MODIFIED FUSE PANNEL ASSEMBLY	

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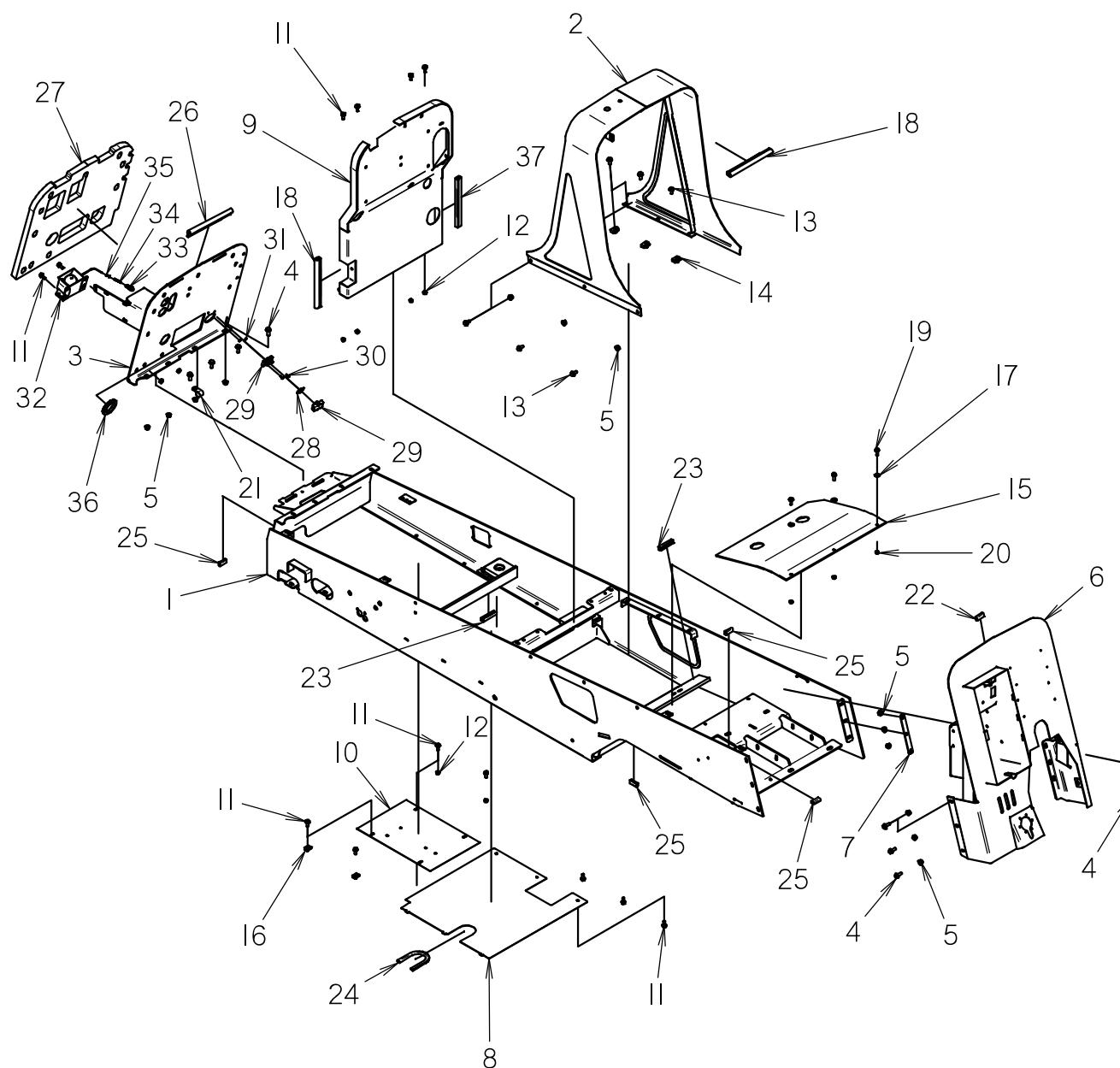
FOOTNOTES:

NOTE:

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ENGINE SKID



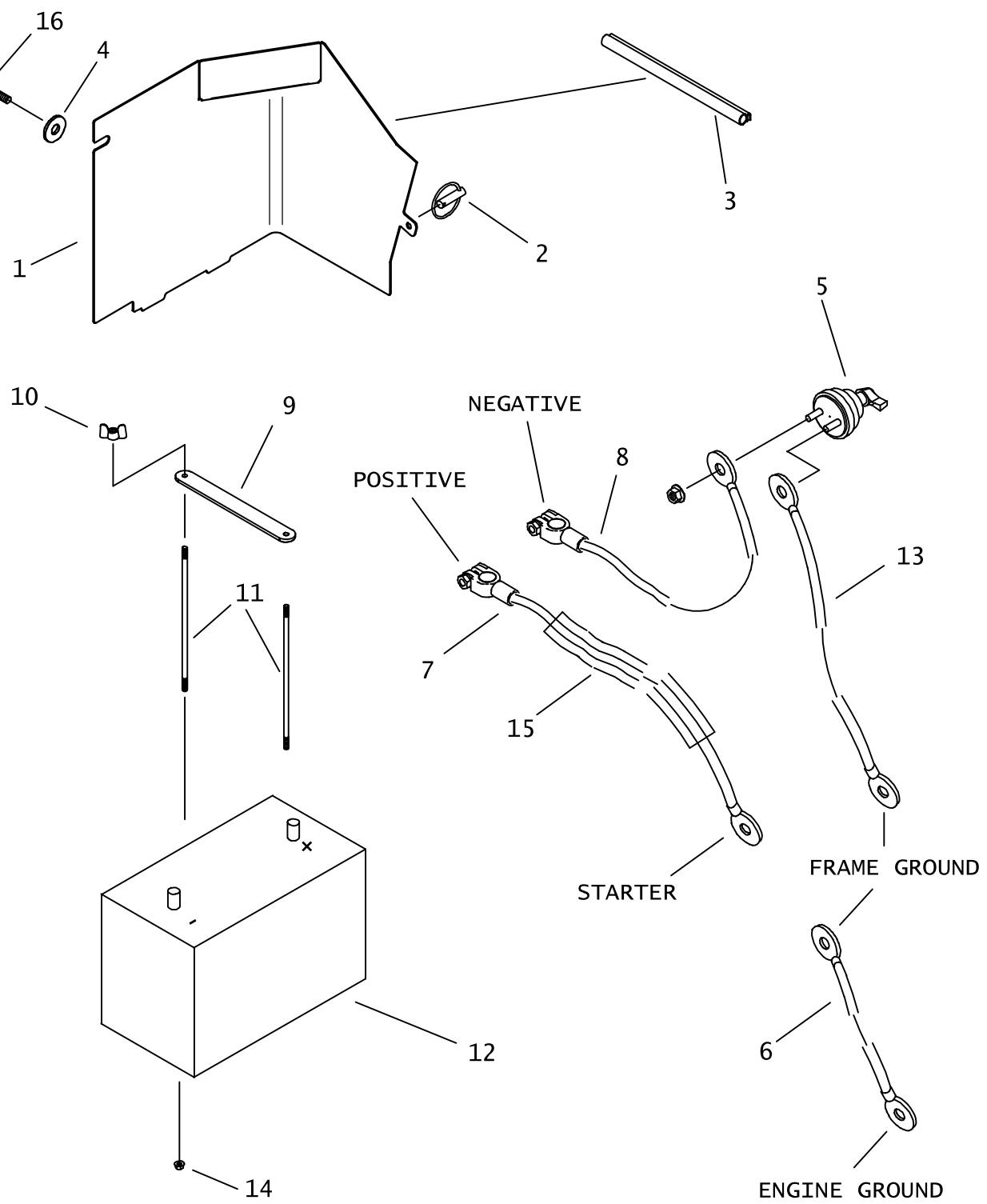
ENGINE SKID

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-4423	1	ENGINE SKID	
2	300-4434	1	CENTER MOUNT	
3	318-998	1	FRONT MOUNT	
4	I06-724	10	FLG SCREW (M10-1.50 X 25MM)	
5	I06-387	13	FLG LOCKNUT (M10-1.50)	
6	300-4441	1	BACK PLATE	
7	318-985	1	SPACER	
8	300-8452	1	FLOOR PLATE	
9	300-5367	1	MID FIREWALL	
I0	320-405	1	COVER PLATE	
I1	I06-162	13	FLG SCREW (M8-1.25 X 20MM, GD8)	
I2	I06-386	8	FLG LOCKNUT (M8-1.25)	
I3	I06-382	6	FLG LK SCREW (M10-1.50 X 20MM)	
I4	I07-287	3	CLIP NUT (M10-1.50)	
I5	362-I346	1	FLAP	
I6	I06-551	2	CLIP NUT (M8-1.25)	
I7	I05-II7	3	WASHER (5/16")	
I8	II6-489	49	BULK EDGE (1/8", SOLD PER FT)	VARIOUS QUANTITIES AND LENGTHS
I9	I06-381	3	FLG LK SCREW (M8-1.25 X 25MM)	
20	I07-096	3	LOCKNUT (M8-1.25, NLK)	
21	II0-333	1	BOLT-ON CLAMP (1")	
22	II6-421	69	BULK EDGE (1/8", SOLD PER FT)	1 @ 69"
23	II6-259	17	BULK EDGE (1/2", SOLD PER FT)	VARIOUS QUANTITIES AND LENGTHS
24	II5-686	II	BULK EDGE (5/32", SOLD PER 1")	1 @ 1"
25	II5-704	52	BULK EDGE (1/4", SOLD PER 1")	VARIOUS QUANTITIES AND LENGTHS
26	II6-978	61	BULK EDGE (1/4", SOLD PER FT)	1 @ 61"
27	II8-165	1	SOUND INSULATION	
28	2II-305	1	BK/AMI 125 AMP FUSE	
29	363-714	1	MODIFIED FUSE PANNEL ASSEMBLY	
30	I05-I89	2	SCREW (#6-32 X 1/2")	
31	I05-215	2	NUT (#6-32)	
32	306-602	1	ALARM	
33	2I4-I03	1	(2-WAY) MALE CONNECTOR	
34	2I4-I04	2	PACKARD MALE TERMINAL	
35	I57-645	2	WEATHER-PAC SEAL (2.80MM)	
36	II5-686	5	BULK EDGE (5/32", SOLD PER 1")	1 @ 5"
37	II7-978	77	BULK EDGE (3/16 W/ 1" BULBIFT)	

NOT SHOWN:

FOOTNOTES:

NOTE:

BATTERY

BATTERY

REF	PART NO.	NUMBER	QTY	DESCRIPTION	REMARKS
1.	300-5418	1		BATTERY COVER	
2.	110-737	1		PULL PIN (5/16" X 2")	
3.	116-421	AR		BULK EDGE (1/8", SOLD PER FT)	USE 1 @ 22"
4.	105-117	1		WASHER (5/16")	
5.	217-819	1		BATTERY DISCONNECT SWITCH	
6.	215-355	1		BAT CABLE (2/0 GA X 36", BLK)	
7.	213-159	1		BAT CABLE (2/0 GA X 63", RED)	
8.	215-337	1		BAT CABLE (2/0 GA X 19", BLK)	
9.	108-189	1		BATTERY HOLD DOWN	
10.	195-339	2		WINGNUT (1/4-NC)	
11.	356-491	2		TIE DOWN ROD (1/4-NC X 9.3")	
12.	215-262	1		BATTERY (12V, 925 AMP)	
13.	215-1562	1		BAT CABLE (2/0 GA X 28", BLACK)	
14.	105-832	2		FLG LOCKNUT (1/4-NC)	
15.	116-389	AR		BULK TUBING (3/4". SOLD PER FT)	INCLUDED WITH REF NO 7
16.	106-795	1		WING SCREW (M8-1.25 X 20MM)	

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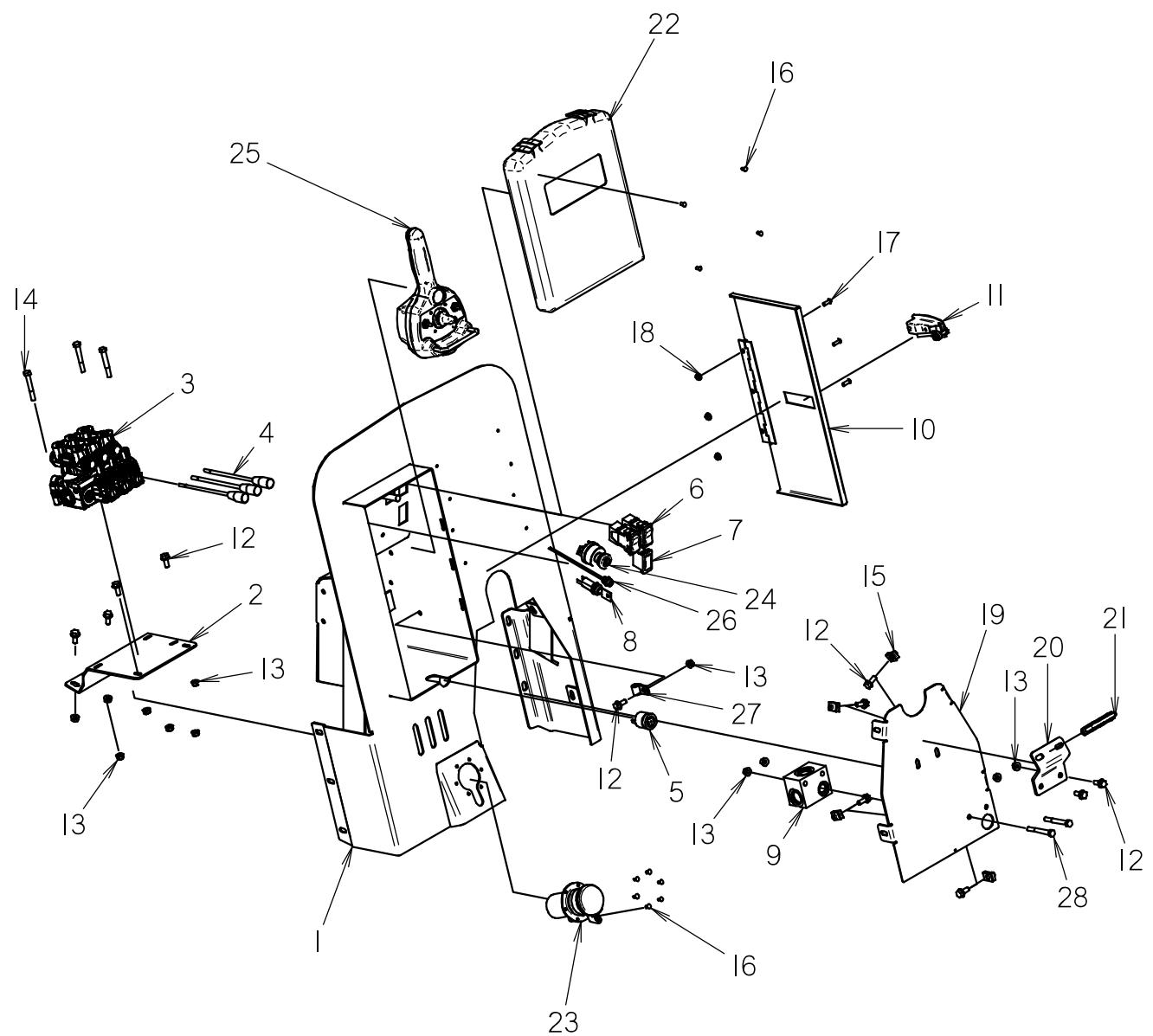
FOOTNOTES:

NOTE:

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REAR CONTROLS



REAR CONTROLS

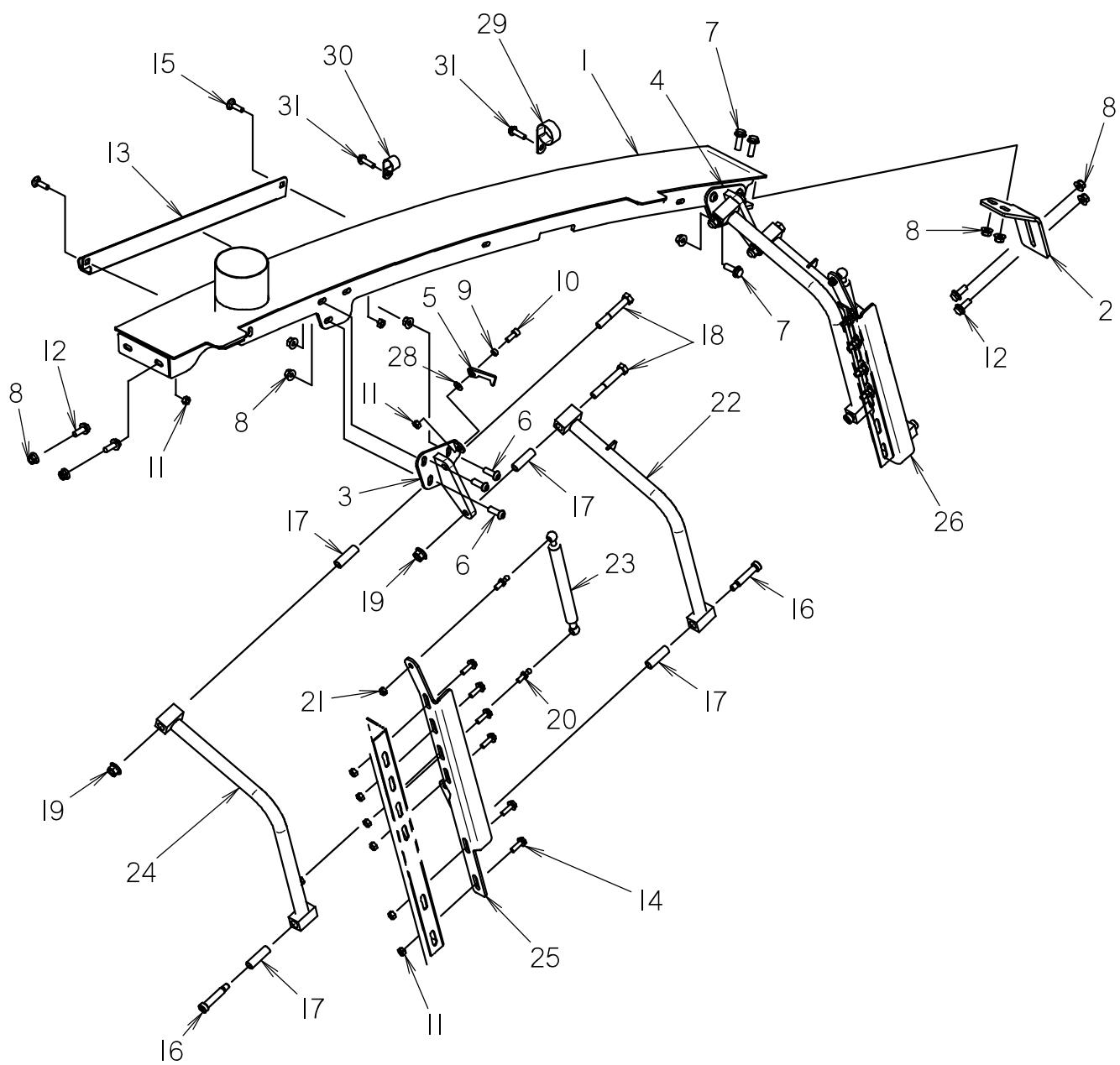
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I 1	300-444I	1	BACK PLATE	
2	318-476	1	VALVE MOUNT	
3	157-240	1	SET UP VALVE	
4	365-426	3	LEVER (M8-I.25 X 200MM)	
5	306-603	1	AUDIO ALARM	
6	214-489	2	ROCKER SW (DPDT) (ON)-OFF-(ON)	
7	I10-962	1	FILLER PLUG	
8	214-908	1	ON-OFF KEY SWITCH	
9	159-79I	1	HYDRAULIC MANIFOLD BLOCK	
I0	318-736	1	DOOR	
I1	I17-558	1	LATCH ADJUST LEVER (LOCKING)	
I2	I06-162	II	FLG SCREW (M8-I.25 X 20MM, CD8)	
I3	I06-386	I2	FLG LOCKNUT (M8-I.25)	
I4	I06-570	3	SCREW (M8-I.25 X 60MM)	
I5	I06-55I	4	CLIP NUT (M8-I.25)	
I6	I10-560	I0	POP RIVET (3/16" X 1/2", ALUM)	
I7	I07-I93	3	SCREW (M6-I.00 X 16MM,BUT SOCI)	
I8	I06-385	3	FLG LOCKNUT (M6-I.00)	
I9	324-959	1	COVER PLATE	
20	322-6I4	1	CLAMP BRACKET	
21	I95-972	1	U-BOLT CLAMP (I-3/4")	
22	318-588	1	MANUAL COMPARTMENT	
23	364-66I	1	FILLER NECK	
24	214-852	1	IGNITION SWITCH	
25	214-589	1	GROUND DRIVE CONTROL	
26	214-563	1	RED LED (I2V DC)	
27	I10-I26	1	BOLT-ON CLAMP (I/2")	
28	I06-330	2	SCREW (M8-I.25 X 70MM)	

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FOOTNOTES:

NOTE:

FRONT HOOD SUPPORT



FRONT HOOD SUPPORT

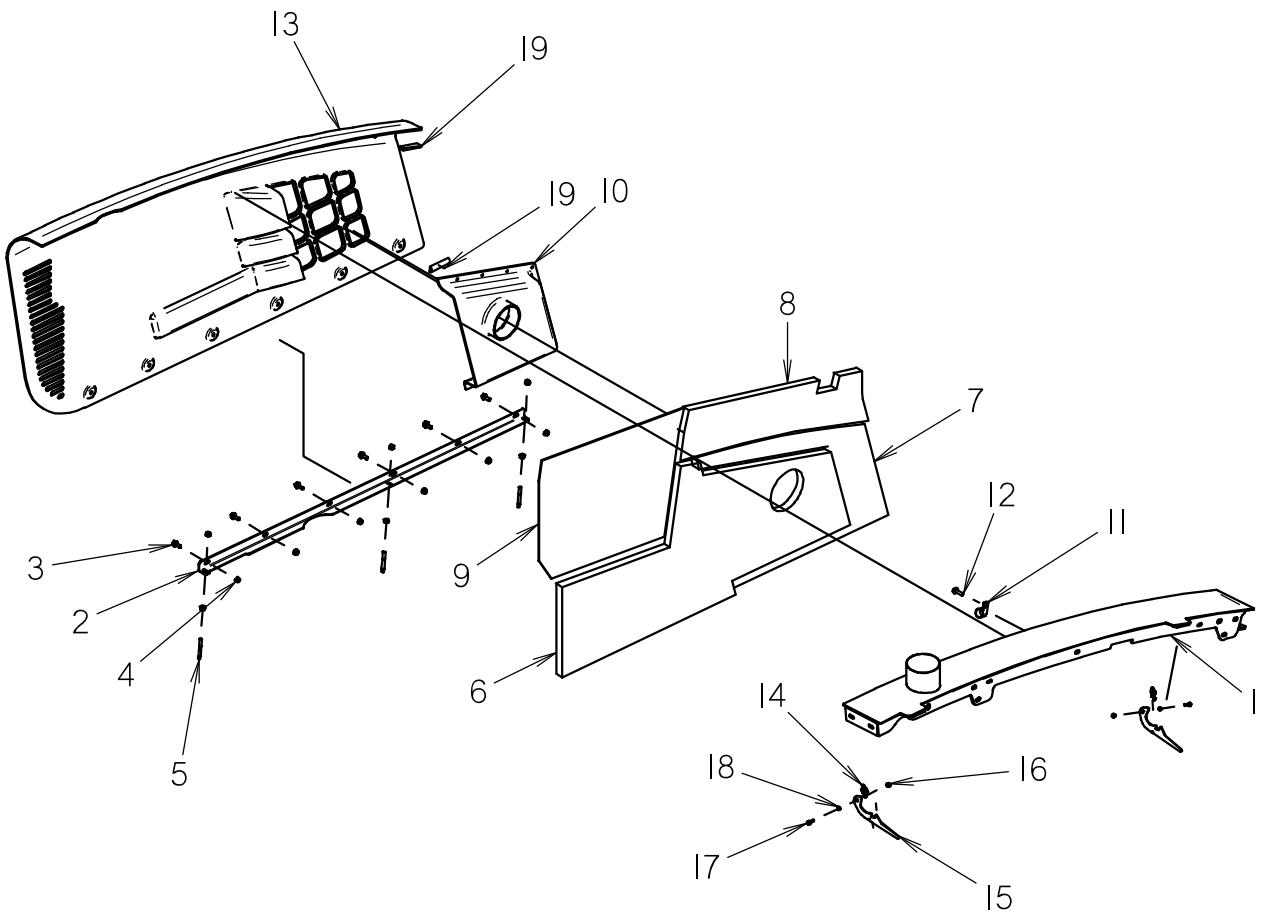
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	300-722I	1	MD HOOD	
2	300-7230	1	FRONT MOUNT	
3	300-7233	1	REAR ARM MOUNT	
4	300-7236	1	FRONT ARM MOUNT	
5	300-7417	1	LATCH	
6	I06-674	5	BOLT (M10-I.50 X 30MM,BUT SOC)	
7	I06-383	3	FLG LK SCREW (M10-I.50 X 30MM)	
8	I06-387	12	FLG LOCKNUT (M10-I.50)	
9	I79-593	1	BUSHING	
I0	I05-842	1	SCREW (M8-I.25 X 20MM, SOC)	
I1	I06-561	13	LOCKNUT (M8-I.25,PRV TRQ,10.9)	
I2	I06-724	4	FLG SCREW (M10-I.50 X 25MM)	
I3	300-560I	1	BRACKET	
I4	I06-381	10	FLG LK SCREW (M8-I.25 X 25MM)	
I5	I07-380	2	CARRIAGE BOLT (M8-I.25X30MM,BX)	
I6	I06-97I	4	SHLD BLT (M12 X 50MM,M10-I.50)	
I7	I79-832	8	SLEEVE	
I8	I06-700	4	SCREW (M12-I.75 X 80MM)	
I9	I06-709	4	FLG LK NUT (M12-I.75)	
I0	I10-655	4	BALL SCREW (5/16-NC X 1/2")	
I1	I05-089	2	LOCKNUT (5/16-NC)	
I2	3I9-706	2	ARM	
I3	I5I-227	2	GAS STRUT	
I4	3I9-707	2	ARM	
I5	300-8533	1	HOOD BRACKET	
I6	300-853I	1	HOOD BRACKET	
I7	I05-095	1	WASHER (1/4")	
I8	I10-332	1	BOLT-ON CLAMP (1-5/8")	
I9	I10-333	1	BOLT-ON CLAMP (1")	
I0	I06-163	2	FLG SCREW (M8-I.25 X 30MM)	

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FOOTNOTES:

NOTE:

FRONT FIXED HOOD



FRONT FIXED HOOD

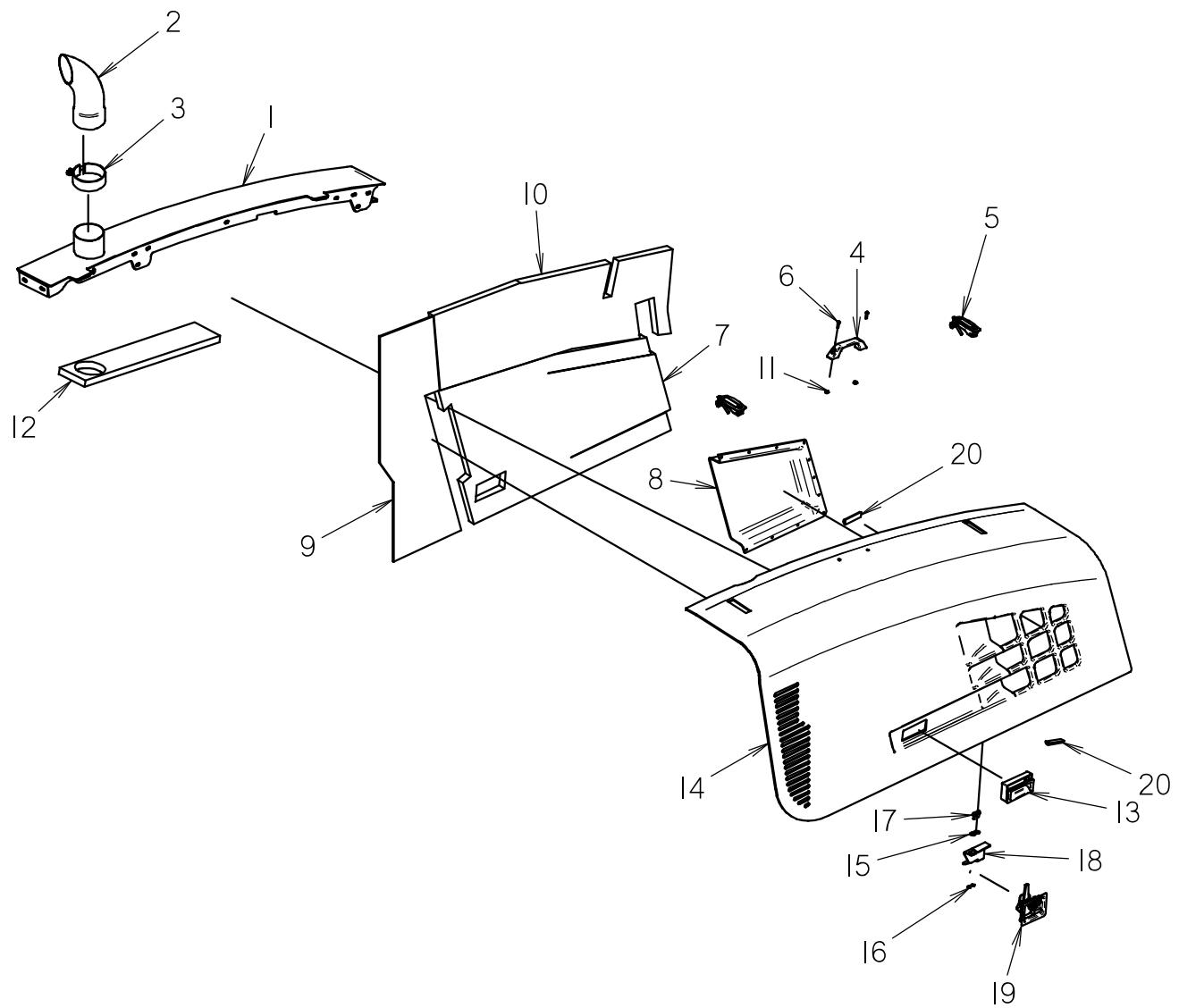
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-722I	1	MD HOOD	
2	300-5556	1	BRACKET	
3	I06-162	6	FLG SCREW (M8-1.25 X 20MM, GD8)	
4	I06-386	12	FLG LOCKNUT (M8-1.25)	
5	I08-I12	3	STUD BOLT (M8-1.25 X 70MM)	
6	362-I297	1	SOUND INSULATION	
7	362-I296	1	SOUND INSULATION	
8	362-I298	1	SOUND INSULATION	
9	362-I303	1	THERMAL INSULATION	
I0	362-I278	1	AIR BAFFLE	
I1	I10-333	1	BOLT-ON CLAMP (1")	
I2	I06-163	1	FLG SCREW (M8-1.25 X 30MM)	
I3	362-I28I	1	FRONT FIXED HOOD ASSY	SERVICE PART I9I-504
I4	I15-619	2	EXTENSION SPRING	
I5	300-724I	2	LATCH	
I6	I06-237	2	LOCKNUT (M6-1.00, PRV TRQNLK)	
I7	I05-797	2	SCREW (M6-1.00 X 20MM, BX)	
I8	300-8326	2	BUSHING	
I9	I18-I83	167	BULK EDGE (SOLD BY FOOT)	VARIOUS LENGTHS AND QUANTITIES

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FOOTNOTES:

NOTE:

FRONT OPENING HOOD



FRONT OPENING HOOD

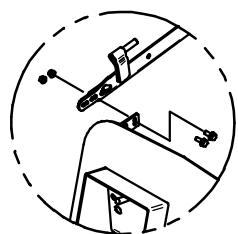
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-722I	1	MD HOOD	
2	I96-35I	1	EXHAUST TUBE (4" X 12")	
3	I94-027	1	MUFFLER CLAMP	
4	I17-538	1	GRAB HANDLE	
5	I17-558	2	LATCH, ADJUST LEVER (LOCKING)	
6	I06-640	2	SCREW (M6-1.00 X 20MM,BUT SOC)	
7	362-I30I	1	SOUND INSULATION	
8	362-I307	1	AIR BAFFLE	
9	362-I405	1	THERMAL INSULATION	
I0	362-I300	1	SOUND INSULATION	
I1	I06-237	2	LOCKNUT (M6-1.00,PRV TRQNLK)	
I2	362-I299	1	SOUND INSULATION	CUT AS REQUIRED TO FIT AROUND GUSSET
I3	I17-427	1	POCKET PULL HANDLE	
I4	362-I283	1	FRONT HOOD ASSEMBLY	SEVICE PART I91-503
I5	I05-095	2	WASHER (1/4")	
I6	I06-048	2	LOCKNUT (#10-24)	
I7	I06-712	2	FLG SCREW (M6-1.00 X 16MM)	
I8	300-8999	1	LOCK PLATE	
I9	I10-514	1	LOCKING LATCH (ADJUSTABLE)	
I20	I18-I83	I77	BULK EDGE (SOLD BY FOOT)	VARIOUS LENGTHS AND QUANITIES

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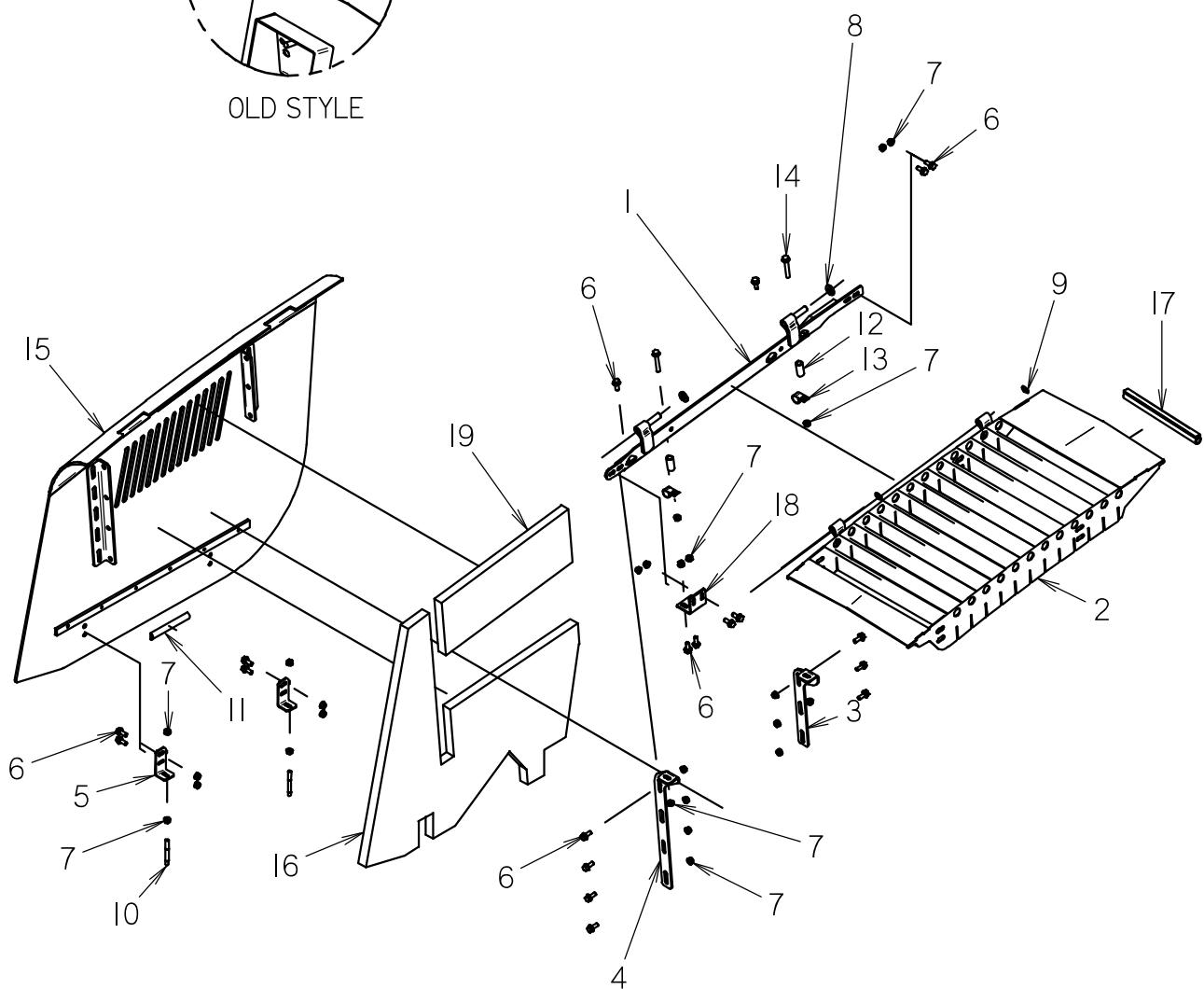
FOOTNOTES:

NOTE:

REAR FIXED HOOD



OLD STYLE



REAR FIXED HOOD

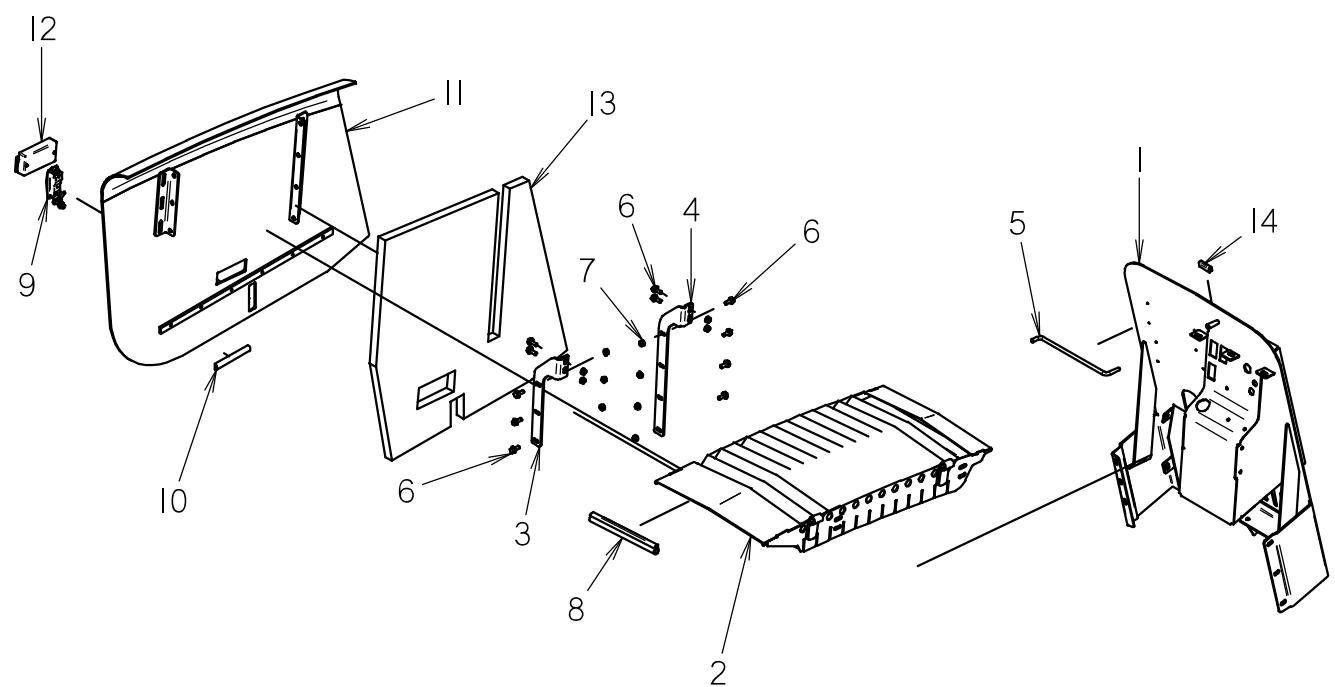
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	319-801	1	REAR HOOD SUPPORT	
2	300-5371	1	GRILLE	
3	300-5379	1	PANEL SUPPORT	
4	319-804	1	PANEL SUPPORT	
5	319-394	2	BRACKET	
6	106-162	19	FLG SCREW (M8-1.25 X 20MM, GD8)	
7	106-386	25	FLG LOCKNUT (M8-1.25)	
8	106-397	2	WASHER (M12, HARDENED)	
9	II5-482	2	GRIP RING (.500")	
I0	108-II2	2	STUD BOLT (M8-1.25 X 70MM)	
II	II8-183	92	BULK EDGE (SOLD BY FOOT)	
I2	I8I-650	2	SPACER (1.395")	
I3	II0-373	2	BOLT-ON CLAMP (13/16")	
I4	105-665	2	FLG SCREW (M8-1.25 X 55MM)	
I5	362-I290	1	REAR FIXED HOOD ASSY	
I6	362-I386	1	SOUND INSULATION	
I7	II6-489	16	BULK EDGE (1/8", SOLD PER FT)	
I8	300-9448	1	REAR MOUNT BRACKET	
I9	362-I445	1	SOUND INSULATION	

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FOOTNOTES:

NOTE:

REAR OPENING HOOD



REAR OPENING HOOD

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-444I	I	BACK PLATE	
2	300-537I	I	GRILLE	
3	300-5378	I	HOOD BRACE	
4	3I9-799	I	HOOD BRACE	
5	I79-583	I	PROP ROD	
6	I06-I62	II	FLG SCREW (M8-1.25 X 20MM, GD8)	
7	I06-386	II	FLG LOCKNUT (M8-1.25)	
8	I16-489	I6	BULK EDGE (1/8", SOLD PER FT)	
9	I17-558	I	LATCH, ADJUST LEVER (LOCKING)	
I0	I18-183	92	BULK EDGE (SOLD BY FOOT)	2 @ 46"
I1	362-129I	I	REAR HOOD ASSY	
I2	I17-427	I	POCKET PULL HANDLE	
I3	362-I387	I	SOUNDS INSULATION	
I4	I16-42I	69	BULK EDGE (1/8", SOLD PER FT)	

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FOOTNOTES:

NOTE:

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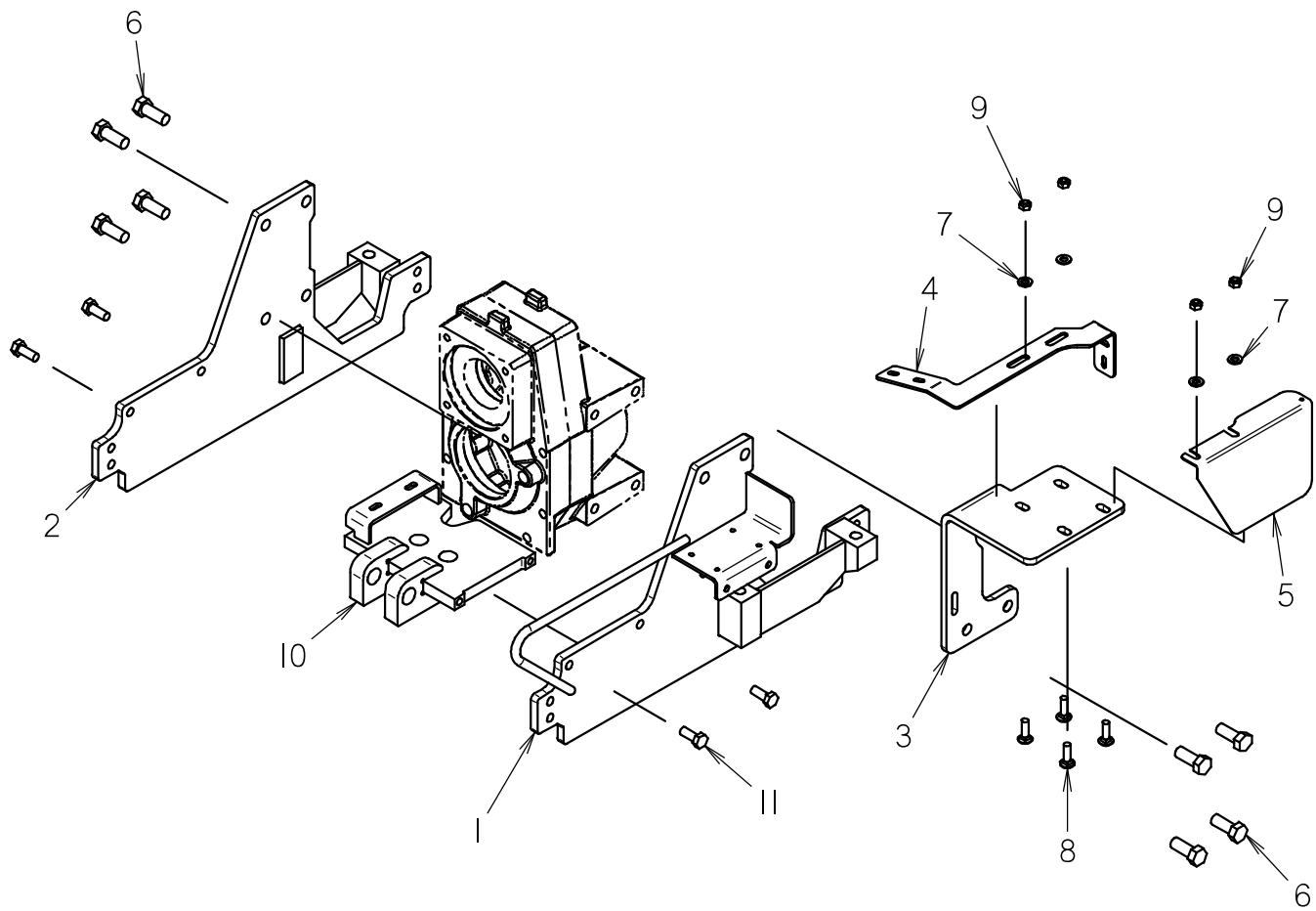
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NOTES:

FRAME COMPONENTS

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CARRIAGE



CARRIAGE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-2816	1	RIGHT SIDE PLATE	
2	325-312	1	LEFT SIDE PLATE	
3	327-581	1	HOSE CARRIER MOUNT	
4	318-873	1	BRACKET, TOP	
5	327-618	1	SHIELD	
6	I05-998	8	SCREW (M16-2.00 X 40MM)	TORQUE TO 140 FT LBS SEE FOOTNOTE I
7	I06-390	4	WASHER (M10)	
8	I05-249	4	CARRIAGE BOLT (3/8-NC X 1-1/4")	
9	I05-047	4	LOCKNUT (3/8-NC)	
I0	318-353	1	REAR PLATE	
II	I05-273	4	SCREW (M12-1.75 X 30MM)	TORQUE TO 55 FT LBS SEE FOOTNOTE I

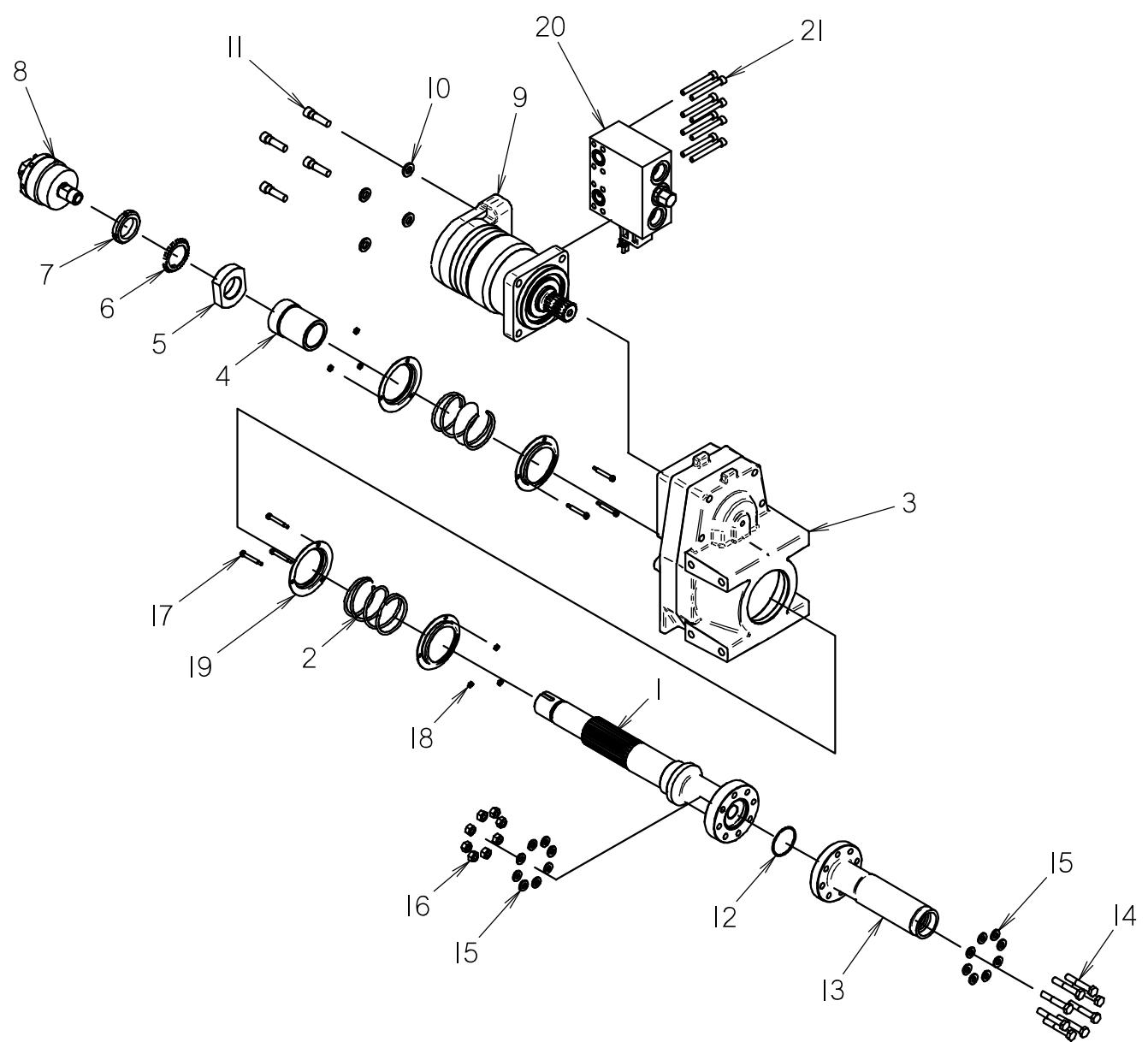
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FOOTNOTES:

- I. LOCTITE 242 OR EQUIV.

NOTE:

CARRIAGE SPINDLE



CARRIAGE SPINDLE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	166-426	1	SLIDING OUTPUT SHAFT	APPLY 256-666 GREASE TO SPLINES
2	118-292	2	COMPRESSION SPRING	SEE FOOTNOTE 1
3	166-451	1	GEAR BOX	
4	177-034	1	SHAFT SPACER	
5	106-865	1	NUT	
6	185-074	1	TANG LOCK WASHER (.792")	
7	185-067	1	THRUST LOCKNUT (.767-NF-18)	
8	153-242	1	WATER SWIVEL (12N-12NF)	SEE FOOTNOTE 2
9	150-1026	1	ROTATION MOTOR	
10	106-397	4	WASHER (M12, HARDENED)	
11	106-707	4	SCREW (M12-1.75 X 45MM, SOC)	USE LOCTITE 242
12	157-019	1	O-RING (139 D90)	
13	400-604	1	SAVER SUB (1.47-4 F DS)	
14	106-642	8	SCREW (M10-1.50 X 65MM)	TORQUE TO 47 FT LBS
15	106-396	16	WASHER (M10, HARDENED)	
16	105-894	8	LOCKNUT(M10-1.50,PRV TRQ,10.9)	
17	108-120	6	SHLD BLT(1/4" X 1-1/2",#10-24)	
18	106-048	6	LOCKNUT (#10-24)	
19	159-898	4	SPRING CAP	
20	159-577	1	RELIEF MANIFOLD	SERVICE PARTS INCLUDE: 150-1326 HYDRAULIC VALVE
21	105-857	8	BOLT (3/8-NC X 3", SOC, GD8)	

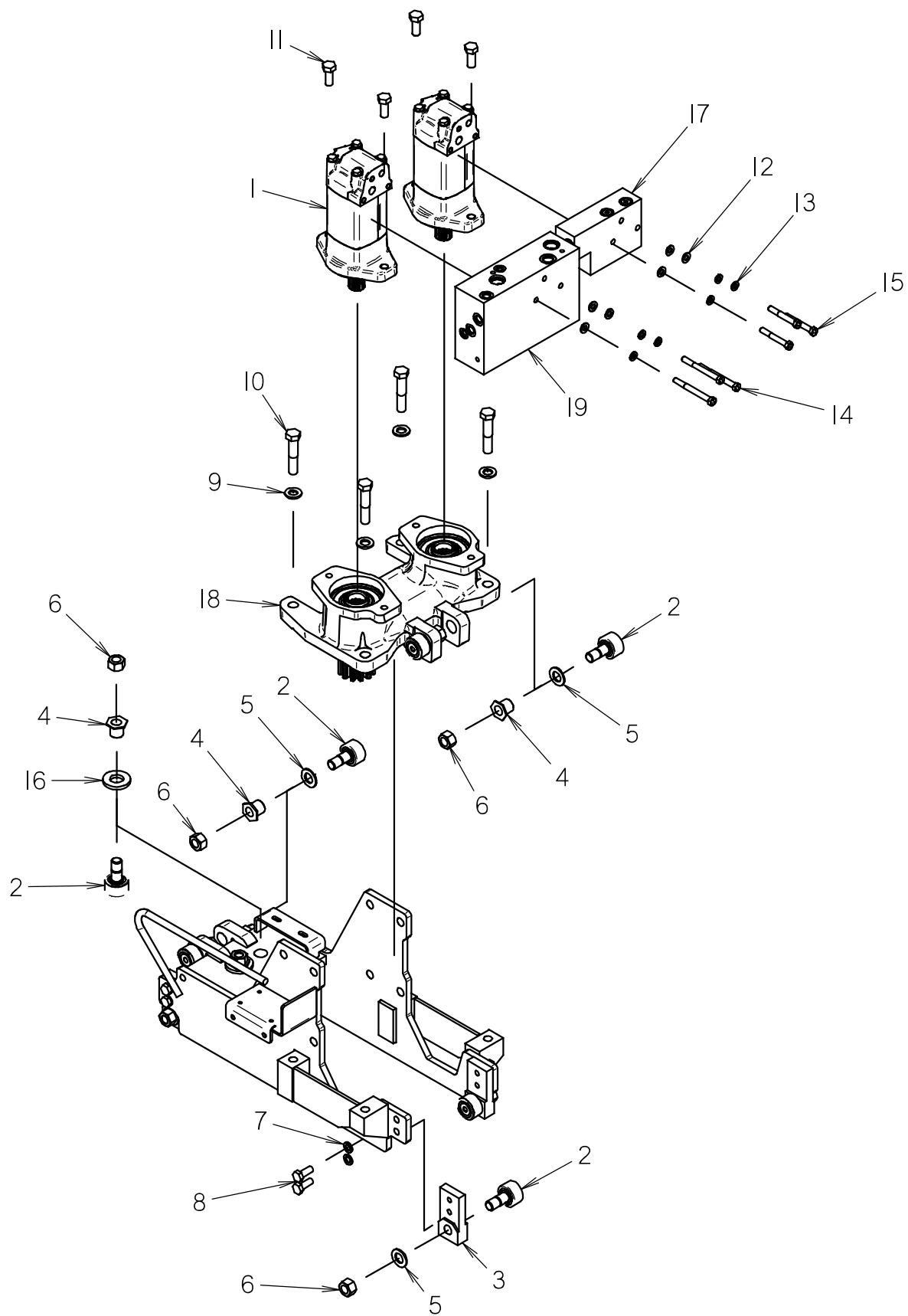
NOT SHOWN:

FOOTNOTES:

1. SUPERSEDES 117-921 COMPRESSION SPRING, 117-921 DOES NOT USE SPRING CAPS (REF 19)
2. INSTALL USING NICKLE THREAD SEALING TAPE (117-555) ON MALE THREADS, 191-248 SEAL KIT

NOTE:

THRUST DRIVE



THRUST DRIVE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	I57-317	2	MOTOR	
2	I4I-730	10	RBC ROLLER	
3	3I8-344	4	LOWER ROLLER MOUNT	
4	I79-704	6	ECCENTRIC BUSHING	
5	I06-949	6	WASHER (3/4", HARDENED)	
6	I05-388	10	NUT (3/4-NF)	
7	I06-030	6	LOCK WASHER (M12)	TORQUE TO 62 FT LBS
8	I05-273	8	SCREW (M12-1.75 X 30MM)	TORQUE TO 55 FT LBS, USE 242 LOCTITE
9	I06-398	4	WASHER (M16, HARDENED)	
I0	I07-197	4	SCREW (M16-2.00 X 80MM, I0.9)	TORQUE TO 200 FT LBS, USE 242 LOCTITE
I1	I06-472	4	SCREW (M14-2.0 X 35MM)	
I2	I06-390	6	WASHER (M10)	TORQUE TO 88 FT LBS, USE 242 LOCTITE
I3	I05-072	6	LOCK WASHER (3/8")	
I4	I05-258	3	BOLT (3/8-NC X 3-3/4")	TORQUE TO 40 FT LBS, USE 242 LOCTITE
I5	500-003	3	BOLT (3/8-NC X 2-3/4")	TORQUE TO 40 FT LBS, USE 242 LOCTITE
I6	I79-422	2	BOSS	
I7	I50-2050	1	MANIFOLD	SEE NOT SHOWN FOR SERVICE PARTS
I8	I66-448	1	THRUST DRIVE	
I9	I50-2049	1	MANIFOLD	SEE NOT SHOWN FOR SERVICE PARTS

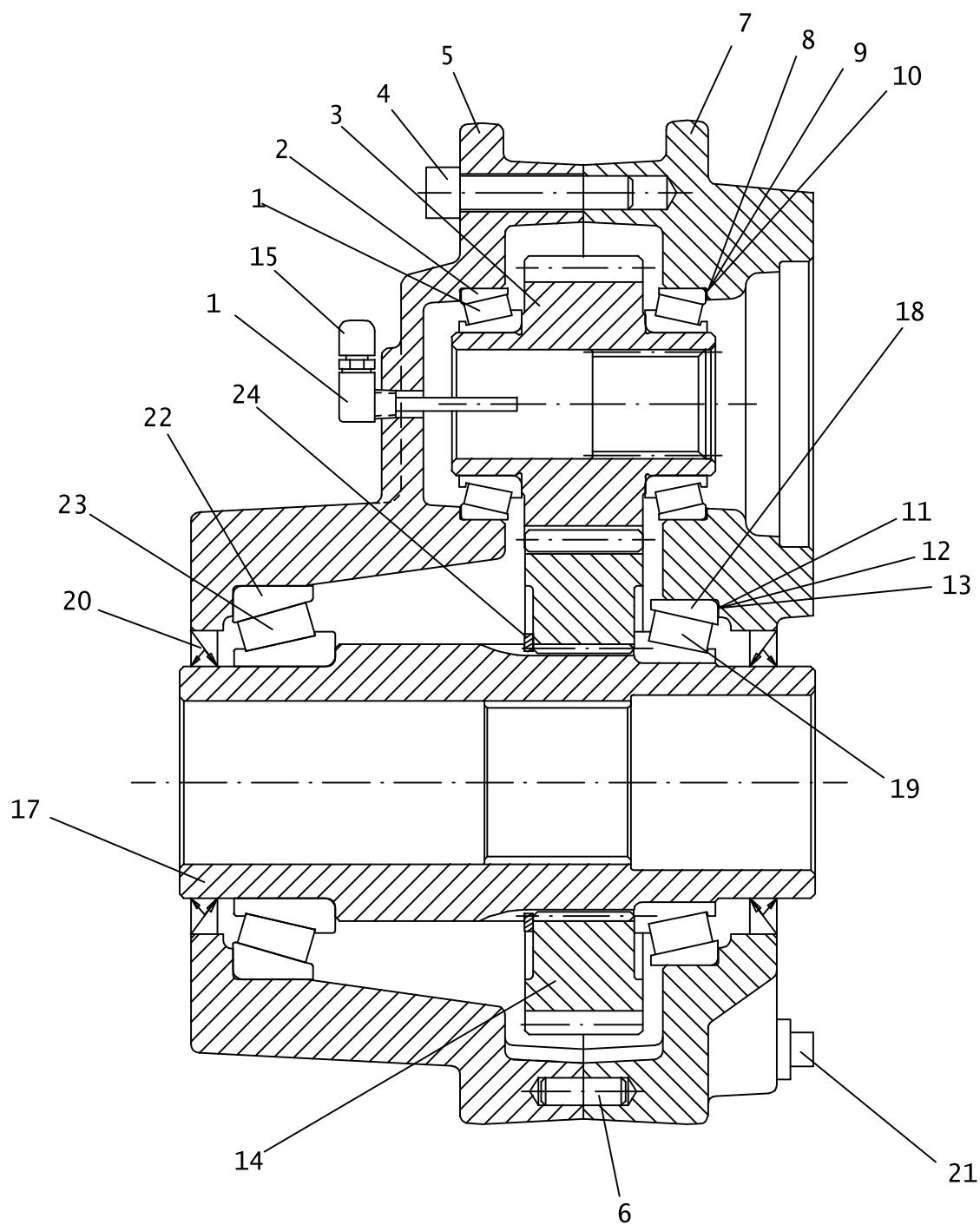
NOT SHOWN:

500-I649	SOLENOID VALVE CARTRIDGE, 4W-2P, NC	USE ON I50-2050
500-I650	SOLENOID COIL	USE ON I50-2049 & I50-2050
500-I647	SOLENOID VALVE CARTRIDGE, 4W-2P	USE ON I50-2049
500-I727	HYD PILOT LOGIC CARTRIDGE, -10	USE ON I50-2049
500-I728	HYD PILOT LOGIC CARTRIDGE, -20	USE ON I50-2049

FOOTNOTES:

NOTE:

ROTATION GEAR BOX



ROTATION GEAR BOX

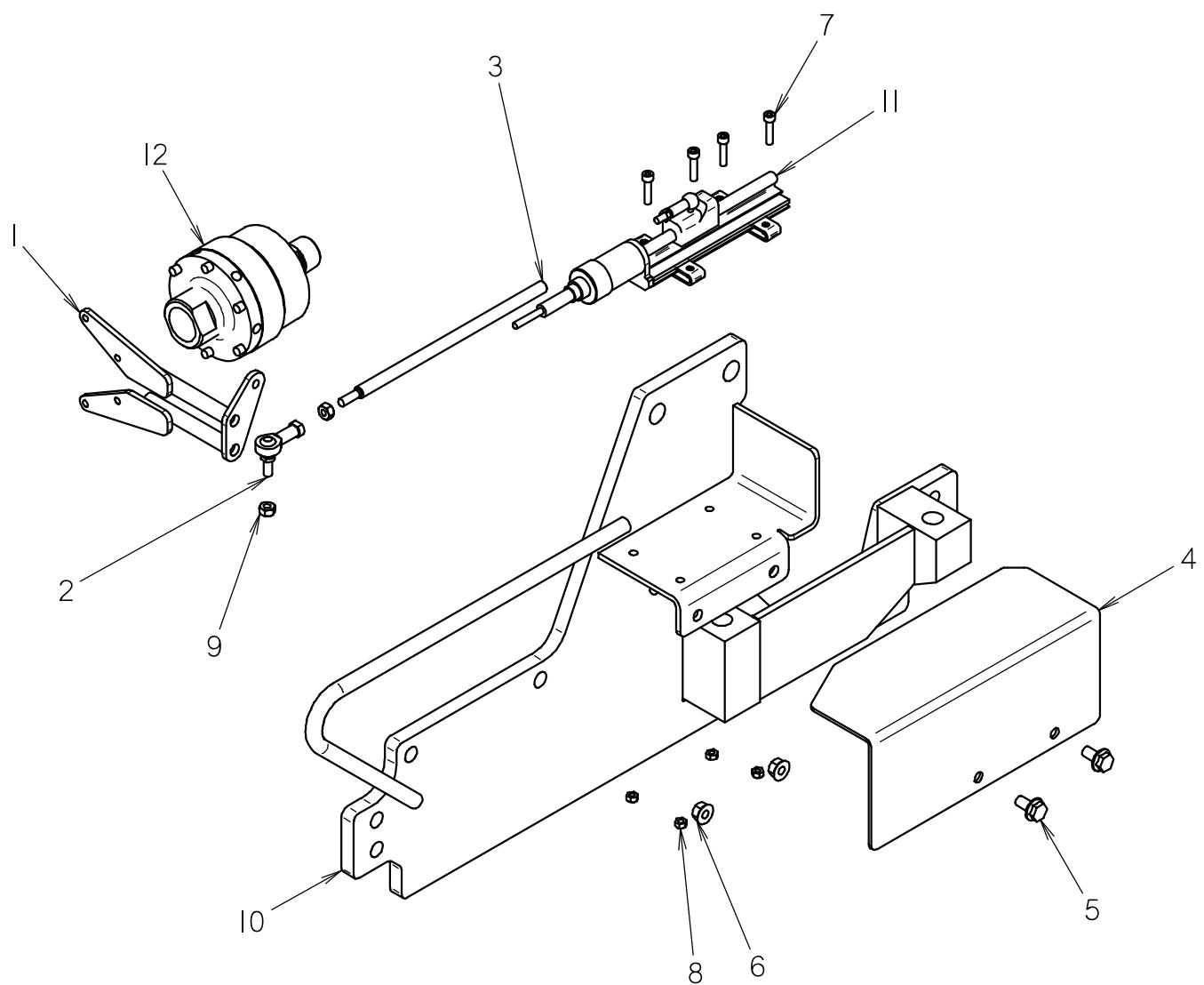
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	166-451	1	GEAR BOX (1.78:1 ROTATION)	INCL REF NO.'S 1 - 24
1.	126-100	2	TAPERED BEARING (2")	
2.	126-099	2	TAPERED RACE (3.25")	
3.	166-528	1	INPUT PINION	
4.	106-771	10	SCREW (M12-1.75 X 60MM, SOC)	
5.	162-027	1	GEARBOX HOUSING	
6.	106-866	2	DOWEL PIN (10MM X 30MM)	
7.	162-004	1	GEARBOX COVER	
8.	165-800	5	SHIM (.002")	
9.	165-801	5	SHIM (.003")	
10.	165-802	5	SHIM (.007")	
11.	165-829	5	SHIM (.002")	
12.	165-830	5	SHIM (.003")	
13.	165-828	5	SHIM (.007")	
14.	160-1102	1	OUTPUT GEAR	
15.	159-003	1	AIR VENT (02N)	
16.	514-123	1	PICKUP TUBE (02N-02NF90-2")	
17.	166-434	1	OUTPUT SHAFT	
18.	126-076	1	TAPERED RACE (5.118")	
19.	126-075	1	TAPERED BEARING (3.346")	
20.	155-869	2	INTERNAL SEAL (3.250")	
21.	115-211	2	PLUG (08N,SQ, MAG)	
22.	126-157	1	TAPERED RACE	
23.	126-156	1	TAPERED BEARING	
24.	115-896	1	EXTERNAL SNAP RING (3.875")	

NOT SHOWN:

FOOTNOTES:

NOTE:

ASSISTED MAKE-UP
BEGINS WITH S/N CMWJ1220C60000122



ASSISTED MAKE-UP
BEGINS WITH S/N CMWJ1220C60000122

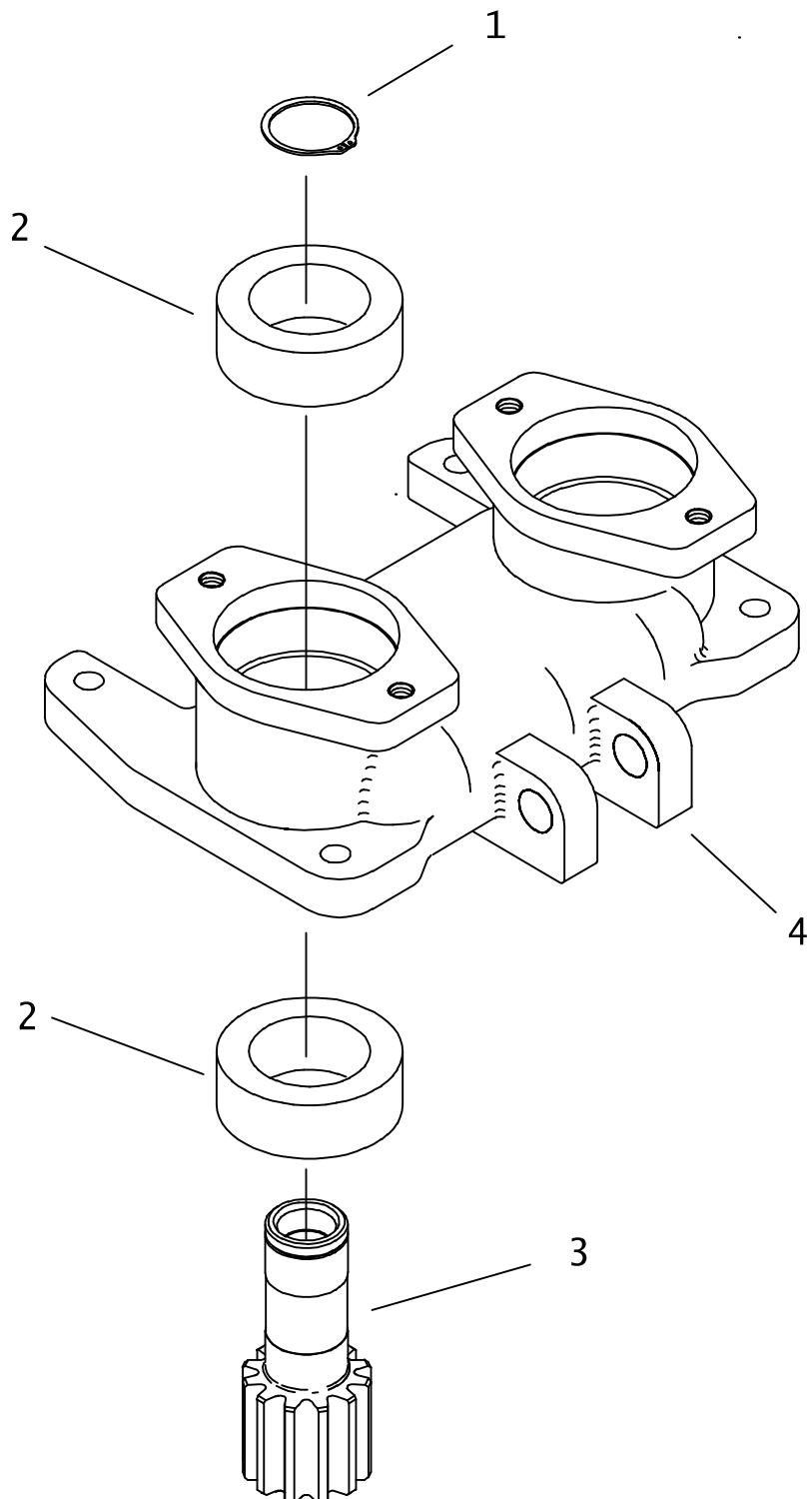
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-2615	1	SLIDER	
II	110-774	1	BALL JOINT (1/4-NF)	
3	300-2620	1	SENSOR ROD	
4	300-2625	1	COVER	
5	106-380	2	FLG LK SCREW (M8-1.25 X 16MM)	
6	106-386	2	FLG LOCKNUT (M8-1.25)	
7	106-427	4	SCREW (M5-0.80 X 22MM, SOC)	
8	106-850	4	LOCKNUT (M5-0.80)	
9	105-152	2	NUT (1/4-NF)	
10	300-2816	1	RIGHT SIDE PLATE	
II	215-1002	1	POSITION SENSOR	
I2	153-242	1	WATER SWIVEL (12N-12NF)	

NOT SHOWN:

FOOTNOTES:

NOTE:

PINION DRIVE ASSEMBLY



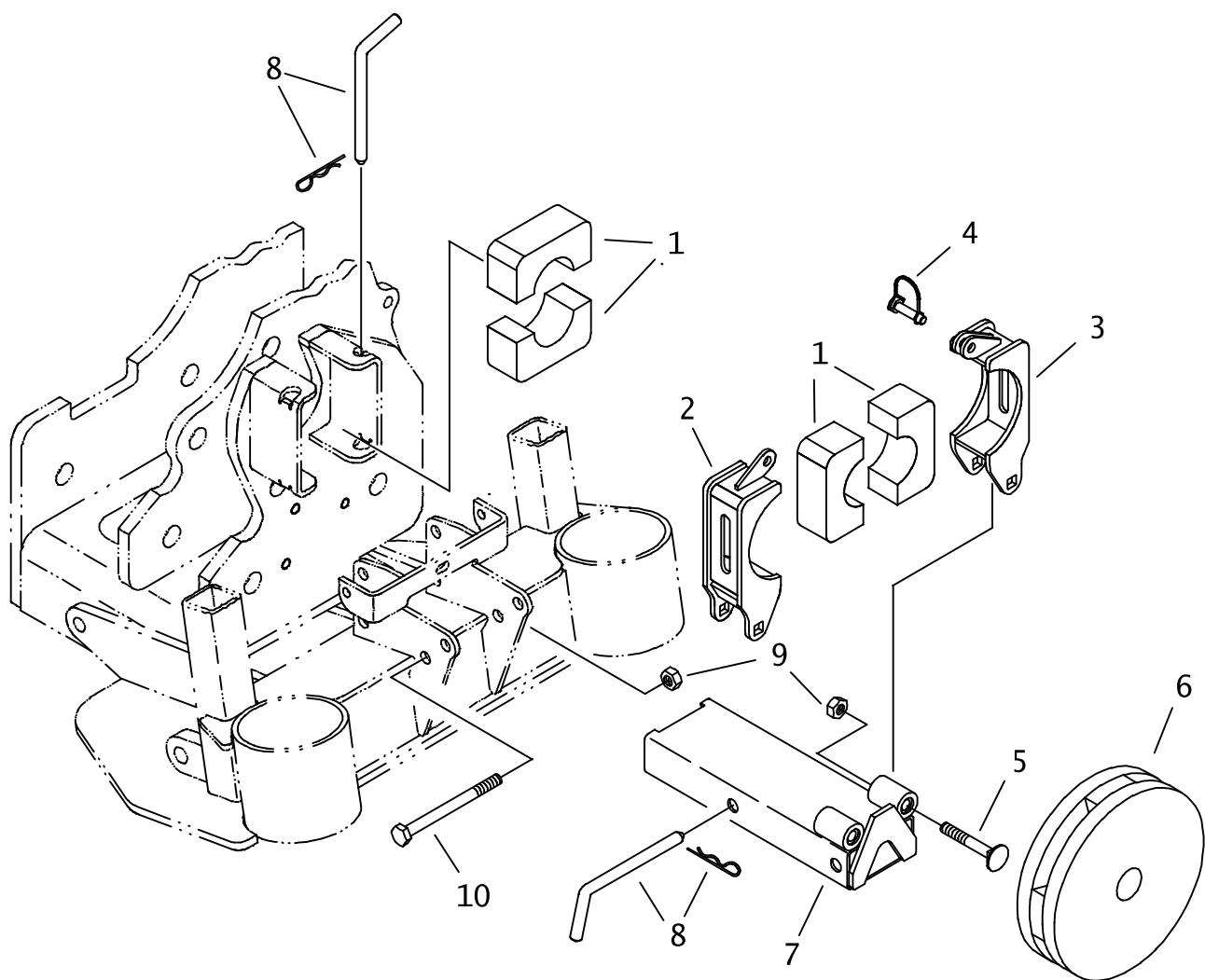
PINION DRIVE ASSEMBLY

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	166-448	-	PINION DRIVE	
1.	115-456	2	EXTERNAL SNAP RING	
2.	125-044	4	BALLBEARING (1.717")	
3.	160-1019	2	PINION	
4.	318-351	1	MOTOR PLATE	

NOT SHOWN:

FOOTNOTES:

NOTE:

PIPE GUIDE

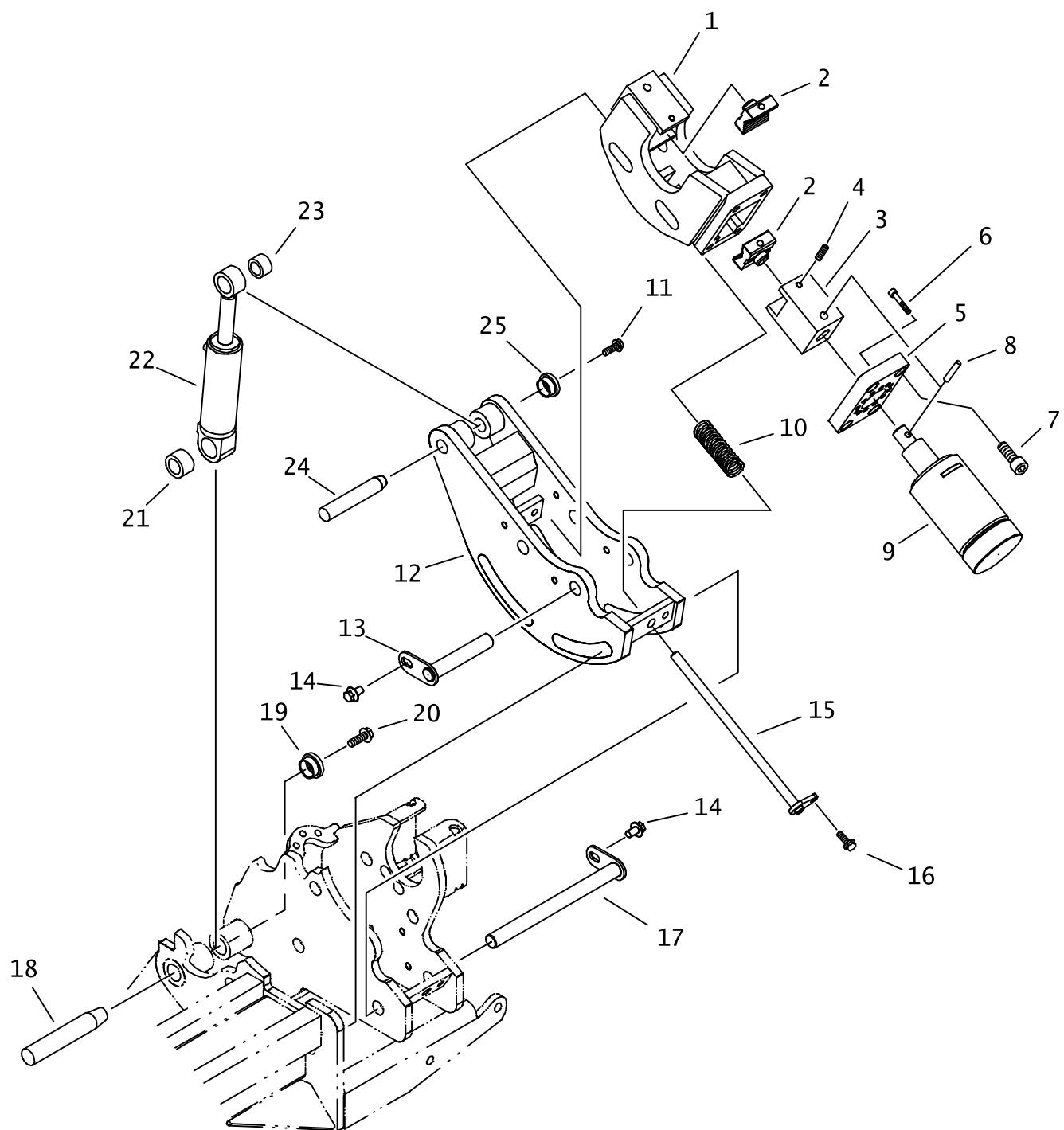
PIPE GUIDE

REF	PART	NO.	NUMBER	QTY	DESCRIPTION	REMARKS
1.	PIPE GUIDE	362-1060		4		
2.	RIGHT PIPE GUIDE RETAINER	320-814		1		
3.	LEFT PIPE GUIDE RETAINER	320-802		1		
4.	SNAPPER PIN (3/8" X 1-1/2")	110-368		1		
5.	CARRIAGE BOLT (M12-1.75 X 80MM)	107-590		2		
6.	SPLIT ROD WIPER (1.5" ID)	149-974		1		
7.	PIPE GUIDE MOUNT	318-863		1		
8.	PULL PIN (.5" X 5")	107-870		3		
	- HAIR CLIP PIN (1/8" X 1/2")	110-033				
9.	LOCKNUT(M12-1.75 ,PRV TRQ,10.9)	106-685		5		
10.	SCREW (M12-1.75 X 140MM)	106-855		3		

NOT SHOWN:

FOOTNOTES:

NOTE:

ROTATING WRENCH
BEGINS WITH S/N:

ROTATING WRENCH

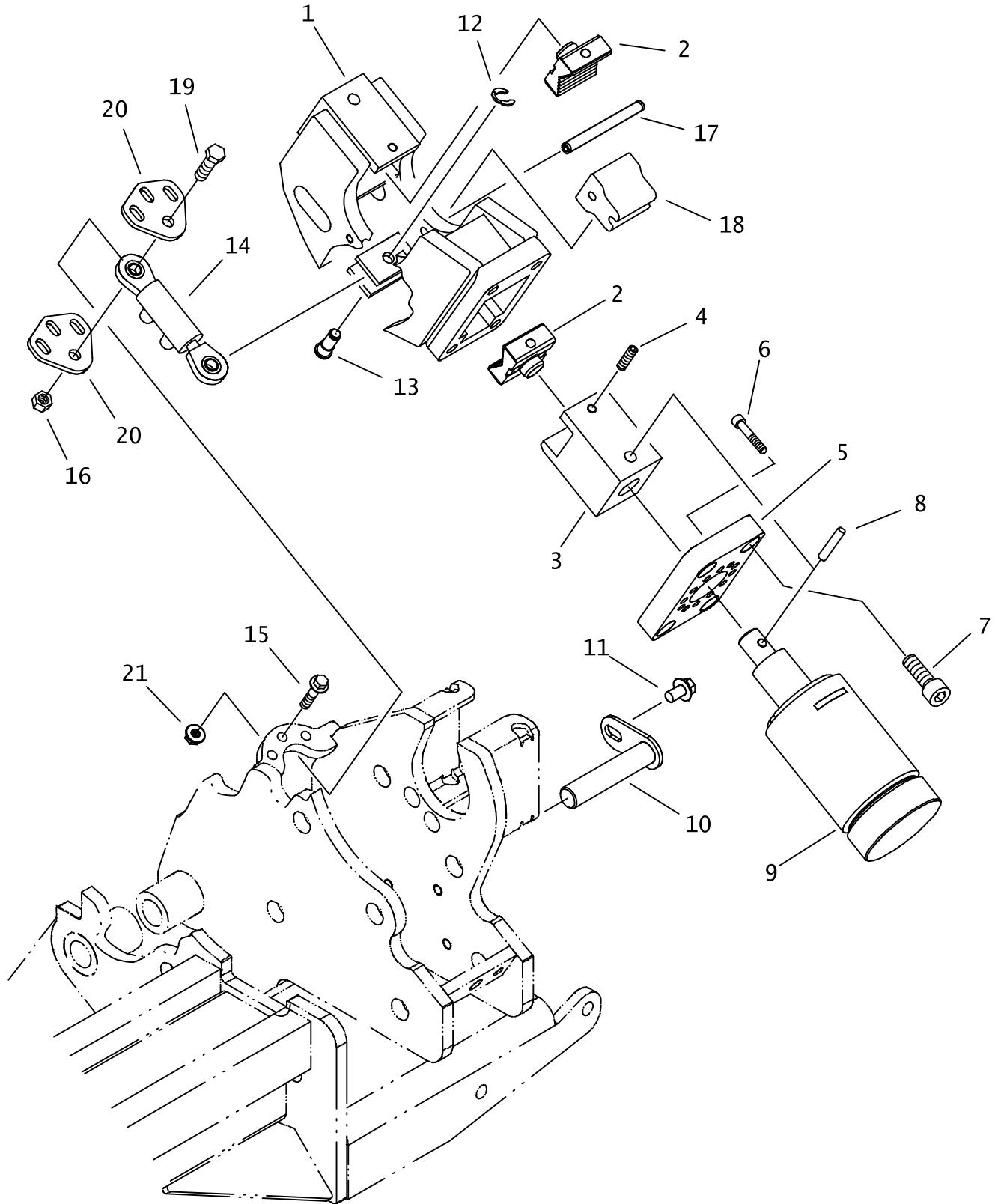
BEGINS WITH S/N:

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	300-2509	1	REAR WRENCH	BEGINS WITH S/N: CMWJI220K60000I26
2.	357-222	2	JAW INSERT	
3.	357-225	1	JAW	
4.	106-529	2	SET SCREW (M10-1.50 X 10MM)	LOCTITE 242
5.	316-545	1	CYL HEAD PLATE	
6.	107-894	10	SCREW (M8-1.25 X 45MM, SOC)	LOCTITE 242
7.	107-884	4	SCREW (M16-2.00 X 45MM, SOC)	LOCTITE 242
8.	105-561	1	ROLL PIN (3/8" X 2-3/4")	
9.	151-213	1	CYL (3.5 X 1.75 X 2.0)	
10.	118-115	1	COMPRESSION SPRING	
11.	106-724	1	FLG SCREW (M10-1.50 X 25MM)	
12.	324-918	1	ROTATING WRENCH	
13.	318-511	2	WRENCH PIN - SHORT	
14.	105-1012	4	FLG LK SCREW (M12-1.75 X 20MM)	
15.	316-462	1	CENTERING PIN	
16.	106-383	1	FLG LK SCREW (M10-1.50 X 30MM)	
17.	318-512	2	WRENCH PIN - LONG	
18..	178-225	1	TAPERED PIN (31.7MM X 181.6MM)	
19.	181-982	1	TAPERED INSERT (1.25")	
20.	106-469	1	FLG SCREW (M12-1.75 X 30MM)	
21.	125-771	1	COMPOSITION BUSHING (1.25")	
22.	151-038	1	CYL (2.0 X 1.0 X 4.0)	
23.	125-770	1	COMPOSITION BUSHING (1")	
24.	179-987	1	TAPERED PIN (1" X 5.50")	
25.	181-981	1	TAPERED INSERT (1")	

NOT SHOWN:

FOOTNOTES:

NOTE:

STATIONARY WRENCH
BEGIN WITH S/N:

STATIONARY WRENCH

BEGIN WITH S/N:

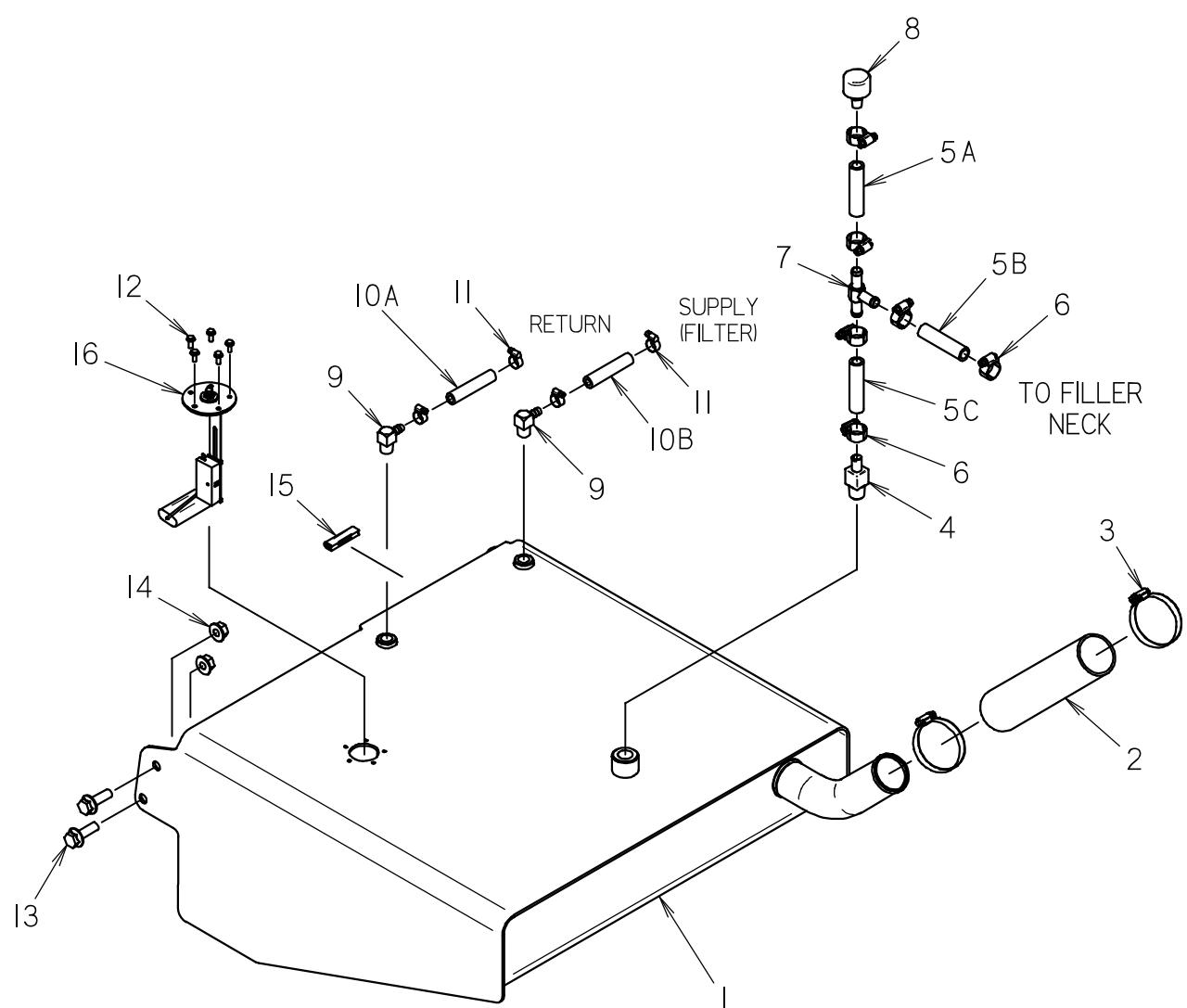
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	300-2510	1	FRONT WRENCH	BEGINS WITH S/N: CMWJI220K60000126
2.	357-222	2	JAW INSERT	
3.	357-225	1	JAW	
4.	106-529	2	SET SCREW (M10-1.50 X 10MM)	LOCTITE 242
5.	316-545	1	CYL HEAD PLATE	
6.	107-894	10	SCREW (M8-1.25 X 45MM, SOC)	LOCTITE 242
7.	107-884	4	SCREW (M16-2.00 X 45MM, SOC)	LOCTITE 242
8.	105-561	1	ROLL PIN (3/8" X 2-3/4")	
9.	151-213	1	CYL (3.5 X 1.75 X 2.0)	
10.	318-511	2	WRENCH PIN - SHORT	
11.	105-1012	2	FLG LK SCREW (M12-1.75 X 20MM)	
12.	115-506	1	KLIP RING (.500")	
13.	179-528	1	PIN	
14.	151-220	1	CYLINDER (1.0 X .50 X .90)	
15.	106-995	3	.FLG LK SCREW (M10-1.50 X 45MM)	
16.	106-685	1	LOCKNUT(M12-1.75, PRV TRQ, 10.9)	
17.	107-295	2	ROLL PIN (.375" X 3.750")	
18.	322-677	1	PIPE SUPPORT	
19.	106-477	1	SCREW (M12-1.75 X 45MM, 10.9)	
20.	323-061	2	MOUNT PLATE	
21.	106-387	3	FLG LOCKNUT (M10-1.50)	

NOT SHOWN:

FOOTNOTES:

NOTE:

FUEL TANK



FUEL TANK

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-7774	1	FUEL TANK	
2	II6-I003	10	BULK HOSE (2", SOLD PER IN)	USE 1 @ 10"
3	II0-I34	2	WORM CLAMP (2.062" TO 2.750")	
4	514-312	1	S/O COUPLER (08N-08H)	
5	II6-322	27	BULK HOSE (1/2", SOLD PER FT)	USE 1 @ 2" (5A), 1 @ 22" (5B) & 1 @ 3" (5C)
6	II0-217	6	WORM CLAMP (7/16" TO 1")	
7	156-729	1	S/O TEE (08H-08H-08H)	
8	III-021	1	BREATHER CAP (TANK)	
9	I53-871	2	S/O COUPLER (06N-06H90, BRS)	
I0	II6-881	163	BULK HOSE (3/8", SOLD PER FT)	USE 1 @ 90" (I0A) & 1 @ 73" (I0B)
II	II0-249	4	WORM CLAMP (1/4" TO 5/8")	
I2	I05-214	5	FLG SCREW (#10-24 X .5")	
I3	I06-632	2	FLG LK SCR (M12-1.75X35MM,SER)	
I4	I06-709	2	FLG LK NUT (M12-1.75)	
I5	II5-686	12	BULK EDGE (5/32", SOLD PER FT)	USE 1 @ 12"
I6	217-568	1	FUEL SENDER	INCLUDES I65-704 GASKET

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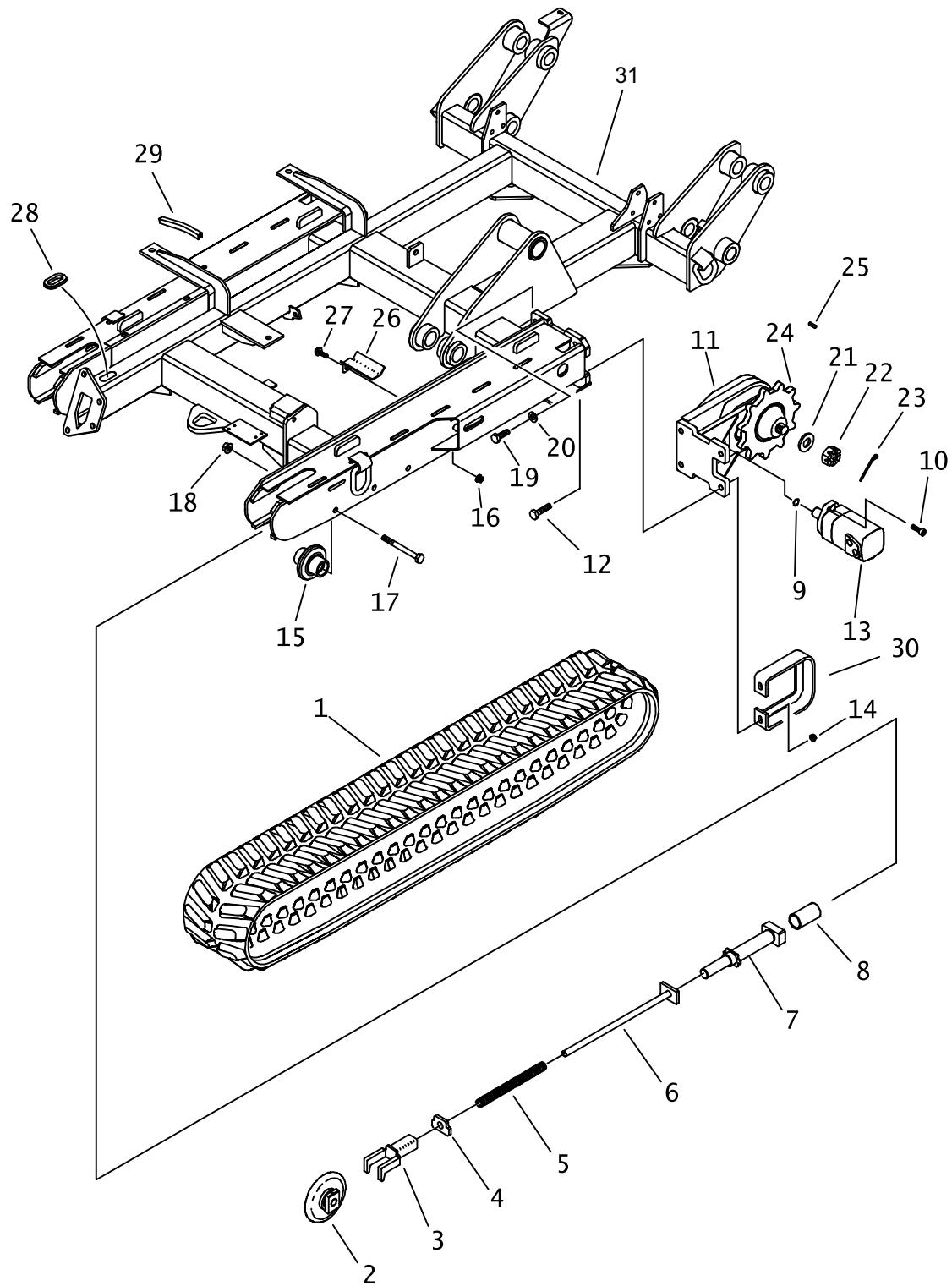
FOOTNOTES:

NOTE:

II

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GROUND DRIVE TRACKS



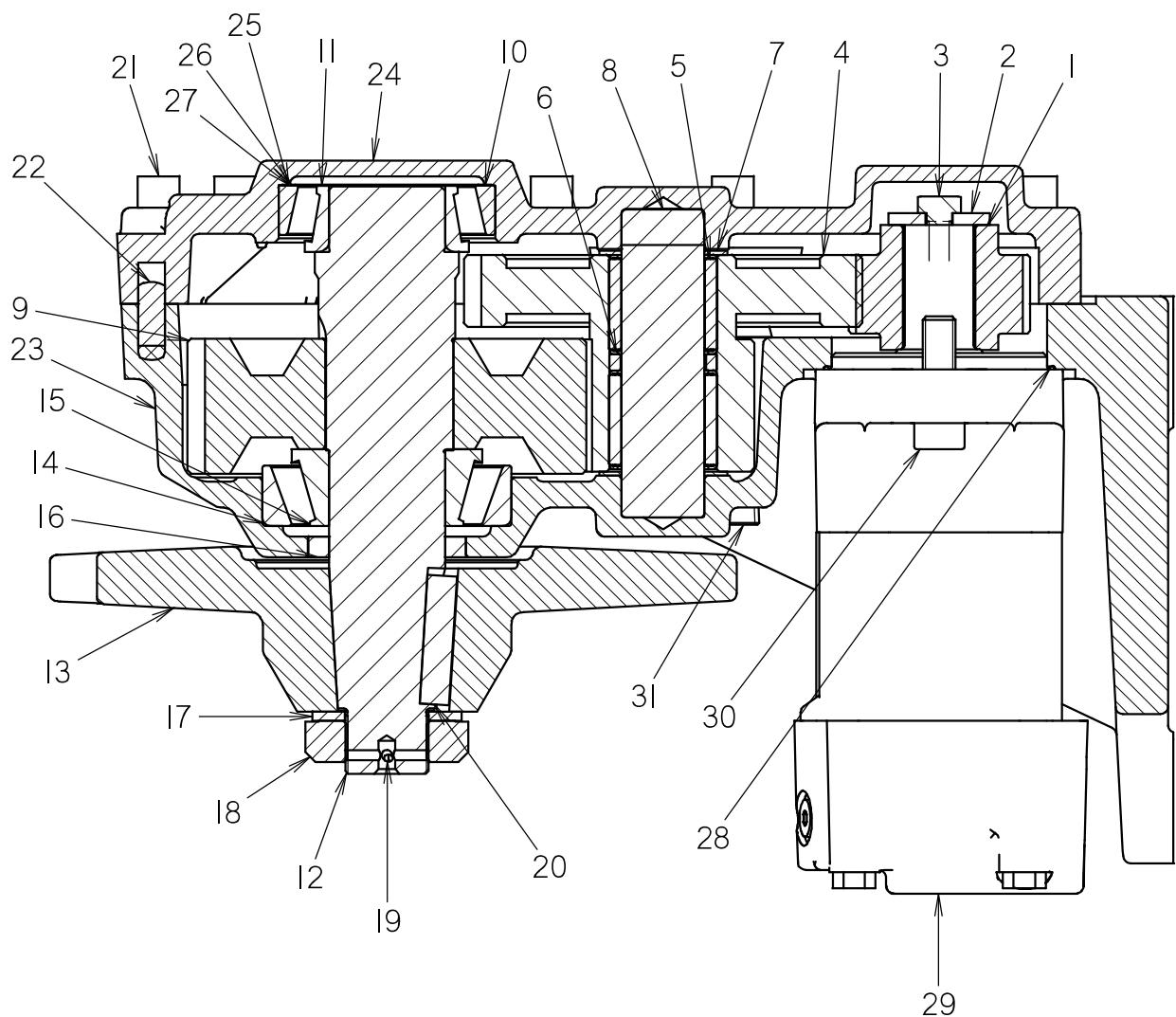
GROUND DRIVE TRACKS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	315-175	2	GROUND DRIVE TRACK	
2.	170-336	2	FRONT IDLER ROLLER	
3.	353-403	2	YODE	
4.	353-482	2	SPRING PLATE	
5.	117-122	2	COMPRESSION SPRING	
6.	353-402	2	SPACER TUBE	
7.	151-161	2	GREASE CYLINDER	
8.	353-473	2	STOP TUBE	
9.	157-099	-	O-RING (042 D70)	INCLUDED WITH 166-172
10.	106-204	4	BOLT (1/2-NC X 1-1/2", SOC)	TORQUE TO 100 FT-LB
11.	166-172	2	GEAR BOX (5.44:1)	GROUND DRIVE. Includes item 13
12.	106-341	4	SCREW (M16-2.00 X 70mm)	TORQUE TO 159 FT-LB
13.	155-581	-	HYD MOTOR	
	500-658		SEAL REPAIR KIT	
14.	106-355	4	FLG NUT (M16-2.00, 10.9)	
15.	170-335	14	IDLER ROLLER	
16.	106-709	2	FLG LOCKNUT (M12-1.75)	
17.	107-337	14	SCREW (M16-2.00 X 150mm, 10.9)	
18.	106-442	14	FLG LOCKNUT (M16-2.0, PRV TRQ)	
19.	106-340	4	SCREW (M16-2.00 x 50mm)	TORQUE TO 159 FT-LB
20.	106-392	4	WASHER (M16)	
21.	105-1352	2	WASHER (1.265)	
22.	105-917	2	CASTLE NUT (1-1/4-NF)	TORQUE TO 525-675 FT-LB
23.	105-501	2	COTTER PIN (.125" X 2.0")	
24.	<u>174-008</u>	2	SPROCKET (11T)	
	140-1084	2	SPROCKET (11T)	
25.	166-857	2	KEY (.437" X 1.950")	
26.	348-962	2	HOSE PROTECTOR	
27.	106-632	2	FLG LK SCREW (M12-1.75 X 35mm)	
28.	115-663 AR		GROMMET EDGE (1/4" X 12.7")	USE 6.35"
29.	116-259 AR		BULK EDGE (1/2", SOLD PER FT)	USE 7"
30.	324-456	2	TRACK SUPPORT	
31.	325-469	-	FRAME	

NOT SHOWN:

FOOTNOTES:

NOTE:

**GEARBOX
GROUND DRIVE**

GEARBOX

GROUND DRIVE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	I66-I72	1	GEARBOX (5.44")	INCLUDES REF. NO.'S I-I2, I4-I6, 2I-3I
I	I68-052	1	INPUT PINION	
2	I05-069	1	WASHER (.406")	
3	I05-024	1	LK BOLT (3/8-NC X 3/4", NLK)	TORQUE TO 45 FT-LBS
4	I68-051	1	CLUSTER GEAR	
5	I26-185	2	BEARING CAGE (1.50 WD)	
6	I82-220	1	SPACER	
7	I26-017	2	BEARING RACE (1.25")	
8	I79-235	1	PIN	
9	I68-053	1	OUTPUT GEAR	
I0	I25-270	1	TAPERED RACE (3.265")	
I1	I25-269	1	TAPERED BEARING (1.75")	
I2	I60-449	1	SHAFT	
I3	I40-I084	1	II TOOTH SPROCKET	SUPERSEDES I74-008
I4	I25-326	1	TAPERED RACE (3.75")	
I5	I25-327	1	TAPERED BEARING (1.750")	
I6	I55-88I	1	INTERNAL SEAL (1.750")	
I7	I05-I352	1	WASHER (1.265)	
I8	I05-917	1	CASTLE NUT (1-1/4-NF)	TORQUE TO 525-675 FT-LBS
I9	I05-50I	1	COTTER PIN (.125" X 2.0")	
20	I66-857	1	KEY (.437" X 1.95")	
21	I06-857	14	SCREW (M10-1.50 X 55MM, SOC)	TORQUE TO 45 FT-LBS
22	I06-866	1	DOWEL PIN (M10 X 30MM)	
23	348-749	1	HOUSING (MACHINED)	
24	348-254	1	CAST COVER, MACHINED	
25	I65-800	1	SHIM (.002")	AS REQUIRED
26	I65-801	1	SHIM (.003")	AS REQUIRED
27	I65-802	1	SHIM (.007")	AS REQUIRED
28	I57-099	1	O-RING (042 D70)	
29	I55-58I	1	HYD MOTOR	
30	I06-204	2	BOLT (1/2 - NC X 1.50", SOC)	USE LOCTITE 27I OR EQUIVALENT, TORQUE TO 100 FT-LBS
3I	I15-025	4	PLUG (08N, SQ FM, MAG)	

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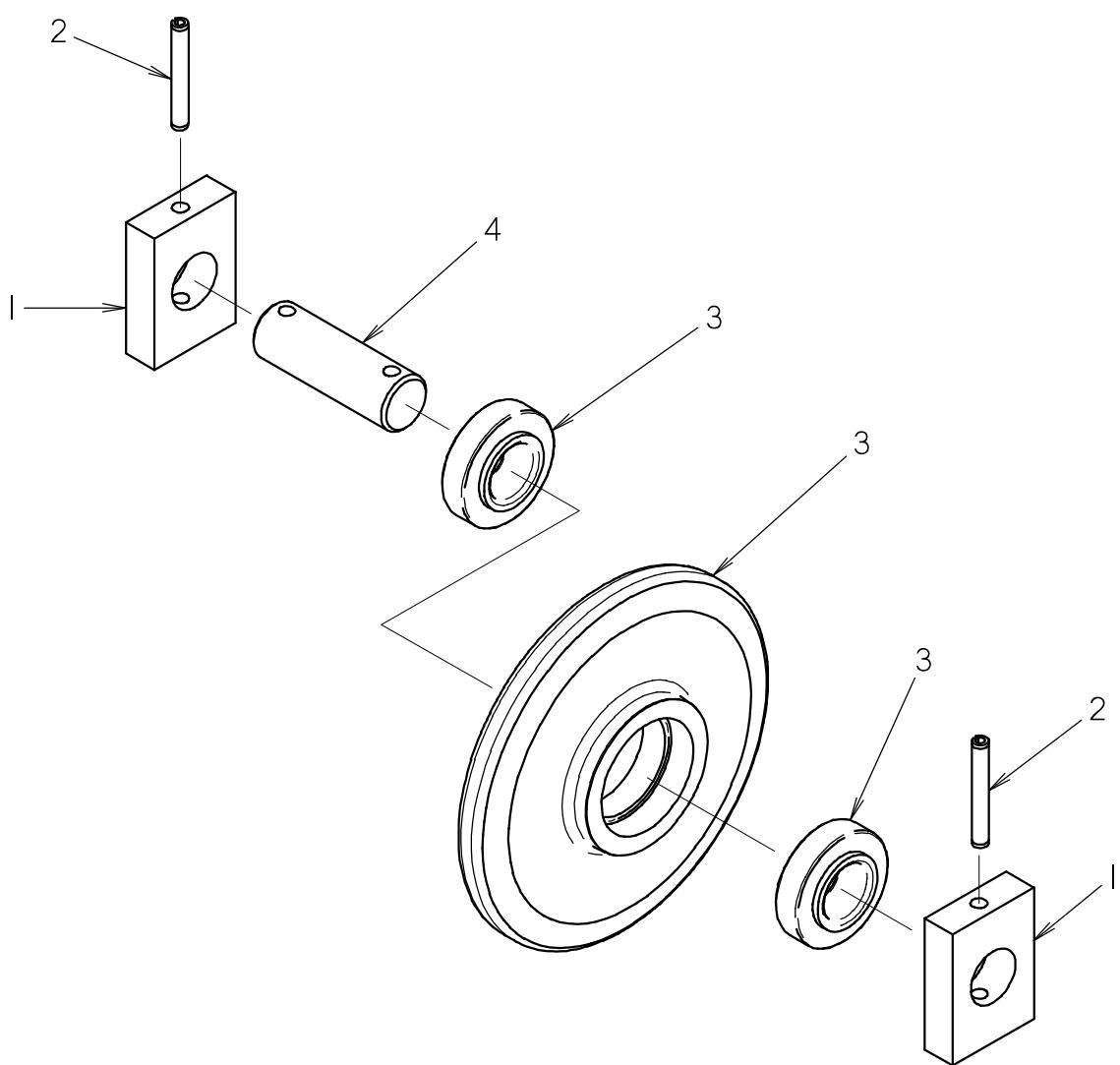
FOOTNOTES:

NOTE:

FRONT IDLER

ENDS WITH S/N: CMWSK350P60000600
ENDS WITH S/N: CMWSK650A60000427

ENDS WITH S/N: CMWSK500H60000254
ENDS WITH S/N: CMWXT850C60000125



FRONT IDLER

ENDS WITH S/N: CMWSK350P60000600
 ENDS WITH S/N: CMWSK650A60000427

ENDS WITH S/N: CMWSK500H60000254
 ENDS WITH S/N: CMWXT850C60000125

REF	PART	NO.	NUMBER	QTY	DESCRIPTION	REMARKS
I	170-336	-			FRONT IDLER ROLLER	INCLUDES REF NO'S I-4
I	353-477	2			BLOCK, PUSH	
2	105-56I	2			ROLL PIN (3/8" X 2-3/4")	
3	170-342	I			IDLER ROLLER SUB	SEE FOOTNOTE I
4	167-307	I			SHAFT, IDLER	

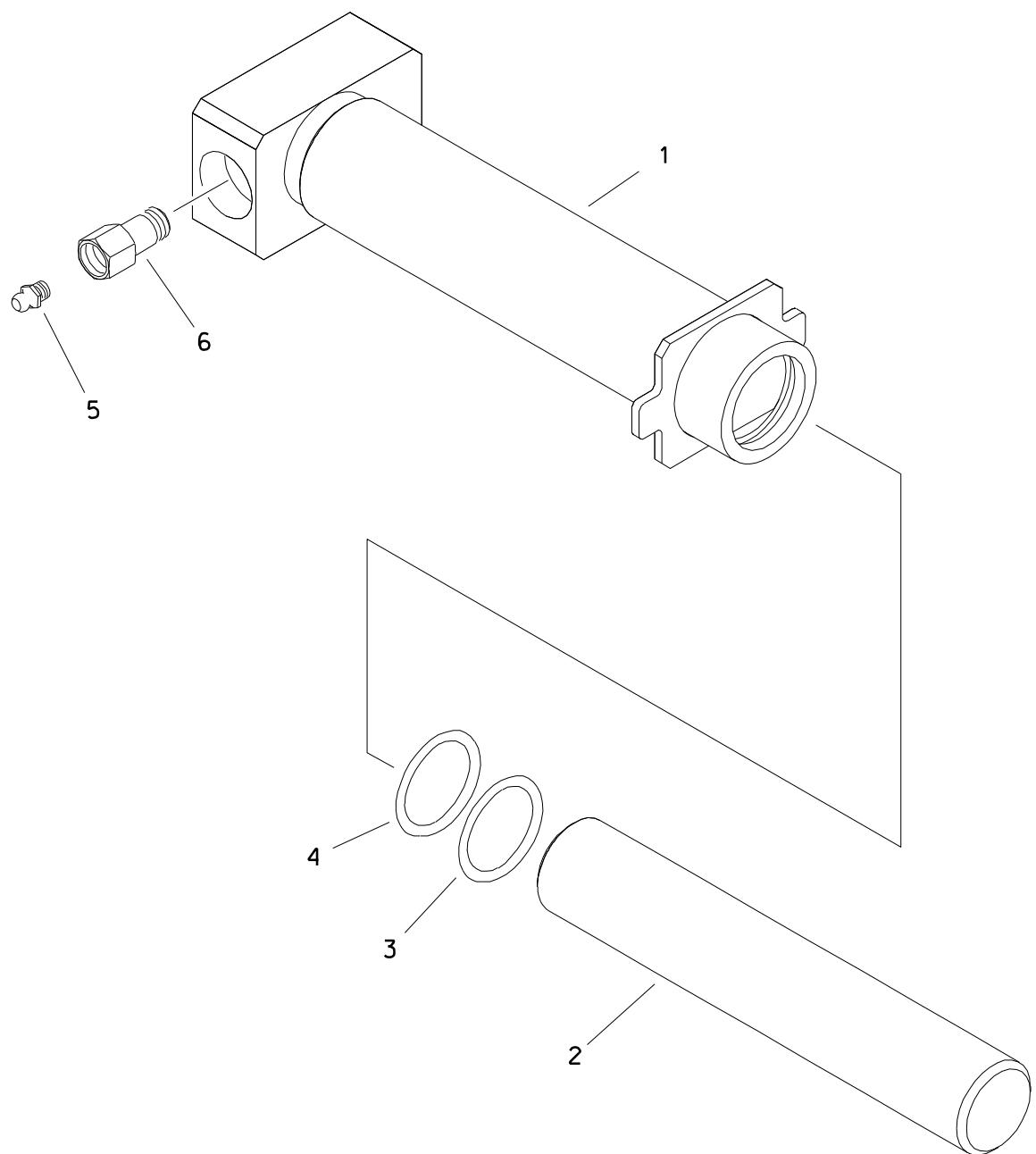
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FOOTNOTES:

- I. FOR REPLACEMENT BEARINGS, USE PART NUMBER I25-005.

NOTE:

GREASE CYLINDER

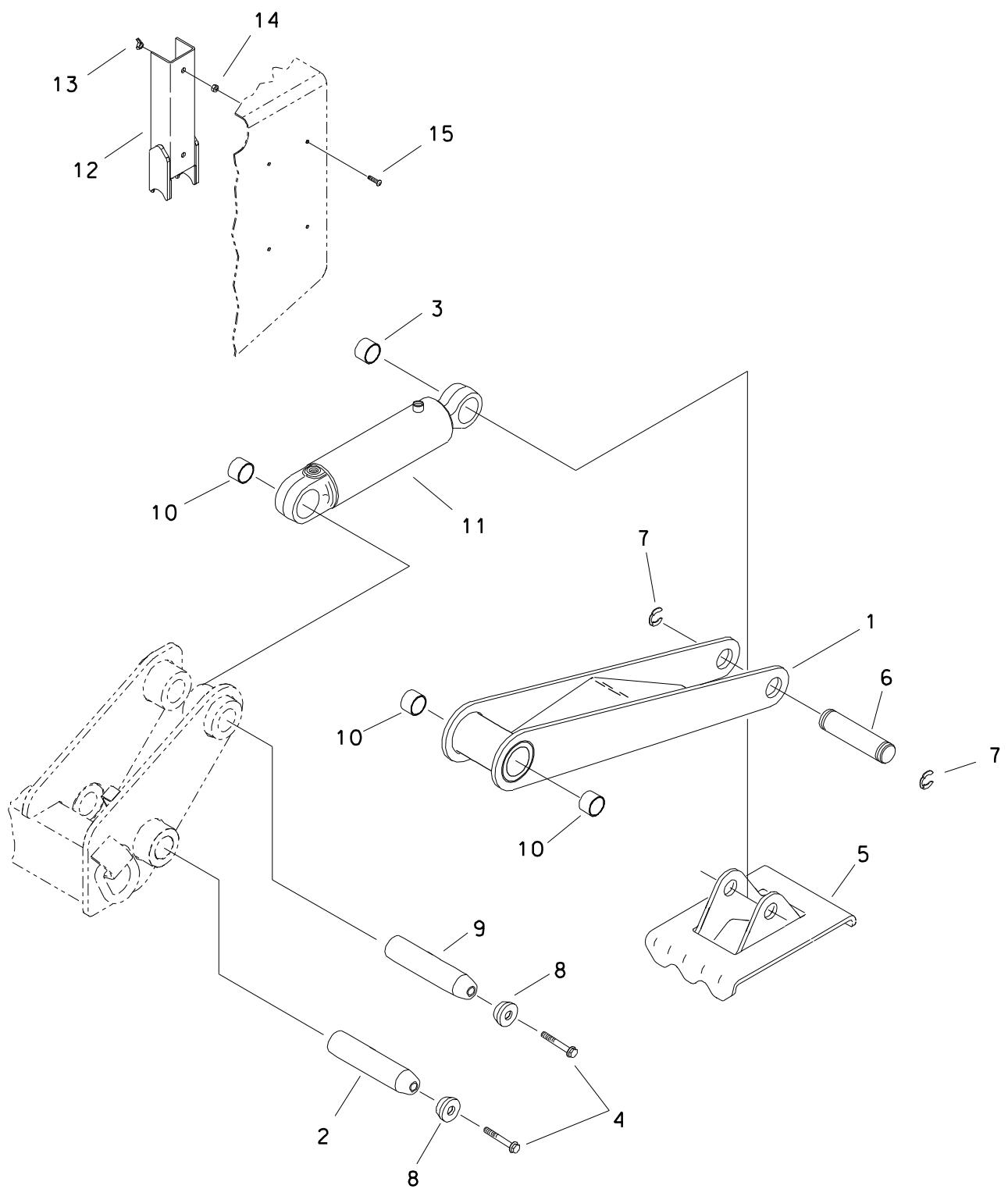


GREASE CYLINDER

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	151-161	1	GREASE CYLINDER	
1.	353-404	1	GREASE CYLINDER	INCL REF NO.'S 1 - 4
2.	153-501	1	CYLINDER ROD	
3.	155-732	1	BACKUP RING (224 D90)	
4.	155-704	1	O-RING (224 D70)	
5.	115-019	1	ZERK (02N)	
6.	159-093	1	RELIEF VALVE (5/8-NF, 02N)	

FOOTNOTES

STABILIZER

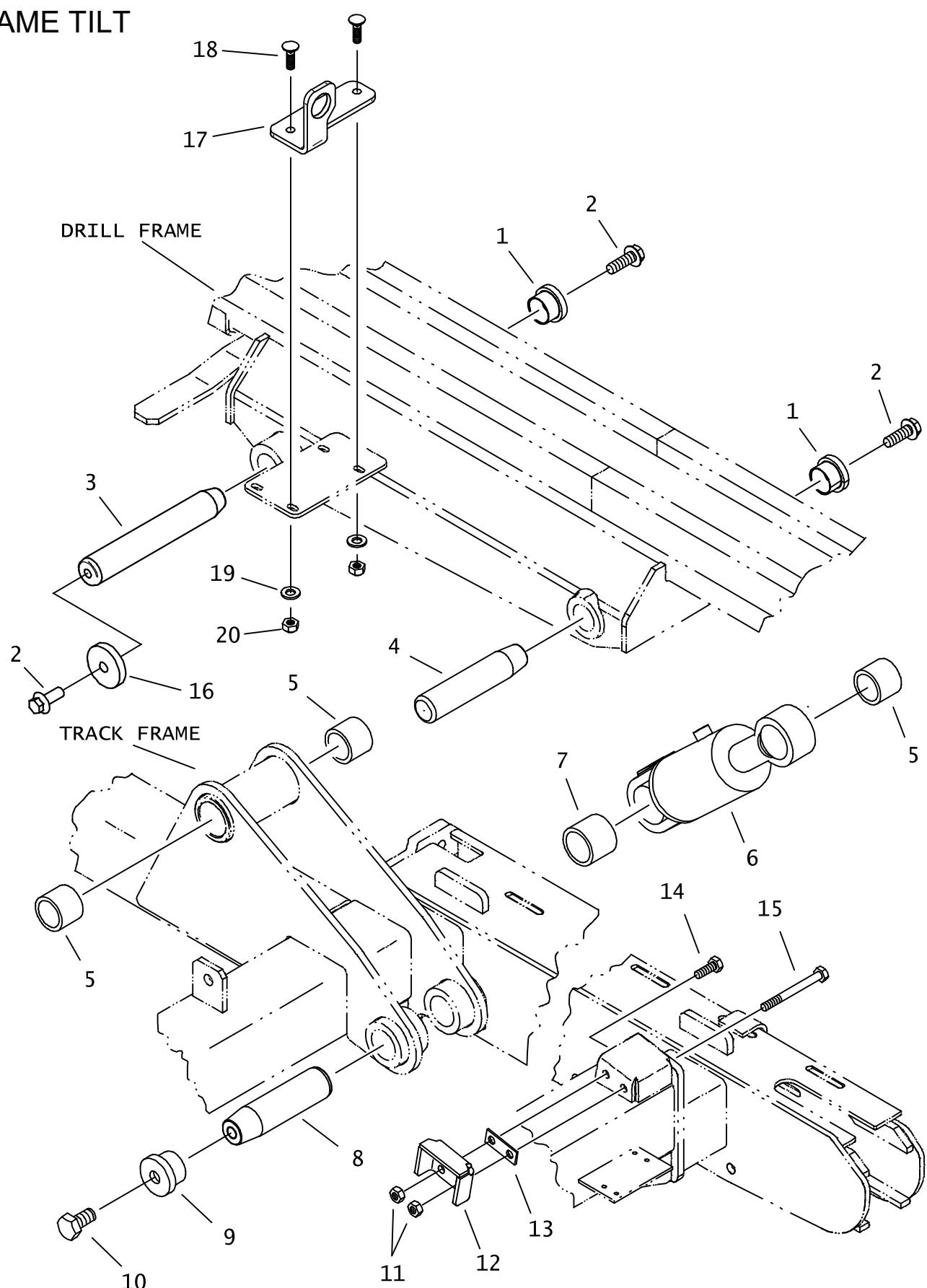


STABILIZER

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	316-819	2	STABILIZER ARM	
2.	183-882	2	TAPERED PIN (44.4MM X 228.6MM)	
3.	178-884	2	TENSION BUSHING (1.5")	
4.	106-470	4	FLG SCREW (M16-2.00 X 40MM)	
5.	316-880	2	STABILIZER PAD	
6.	183-209	2	BARREL PIN	
7.	115-511	4	KLIP RING (1-1/2")	
8.	181-975	4	TAPERED INSERT (1.75")	
9.	179-242	2	TAPERED PIN (44.45MM X 196MM)	
10.	125-773	6	COMPOSITION BUSHING (1.75")	
11.	151-029	2	CYL (3" X 1.5" X 10")	
12.	323-706	2	CYLINDER LOCK	
13.	195-339	4	WING NUT (1/4-NC)	
14.	105-078	4	NUT (1/4-NC)	
15.	107-304	4	SCREW (1/4-NC X 1", BUT SOC)	

FOOTNOTES

FRAME TILT



FRAME TILT

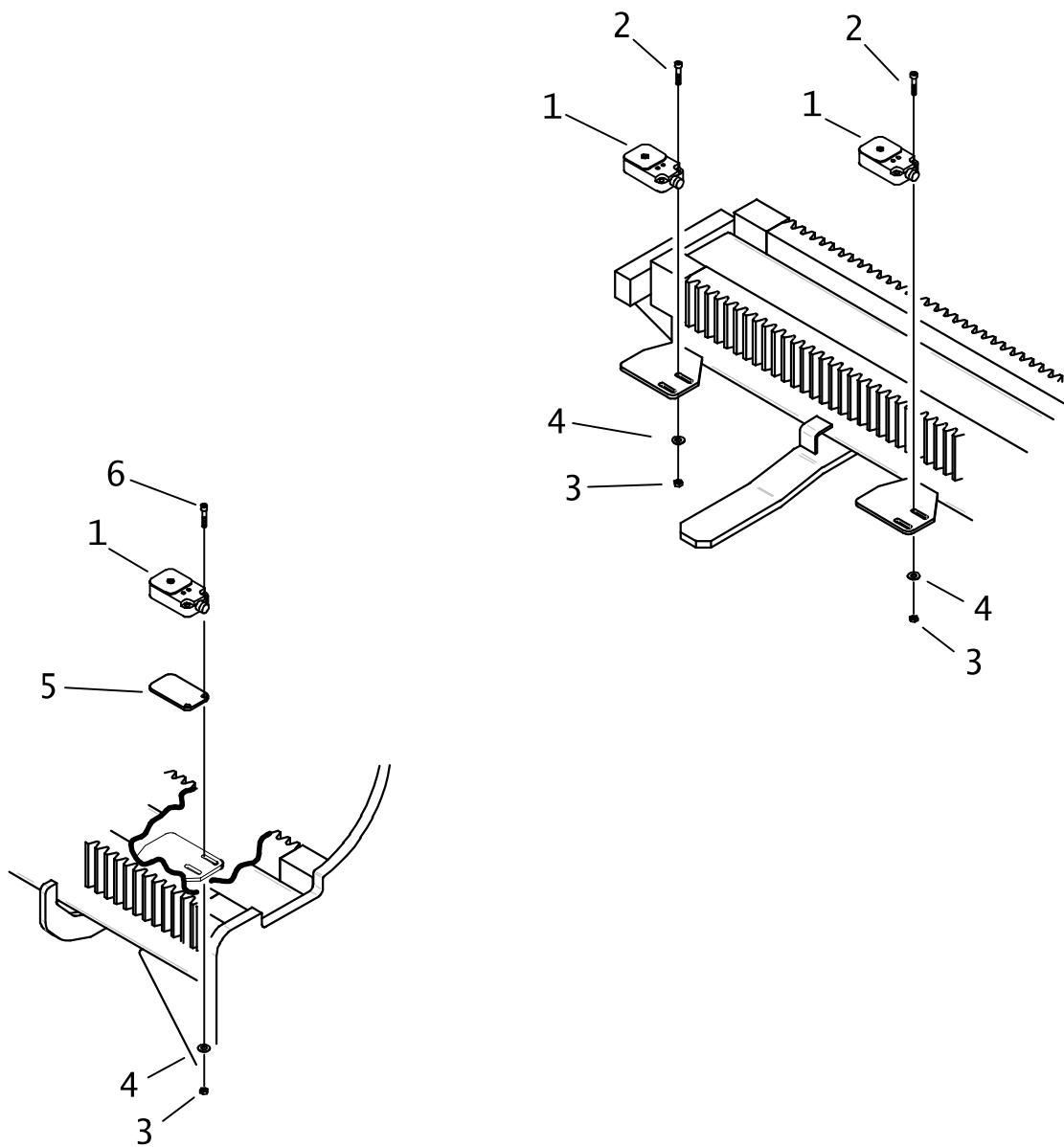
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	181-975	2	TAPERED INSERT (1.75")	
2.	106-470	3	FLG SCREW (M16-2.0 X 40MM)	USE #242 LOCTITE OR EQUIVALENT
3.	179-503	1	TAPERED PIN (1.75" X 10.75")	
4.	183-768	1	TAPERED PIN (44.4MM X 205MM)	
5.	125-773	3	COMPOSITION BUSHING (1.75")	
6.	151-089	1	CYL (3.5 X 1.75 X 3.0)	
7.	125-754	1	COMPOSITION BUSHING (2")	
8.	183-919	1	TAPERED PIN (50.8MM X 190MM)	
9.	184-064	1	TAPERED INSERT (2")	
10.	106-344	1	SCREW (M20-2.5 X 40MM)	
11.	106-685	2	LOCKNUT(M12-1.75, PRV TRQ, 10.9)	
12.	320-169	1	FRAME STOP	
13.	320-170	AR	SHIM PLATE	
14.	105-247	1	SCREW (M12-1.75 X 35MM)	
15.	106-579	1	SCREW (M12-1.75 X 120MM)	DO NOT USE
16.	107-660	1	WASHER	
17.	327-579	1	BULKHEAD BRACKET	
18.	105-249	2	CARRIAGE BOLT	
19.	106-390	2	WASHER (M10)	
20.	105-047	2	LOCK NUT	

NOT SHOWN:

FOOTNOTES:

NOTE:

PROXIMITY SWITCHES



PROXIMITY SWITCHES

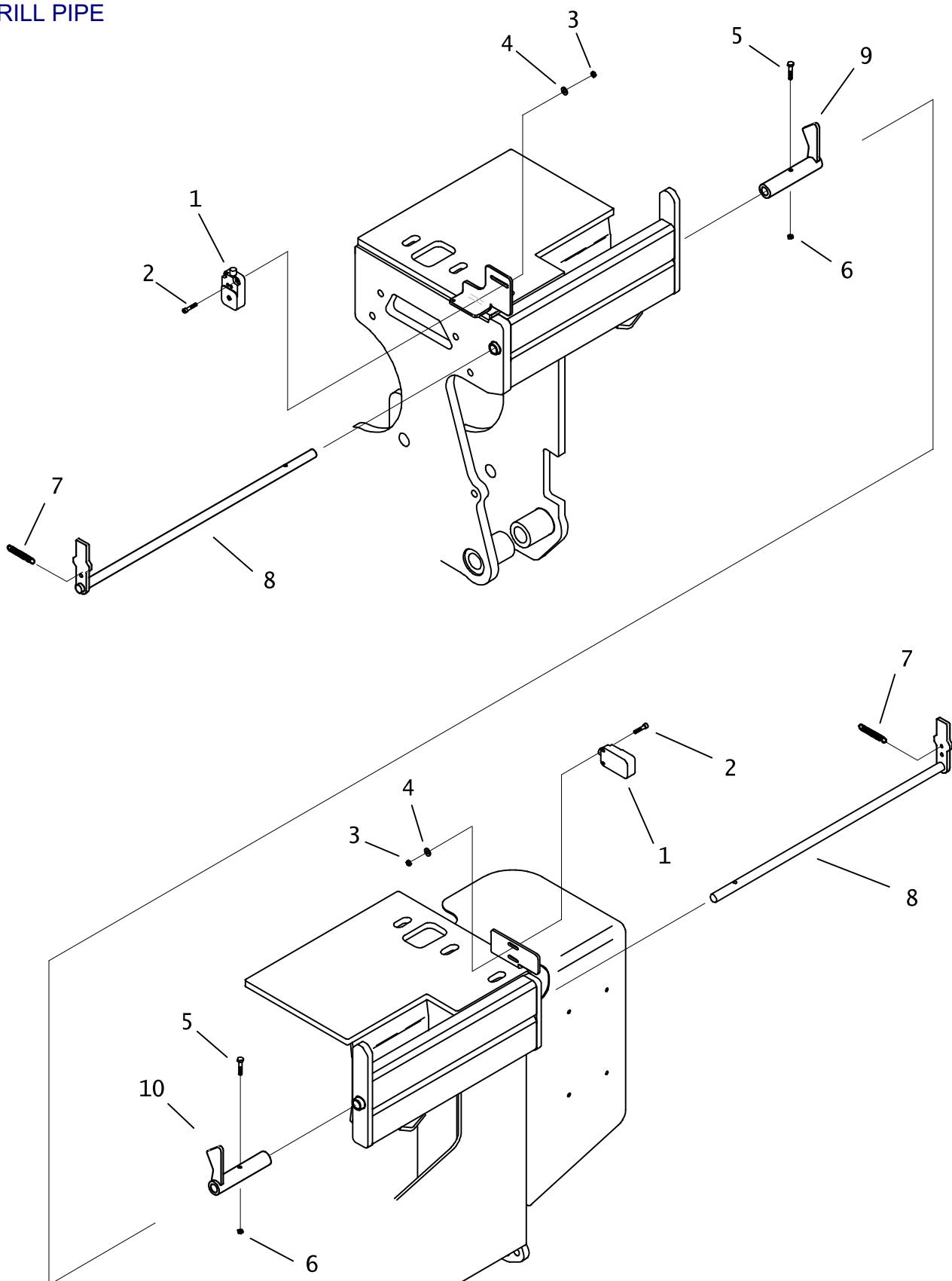
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	215-1175	3	PROXIMITY SWITCH	
2.	106-426	4	SCREW (M5-0.80 X 25MM, SOC)	
3.	106-850	6	LOCKNUT (M5-0.80)	
4.	105-284	6	WASHER (3/16")	
5.	107-451	1	SHIM	
6.	107-465	2	SCREW (M5-0.80 X 30MM, SOC)	

NOT SHOWN:

FOOTNOTES:

NOTE:

PROXIMITY SWITCHES DRILL PIPE



PROXIMITY SWITCHES DRILL PIPE

REF	PART	NO.	NUMBER	QTY	DESCRIPTION	REMARKS
1.	215-1175	2			PROXIMITY SWITCH	
2.	106-426	4			SCREW (M5-0.80 X 25MM, SOC)	
3.	106-850	4			LOCKNUT (M5-0.80)	
4.	105-284	4			WASHER (3/16")	
5.	105-818	2			BOLT (1/4-NC X 1-1/2)	
6.	105-085	2			LOCKNUT (1/4-NC)	
7.	115-601	2			EXTENSION SPRING (4.062")	
8.	300-1890	2			TARGET ARM	
9.	300-1889	1			FOLLOWER ARM, FRONT	
10.	300-1888	1			FOLLOWER ARM, REAR	

NOT SHOWN:

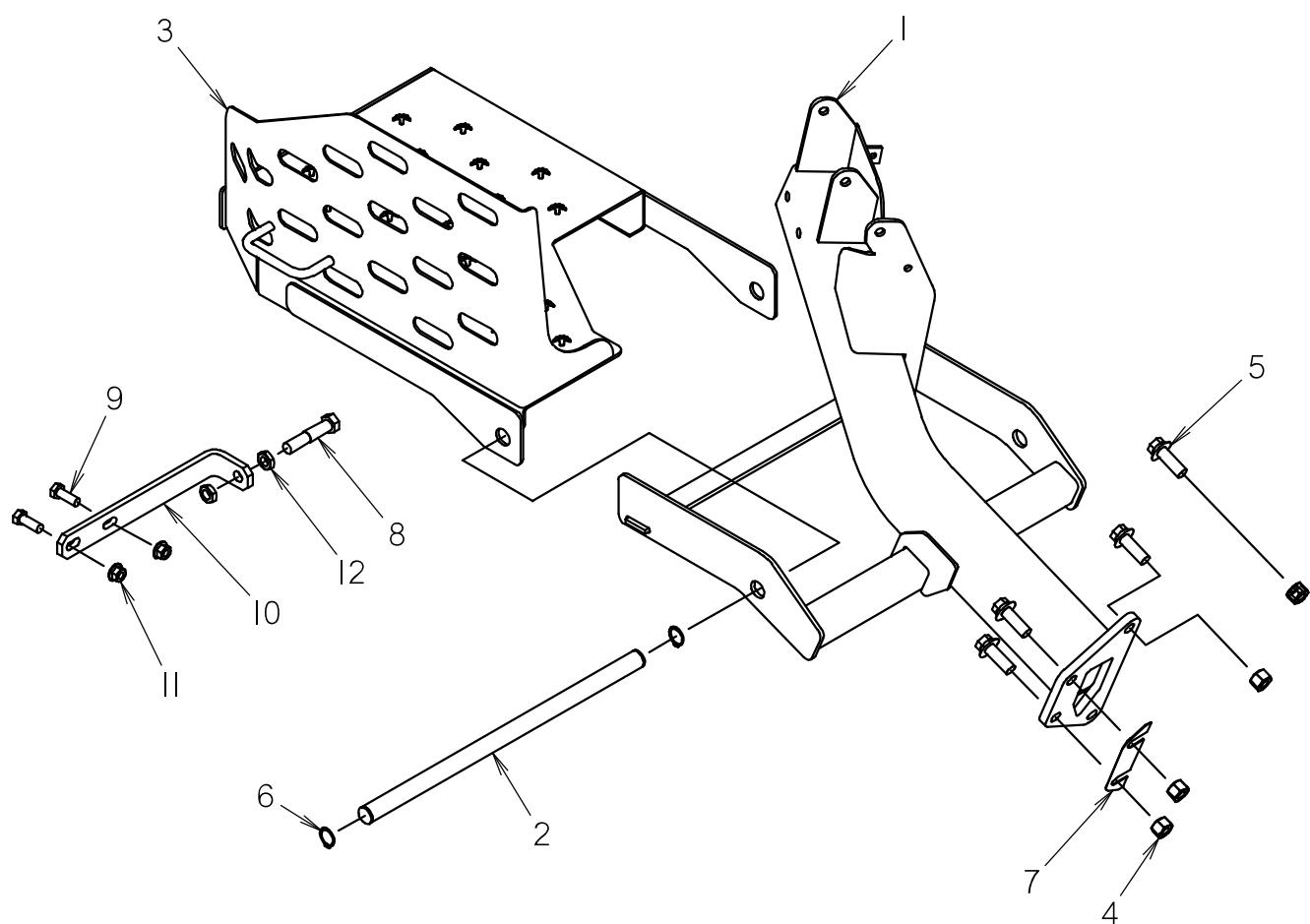
FOOTNOTES:

NOTE:

NOTES:

OPERATOR'S STATION

OPERATOR STATION FLOOR



OPERATOR STATION FLOOR

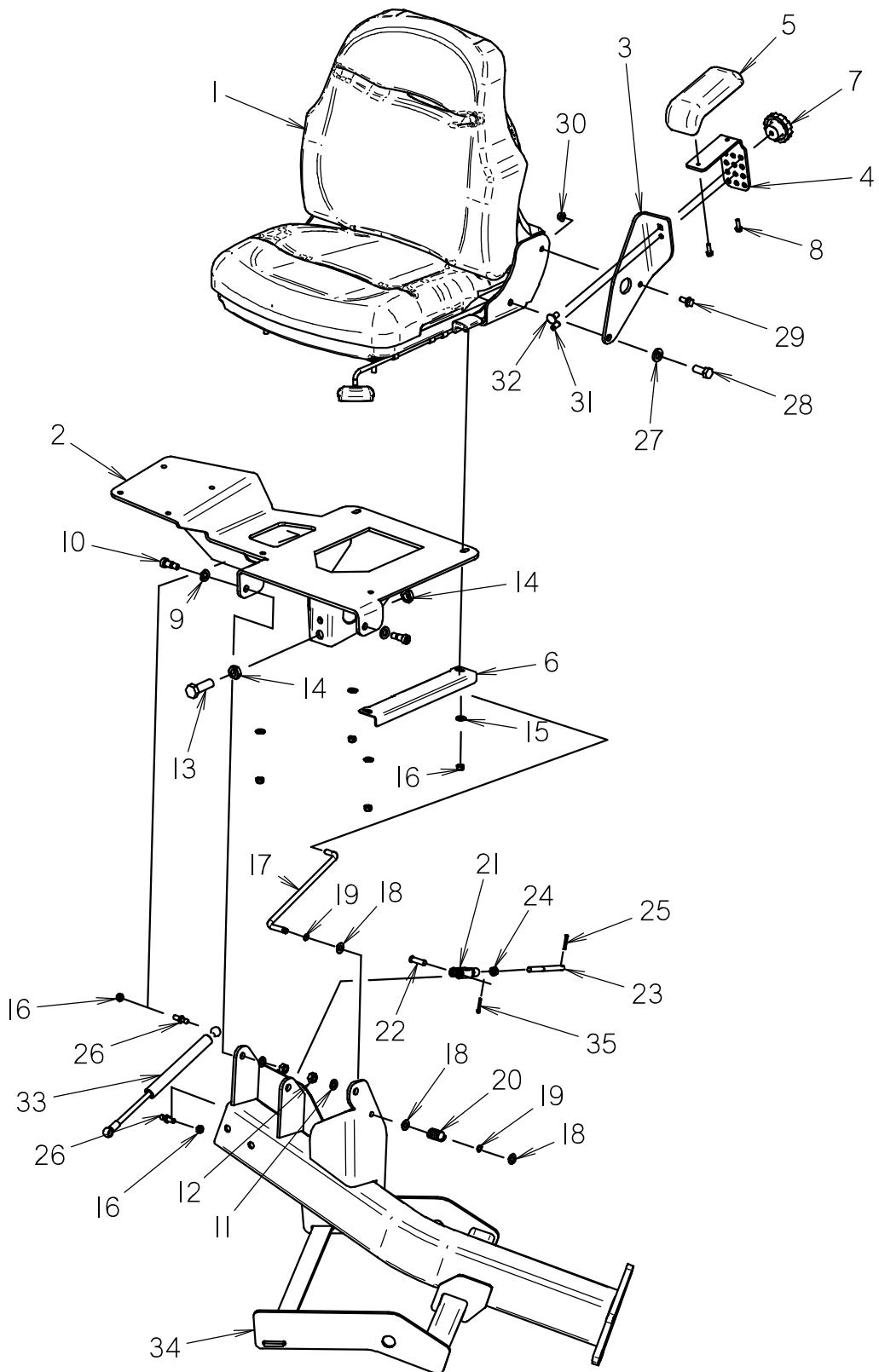
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I 1	300-5390	1	SEAT SUPPORT	
2	179-383	1	PIN, GROOVED	
3	300-5387	1	FLOOR	
4	106-545	4	LOCKNUT (M16-2.0, PRV TRQ, 10.9)	
5	107-336	4	FLG SCREW (M16-2.00X45MM, 10.9)	
6	115-484	2	EXTERNAL SNAP RING (1.000")	
7	119-008	1	SHIM	
8	107-197	1	SCREW (M16-2.00 X 80MM, 10.9)	
9	105-247	2	SCREW (M12-1.75 X 35MM)	
I0	179-564	1	STOW BAR	
I1	106-709	2	FLG LK NUT (M12-1.75)	
I2	106-775	2	JAM NUT (M16-2.00)	

NOT SHOWN:

FOOTNOTES:

NOTE:

OPERATOR SEAT



OPERATOR SEAT

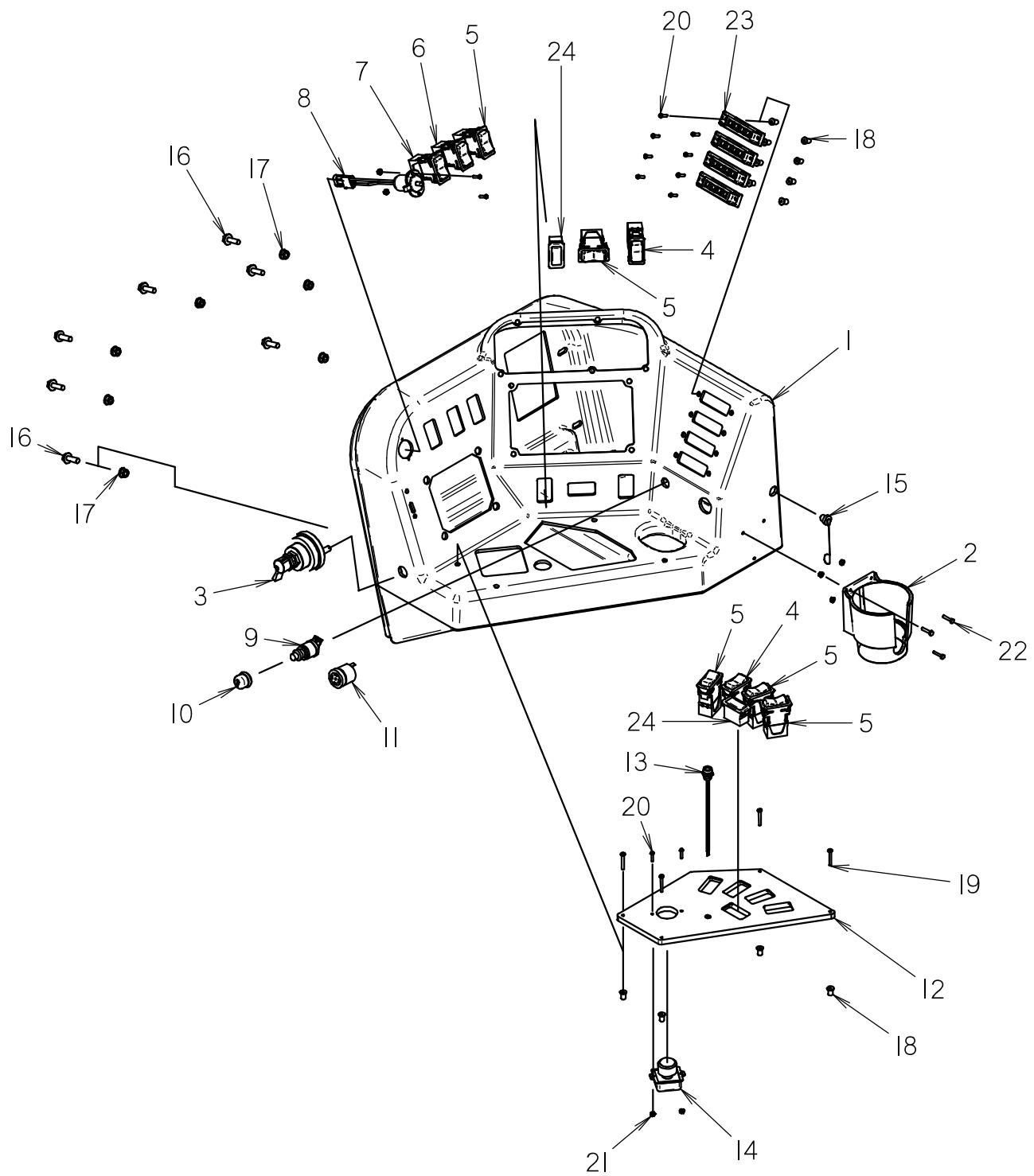
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I17-63I	1	SEAT ASSEMBLY	
2	300-5605	1	SEAT MOUNT	
3	324-426	1	ARMREST LOWER BRACKET	
4	318-6II	1	UPPER ARM BRACKET	
5	I17-314	1	ARM REST	
6	I79-980	1	ROD GUIDE	
7	I10-383	1	KNOB (3/8-NC, BLACK)	
8	I06-159	2	FLG SCREW (1/4-NC X 3/4")	
9	I06-39I	2	WASHER (M12)	
10	I07-802	2	SHLD BLT (M12 X 16MM)(O-I.50)	
11	I06-390	2	WASHER (M10)	
12	I05-894	2	LOCKNUT(M10-I.50,PRV TRQ,I0.9)	
13	I06-340	1	SCREW (M16-2.00 X 50MM)	
14	I06-775	2	JAM NUT (M16-2.00)	
15	I05-095	4	WASHER (I/4")	
16	I05-089	6	LOCKNUT (5/I6-NC)	
17	329-049	1	PROP BAR	
18	I06-255	3	WASHER (.406")	
19	I15-477	2	GRIP RING (.375")	
20	I15-563	1	COMPRESSION SPRING	
21	I10-027	1	CLEVIS (3/8-NF)	
22	I10-053	1	CLEVIS PIN (3/8" X I.078")	
23	I79-782	1	STOP ROD	
24	I05-093	1	NUT (3/8-NF)	
25	I05-557	1	ROLL PIN (3/I6" X I-I/8")	
26	I10-655	2	BALL SCREW (5/I6-NC X I/2")	
27	I06-397	1	WASHER (M12, HARDENED)	
28	I05-273	1	SCREW (M12-I.75 X 30MM)	
29	I06-162	1	FLG SCREW (M8-I.25 X 20MM, GD8)	
30	I06-386	1	FLG LOCKNUT (M8-I.25)	
31	I08-174	1	ROLL PIN (3/8" X .750")	
32	I07-702	1	CARRIAGE BOLT (3/8-NC X 3/4")	
33	I05-694	1	STRUT (90 LB.)	
34	300-5390	1	SEAT SUPPORT	
35	I05-523	1	COTTER PIN (I.25" X .750")	

NOT SHOWN:

FOOTNOTES:

NOTE:

LEFT CONSOLE



LEFT CONSOLE

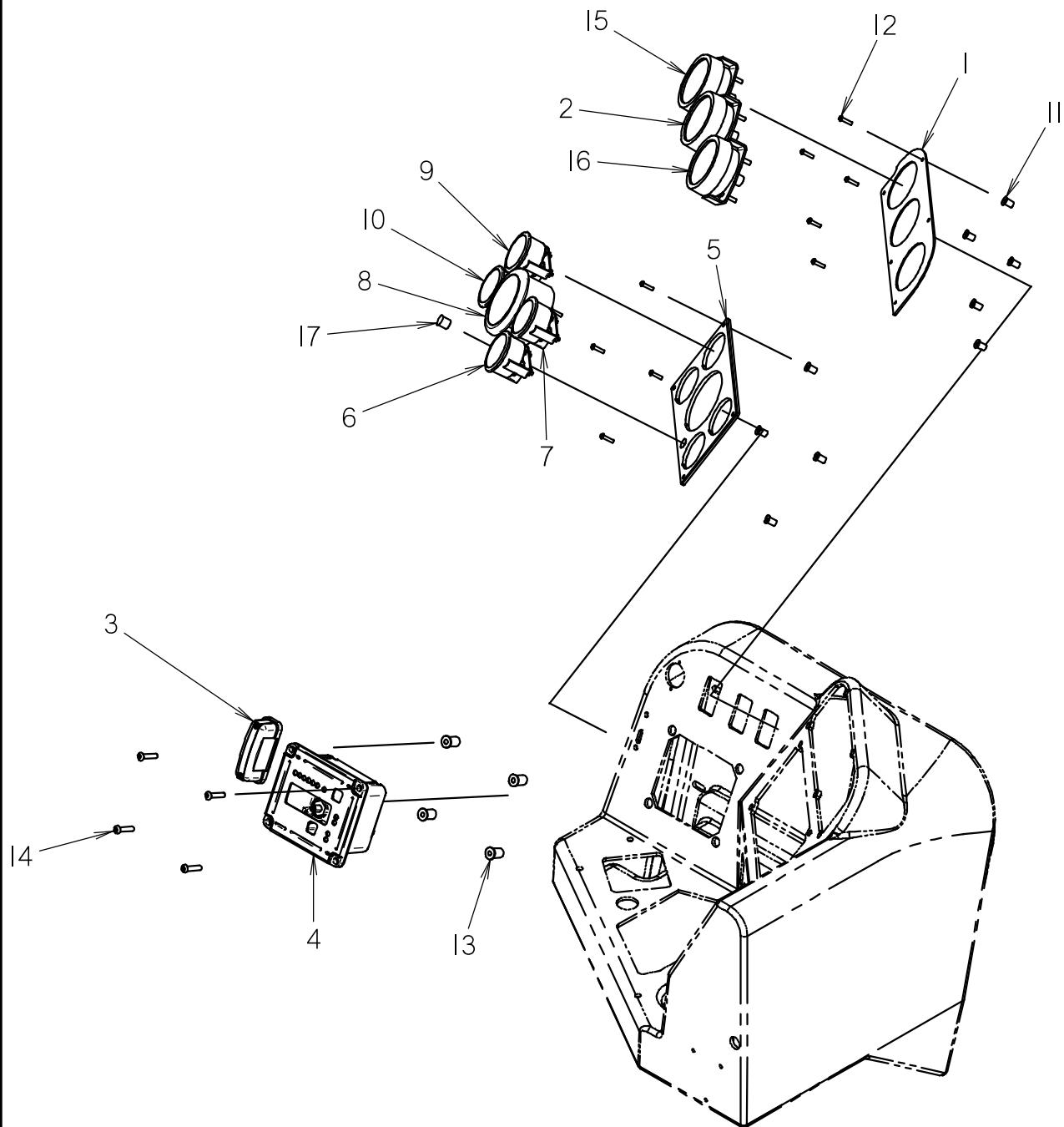
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	362-I333	1	LEFT CONSOLE	
2	I17-889	1	CUP HOLDER	
3	217-819	1	BATTERY DISCONNECT SWITCH	
4	217-907	2	ROCKER SWITCH (DPDT) ON-ON	
5	222-I45	5	ROCKER SWITCH DPDT(ON-ON-ON)	
6	217-916	1	ROCKER SWITCH (DPDT) ON-OFF-ON	
7	217-908	1	ROCKER SWITCH DPDT ON-ON-ON	
8	214-301	1	ACCESSORY SOCKET	
9	306-607	1	HORN BUTTON	
10	306-608	1	BUTTON COVER	
11	306-603	1	AUDIO ALARM	
12	318-953	1	VALVE COVE PANEL	
13	214-563	1	RED LED (12V DC)	
14	214-566	1	POTENTIOMETER	
15	211-078	1	CONNECTOR CAP (TURCK RS-CC)	
16	I06-381	7	FLG LK SCREW (M8-1.25 X 25MM)	
17	I06-386	7	FLG LOCKNUT (M8-1.25)	
18	I07-358	12	WELLNUT (M4-0.7 X 12.67MM LG)	
19	I07-414	4	SCREW (M4-0.70 X 30MM,BUT SOC)	
20	I07-580	12	SCREW (M4-0.70 X 16MM,BUT SOC)	
21	I05-680	7	NUT (M4, W/LK WSHR)	
22	I06-556	3	SCREW (M4-0.70 X 20MM)	
23	220-664	4	INDICATOR ASSEMLBY	
24	I10-962	2	FILLER PLUG	

NOT SHOWN:

FOOTNOTES:

NOTE:

ESID MODULE & GAUGE PANEL



ESID MODULE & GAUGE PANEL

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	318-954	1	GAUGE PANEL	
2	217-294	1	PRESSURE GAUGE (3000 PSI)	USE 258-095 ON JT2020
3	217-275	1	CONSOLE LIGHT	
4	220-I222	1	ESID MODULE	
5	363-696	1	GAUGE CLUSTER PANEL	
6	215-1582	1	OIL PRESSURE GAUGE (0-150 PSI)	BEGINS WITH S/N: CMWJ2020HA000 65, SEE FOOTNOTE I
7	215-1465	1	ANALOG WATER TEMP GAUGE	
8	215-1373	1	ANALOG TACH	
9	211-328	1	2.06" VOLTMETER GAUGE	
I0	211-329	1	2.06" FUEL GAUGE	
I1	107-358	9	WELLNUT (M4-0.7 X 12.67MM LG)	
I2	107-580	9	SCREW (M4-0.70 X 16MM, BUT SOCI)	
I3	107-871	4	WELLNUT (M6-1.00 X 20.35MM LG)	
I4	108-184	4	SCREW (M6-1.00 X 30MM, BUT SOCI)	
I5	150-I444	1	PRESSURE GAUGE (2000 PSI)	
I6	258-045	1	PRESSURE GAUGE (4000 PSI)	USE 258-036 ON JT2020
I7	362-I3I3	1	HOLE PLUG	

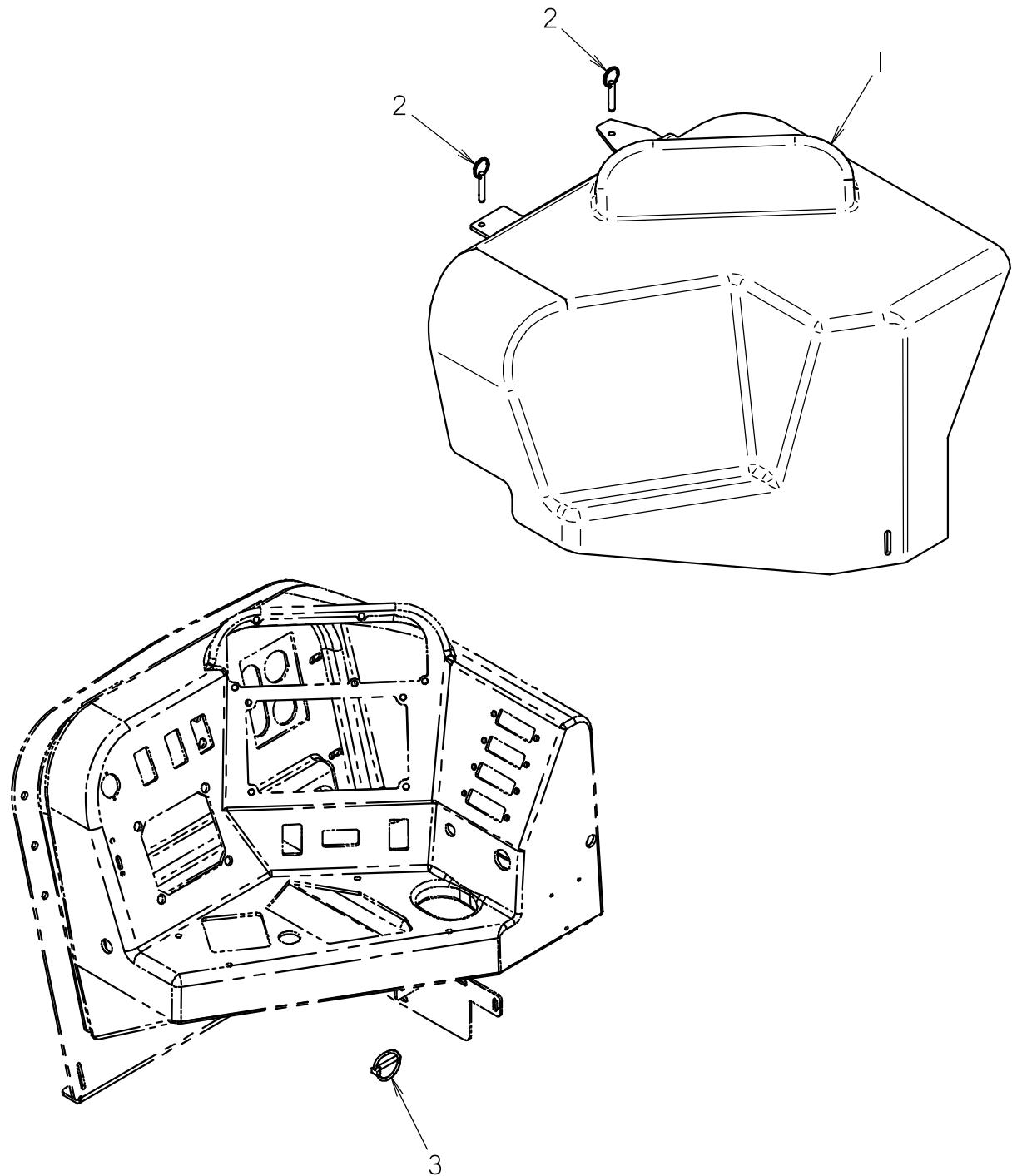
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FOOTNOTES:

- I. TO BE USED WITH 215-1583 OIL PRESSURE SENDER (0-150PSI). BEFORE S/N: CMWJ2020HA000||65 215-1375 ANALOG OIL PRESSURE GAUGE WAS USED WITH 215-183 SENDER, OIL PRESSURE HD

NOTE:

VANDAL COVER



VANDAL COVER

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	362-999	1	VANDAL COVER	
2	110-737	2	PULL PIN (5/16" X 2")	
3	105-1428	1	LYNCH PIN (1/4 X 1-9/16)	

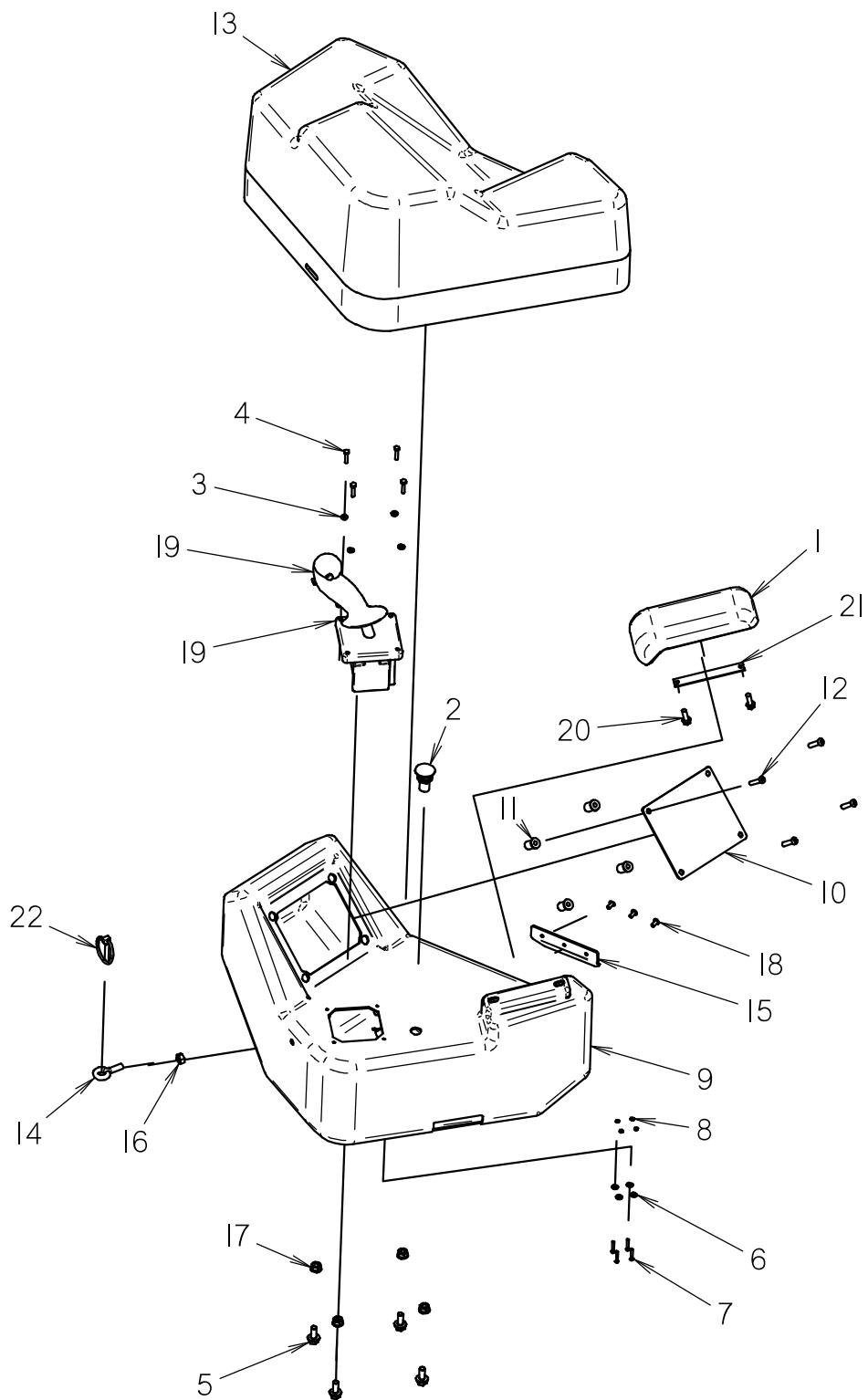
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FOOTNOTES:

- I. WHEN REMOVING VANDAL COVER, PLACE PINS IN MOUNT PLATE WELDED TO OUTSIDE FRAME RAIL OF ENGINE SKID, FOR SAFE STORAGE.

NOTE:

RIGHT CONSOLE



RIGHT CONSOLE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	I17-314	1	ARM REST	
2	217-206	1	BUTTON SWITCH (SPST)	
3	I06-205	4	WASHER (.191")	
4	I06-556	4	SCREW (M4-0.70 X 20MM)	
5	I06-162	4	FLG SCREW (M8-1.25 X 20MM, CD8)	
6	I06-013	4	WASHER (3/16")	
7	I07-269	4	SCREW (#4-40 X 3/4", PAN)	
8	I05-662	4	NUT (#4-40)	
9	362-I33I	1	RIGHT CONSOLE	
I0	348-896	1	COVER PLATE	
I1	I07-871	4	WELLNUT (M6-1.00 X 20.35MM LG)	
I2	I08-184	4	SCREW (M6-1.00 X 30MM, BUT SOCI)	
I3	362-I336	1	WEATHER COVER	
I4	I07-570	1	EYE BOLT (M8-1.25 X 20MM)	
I5	300-3589	1	BRACKET	
I6	I06-078	1	NUT (M8-1.25)	
I7	I06-386	4	FLG LOCKNUT (M8-1.25)	
I8	I10-560	3	POP RIVET (3/16" X 1/2", ALUM)	
I9	215-I224	1	DUAL AXIS HALL EFFECT JOYSTICK	
20	I06-159	2	FLG SCREW (1/4-NC X 3/4")	
21	300-6573	1	CLAMP PLATE	
22	I05-I428	1	LYNCH PIN (1/4 X 1-9/16)	

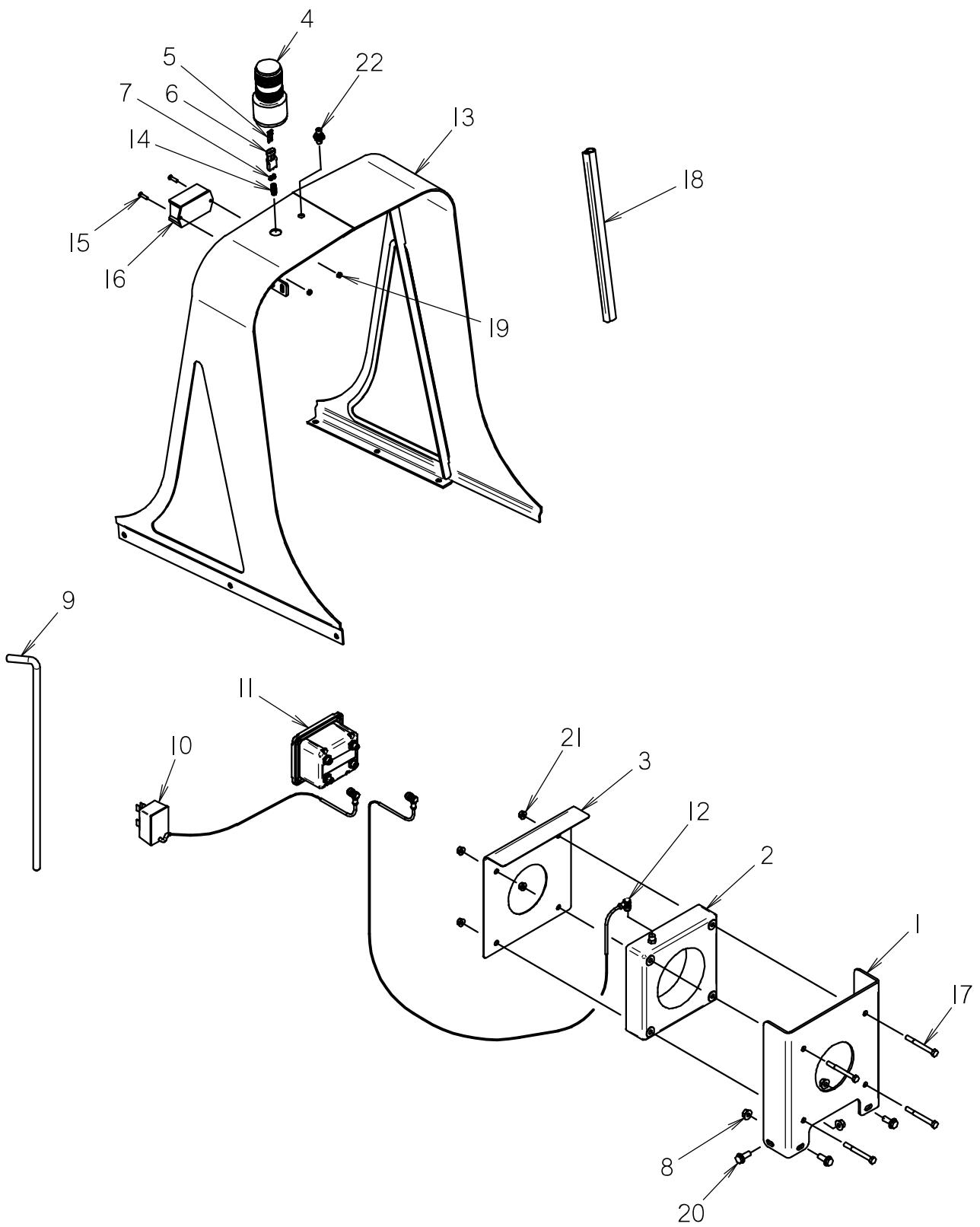
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214-415 1 90D MODULE TO RIG CABLE

FOOTNOTES:

NOTE:

ELECTRICAL STRIKE SYSTEM



ELECTRICAL STRIKE SYSTEM

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	300-2131	1	TRANSFORMER COVER	BEGINS WITH S/N: CMWJ1220J60000I30, & CMWJ2020E60000333
2	215-1081	1	CURRENT TRANSFORMER	BEGINS WITH S/N: CMWJ1220J60000I30, & CMWJ2020E60000333
3	300-2168	1	COVER	BEGINS WITH S/N: CMWJ1220J60000I30, & CMWJ2020E60000333
4	217-296	1	STROBE LIGHT (AMBER)	INCLUDES REF NO'S 5, 6 & 7
5	214-104	2	PACKARD MALE TERMINAL	
6	214-103	1	(2-WAY) MALE CONNECTOR	
7	157-645	2	WEATHER-PAC SEAL (2.80MM)	
8	106-266	4	FLG NUT (M10-I.50)	
9	215-799	1	VOLTAGE STAKE	
I0	2II-042	1	VOLTAGE LIMITER CABLE	
I1	220-I222	1	ESID MODULE	
I2	214-554	1	CURRENT COIL CABLE	
I3	300-4434	1	CENTER MOUNT	
I4	216-026	1	FLEX-GUARD I.25"1	USE I @ I3"
I5	106-049	2	BOLT (#10-24 X 3/4", PLPS)	
I6	220-II20	1	ENGINE SENSOR AMPLIFIER MODULE	
I7	106-602	4	SCREW (M8-I.25 X 80MM)	
I8	II6-489	1	BULK EDGE (I/8", SOLD PER FT)	USE I @ 22"
I9	106-048	2	LOCKNUT (#10-24)	
20	106-724	4	FLG SCREW (M10-I.50 X 25MM)	
21	106-386	4	FLG LOCKNUT (M8-I.25)	
22	2II-055	1	ANTENNA BULKHEAD CONNECTOR	

NOT SHOWN:

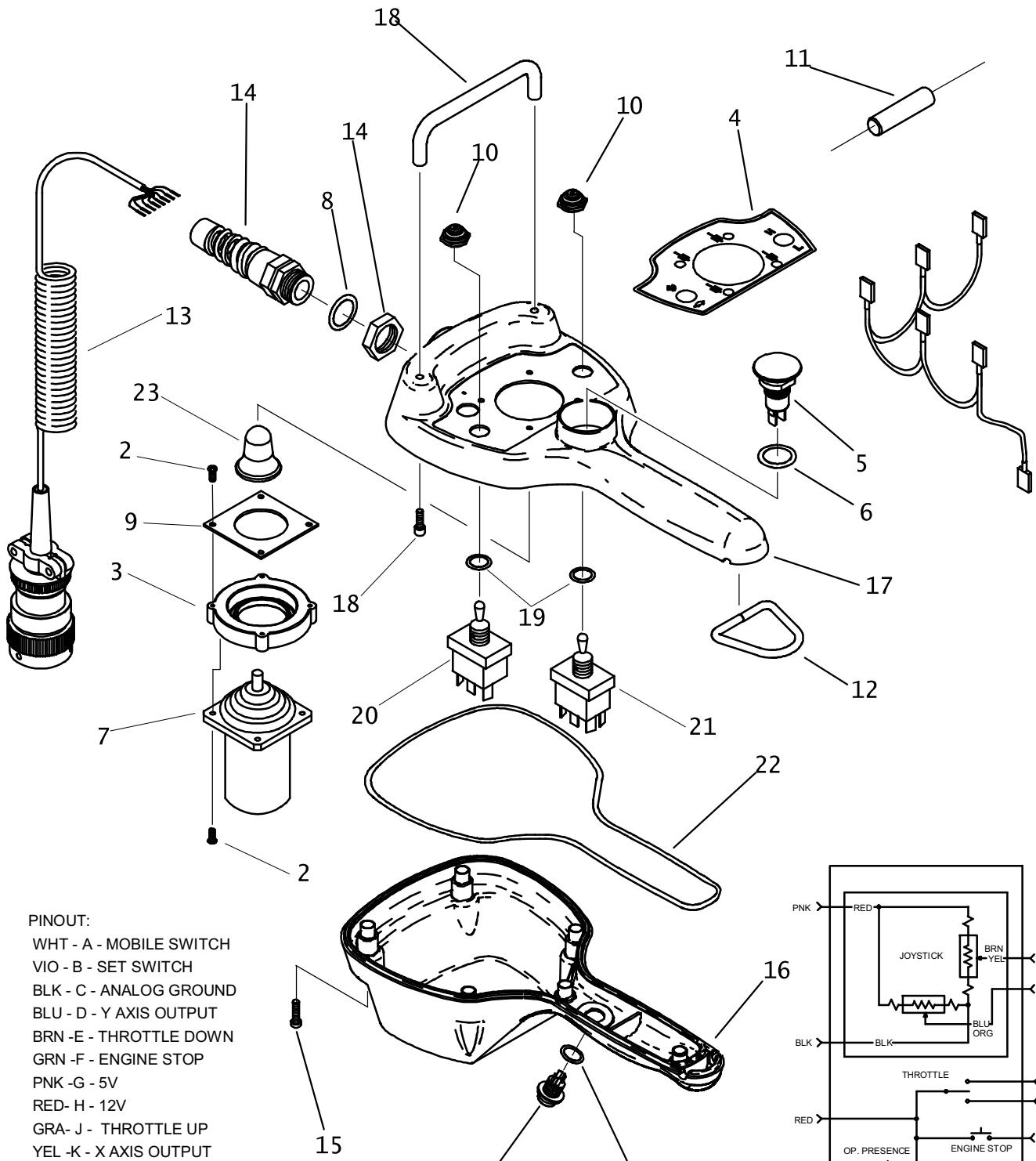
318-993 | TRANSFORMER COVER
 2II-083 | CURRENT TRANSFORMER
 309-758 | COVER

ENDS WITH S/N: CMWJ1220V60000I29, & CMWJ2020L60000331
 ENDS WITH S/N: CMWJ1220V60000I29, & CMWJ2020L60000331
 ENDS WITH S/N: CMWJ1220V60000I29, & CMWJ2020L60000331

FOOTNOTES:

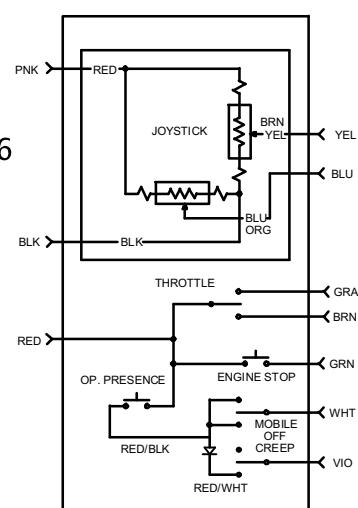
NOTE:

GROUND DRIVE CONTROL



PINOUT:

WHT - A - MOBILE SWITCH
 VIO - B - SET SWITCH
 BLK - C - ANALOG GROUND
 BLU - D - Y AXIS OUTPUT
 BRN - E - THROTTLE DOWN
 GRN - F - ENGINE STOP
 PNK - G - 5V
 RED - H - 12V
 GRA - J - THROTTLE UP
 YEL - K - X AXIS OUTPUT
 L - CAVITY PLUG
 M - CAVITY PLUG
 N - CAVITY PLUG
 P - CAVITY PLUG



GROUND DRIVE CONTROL

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	214-589		GROUND DRIVE CONTROL	
I.	214-614	1	PUSH BUTTON SWITCH (SPST) OFF-ON	
2.	106-820	8	SCREW, SELF TAPPING (3.0 X 12MM)	
3.	305-664	1	JOY STICK ADAPTER	
4.	274-998	1	DECAL	
5.	214-615	1	KILL SWITCH	
6.	157-040	1	O-RING (.016 D90)	
7.	214-613	1	JOYSTICK ASSEMBLY	SEE FOOTNOTE 1
	215-I394	1	JOYSTICK ASSEMBLY	SEE FOOTNOTE 1
8.	157-017	1	O-RING (.018 D90)	
9.	I49-558	1	JOYSTICK GASKET	
I0.	214-728	2	TOGGLE SWITCH HALF BOOT (SEAL)	
II.	215-I720	1	DIODE IN5402	
I2.	105-775	1	D-RING	
I3.	2II-020	1	COILED CORD-MALE	
I4.	2II-021	1	STRAIN RELIEF	
I5.	106-876	6	SCREW	
I6.	214-497	1	LOWER HOUSING	
I7.	214-498	1	UPPER HOUSING	
I8.	II6-933	1	HANDLE	
I9.	106-894	2	SCREW (#8-32 X 1" PLPS SS)	SEE FOOTNOTE 2
I9.	157-039	2	O-RING (.014 D90)	
20.	2I7-896	1	TOGGLE SWITCH	
2I.	214-570	1	TOGGLE SWITCH (DPDT) ON-OFF-ON	
22.	II6-549	AR	ROPE GASKET (USE 27")	
23.	II6-932	1	JOYSTICK KNOB	

NOT SHOWN:

FOOTNOTES:

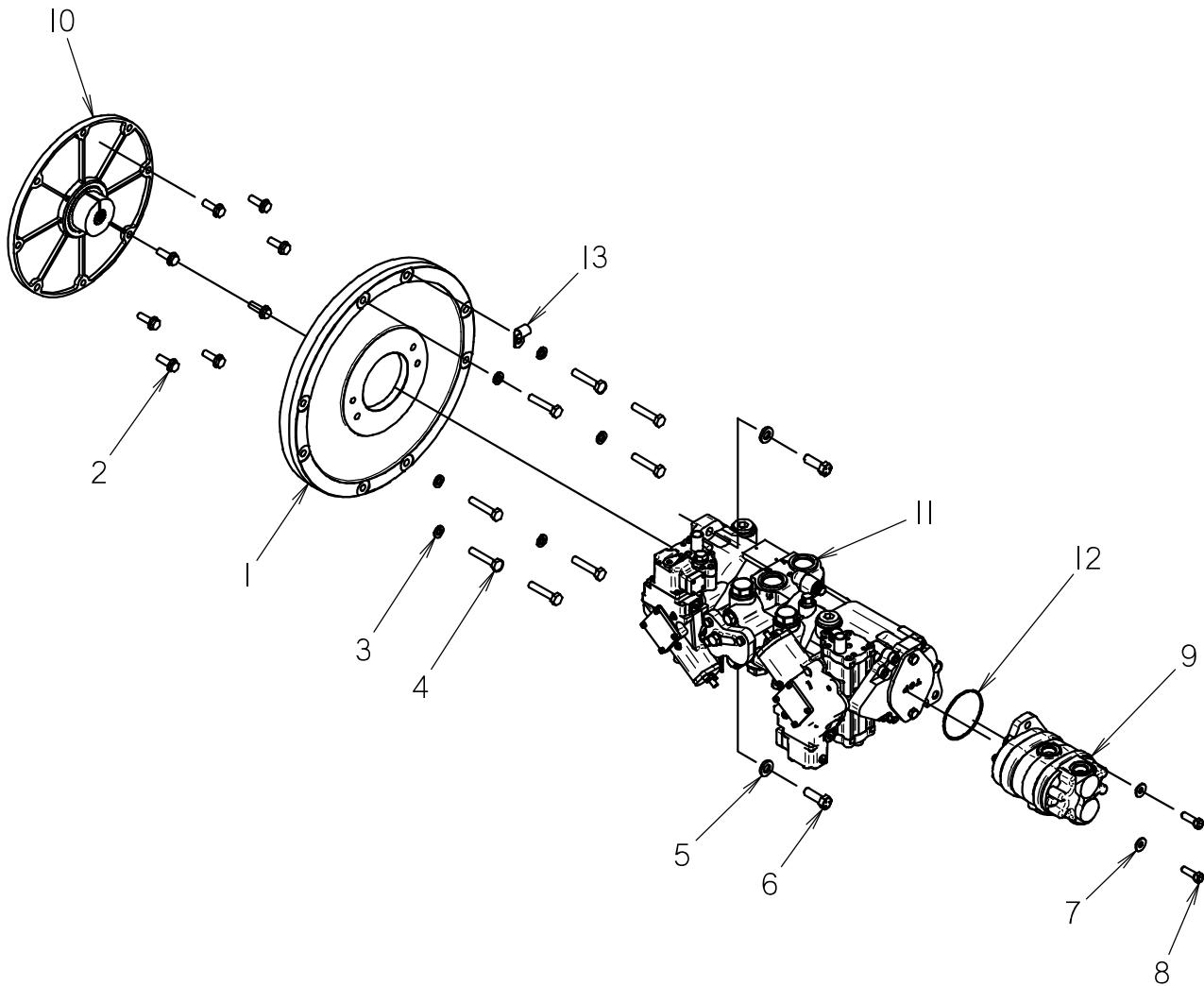
- I. JOYSTICK SHOULD BE ORIENTED WITH LABLE POINTING TOWARDS CABLE END. (REV G)
- I. JOYSTICK SHOULD BE ORIENTED WITH X+ ON LABLE POINTING TOWARDS CABLE END. (REV H)
 - Y-AXIS OUTPUT: 3.75V FORWARD 1.25V BACK
 - X-AXIS OUTPUT: 3.75V LEFT 1.25V RIGHT
- 2. APPLY THREAD LOCKING COMPOUND TO BOTH HANDLE SCREWS.

NOTE:

NOTES:

HYDRAULICS

ID0135071

PUMP STACK MOUNTING

PUMP STACK MOUNTING

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	194-763	1	MOUNT PLATE	
2	106-383	8	FLG LK SCREW (M10-1.50 X 30MM)	USE LOCTITE 271 OR EQUIVALENT, TORQUE TO 33 FT-LBS
3	105-073	8	LOCK WASHER (7/16")	
4	105-839	8	SCREW (M10-1.50 X 55MM)	TORQUE TO 30 FT-LBS
5	106-397	2	WASHER (M12, HARDENED)	
6	105-062	2	BOLT (1/2-NC X 1-1/2", FER)	USE LOCTITE 242 OR EQUIVALENT
7	105-II7	2	WASHER (5/16")	
8	105-052	2	BOLT (3/8-NC X 1-1/4")	USE LOCTITE 242 OR EQUIVALENT
9	157-860	1	DOUBLE GEAR PUMP	
I0	194-704	1	FLYWHEEL COUPLING	TORQUE TO 50 FT-LBS
II	157-239	1	DUAL HYDROSTAT	
I2	157-041	1	O-RING (152 D70)	
I3	110-259	1	BOLT-ON CLAMP (625")	

NOT SHOWN:

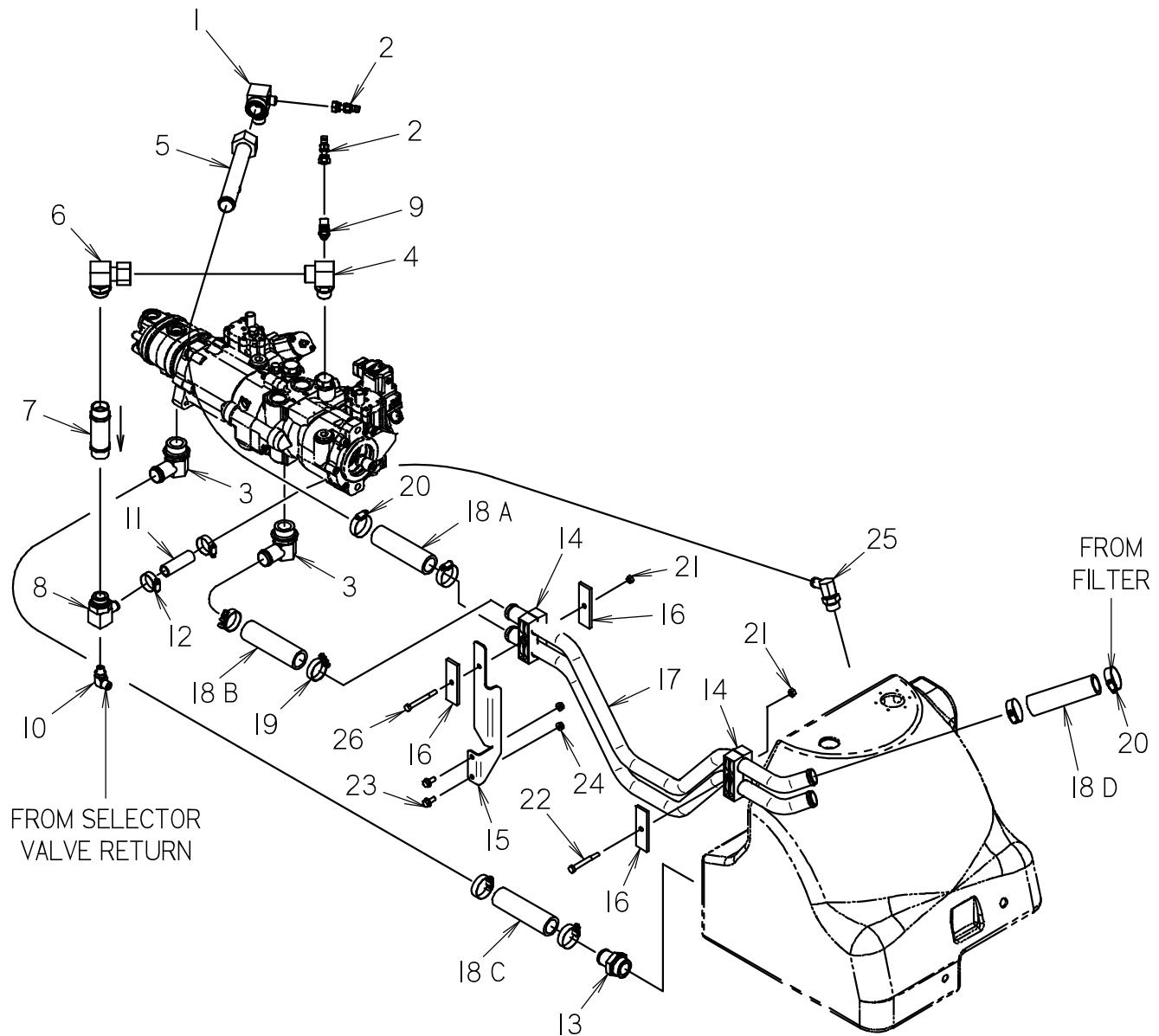
FOOTNOTES:

NOTE:

01

ID0230201

PUMP STACK SUPPLY & RETURN



PUMP STACK SUPPLY & RETURN

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I57-768	1	CONNECTOR (I2S-200-060)	
2	I59-I57	2	QDC ADAPTER (02-060F)	
3	I55-I68	2	S/O COUPLER (20S-20H90)	
4	I54-425	1	CONNECTOR (I2S-I6090, 06SF)	
5	I50-2205	1	HYD LINE	
6	I53-908	1	UNION (I6S-I60FX90)	
7	I58-248	1	CHECK VALVE (I6SF-I6SF,20 PSI)	
8	I50-2700	1	CONNECTOR (I6S-I2H90-06SF)	
9	I54-224	1	CONNECTOR (06S-06045)	
10	I54-342	1	CONNECTOR (06S-06090)	
11	I16-636	40	BULK HOSE (3/4", SOLD PER FT)	
12	I10-353	2	WORM CLAMP (3/4" TO 1-1/2")	
13	I55-004	1	S/O COUPLER (20S-20H)	
14	I10-274	2	BOLT-ON CLAMP (1-1/4",PER SET)	
15	300-5558	1	BRACKET	
16	300-5791	3	BACKUP PLATE	
17	I50-2204	2	HYD LINE	
18	I16-587	I07	BULK HOSE (1-1/4",SOLD PER FT)	SEE FOOTNOTE 1
19	I49-342	2	T-BOLT CLAMP (1.687")	
20	I10-I33	6	WORM CLAMP(I-1/16"TO 1-15/16")	
21	I06-561	2	LOCKNUT (M8-I.25,PRV TRQ,I0.9)	
22	I05-292	1	SCREW (M8-I.25 X 75MM)	
23	I06-I62	2	FLG SCREW (M8-I.25 X 20MM, GD8)	
24	I06-386	2	FLG LOCKNUT (M8-I.25)	
25	I55-I74	1	S/O COUPLER (I2S-I2H90)	
26	I06-602	1	SCREW (M8-I.25 X 80MM)	

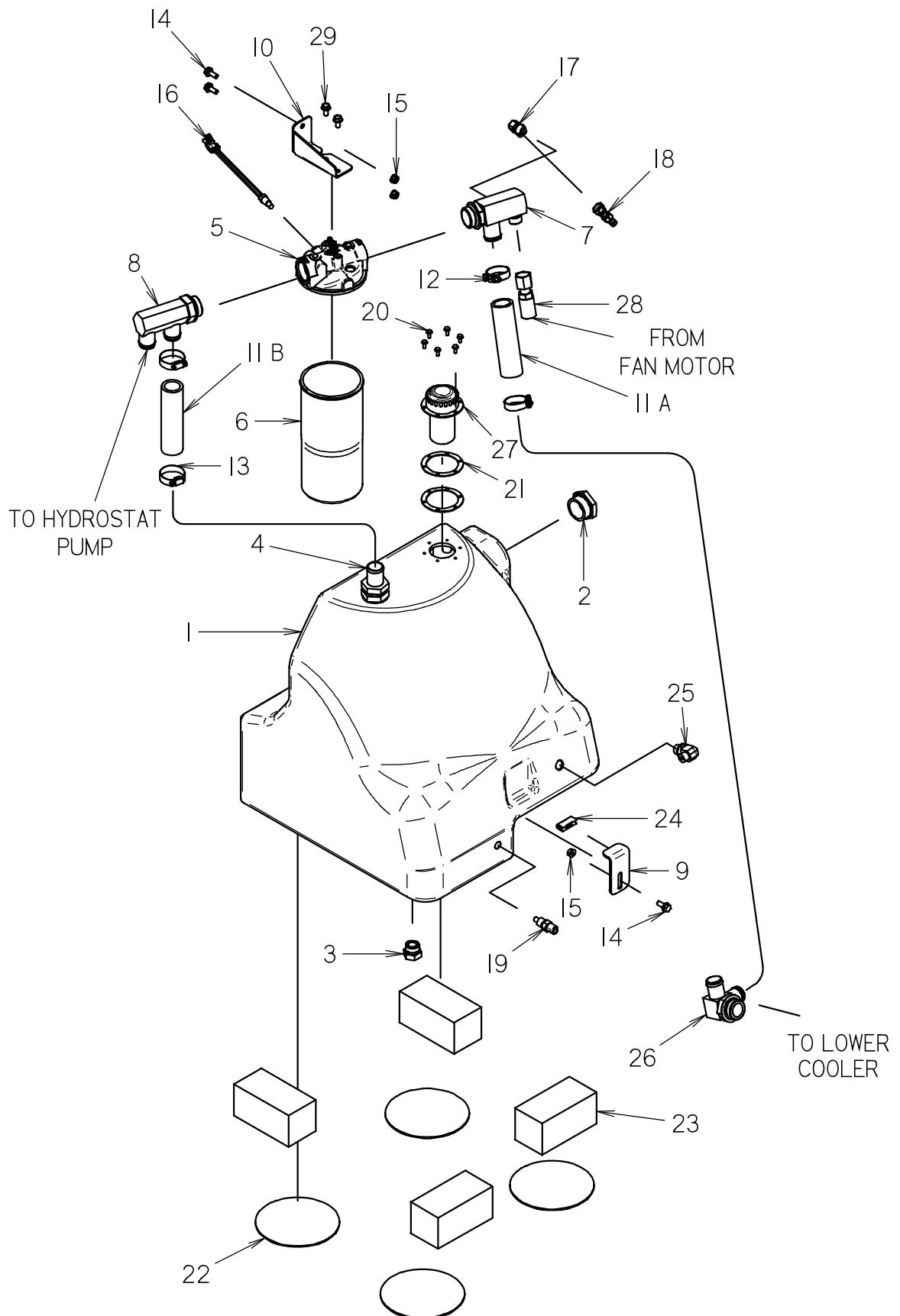
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FOOTNOTES:

HOSE A - I @ 28; B - I @ 12"; C - I @ 50; D - I @ 17"

NOTE:

FILTER AND RESERVOIR HYDRAULICS



FILTER AND RESERVOIR HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	I50-2088	1	HYDRAULIC TANK	
2	I2I-059	1	SIGHT GLASS I-24)	
3	500-302	1	PLUG I-I2 S)	
4	I50-2079	1	INLET FITTING I20S-20H)	
5	I57-458	1	FILTER HEAD	
6	I53-792	1	FILTER ELEMENT I10 MICRON)	
7	I50-2728	1	CONNECTOR I20S-20H-100-06SF)	
8	I50-2239	1	SPECIAL 90I20S-20H-20H)	
9	300-5375	1	BRACKET	
I0	300-5377	1	MOUNT	
I1	I16-587	46	BULK HOSE II-I/4" SOLD PER FT)	SEE FOOTNOTE I
I2	I49-342	2	T-BOLT CLAMP I.I,687"	
I3	I10-I33	2	WORM CLAMP II-I/16"TO I-I5/I6"	
I4	I06-I62	3	FLG SCREW IM8-I.25 X 20MM, GD8)	
I5	I06-386	3	FLG LOCKNUT IM8-I.25)	
I6	I24-854	1	TEMPERATURE SWITCH I/4NPT,MALE)	
I7	I54-342	1	CONNECTOR I06S-06090)	
I8	I59-157	1	QDC ADAPTER I02-060F)	
I9	I25-I434	1	COOLANT TEMP SENSOR	
I0	I05-214	6	FLG SCREW (#I0-24 X .5")	
I1	I65-626	2	FILLER NECK GASKET	
I2	I17-425	AR	LINER PAD I.I2" THK)	
I3	362-I084	4	AIR BARRIER	
I4	I15-704	2	BULK EDGE II/4", SOLD PER I")	I @ 2"
I5	I54-227	1	CONNECTOR I060-08S90)	
I6	I54-I64	1	S/O BR TEE I20S-20H-20H)	
I7	I10-008	1	FILLER BREATHER ASSY.	
I8	I16-812	1	HOSE I100FX90S-7I"-3000)	
I9	50I-325	2	FLG LK BOLT I5/I6-NC X 5/8")	

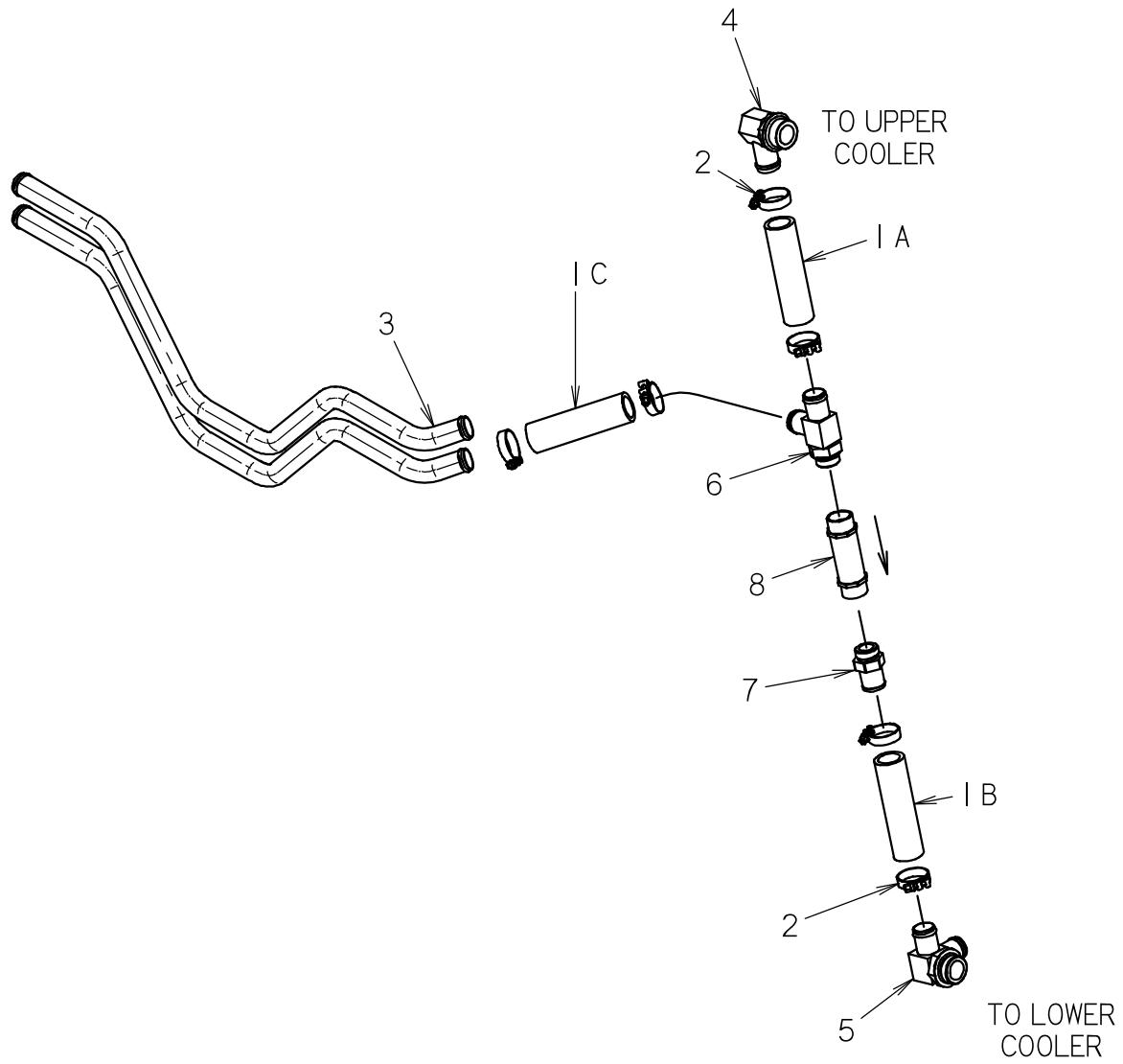
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FOOTNOTES:

HOSE A: I @ 34", HOSE B: I @ 12"

NOTE:

HYDRAULIC OIL COOLER PLUMBING



HYDRAULIC OIL COOLER PLUMBING

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	I16-587	32	BULK HOSE (I-I/4", SOLD PER FT)	SEE FOOTNOTE I
2	I49-342	6	T-BOLT CLAMP (.687")	
3	I50-2204	2	HYD LINE	
4	I55-168	1	S/O COUPLER (20S-20H90)	
5	I54-164	1	S/O BR TEE (20S-20H-20H)	
6	I50-2210	1	S/O RUN TEE (I6S-20H-20H)	
7	I55-047	1	S/O COUPLER (I6S-20H)	
8	I58-248	1	CHECK VALVE (I6SF-I6SF, 20 PSI)	

NOT SHOWN:

FOOTNOTES:

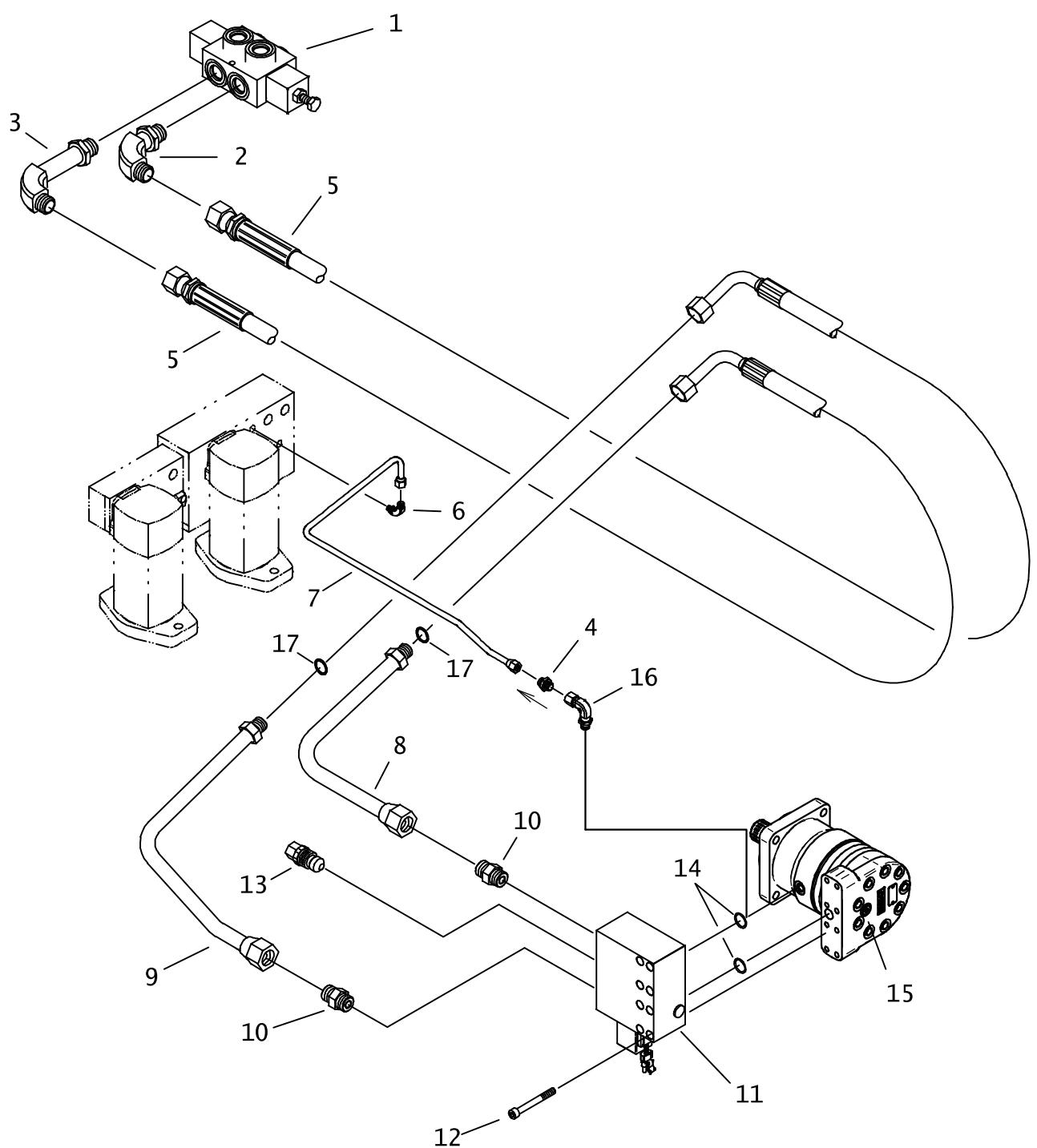
I. HOSE A: 1 @ 17"; HOSE B: 1 @ 6", HOSE C: 1 @ 9"

NOTE:

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ROTATION HYDRAULICS



ROTATION HYDRAULICS

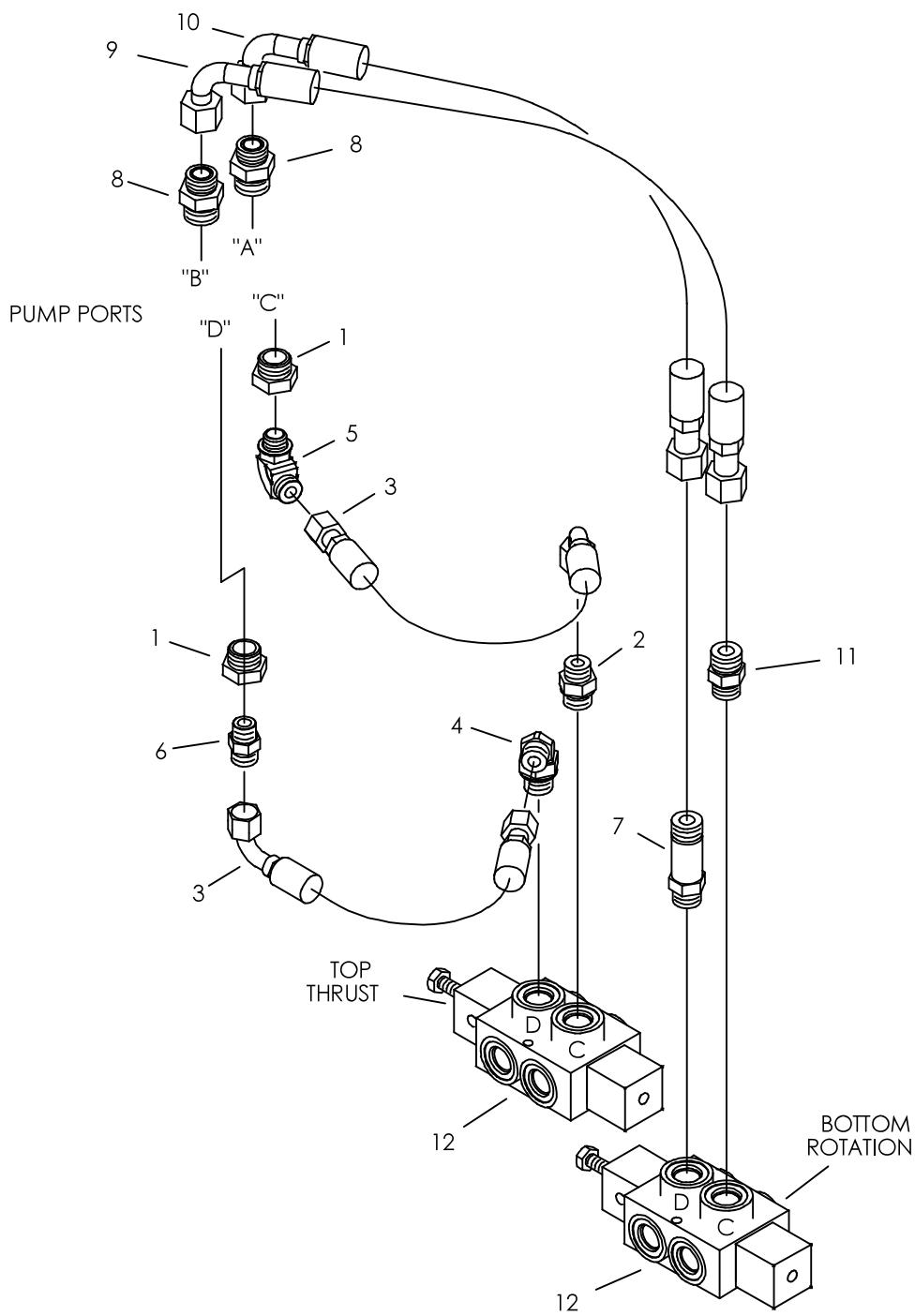
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	159-912	-	HYD CONTROL VALVE	
	191-396	-	SEAL KIT	
	500-1942	-	SEAL WASHER	
2.	154-270	1	CONNECTOR (12S-12090)	
3.	154-338	1	CONNECTOR (12S-12090, XL)	
4.	159-750	1	FLOW CHECK VALVE(060-060)	
5.	157-368	2	HOSE (120FX90L-149"-5000)	
6.	514-049	1	CONNECTOR (04S-06090)	
7.	157-378	1	HYD LINE (-06)	
8.	157-887	1	HYD LINE (-16)	
9.	157-886	1	HYD LINE (-16)	
10.	154-281	2	CONNECTOR (16S-160)	
11.	159-577	1	RELIEF MANIFOLD	
	150-1326	1	HYDRAULIC VALVE	
12.	105-857	8	BOLT (3/8-NC X 3", SOC, GD8)	
13.	159-686	1	HYD RELIEF VALVE, ADJ	
	191-426	-	SEAL REPAIR KIT	
14.	155-737	-	O-RING (214 D70)	
15.	150-1026	-	ROTATION MOTOR	
	150-1041	-	SEAL KIT	
16.	154-343	1	UNION (06S-060FX90)	

NOT SHOWN:

FOOTNOTES:

NOTE:

PUMP/ SELECTOR HYDRAULICS



PUMP/ SELECTOR HYDRAULICS

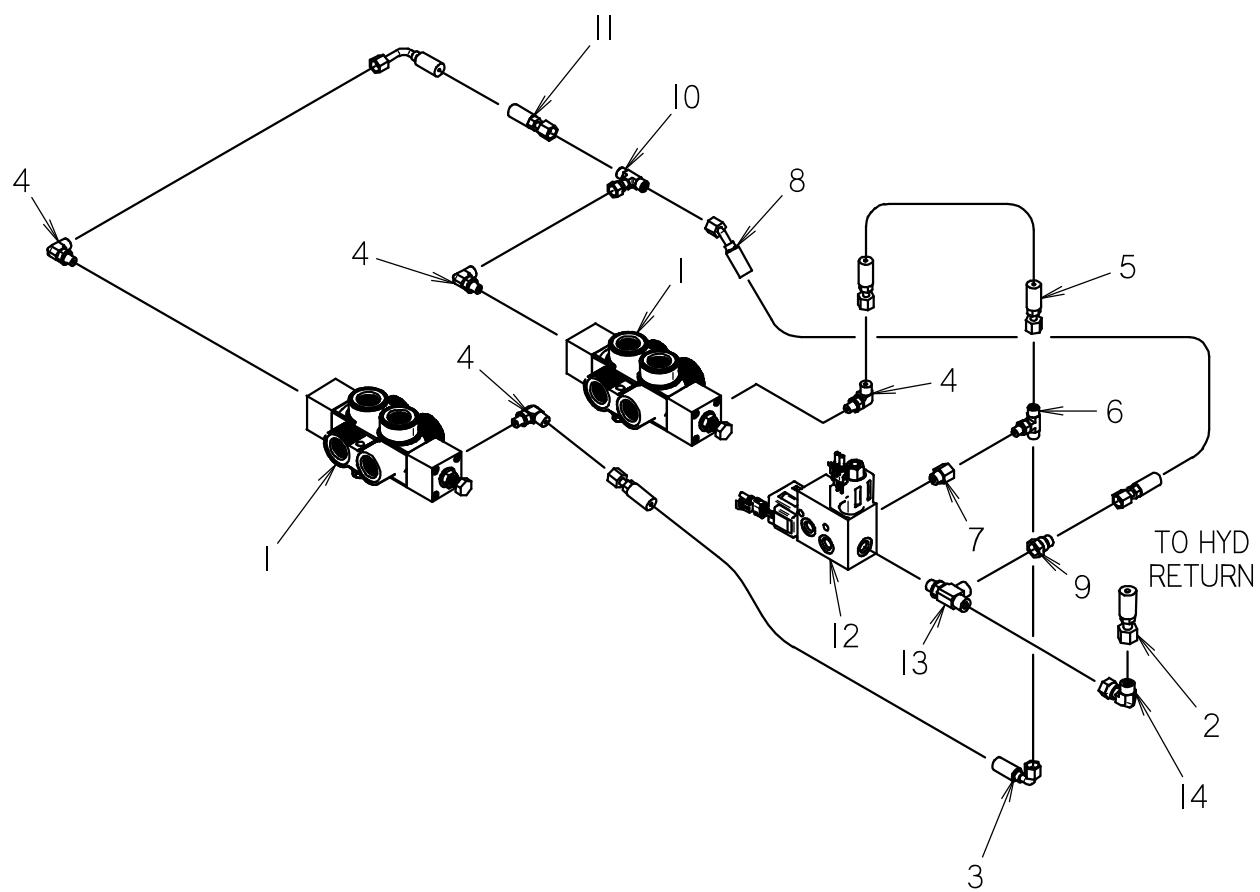
REF	PART	NO.	NUMBER	QTY	DESCRIPTION	REMARKS
1.	REDUCER (16S-10SF)	155-199		2		
2.	CONNECTOR (100-12S)	154-308		1		
3.	HOSE (100FX90S-18"-3000)	153-295		2		
4.	CONNECTOR (100-12S90)	154-300		1		
5.	CONNECTOR (10S-10090)	154-298		1		
6.	CONNECTOR (10S-100)	154-301		1		
7.	CONNECTOR (12S-120, LG)	514-048		1		
8.	CONNECTOR (120-16S)	154-367		2		
9.	HOSE (120FX90S-32"-5000)	153-077		1		
10.	HOSE (120FX90S-28"-5000)	153-076		1		
11.	CONNECTOR (12S-120)	154-269		1		
12.	HYD CONTROL VALVE	159-912	-			
	SEAL KIT	191-396	-			
	SEAL WASHER	500-1942	-			

NOT SHOWN:

FOOTNOTES:

NOTE:

SELECTOR HYDRAULICS



SELECTOR HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	159-912	2	HYD CONTROL VALVE	500-I942 SEAL WASHER
2	154-737	1	HOSE (060FX90-17"-3000)	
3	515-175	1	HOSE (040FX90-16"-3000)	
4	154-252	4	CONNECTOR (04S-04090)	
5	154-825	1	HOSE (040FX-12"-3000)	
6	154-293	1	BRANCH TEE (04S-040-040)	
7	155-254	1	REDUCER (06S-04SF)	
8	515-331	1	HOSE (040FX45-22"-3000-AR)	
9	154-373	1	REDUCER (040-060F)	
I0	154-379	1	UN BR TEE (040FX-040-040)	
I1	159-889	1	HOSE (040FX90L8"-3000)	
I2	157-776	1	MANIFOLD	SEE NOT SHOWN FOR SERVICE PARTS.
I3	154-345	1	RUN TEE (06S-060-060)	
I4	154-228	1	UNION (060-060FX90)	

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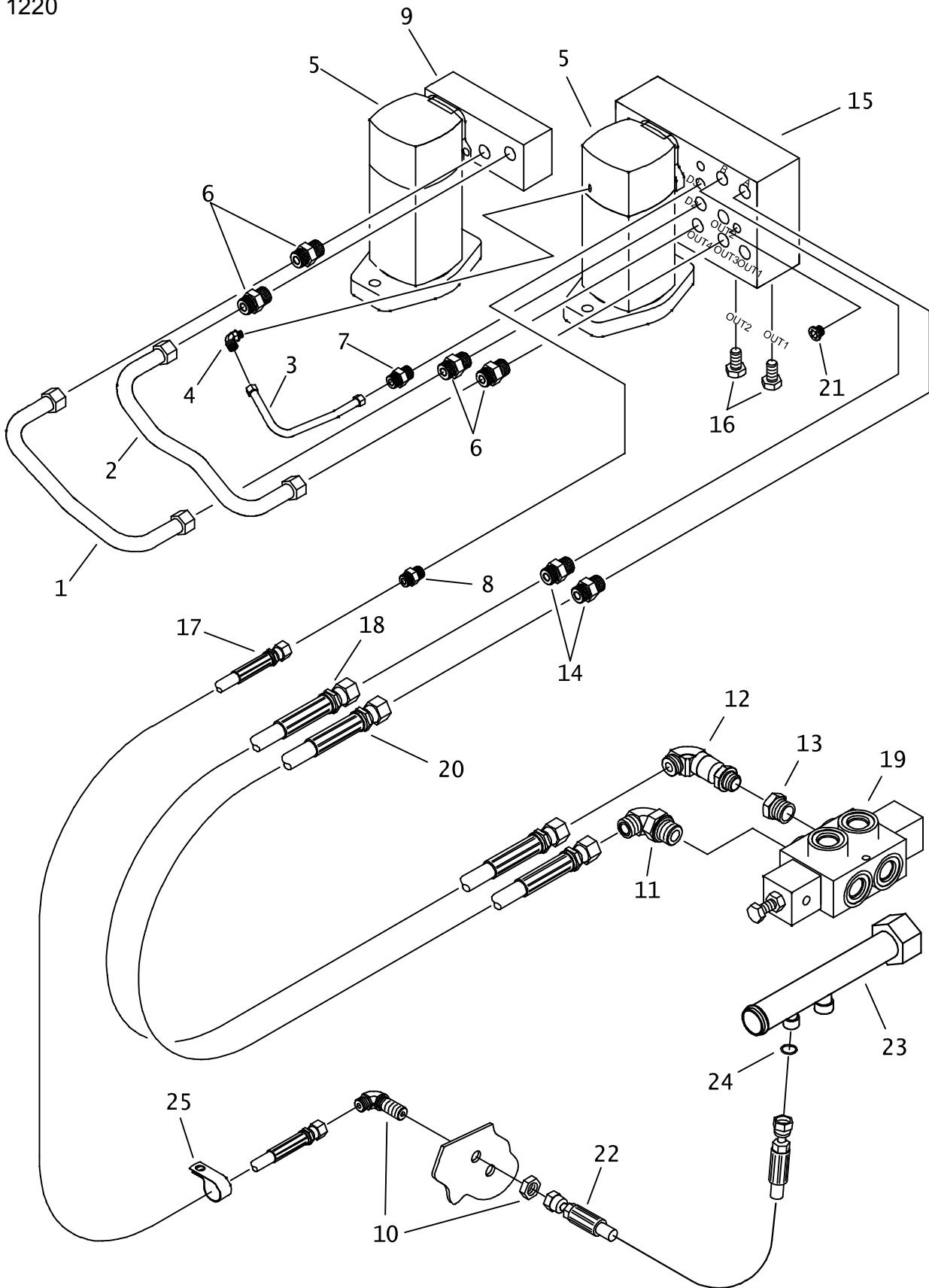
516-089	SOLENOID VALVE WITH NUT	USED ON 4 WAY VALVE
500-I541	SOLENOID VALVE WITH NUT	USED ON 3 WAY VALVE
2I3-216	SOLENOID COIL WITH DIODE	USED ON 4 WAY VALVE
2I3-I96	SOLENOID COIL WITH DIODE	USED ON 3 WAY VALVE

FOOTNOTES:

NOTE:

FRONT THRUST HYDRAULICS

JT1220



FRONT THRUST HYDRAULICS

JT1220

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	157-377	1	HYD LINE (-12)	
2.	157-376	1	HYD LINE (-12)	
3.	157-379	1	HYD LINE (-06)	
4.	514-049	1	CONNECTOR (04S-06090)	
5.	157-317	-	MOTOR	
	500-1269	-	SEAL REPAIR KIT	
6.	154-247	4	CONNECTOR (10S-120)	
7.	154-222	1	CONNECTOR (060-08S)	
8.	154-221	1	CONNECTOR (06S-060)	
9.	150-2050	-	MANIFOLD	
10.	154-229	1	BK CONNECTOR (060-06090BK)	
11.	154-300	1	CONNECTOR (100-12S90)	
12.	154-288	1	CONNECTOR (10S-10090, XL)	
13.	510-017	1	REDUCER (12S-10SF)	
14.	154-301	2	CONNECTOR (10S-100)	
15.	150-2049	-	MANIFOLD	
16.	154-381	2	PLUG (08S)	
17.	515-350	1	HOSE (060FX-133"-3000)	
18.	159-784	1	HOSE (100FX-141"-3000)	
19.	159-912	-	HYD CONTROL VALVE	
	191-396	-	SEAL KIT	
	500-1942	-	SEAL WASHER	
20.	157-967	1	HOSE (100FX-139"-3000)	
21.	154-383	1	PLUG (04S)	
22.	515-089	1	HOSE (060FX-15"-3000)	
23.	150-2205	1	HYD LINE	
24.	157-039	1	O-RING (014 D90)	
25.	110-333	1	BOLT-ON CLAMP (1")	

NOT SHOWN:

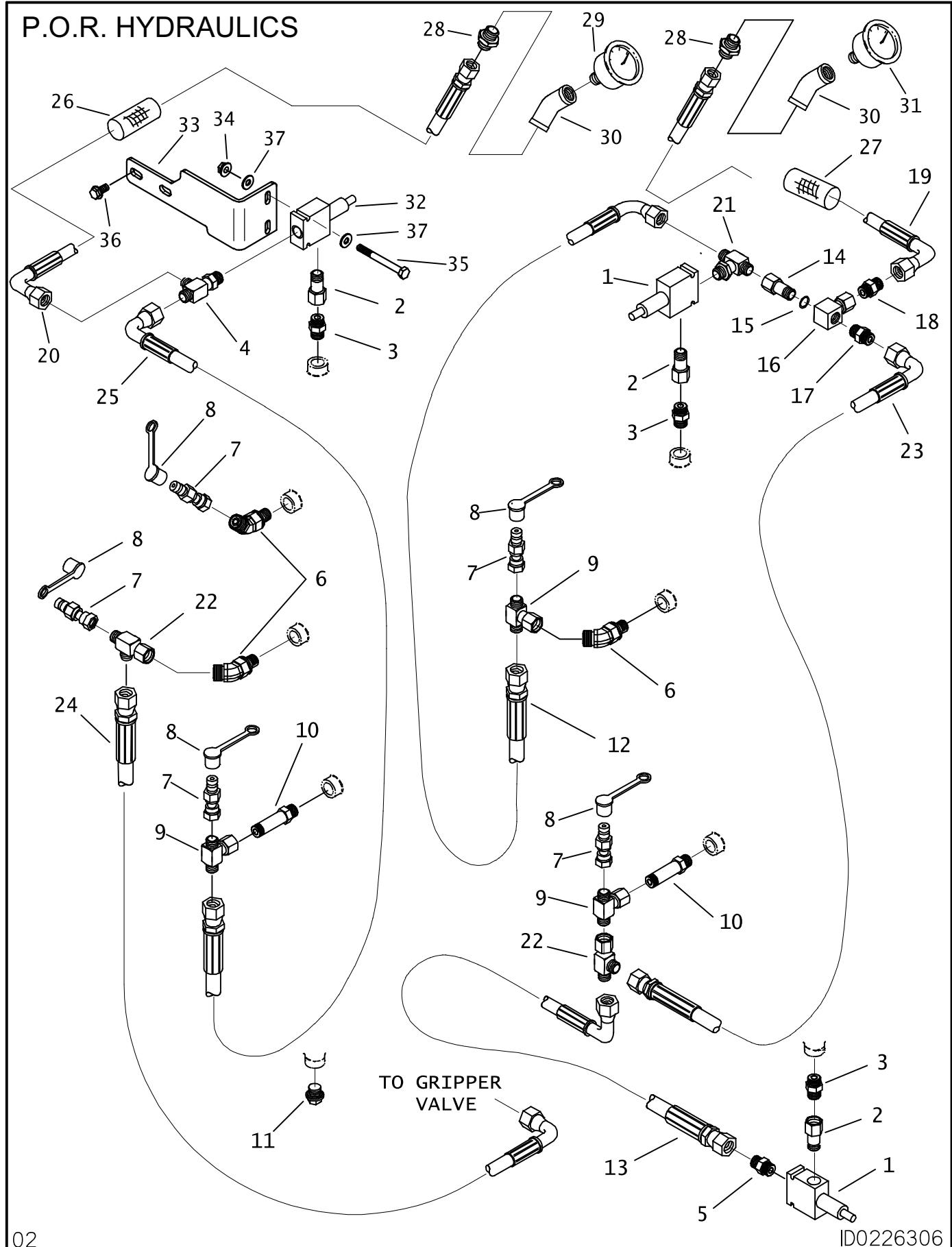
FOOTNOTES:

NOTE:

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P.O.R. HYDRAULICS



P.O.R. HYDRAULICS

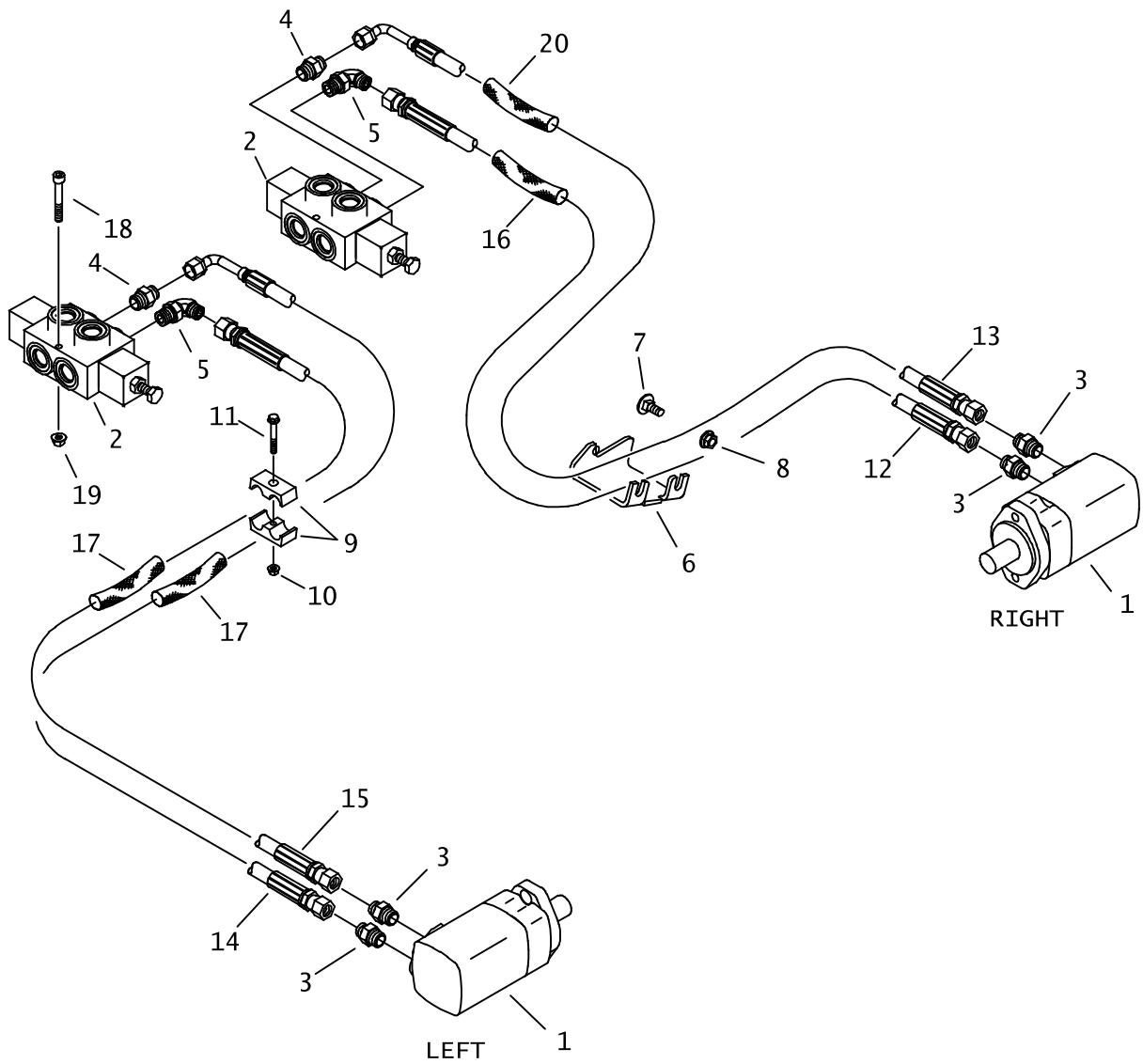
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	158-681	2	HYD RELIEF VALVE	
	500-756	-	SEAL REPAIR KIT	
2.	155-163	3	REDUCER (08S-06SF)	
3.	155-153	3	CONNECTOR (06S-06S)	
4.	159-744	1	TEE (08S-060-040, .060 ORF)	
5.	159-743	1	CONNECTOR (08S-060, ORF)	
6.	154-224	3	CONNECTOR (06S-060 45)	
7.	159-157	5	QDC ADAPTER (02-060FX)	
8.	159-148	-	DUST CAP (1 / 8")	
9.	154-348	3	UN BR TEE (060FX-060-060)	
10.	156-174	2	CONNECTOR (06S-060)	
11.	155-130	-	PLUG (06S)	
12.	157-822	1	HOSE (060FX90-30"-3000)	
13.	153-320	1	HOSE (060FX90L-17"-3000)	
14.	514-409	1	UNION (06J-060FX)	
15.	155-705	1	O-RING (906 D90)	
16.	158-600	1	HYD SHUTTLE VALVE	
17.	154-221	1	CONNECTOR (06S-060)	
18.	154-220	1	CONNECTOR (040-06S)	
19.	515-072	1	HOSE (040FX45-16"-3000)	
20.	154-991	1	HOSE (040FX90S-36"-5000)	
21.	159-745	1	TEE (08S-060-060, .060 ORF)	
22.	154-344	2	UN RUN TEE (060FX-060-060)	
23.	153-768	1	HOSE (060FX90S-18"-3000)	
24.	157-823	1	HOSE (060FX90S-26"-3000)	
25.	153-877	1	HOSE (060FX90M-26"-5500)	
26.	117-718	1	ABRASION SLEEVE (1" x 36")	
27.	117-194	1	ABRASION SLEEVE (1.00" x 16")	
28.	154-339	2	CONNECTOR (04N-040)	
29.	258-045	-	GAUGE (4000 PSI)	
30.	514-418	2	ELBOW (04NF-04NF45)	
31.	217-036	-	PRESSURE GAUGE (3000 PSI)	
32.	159-832	1	HYD RELIEF VALVE	
	500-756	-	SEAL REPAIR KIT	
33.	300-4616	1	P.O.R. SUPPORT BRACKET	
34.	106-385	2	FLG LOCKNUT (M6-1.00)	
35.	106-893	2	SCREW (M6-1.00 x 55MM)	
36.	106-382	2	FLANGE LOCK SCREW (M10-1.5 x 20MM)	
37.	105-095	4	WASHER (1/4")	

NOT SHOWN:

FOOTNOTES:

NOTE:

GROUND DRIVE HYDRAULICS



GROUND DRIVE HYDRAULICS

REF	PART NO.	NUMBER	QTY	DESCRIPTION	REMARKS
1.	155-581	-		HYD MOTOR	
	500-658	-		SEAL REPAIR KIT	
2.	159-912	2		HYD CONTROL VALVE	
	191-396	-		SEAL KIT	
	500-1942	-		SEAL WASHER	
3.	154-279	4		CONNECTOR (080-10S)	
4.	154-234	2		CONNECTOR (080-12S)	
5.	154-236	2		CONNECTOR (080-12S90)	
6.	318-411	1		HOSE PROTECTOR	
7.	107-683	2		CARRIAGE BOLT(M12-1.75 X 30MM)	
8.	106-709	2		FLG LK NUT (M12-1.75)	
9.	110-277	1		CLAMP (.875", SOLD AS SET)	
10.	106-561	1		LOCKNUT (M8-1.25, PRV TRQ,10.9)	
11.	107-194	1		FLG SCREW (M8-1.25 X 50MM)	
12.	154-677	1		HOSE (080FX-62"-3000)	
13.	515-194	1		HOSE (080FX90L-64"-3000)	
14.	157-902	1		HOSE (080FX90M-83"-3000)	
15.	157-903	1		HOSE (080FX-80"-3000)	
16.	117-980	1		ABRASION SLEEVE (1.25" X 64")	
17.	117-981	2		ABRASION SLEEVE (1.25" X 82")	
18.	106-725	4		SCREW (M10-1.50 X 65MM, SOC)	
19.	105-894	4		LOCKNUT (M10-1.50, PRV TRQ,10.9)	SEE FOOTNOTE 1
20.	117-391	1		ABRASION SLEEVE (1.25" X 66")	

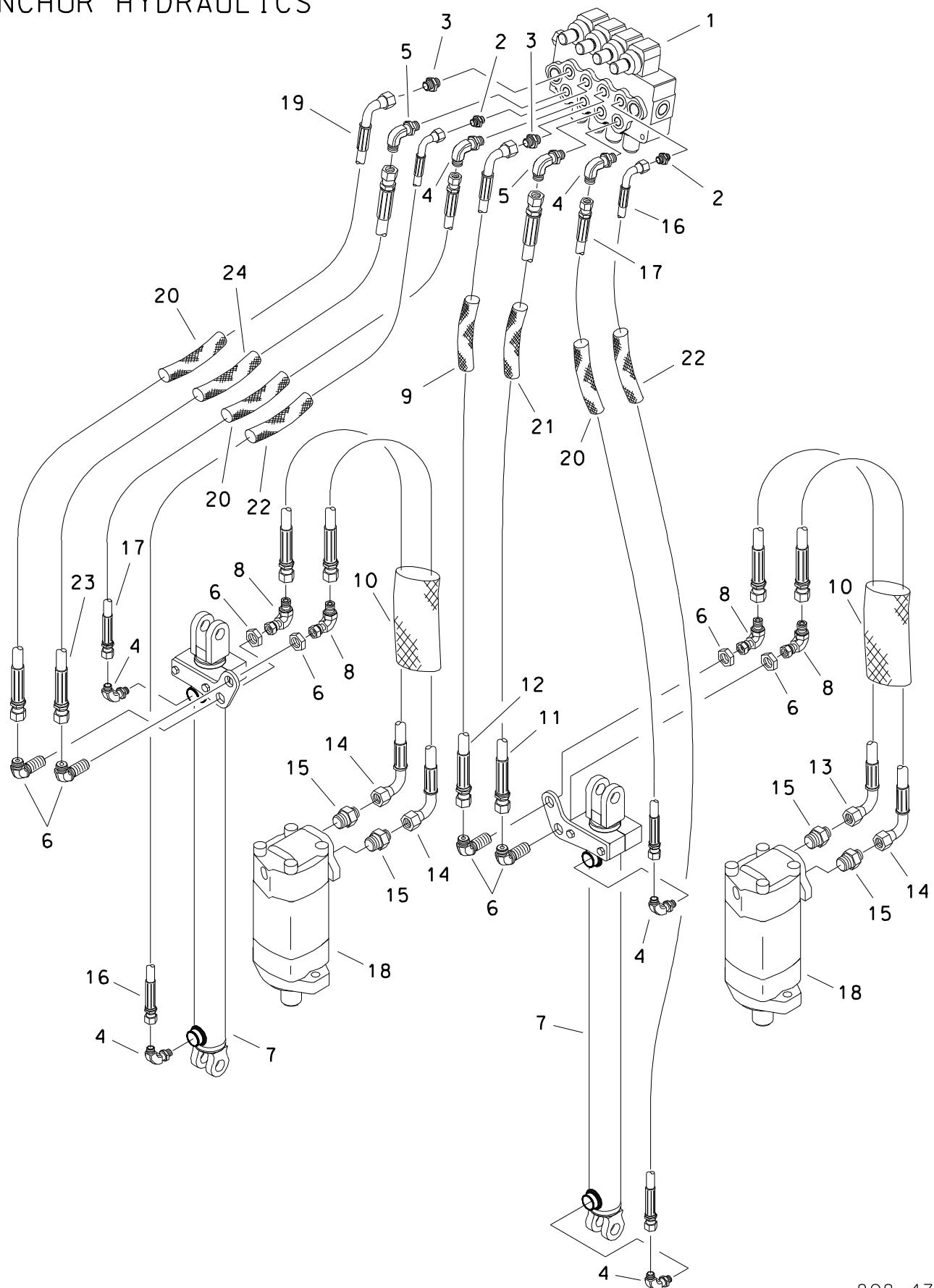
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FOOTNOTES:

- I. TIGHTEN ONLY ENOUGH TO HOLD PARTS IN PLACE, DO NOT OVERTIGHTEN.

NOTE:

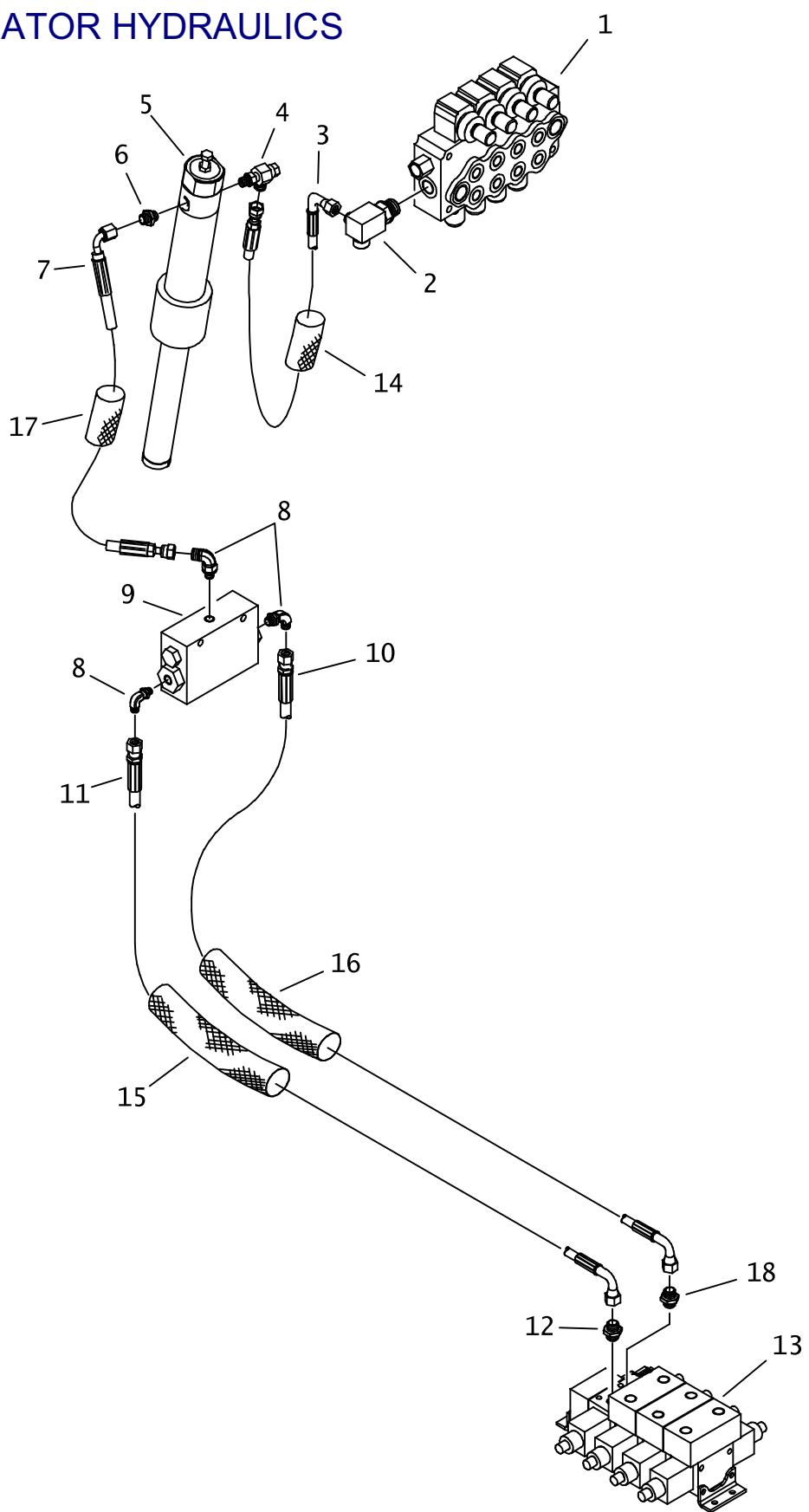
ANCHOR HYDRAULICS



ANCHOR HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	157-241	-	ANCHOR VALVE	
2.	154-220	2	CONNECTOR (040-06S)	
3.	154-221	2	CONNECTOR (06S-06D)	
4.	154-226	6	CONNECTOR (040-06S90)	
5.	154-342	2	CONNECTOR (06S-06D90)	
6.	154-229	4	BK CONNECTOR (060-06090BK)	
7.	151-214	-	HYD CYL	
8.	154-228	4	UNION (060-060FX90)	
9.	117-409	1	ABRASION SLEEVE (1.00" X 28")	
10.	117-679	2	ABRASION SLEEVE (1.59" X 32")	
11.	515-711	1	HOSE (060FX-25"-3000)	
12.	149-335	1	HOSE (060FX90M-26"-3000)	
13.	157-822	1	HOSE (060FX90-30"-3000)	
14.	515-707	3	HOSE (060FX90-32"-3000)	
15.	154-369	4	CONNECTOR (060-10S)	
16.	157-910	2	HOSE (040FX90M-53"-3000)	
17.	515-755	2	HOSE (040FX-25"-3000)	
18.	158-700	-	HYD MOTOR	
	500-658	-	SÉAL RÉPAIR KIT	
19.	157-951	1	HOSE (060FX90M-25"-3000)	
20.	117-280	3	ABRASION SLEEVE (1.00" X 25")	
21.	117-684	1	ABRASION SLEEVE (1.00" X 26")	
22.	117-994	2	ABRASION SLEEVE (1.00" X 53")	
23.	157-936	1	HOSE (060FX-22"-3000)	
24.	117-611	1	ABRASION SLEEVE (1.00" X 22")	

FOOTNOTES

LUBRICATOR HYDRAULICS

LUBRICATOR HYDRAULICS

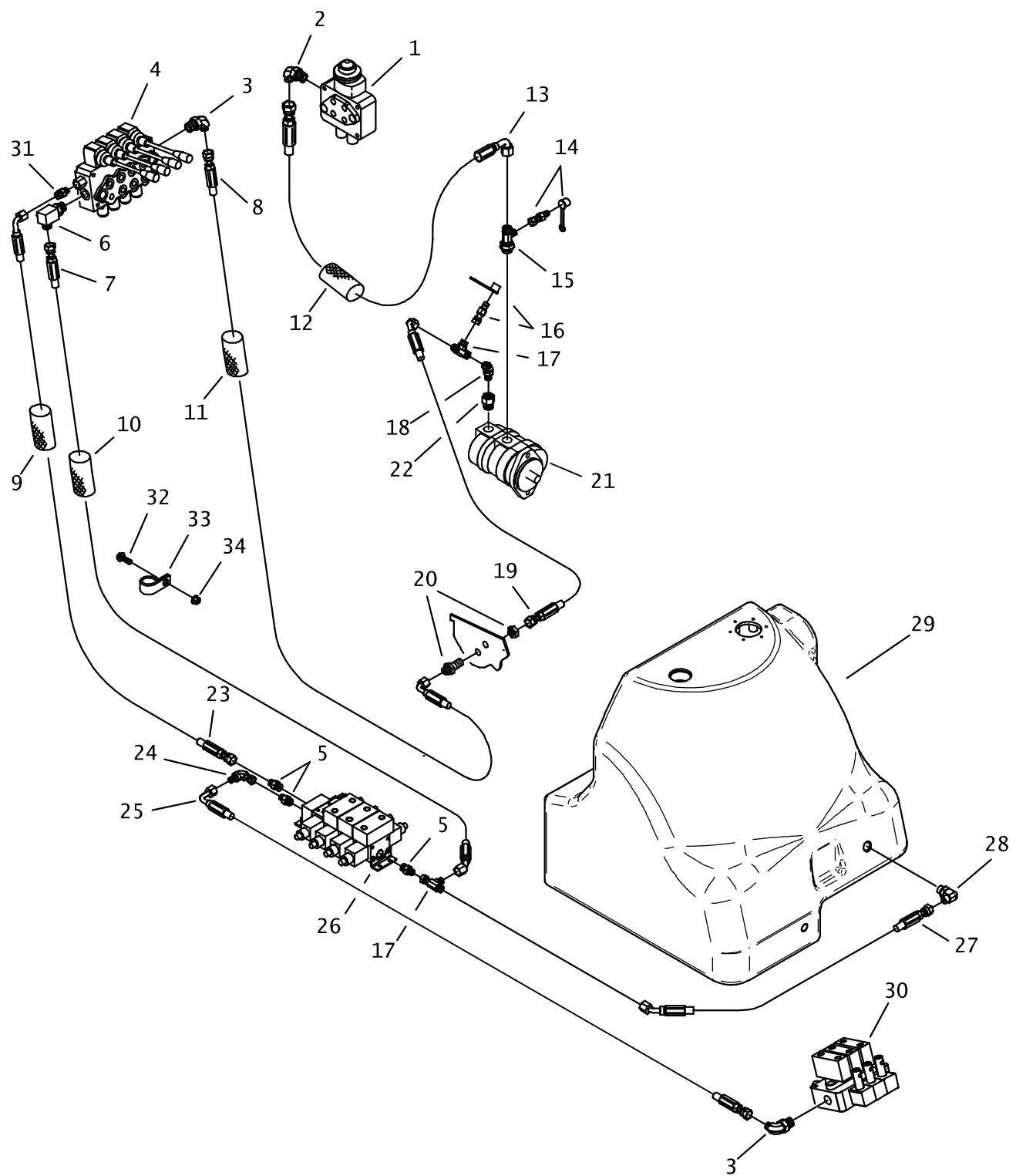
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	157-241	-	ANCHOR VALVE	
2.	157-433	1	CONNECTOR (10S-060-040)	
3.	515-175	1	HOSE (040FX90-16"-3000)	
4.	159-797	1	CONNECTOR (04S-04090, ORF/CHK)	
5.	350-398	-	GREASE PUMP PARTS	
6.	154-278	1	CONNECTOR (04S-040)	
7.	515-284	1	HOSE (040FX90-24"-3000)	
8.	154-252	3	CONNECTOR (04S-04090)	
9.	310-591	-	VALVE	
10.	515-277	1	HOSE (040FX90S-128"-3000)	
11.	154-916	1	HOSE (040FX90S-120"-3000)	
12.	154-220	1	CONNECTOR (040-06S)	
13.	157-778	-	HYDRAULIC VALVE	
14.	117-194	1	ABRASION SLEEVE (1.00" x 16")	
15.	117-986	1	ABRASION SLEEVE (1.00" x 120")	
16.	117-399	1	ABRASION SLEEVE (1.00" x 130")	
17.	117-989	1	ABRASION SLEEVE (1.00" x 24")	
18.	514-074	1	CONNECTOR (06S-040, ORF)	

NOT SHOWN:

FOOTNOTES:

NOTE:

AUXILIARY HYDRAULICS



AUXILIARY HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	153-988	-	VALVE, HYDRAULIC DIRECTIONAL	
2.	154-322	1	CONNECTOR (080-10S90)	
3.	154-421	2	CONNECTOR (060-10S90)	
4.	157-241	-	ANCHOR VALVE	
5.	154-221	3	CONNECTOR (06S-060)	
6.	157-433	-	CONNECTOR (10S-060-040)	
7.	157-964	1	HOSE (060FX45-158"-3000)	
8.	157-965	1	HOSE (060FX90S-154"-3000)	
9.	117-997	1	ABRASION SLEEVE (1.00" x 147")	
10.	117-998	1	ABRASION SLEEVE (1.00" x 158")	
11.	117-999	1	ABRASION SLEEVE (1.00" x 154")	
12.	117-388	1	ABRASION SLEEVE (1.25" x 42")	
13.	515-025	1	HOSE (080FX90-40"-3000)	
14.	159-156	1	QDC ADAPTER (02-040F)	
15.	154-473	1	RUN TEE (10S-080-040)	
16.	159-157	1	QDC ADAPTER (02-060F)	
17.	154-344	2	UN RUN TEE (060FX-060-060)	
18.	154-224	1	CONNECTOR (06S-06045)	
19.	155-486	1	HOSE (060FX90-31"-3000)	
20.	514-163	1	BK CONNECTOR (060-060BK)	
21.	157-860	-	DOUBLE GEAR PUMP 500-967 SEAL KIT	
22.	155-171	1	REDUCER (10S-06SF)	
23.	157-963	1	HOSE (060FX90S-146"-3000)	
24.	154-228	1	UNION (060-060FX90)	
25.	157-962	1	HOSE (060FX90M-78"-3000)	
26.	157-778	-	HYDRAULIC VALVE 502-102 - 100 PSI DUAL PO CHECK	
27.	159-721	1	HOSE (060FX45-52"-3000)	
28.	154-227	1	CONNECTOR (060-08S90)	
29.	150-2088	1	HYDRAULIC TANK	
30.	157-240	-	SET UP VALVE	
31.	154-222	1	CONNECTOR (060-08S)	
32.	105-271	1	SCREW (M10-1.5 x 40mm)	
33.	110-555	1	CLAMP (1-7/8")	
34.	106-387	1	FLG LOCKNUT (M10-1.50)	

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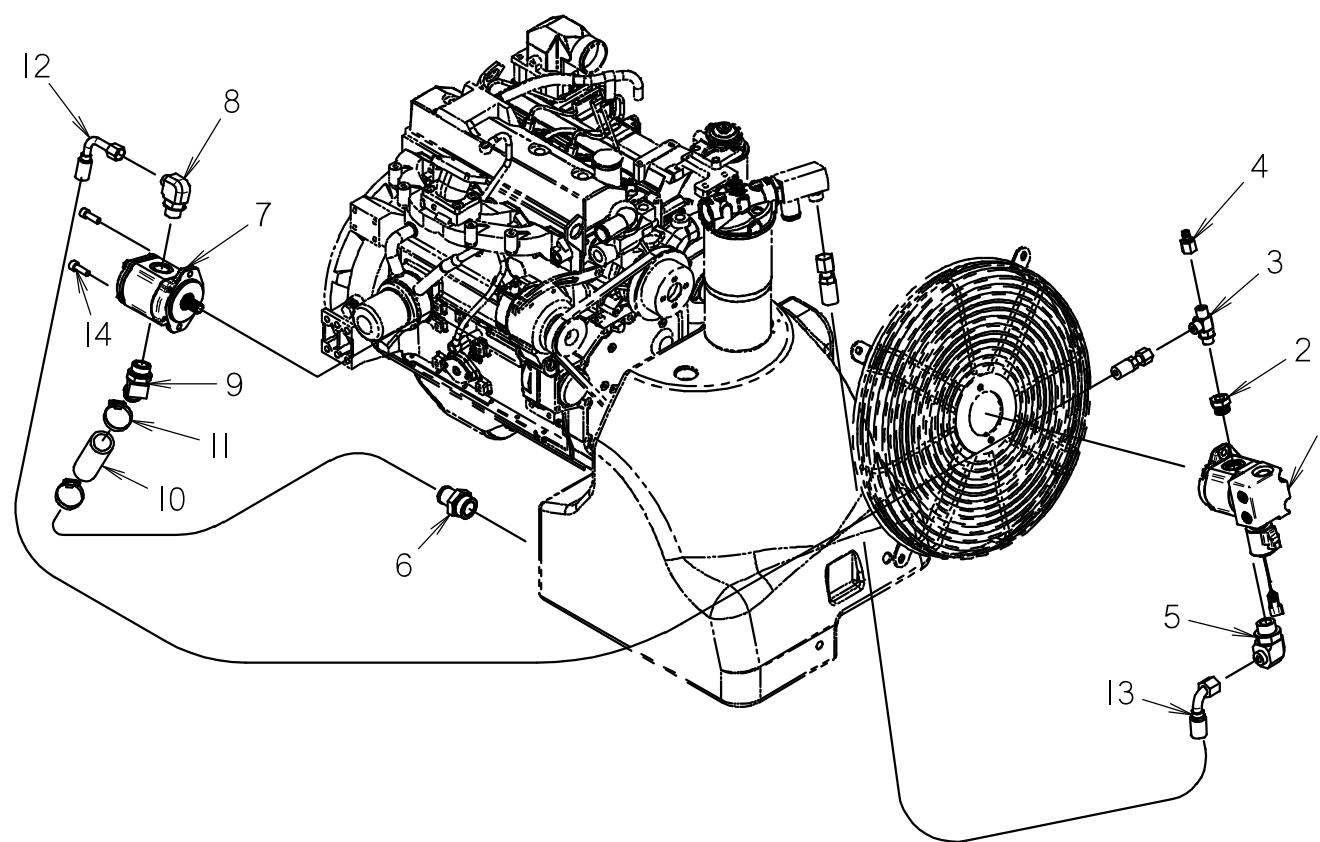
FOOTNOTES:

NOTE:

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FAN DRIVE HYDRAULICS



FAN DRIVE HYDRAULICS

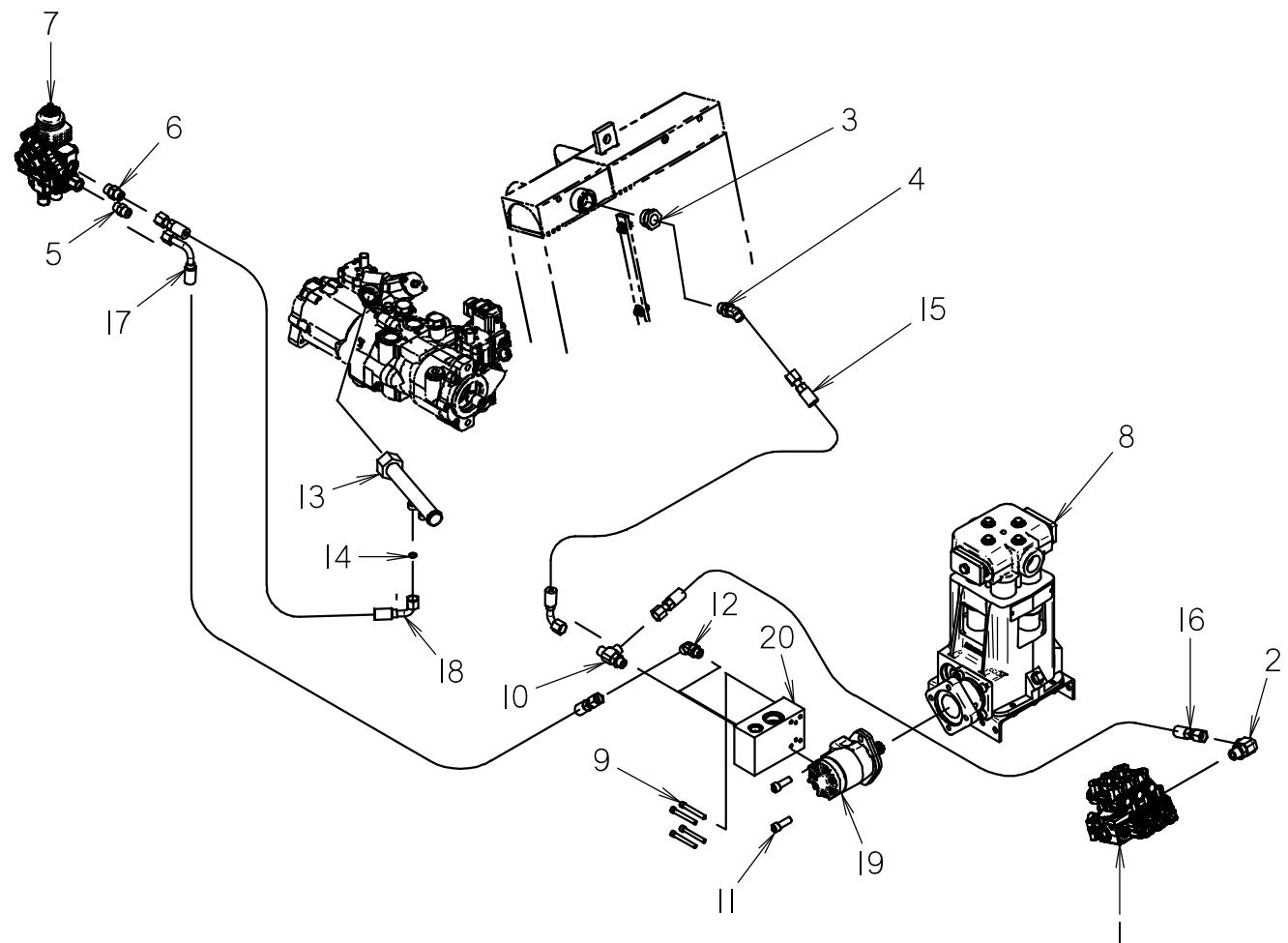
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	I50-2077	1	HYDRAULIC GEAR MOTOR	
2	I53-770	1	REDUCER (I2S-8SF)	
3	I54-299	1	RUN TEE (I08S-080-080)	
4	I59-158	1	QDC ADAPTER (I02-08CFX)	
5	I54-153	1	CONNECTOR (I00-I6S90)	
6	I55-004	1	S/O COUPLER (20S-20H)	
7	I50-2078	1	HYDRAULIC GEAR PUMP	
8	I54-236	1	CONNECTOR (I080-I2S90)	
9	I15-28I	1	S/O COUPLER (I6S-20H45)	
I0	I16-587	27	BULK HOSE (I-I/4", SOLD PER FT)	
I1	I10-133	2	WORM CLAMP (I-I/16" TO I-15/I6")	
I2	I50-2757	1	HOSE (I080FX90L-92"-3000)	
I3	I16-812	1	HOSE (I00FX90S-71"-3000)	
I4	I06-755	2	SCREW (M10-I.50 X 30MM, SOC)	USE LOCTITE 242 OR EQUIVALENT.

NOT SHOWN:

FOOTNOTES:

NOTE:

DRILLING FLUID HYDRAULICS



DRILLING FLUID HYDRAULICS

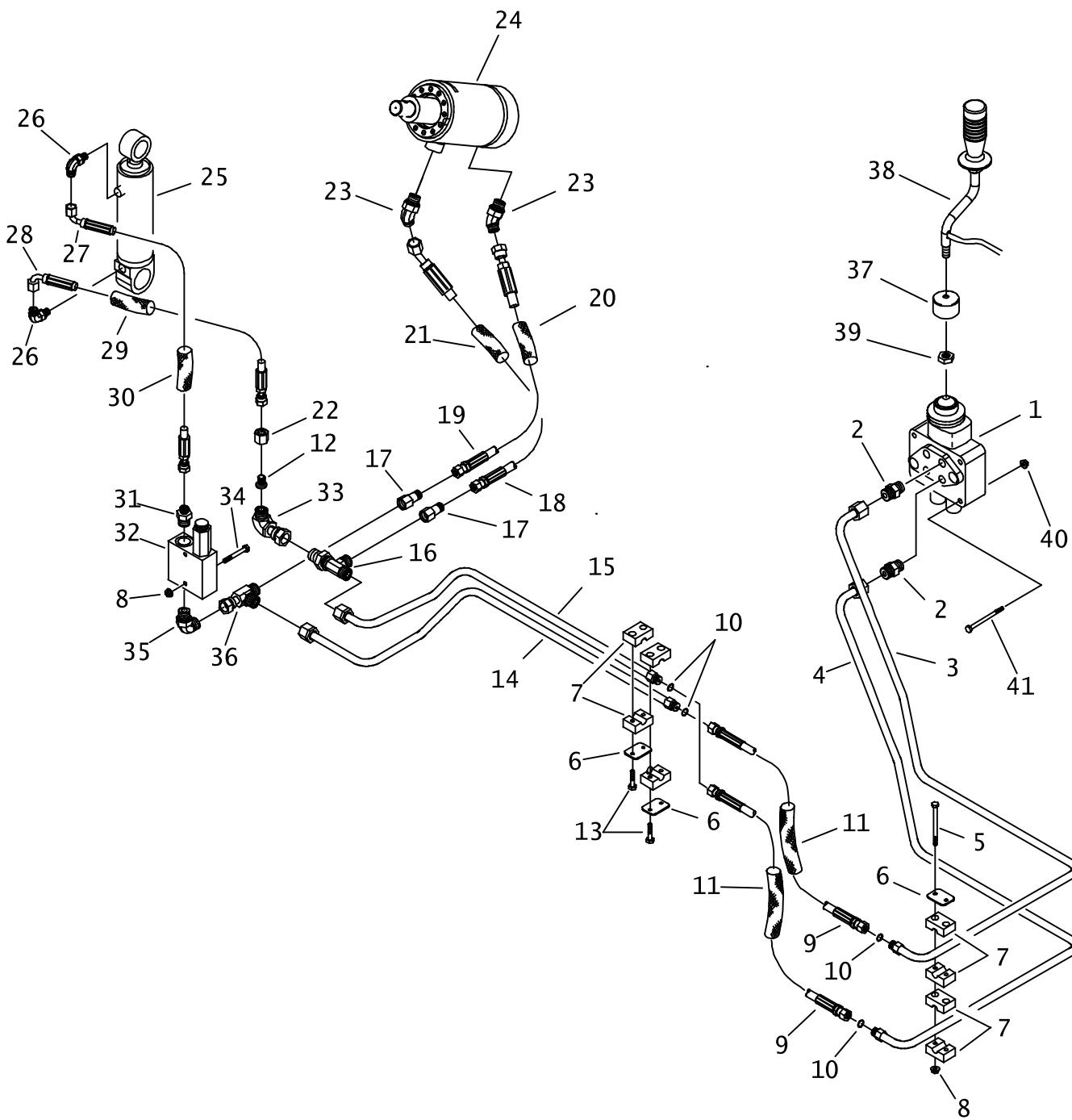
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	157-240	1	SET UP VALVE	
2	154-322	1	CONNECTOR (I080-I0S90)	
3	155-I99	1	REDUCER (I16S-I0SF)	
4	154-264	1	CONNECTOR (I080-I0S45)	
5	154-233	1	CONNECTOR (I08S-080)	
6	154-279	1	CONNECTOR (I080-I0S)	
7	153-988	1	VALVE, HYDRAULIC DIRECTIONAL	
8	157-267	1	DRILLING FLUID PUMP	
9	I08-056	4	BOLT (5/16-NC X 2-I/2", SOC)	
I0	154-299	1	RUN TEE (I08S-080-080)	
I1	106-204	2	BOLT (I1/2 - NC X I.50", SOC)	TORQUE TO 100 FT-LBS, USE LOCTITE 242 OR EQUIVALENT
I2	154-284	1	CONNECTOR (I08S-08045)	
I3	150-2205	1	HYD LINE	
I4	157-039	1	O-RING (O14 D90)	
I5	159-824	1	HOSE (I080FX90S-38"-3000)	
I6	154-720	1	HOSE (I080FX-20"-3000)	
I7	515-701	1	HOSE (I080FX90S-I22"-3000)	
I8	150-2758	1	HOSE (I080FX90S-28"-3000)	
I9	157-773	1	HYDRAULIC MOTOR	
I0	157-774	1	MANIFOLD	

NOT SHOWN:

FOOTNOTES:

NOTE:

ROTATING WRENCH HYDRAULICS



ROTATING WRENCH HYDRAULICS

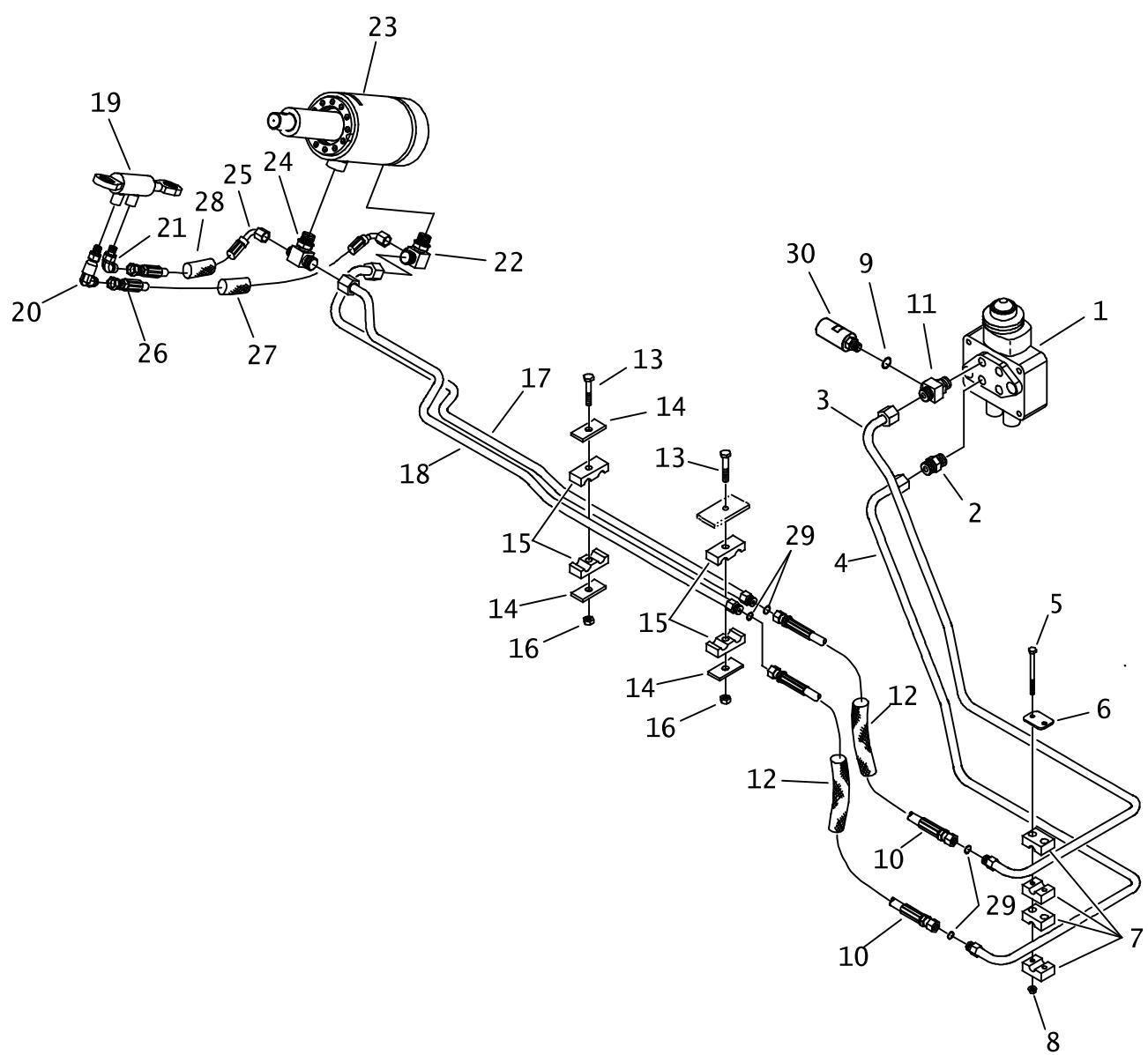
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	153-988	1	VALVE, HYDRAULIC DIRECTIONAL	
2.	154-233	2	CONNECTOR (08S-080)	
3.	150-2221	1	HYD LINE (-08)	
4.	150-2222	1	HYD LINE (-08)	
5.	105-843	2	SCREW (M6-1.00 X 80MM)	
6.	110-958	3	BACKUP PLATE	
7.	110-866	4	CLAMP SET (1/2")	
8.	106-385	4	FLG LOCKNUT (M6-1.00)	
9.	154-807	2	HOSE (060FX-24"-3000)	
10.	157-038	4	O-RING (012 D90)	
11.	117-280	2	ABRASION SLEEVE (1.00" X 25")	
12.	154-248	1	REDUCER STEM (040)	
13.	105-818	4	BOLT (1/4-NC X 1-1/2")	
14.	157-496	1	HYD LINE (-08)	
15.	157-497	1	HYD LINE (-08)	
16.	154-295	1	BK RUN TEE (080-080-080BK)	
17.	154-262	2	REDUCER (060-080F)	
18.	157-937	1	HOSE (060FX45-29"-3000)	
19.	159-846	1	HOSE (060FX-26"-3000)	
20.	117-684	1	ABRASION SLEEVE (1.00" X 26")	
21.	117-409	1	ABRASION SLEEVE (1.00" X 28")	
22.	154-272	1	REDUCER NUT (080F)	
23.	154-225	2	CONNECTOR (060-08S45)	
24.	151-213	-	CYL (4.0" X 2.0" X 2.0")	
25.	151-038	-	CYL (2.0 X 1.0 X 4.0)	
26.	154-252	2	CONNECTOR (04S-04090)	
27.	515-598	1	(040FX90-12"-3000)	
28.	515-599	1	(040FX90-13"-3000)	
29.	117-671	1	ABRASION SLEEVE (1.00" X 12")	
30.	117-278	1	ABRASION SLEEVE (1.00" X 14")	
31.	154-261	1	CONNECTOR (040-08S)	
32.	157-249	1	SEQUENCE VALVE	
33.	154-256	1	UNION (080-080FX90)	
34.	107-025	2	SCREW (M6-1.00 X 50MM)	
35.	154-235	1	CONNECTOR (08S-08090)	
36.	154-266	1	UNION RUN TEE (080FX-080-080)	
37.	111-077	1	VINYL CAP (1.625")	
38.	118-370	1	HANDLE	
39.	107-669	1	JAM NUT (M12-1.75)	
40.	106-386	3	FLG LOCKNUT (M8-1.25)	
41.	106-570	3	SCREW (M8-1.25 X 60MM)	

NOT SHOWN:

FOOTNOTES:

NOTE:

STATIONARY WRENCH HYDRAULICS



STATIONARY WRENCH HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	153-988	-	VALVE, HYDRAULIC DIRECTIONAL	
2.	154-233	1	CONNECTOR (08S-080)	
3.	150-2223	1	HYD LINE (-08)	
4.	150-2224	1	HYD LINE (-08)	
5.	105-843	2	SCREW (M6-1.00 x 80MM)	
6.	110-958	1	BACKUP PLATE	
7.	110-866	2	CLAMP SET (1/2")	
8.	106-385	2	FLG LOCKNUT (M6-1.00)	
9.	155-705	1	O-RING (906 D90)	
10.	154-807	2	HOSE (060FX-24"-3000)	
11.	157-932	1	RUN TEE (08S-080-06SF)	
12.	117-280	2	ABRASION SLEEVE (1.00" x 25")	
13.	106-329	2	SCREW (M8-1.25 x 50MM)	
14.	305-256	3	BACKUP SPACER	
15.	110-270	4	BOLT-ON CLAMP (9/16", HALF)	
16.	107-096	2	LOCKNUT (M8-1.25, NLK)	
17.	157-494	1	HYD LINE (-08)	
18.	157-495	1	HYD LINE (-08)	
19.	151-220	-	CYLINDER (1.0 x .50 x .90)	
20.	154-474	1	CONNECTOR (04S-04090, XL)	
21.	154-252	1	CONNECTOR (04S-04090)	
22.	514-160	1	BRANCH TEE (08S-080-040)	
23.	151-213	-	CY (4.0" x 2.0" x 2.0")	
24.	157-769	1	BRANCH TEE (08S-080-040)	
25.	153-364	1	HOSE (040FX90S-13"-3000)	
26.	154-857	1	HOSE (040FX90-19"-3000)	
27.	117-328	1	ABRASION SLEEVE (1.00" x 18")	
28.	117-671	1	ABRASION SLEEVE (1" x 12")	
29.	157-038	4	O-RING (012 D90)	
30.	215-1204	1	PRESSURE SWITCH (1850PSI)	

NOT SHOWN:

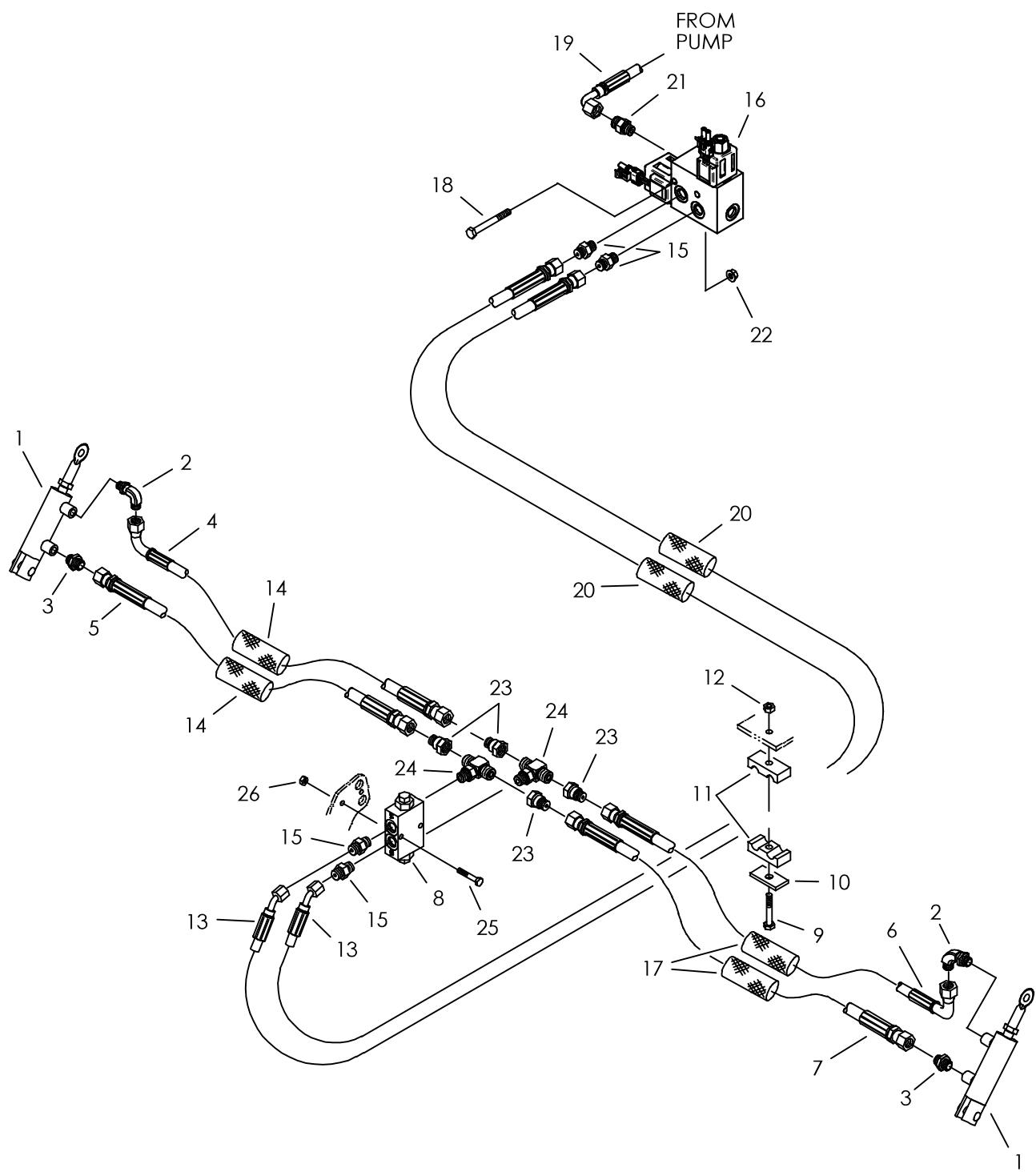
FOOTNOTES:

NOTE:

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PIPE GRIP HYDRAULICS



PIPE GRIP HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	151-150	-	CYL (1.5" X .50" X 2")	
2.	154-252	2	CONNECTOR (04S-04090)	
3.	154-278	2	CONNECTOR (04S-040)	
4.	153-307	1	(040FX90S-38"-3000)	
5.	154-695	1	HOSE (040FX-38"-3000)	
6.	153-365	1	HOSE (040FX90S-34"-3000)	
7.	515-229	1	HOSE (040FX-34"-3000)	
8.	149-136	1	HYD LOCKOUT VALVE	
9.	106-329	1	SCREW (M8-1.25 X 50MM)	
10.	305-256	1	BACKUP SPACER	
11.	110-270	2	BOLT-ON CLAMP (9/16", HALF)	
12.	107-096	1	LOCKNUT (M8-1.25, NLK)	
13.	515-425	2	HOSE (040FX45-42"-3000)	
14.	117-717	2	ABRASION SLEEVE (1.00" X 40")	
15.	154-220	4	CONNECTOR (040-06S)	
16.	157-776	1	MANIFOLD	SEE NOT SHOWN FOR SERVICE PARTS.
17.	117-718	2	ABRASION SLEEVE (1" X 36")	
18.	106-330	2	SCREW (M8-1.25 X 70MM)	
19.	157-823	-	HOSE (060FX90S-26"-3000)	USE ON JTI220
	515-586	-	HOSE (060FX90S-21"-3000)	USE ON JT2020
20.	117-387	2	ABRASION SLEEVE (1.00" X 42")	
21.	154-221	1	CONNECTOR (06S-06O)	
22.	106-386	2	FLG LOCKNUT (M8-1.25)	
23.	154-373	4	REDUCER (040-060F)	
24.	154-346	2	BRANCH TEE (06S-060-060)	
25.	105-818	2	BOLT (1/4-NC X 1-1/2")	
26.	105-085	2	LOCKNUT (1/4-NC)	

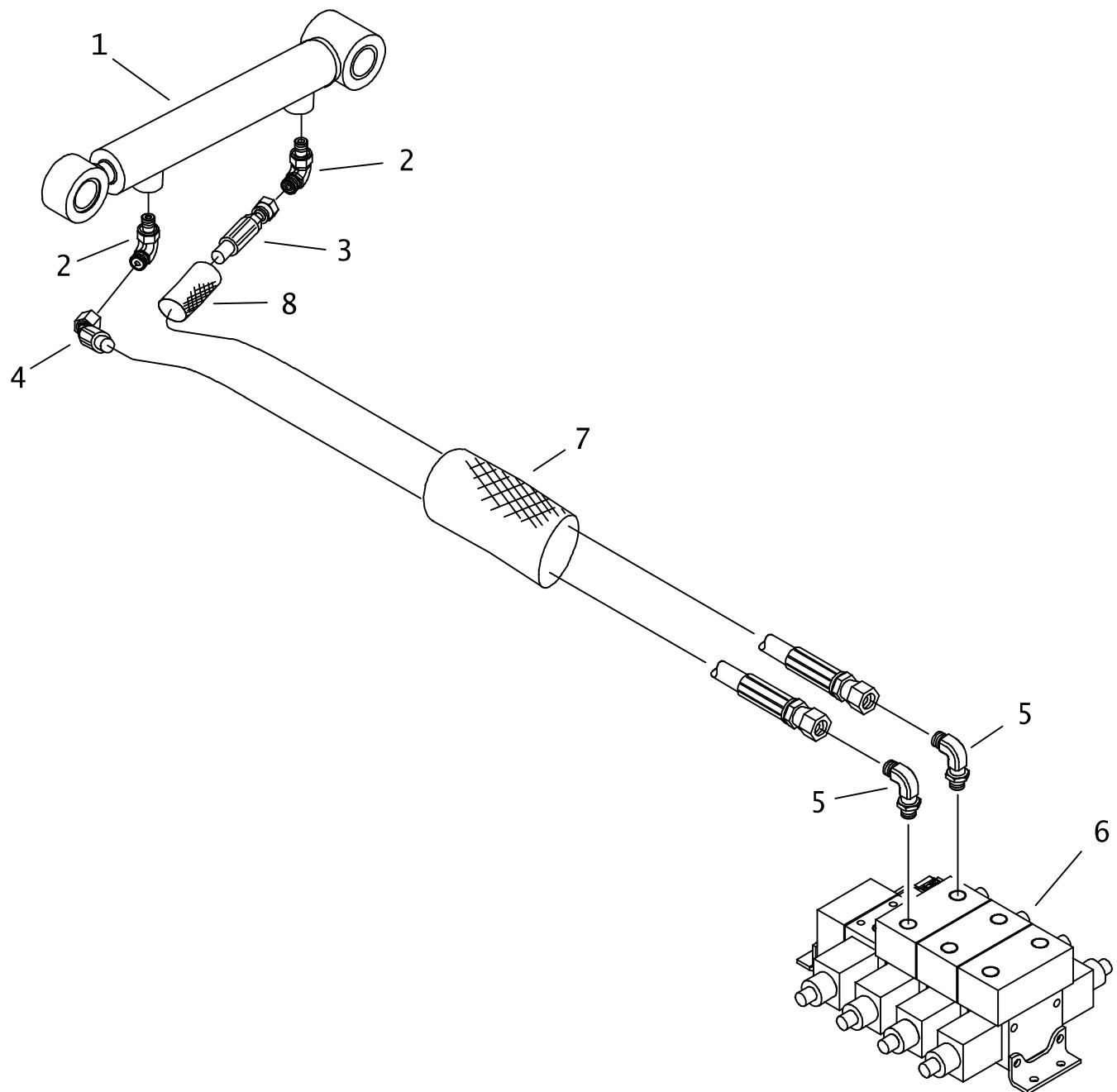
NOT SHOWN:

516-089	SOLENOID VALVE WITH NUT	USED ON 4 WAY VALVE
500-I54I	SOLENOID VALVE WITH NUT	USED ON 3 WAY VALVE
2I3-2I6	SOLENOID COIL WITH DIODE	USED ON 4 WAY VALVE
2I3-I96	SOLENOID COIL WITH DIODE	USED ON 3 WAY VALVE

FOOTNOTES:

NOTE:

SHUTTLE HYDRAULICS



SHUTTLE HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	151-230	-	CYL (1.25" x .75" x 6")	
2.	154-252	2	CONNECTOR (045-04090)	
3.	515-054	1	HOSE (040FX-74"-3000)	
4.	515-120	1	HOSE (040FX45-67"-3000)	
5.	154-226	2	CONNECTOR (040-06590)	
6.	157-778	-	HYDRAULIC VALVE	
7.	117-391	1	ABRASION SLEEVE (1.25" x 66")	
8.	117-670	1	ABRASION SLEEVE (1" x 10")	

NOT SHOWN:

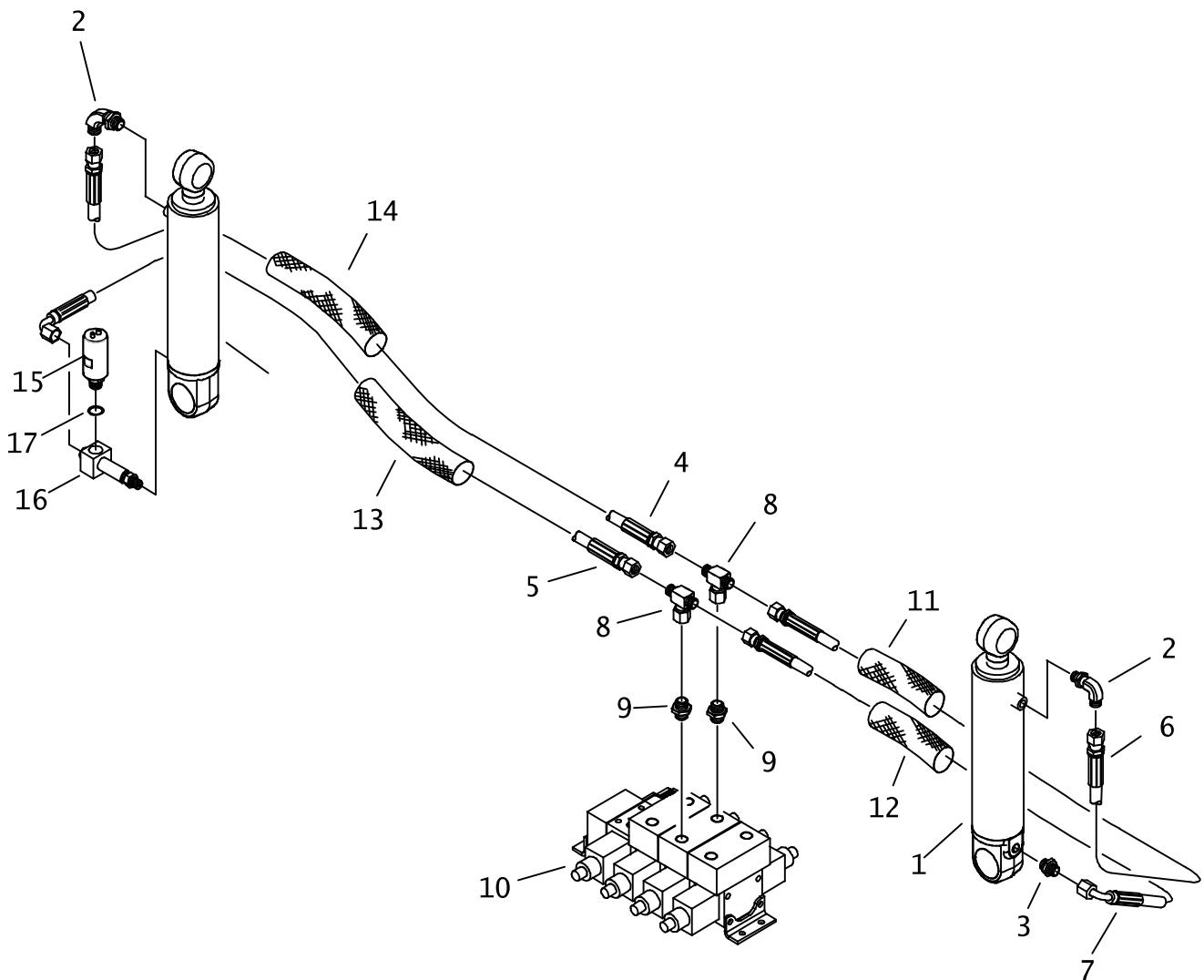
FOOTNOTES:

NOTE:

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PIPE LIFT HYDRAULICS



PIPE LIFT HYDRAULICS

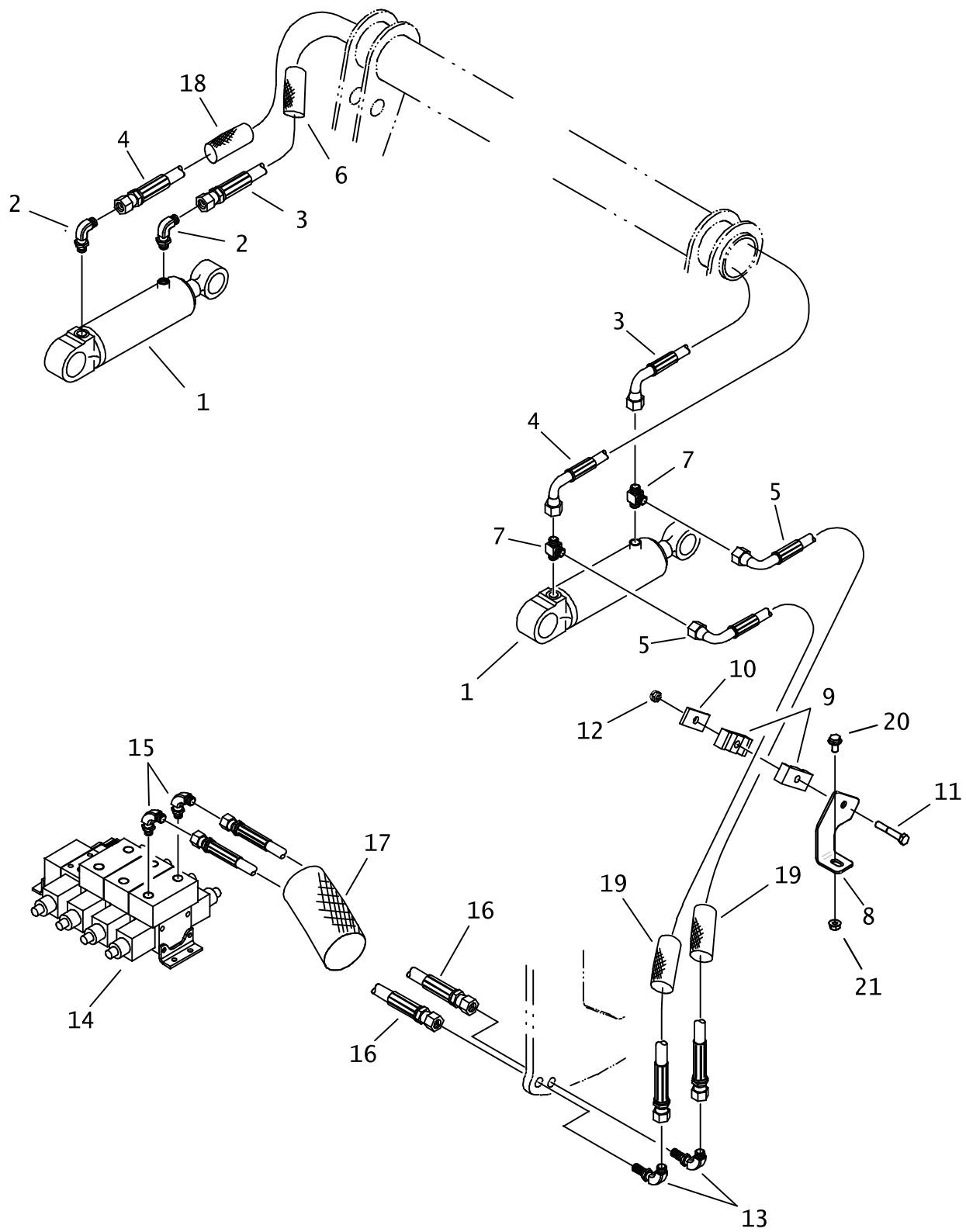
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	151-044	-	CYL (2.0 X 1.0 X 6.0)	
2.	154-252	2	CONNECTOR (04S-04090)	
3.	154-278	1	CONNECTOR (04S-040)	
4.	157-918	1	HOSE (040FX-88"-3000)	
5.	157-911	1	HOSE (040FX90S-85"-3000)	
6.	154-695	1	HOSE (040FX-38"-3000)	
7.	515-011	1	HOSE (040FX90-32"-3000)	
8.	154-379	2	UN BR TEE (040FX-040-040)	
9.	154-220	2	CONNECTOR (040-06S)	
10.	157-778	-	HYDRAULIC VALVE	
11.	117-717	1	ABRASION SLEEVE (1.00" X 40")	
12.	117-412	1	ABRASION SLEEVE (1.00" X 34")	
13.	117-398	1	ABRASION SLEEVE (1.00" X 86")	
14.	117-209	1	ABRASION SLEEVE (1.00" X 90")	
15.	215-1204	1	PRESSURE SWITCH (1850PSI)	
16.	157-933	1	RUN TEE (04S-040-06SF)	
17.	155-705	1	O-RING (906 D90)	

NOT SHOWN:

FOOTNOTES:

NOTE:

PIPE BOX SHIFT HYDRAULICS



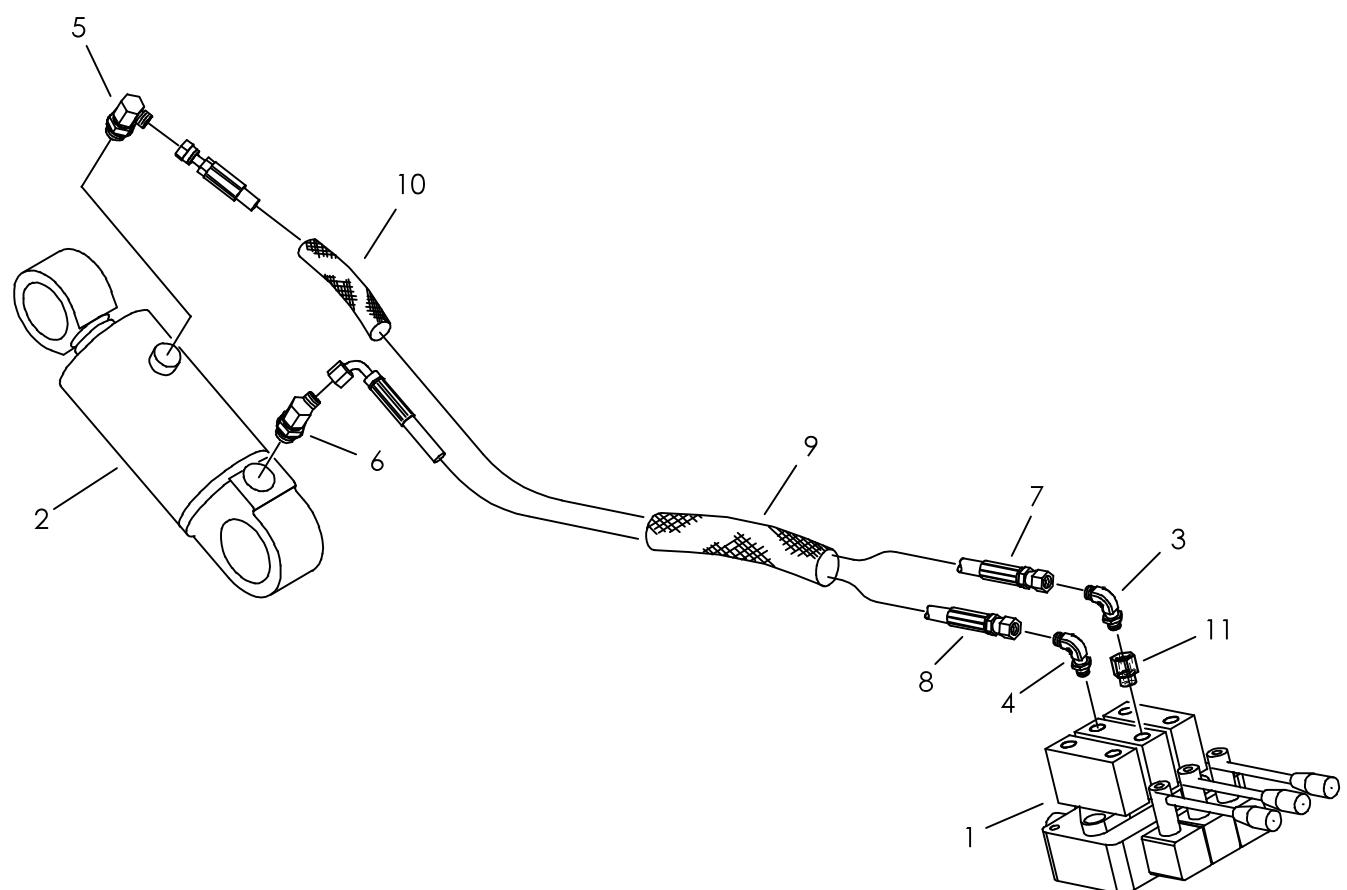
PIPE BOX SHIFT HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	151-038	-	CYL (2.0 x 1.0 x 4.0)	
2.	154-252	2	CONNECTOR (04S-04090)	
3.	515-471	1	HOSE (040FX90-147"-3000)	
4.	153-283	1	HOSE (040FX90S-157"-3000)	
5.	515-447	2	HOSE (040FX90S-48"-3000)	
6.	117-997	1	ABRASION SLEEVE (1.00" x 147")	
7.	154-316	2	RUN TEE (04S-040-040)	
8.	327-670	1	CLAMP BRACKET	
	319-520	-	CLAMP BRACKET	NOT SHOWN. BRACKET ON CYLINDER SIDE OF HOSES
9.	110-270	2	BOLT-ON CLAMP (9/16", HALF)	
10.	305-256	1	BACKUP SPACER	
11.	106-329	1	SCREW (M8-1.25 x 50MM)	
12.	107-096	1	LOCKNUT (M8-1.25, NLK)	
13.	154-355	2	BK CONNECTOR (040-04090BK)	
14.	157-778	-	HYDRAULIC VALVE	
15.	154-226	2	CONNECTOR (040-06590)	
16.	515-013	2	HOSE (040FX-42"-3000)	
17.	117-388	1	ABRASION SLEEVE (1.25" x 42")	
18.	117-998	1	ABRASION SLEEVE (1.00" x 158")	
19.	117-416	2	ABRASION SLEEVE (1.00" x 50")	
20.	106-380	1	FLG LK SCREW (M8-1.25 x 16MM)	
21.	106-386	1	FLG LOCKNUT (M8-1.25)	

FOOTNOTES

NOTE:

FRAME TILT HYDRAULICS



FRAME TILT HYDRAULICS

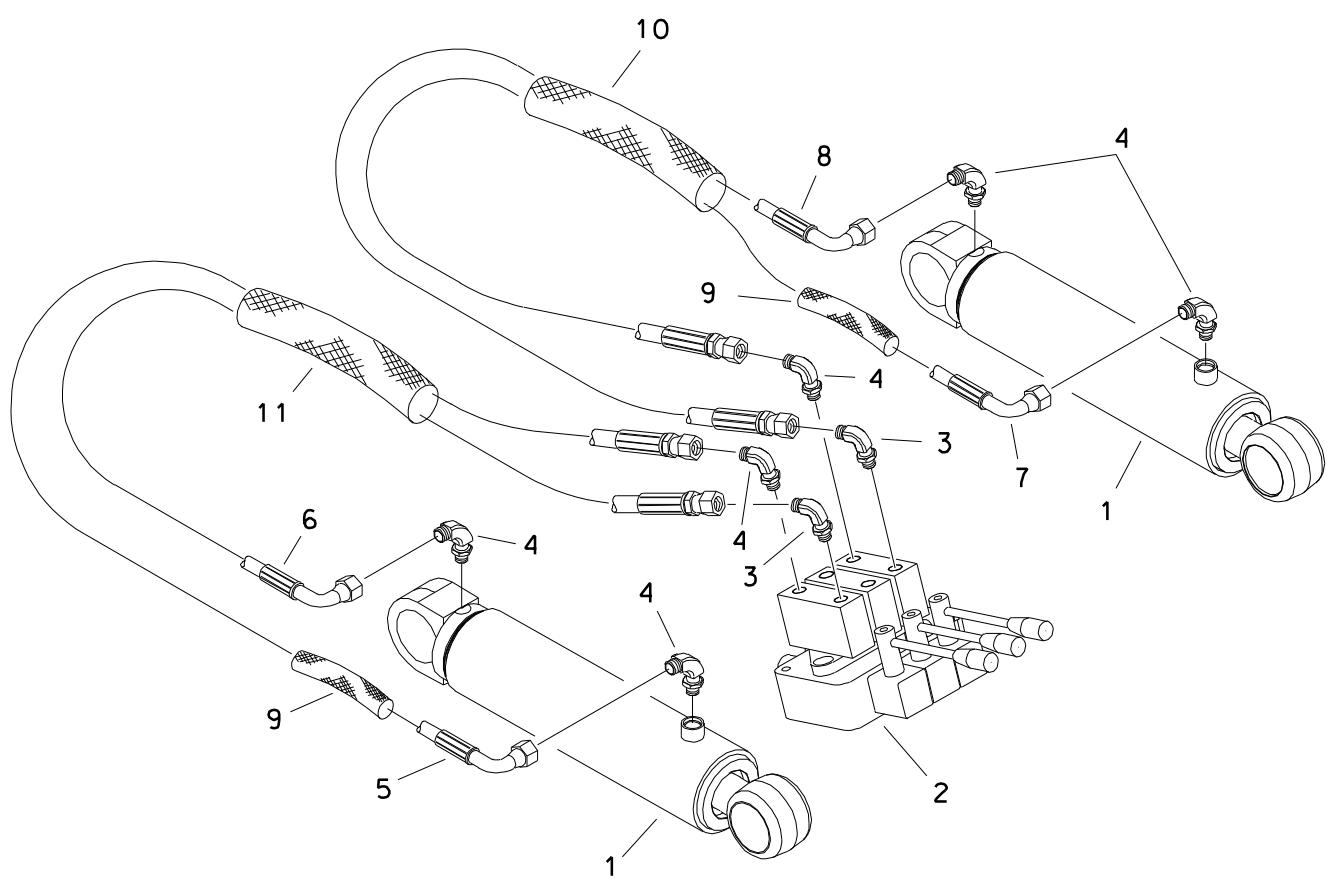
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	157-240	-	SET UP VALVE	
2.	151-089	-	CYL (3.5 X 1.75 X 3.0)	
3.	154-364	1	CONNECTOR (040-06S90, ORF)	
4.	154-226	1	CONNECTOR (040-06S90)	
5.	154-276	1	CONNECTOR (040-08S90)	
6.	154-223	1	CONNECTOR (040-08S45)	
7.	154-725	1	HOSE (040FX-90"-3000)	
8.	515-075	1	HOSE (040FX90S-82"-3000)	
9.	117-556	1	ABRASION SLEEVE (1.25" X 80")	
10.	117-982	1	ABRASION SLEEVE (1" X 6")	
11.	159-931	1	CONNECTOR (06S-06SF)	

NOT SHOWN:

FOOTNOTES:

NOTE:

STABILIZER HYDRAULICS



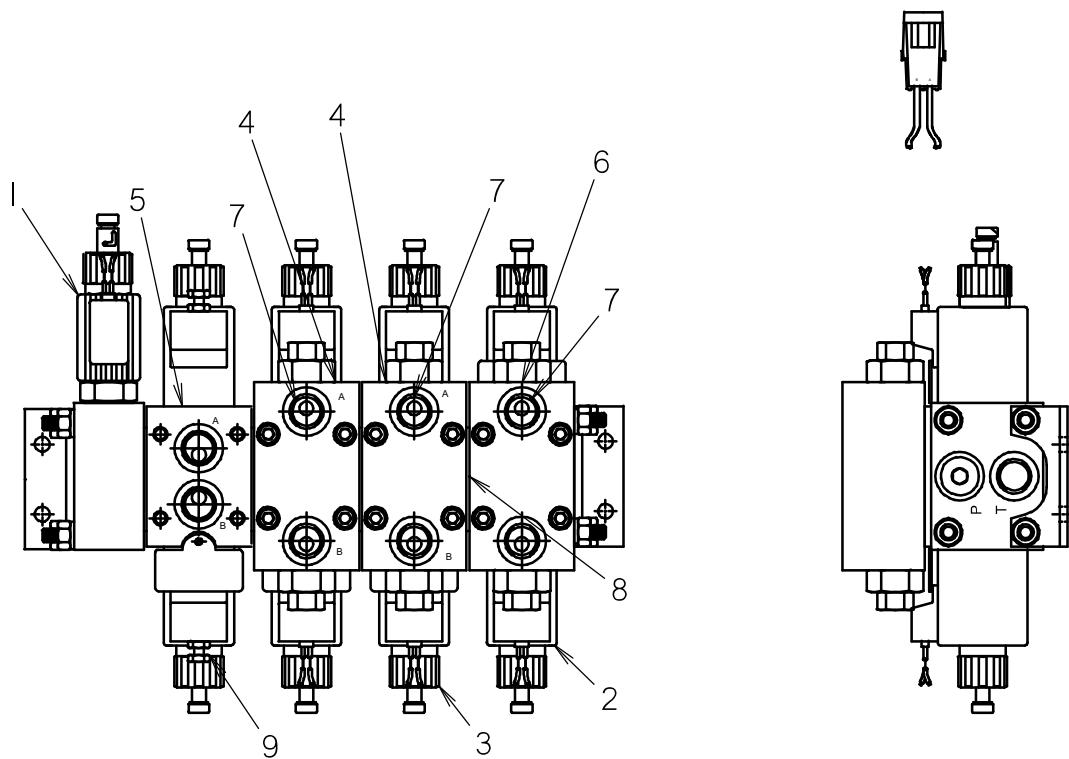
STABILIZER HYDRAULICS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	151-029	-	CYL (3.0 X 1.50 X 10.0)	
2.	157-240	-	SET UP VALVE	
3.	154-364	2	CONNECTOR (040-06S90, DRF)	
4.	154-226	6	CONNECTOR (040-06S90)	
5.	515-190	1	HOSE (040FX90S-88"-3000)	
6.	515-074	1	HOSE (040FX90S-77"-3000)	
7.	515-447	1	HOSE (040FX90S-48"-3000)	
8.	154-728	1	HOSE (040FX90S-36"-3000)	
9.	117-608	2	ABRASION SLEEVE (1.00" X 15")	
10.	117-323	1	ABRASION SLEEVE (1.25" X 37")	
11.	117-244	1	ABRASION SLEEVE (1.25"X 78")	

FOOTNOTES

HYDRAULIC VALVE PARTS

157-778



HYDRAULIC VALVE PARTS

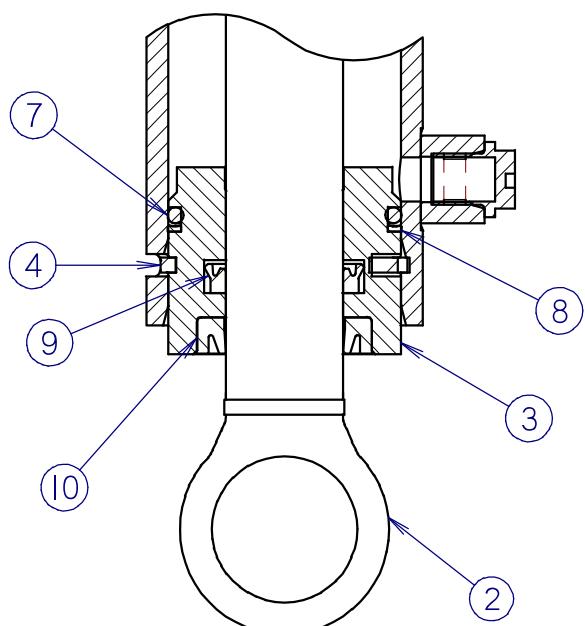
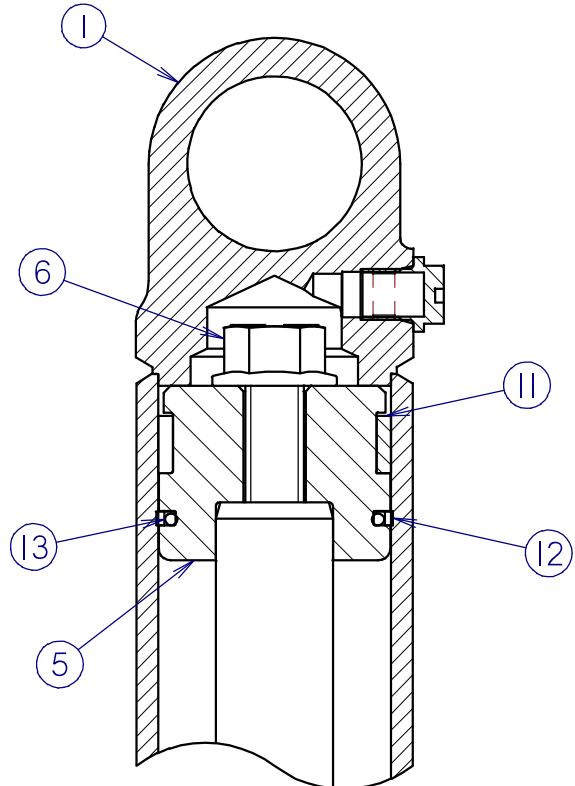
157-778

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I.	500-I034	1	UNLOADING INLET SUB ASSEMBLY	
2.	217-948	8	COIL, 12VDC	500-2II2 - Cartridge only
3.	149-616	8	CAP NUT	
4.	500-I036	2	BV06 CONTROL VALVE SECTION	
5.	500-I037	1	BV06 CONTROL VALVE SECTION	
6.	500-I038	1	BV06 CONTROL VALVE SECTION	
7.	502-I02	3	100 PSI DUAL PO CHECK	
8.	190-997	3	STACKING KIT	
9.	500-2004	4	BV06 CORE TUBE	

NOT SHOWN:

FOOTNOTES:

NOTE:

HYDRAULIC CYLINDERS (2.0" X 1.0")

HYDRAULIC CYLINDERS (2.0" X 1.0")

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	I5I-094	-	CYL (2.0 X 1.0 X 2.0)	SEE FOOTNOTES I & 2
I	I52-029	I	CYLINDER BARREL (2.0 X 2.0)	
2	I53-007	I	CYLINDER ROD (1.00 X 2.0)	
	I49-667	-	CYL (2.0 X 1.0 X 2.5)	SEE FOOTNOTES I & 2
I	I49-76I	I	CYLINDER BARREL (2.0 X 2.5)	
2	I49-728	I	CYLINDER ROD (1.00 X 2.5)	
	I5I-027	-	CYL (2.0 X 1.0 X 3.0)	SEE FOOTNOTES I & 2
I	I50-282	I	CYLINDER BARREL (2.0 X 3.0)	
2	I50-414	I	CYLINDER ROD (1.00 X 3.0)	
	I5I-038	-	CYL (2.0 X 1.0 X 4.0)	SEE FOOTNOTES I & 2
I	I50-290	I	CYLINDER BARREL (2.0 X 4.0)	
2	I50-42I	I	CYLINDER ROD (1.00 X 4.0)	
	I5I-039	-	CYL (2.0 X 1.0 X 5.0)	SEE FOOTNOTES I & 2
I	I50-29I	I	CYLINDER BARREL (2.0 X 5.0)	
2	I50-422	I	CYLINDER ROD (1.00 X 5.0)	
	I5I-044	-	CYL (2.0 X 1.0 X 6.0)	SEE FOOTNOTES I & 2
I	I50-294	I	CYLINDER BARREL (2.0 X 6.0)	
2	I50-424	I	CYLINDER ROD (1.00 X 6.0)	
	I5I-03I	-	CYL (2.0 X 1.0 X 8.0)	SEE FOOTNOTES I & 2
I	I50-285	I	CYLINDER BARREL (2.0 X 8.0)	
2	I50-417	I	CYLINDER ROD (1.00 X 8.0)	
	I5I-076	-	CYL (2.0 X 1.0 X 10.0)	SEE FOOTNOTES I & 2
I	I52-017	I	CYLINDER BARREL (2.0 X 10.0)	
2	I50-444	I	CYLINDER ROD (1.00 X 10.0)	
	I49-668	-	CYL (2.0 X 1.0 X 12.0)	SEE FOOTNOTES I & 2
I	I50-286	I	CYLINDER BARREL (2.0 X 12.0)	
2	I49-729	I	CYLINDER ROD (1.00 X 12.0)	
3	I50-772	I	CYLINDER HEAD (2.0 X 1.00)	
4	I50-778	I	LOCK RING (2.0)	
5	I50-775	I	CYLINDER PISTON (2.0 X 1.00)	
6	I06-096	I	FLG BOLT (1/2-NC X 1-3/4",GD8)	SEE FOOTNOTE 3
7	I57-022	I	O-RING (224 D90)	
8	I55-732	I	BACKUP RING (224 D90)	
9	I57-540	I	U-SEAL (1.000")	
10	I57-537	I	WIPER SEAL (1.000")	
II	I25-774	I	WEAR RING	
I2	I57-534	I	BACKUP RING (131 D90)	
I3	I57-018	I	O-RING (131 D90)	

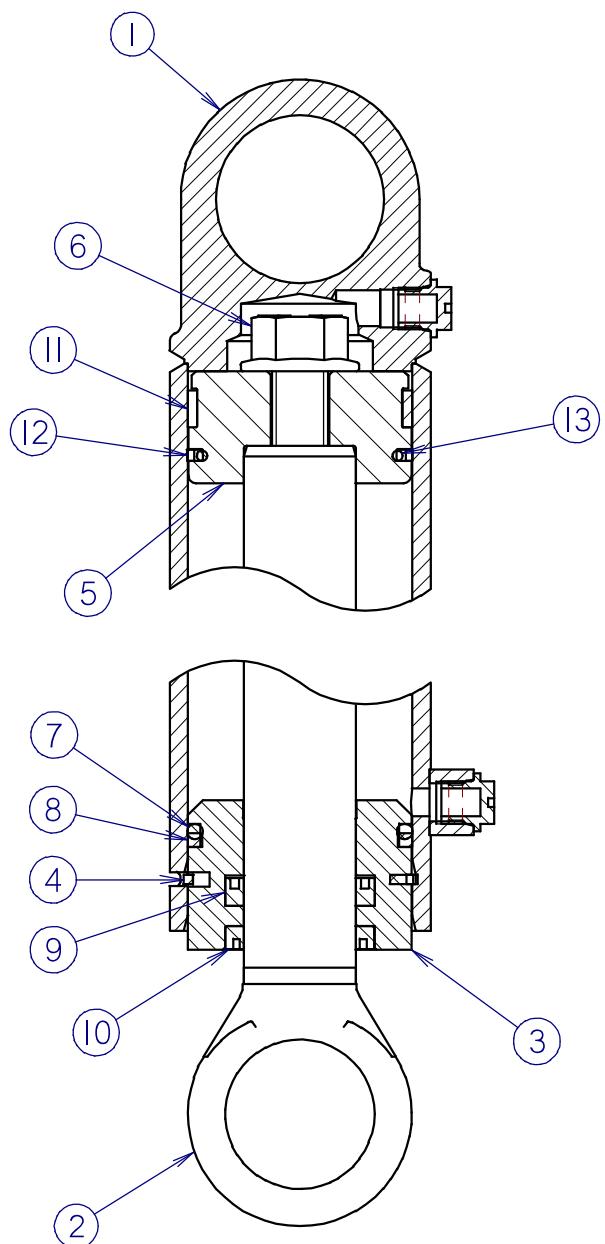
NOT SHOWN:

- 259-100 U-SEAL INSTALLER (1" - 1.499")
- 259-235 1.00 ROD WIPER TOOL
- 259-239 WIPER/SEAL INSTALLER (2")
- 259-24I PISTON INSTALLER (2")
- 259-I88 CYL HEAD SPANNER - TWO PIN

FOOTNOTES:

- 1. REF. #1 & #2 ARE SPECIFIC TO EACH CYLINDER, REF. #3 THRU #13 ARE COMMON FOR ALL THE ABOVE LISTED CYLINDERS
- 2. SEAL REPAIR KIT P/N I90-I65
- 3. APPLY LOCTITE 277 OR EQUIVALENT, TORQUE TO 90-100 FT-LBS

NOTE:

HYDRAULIC CYLINDERS (3.0" X 1.5")

HYDRAULIC CYLINDERS (3.0" X 1.5")

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	149-682	-	CYL (3.0 X 1.5 X 2.5)	SEE FOOTNOTES 1 & 2
1	149-804	1	CYLINDER BARREL (3.0 X 2.5)	
2	149-731	1	CYLINDER ROD (1.50 X 2.5)	
	I5I-049	-	CYL (3.0 X 1.5 X 3.0)	SEE FOOTNOTES 1 & 2
1	150-299	1	CYLINDER BARREL (3.0 X 3.0)	
2	150-431	1	CYLINDER ROD (1.50 X 3.0)	
	I5I-054	-	CYL (3.0 X 1.5 X 4.0)	SEE FOOTNOTES 1 & 2
1	152-004	1	CYLINDER BARREL (3.0 X 4.0)	
2	150-434	1	CYLINDER ROD (1.50 X 4.0)	
	I5I-179	-	CYL (3.0 X 1.5 X 5.0)	SEE FOOTNOTES 1 & 2
1	152-068	1	CYLINDER BARREL (3.0 X 5.0)	
2	153-038	1	CYLINDER ROD (1.50 X 5.0)	
	I5I-086	-	CYL (3.0 X 1.5 X 6.0)	SEE FOOTNOTES 1 & 2
1	152-008	1	CYLINDER BARREL (3.0 X 6.0)	
2	153-003	1	CYLINDER ROD (1.50 X 6.0)	
	I5I-136	-	CYL (3.0 X 1.5 X 8.0)	SEE FOOTNOTES 1 & 2
1	152-014	1	CYLINDER BARREL (3.0 X 8.0)	
2	153-027	1	CYLINDER ROD (1.50 X 8.0)	
	I5I-029	-	CYL (3.0 X 1.5 X 10.0)	SEE FOOTNOTES 1 & 2
1	150-284	1	CYLINDER BARREL (3.0 X 10.0)	
2	150-416	1	CYLINDER ROD (1.50 X 10.0)	
	I5I-043	-	CYL (3.0 X 1.5 X 12.0)	SEE FOOTNOTES 1 & 2
1	150-293	1	CYLINDER BARREL (3.0 X 12.0)	
2	150-426	1	CYLINDER ROD (1.50 X 12.0)	
	I5I-034	-	CYL (3.0 X 1.5 X 16.0)	SEE FOOTNOTES 1 & 2
1	150-288	1	CYLINDER BARREL (3.0 X 16.0)	
2	150-419	1	CYLINDER ROD (1.50 X 16.0)	
	I5I-II7	-	CYL (3.0 X 1.5 X 20.0)	SEE FOOTNOTES 1 & 2
1	152-054	1	CYLINDER BARREL (3.0 X 20.0)	
2	150-669	1	CYLINDER ROD (1.50 X 20.0)	
				.
3	150-774	1	CYLINDER HEAD (3.0 X 1.50)	
4	150-911	1	LOCK RING (3.0)	
5	150-777	1	CYLINDER PISTON (3.0 X 1.50)	
6	106-098	1	FLG BOLT (3/4-NC X 2", GD8)	SEE FOOTNOTE 3
7	155-734	1	O-RING (334 D90)	
8	155-733	1	BACKUP RING (334 D90)	
9	157-542	1	U-SEAL (1.500")	
10	157-539	1	WIPER SEAL (1.500")	
II	125-776	1	WEAR RING	
I2	157-536	1	BACKUP RING (230 D90)	
I3	157-020	1	O-RING (230 D90)	

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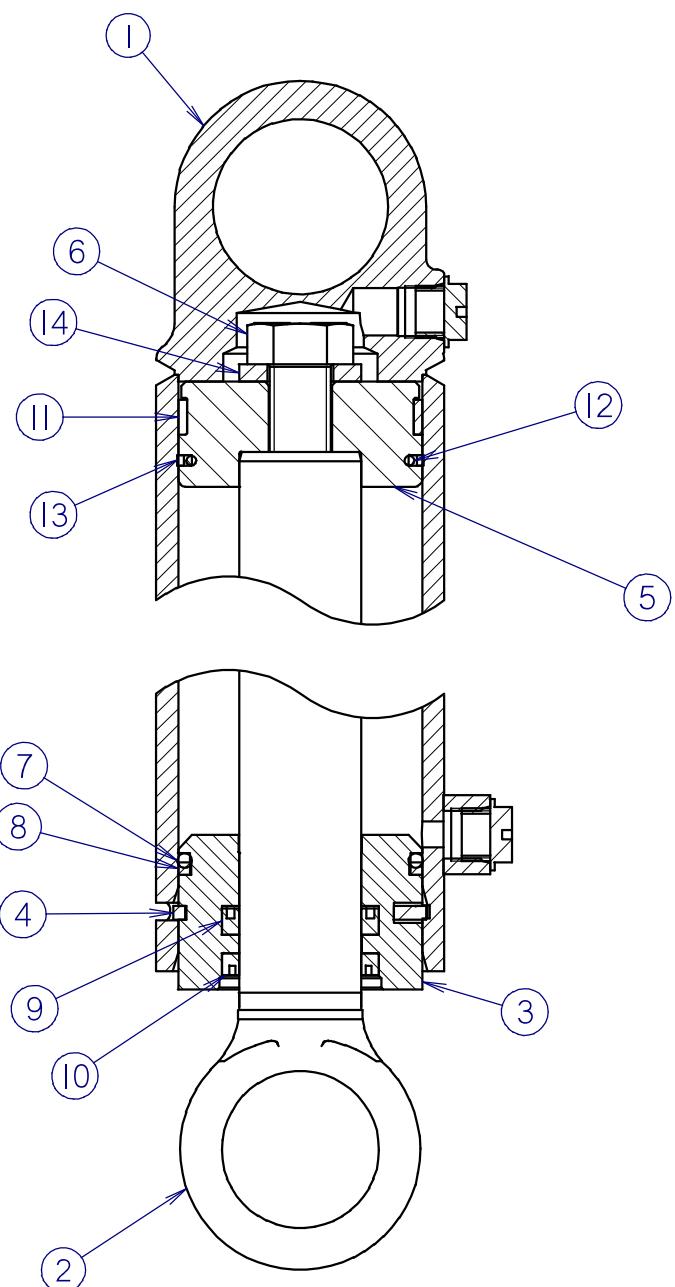
259-040 U-SEAL INSTALLER (1.5" - UP)
 259-237 ROD WIPER INSTALLER (1.5")
 259-065 PISTON SEAL INSTALLER (3")
 259-066 PISTON INSTALLER (3")
 259-188 CYL HEAD SPANNER - TWO PIN

FOOTNOTES:

- I. REF. #1 & #2 ARE SPECIFIC TO EACH CYLINDER, REF. #3 THRU #13 ARE COMMON FOR ALL THE ABOVE LISTED CYLINDERS.
2. SEAL REPAIR KIT P/N: 190-167
3. APPLY LOCTITE 277 OR EQUIVALENT, TORQUE TO 290-325 FT-LBS

NOTE:

HYDRAULIC CYLINDERS (3.5" X 1.75")



HYDRAULIC CYLINDERS (3.5" X 1.75")

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	151-089	-	CYL (3.5 X 1.75 X 3.0)	SEE FOOTNOTES 1 & 2
1	152-025	1	CYLINDER BARREL (3.5 X 3.0)	
2	150-446	1	CYLINDER ROD (1.75 X 3.0)	
	151-II2	-	CYL (3.5 X 1.75 X 4.0)	SEE FOOTNOTES 1 & 2
1	152-037	1	CYLINDER BARREL (3.5 X 4.0)	
2	153-015	1	CYLINDER ROD (1.75 X 4.0)	
	151-050	-	CYL (3.5 X 1.75 X 5.0)	SEE FOOTNOTES 1 & 2
1	150-300	1	CYLINDER BARREL (3.5 X 5.0)	
2	150-432	1	CYLINDER ROD (1.75 X 5.0)	
	151-046	-	CYL (3.5 X 1.75 X 6.0)	SEE FOOTNOTES 1 & 2
1	150-296	1	CYLINDER BARREL (3.5 X 6.0)	
2	150-428	1	CYLINDER ROD (1.75 X 6.0)	
	151-056	-	CYL (3.5 X 1.75 X 8.0)	SEE FOOTNOTES 1 & 2
1	152-006	1	CYLINDER BARREL (3.5 X 8.0)	
2	150-436	1	CYLINDER ROD (1.75 X 8.0)	
	149-689	-	CYL (3.5 X 1.75 X 10.0)	SEE FOOTNOTES 1 & 2
1	152-040	1	CYLINDER BARREL (3.5 X 10.0)	
2	149-732	1	CYLINDER ROD (1.75 X 10.0)	
	151-069	-	CYL (3.5 X 1.75 X 12.0)	SEE FOOTNOTES 1 & 2
1	150-297	1	CYLINDER BARREL (3.5 X 12.0)	
2	150-425	1	CYLINDER ROD (1.75 X 12.0)	
	149-799	-	CYL (3.5 X 1.75 X 16.0)	SEE FOOTNOTES 1 & 2
1	149-805	1	CYLINDER BARREL (3.5 X 16.0)	
2	153-004	1	CYLINDER ROD (1.75 X 16.0)	
	149-690	-	CYL (3.5 X 1.75 X 20.0)	SEE FOOTNOTES 1 & 2
1	149-765	1	CYLINDER BARREL (3.5 X 20.0)	
2	153-020	1	CYLINDER ROD (1.75 X 20.0)	
	149-691	-	CYL (3.5 X 1.75 X 24.0)	SEE FOOTNOTES 1 & 2
1	149-766	1	CYLINDER BARREL (3.5 X 24.0)	
2	149-733	1	CYLINDER ROD (1.75 X 24.0)	
				.
3	150-761	1	CYLINDER HEAD (3.5 x 1.75)	
	149-302	1	LOCK RING (3.5)	
5	149-301	1	CYLINDER PISTON (3.5 X 1.75)	
6	106-122	1	BOLT (7/8-NC X 2-1/4", CD8)	SEE FOOTNOTE 3
7	157-030	1	O-RING (338 D90)	
8	157-032	1	BACKUP RING (338 D90)	
9	157-550	1	U-SEAL (1.750")	
10	157-549	1	WIPER SEAL (1.750")	
11	125-784	1	WEAR RING	
12	157-031	1	O-RING (234 D90)	
13	157-554	1	BACKUP RING (234 D90)	
14	105-363	1	WASHER (7/8")	

NOT SHOWN:

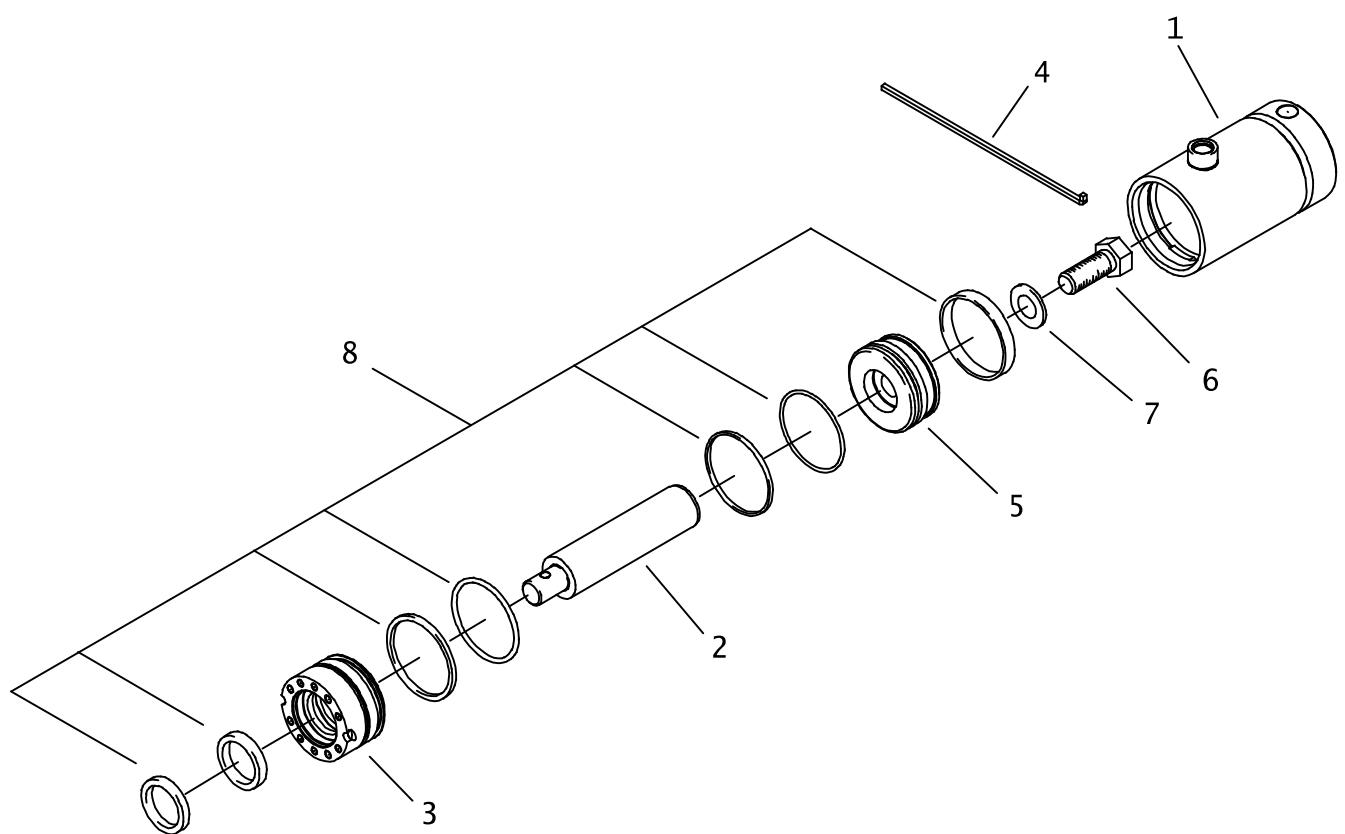
- 259-040 U-SEAL INSTALLER (1.5" - UP)
- 259-238 WIPER INSTALLER (1.75")
- 259-244 PISTON SEAL INSTALLER (3.5")
- 259-245 PISTON INSTALLER (3.5")
- 259-188 CYL HEAD SPANNER - TWO PIN

FOOTNOTES:

- 1. REF. #1 & #2 ARE SPECIFIC TO EACH CYLINDER, REF. #3 THRU #14 ARE COMMON FOR ALL THE ABOVE LISTED CYLINDERS.
- 2. SEAL REPAIR KIT P/N: 190-174
- 3. APPLY LOCTITE 277 OR EQUIVALENT, TORQUE TO 410-460 FT-LBS

NOTE:

HYDRAULIC CYLINDER
3.5" x 1.75" x 2.0"



HYDRAULIC CYLINDER 3.5" X 1.75" X 2.0"

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	151-213	-	CYL (3.5 X 1.75 X 2.0)	INCL REF NO.'S 1 THRU 15
1.	153-849	1	BARREL	
2.	153-845	1	CYL ROD	
3.	153-846	1	CYLINDER GLAND	
4.	149-302	1	LOCK RING (3.5")	
5.	149-301	1	CYL PISTON (3.5" X 1.75")	
6.	106-122	1	BOLT (7/8-NC X 2-1/4", GD8)	SEE FOOTNOTE 1
7.	105-363	1	WASHER (7/8")	
8.	190-174	1	SEAL REPAIR KIT	

NOT SHOWN:

FOOTNOTES:

- I. LUBRICATE WITH WD-40 OR EQUAL TORQUE TO 410-460 FT LBS (566-624 N.M.)

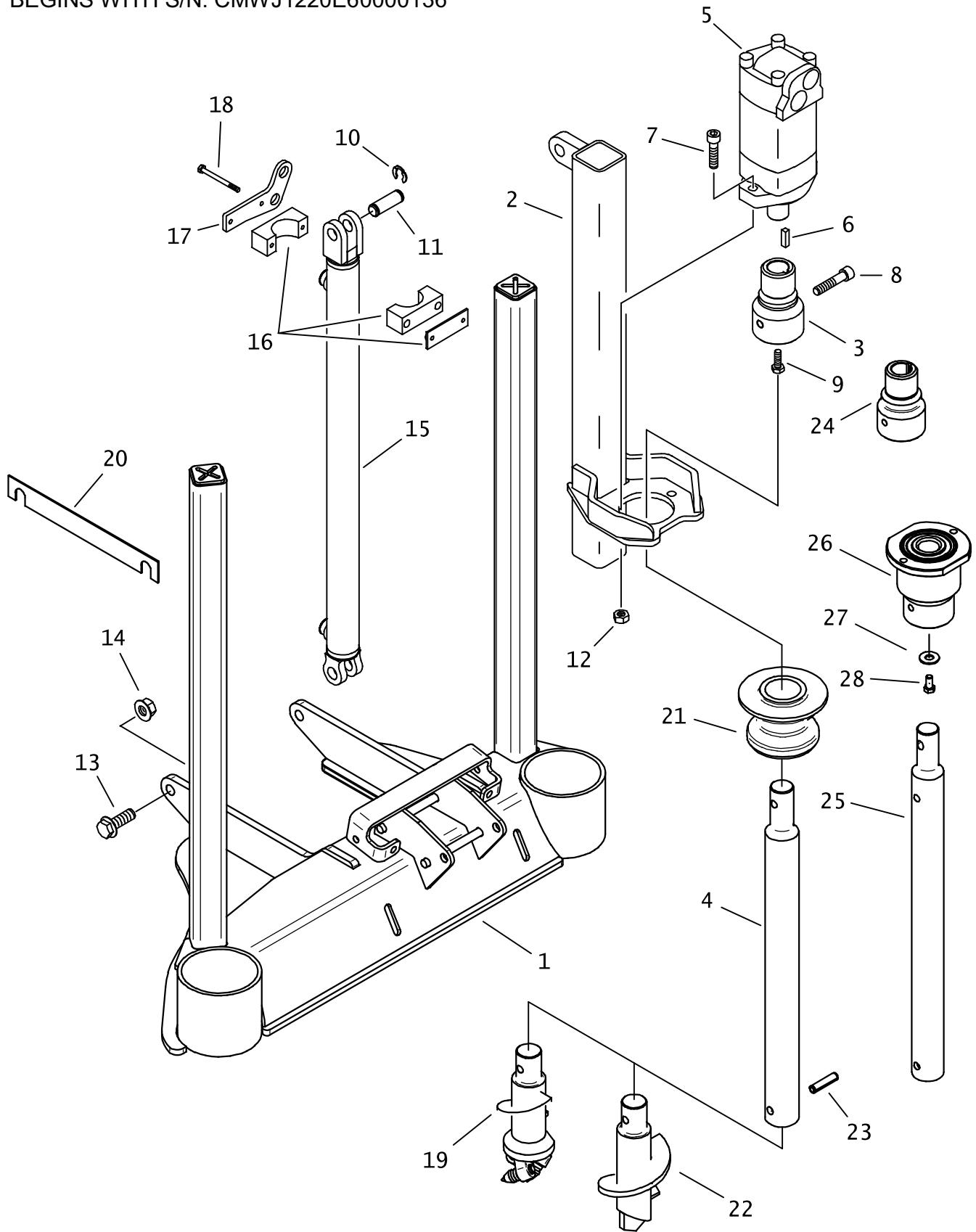
NOTE:

NOTES:

ANCHOR SYSTEMS

ANCHOR SYSTEM

BEGINS WITH S/N: CMWJ1220E60000136



ANCHOR SYSTEM

BEGINS WITH S/N: CMWJ1220E60000136

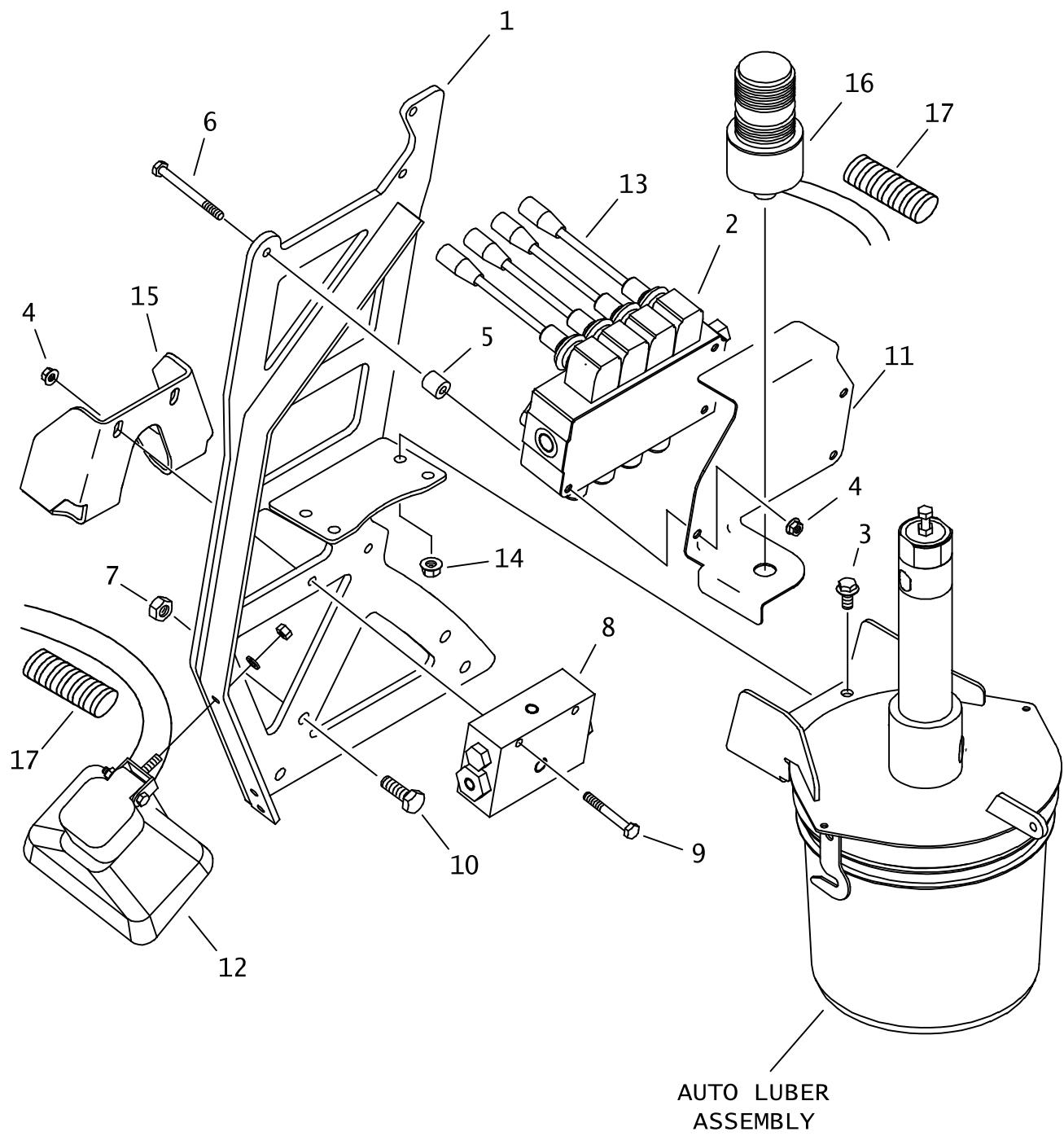
REF	PART NO.	NUMBER	QTY	DESCRIPTION	REMARKS
1.	300-2951	1	1	ANCHOR FRAME	
2.	316-767	2	2	UPPER TUBE	
3.	316-801	2	2	ANCHOR DRIVER	SUPERSEDED WITH : 327-499; ITEM #24
4.	166-605	2	2	SHAFT (OLD STYLE)	SUPERSEDED WITH : 166-617; ITEM #25
5.	158-700	2	2	HYD MOTOR	INCL. REF #6
	500-658	-	1	SEAL REPAIR KIT	
	166-278	-	1	SHAFT ASSEMBLY	
6.	165-909	-	1	KEY (5/16" X 1-1/8")	
7.	106-707	4	4	SCREW (M12-1.75 X 45MM, SOC)	
8.	106-771	2	2	SCREW (M12-1.75 X 60MM, SOC)	
9.	105-156	2	2	BOLT (3/8-NC X 1-1/2")	NOT USED WITH 350-2174
10.	115-503	8	8	KLIP RING (.750")	
11.	179-736	4	4	PIN	
12.	106-685	4	4	LOCKNUT(M12-1.75, PRV TRQ, 10.9)	NOT USED WITH 350-2174
13.	107-336	6	6	FLG SCREW (M16-2.00X45MM,10.9)	
14.	106-355	6	6	FLG NUT (M16-2.00, 10.9)	
15.	151-214	2	2	HYD CYL	
	500-1542	-	1	SEAL KIT	
16.	318-631	2	2	BOLT-ON CLAMP (1.88")	
17.	318-658	2	2	BULKHEAD BRACKET	
18.	107-196	4	4	BOLT (1/4-NC X 3")	
19.	327-457	-	1	ROCK ANCHOR	
	131-259	-	1	INSERT BIT - CARBIDE TIPPED	
20.	118-386	AR	1	SHIM	
21.	158-238	2	2	CENTERING CAP	
22.	327-460	-	1	AUGER (4")	
23.	107-331	2	2	ROLL PIN (M12 X 50MM)	
24.	327-499	2	2	ANCHOR DRIVER (NEW STYLE)	SUPERSEDED WITH 350-2174, ITEM #26
25.	166-617	2	2	ANCHOR SHAFT	
26.	350-2174	2	2	ANCHOR DRIVE COUPLER	
27.	105-794	2	2	WASHER (M12)	USED WITH 350-2174
28.	105-825	2	2	FLG LK BOLT (3/8-NC X 3/4")	USED WITH 350-2174

NOT SHOWN:

FOOTNOTES:

NOTE:

ANCHOR VALVE/LUBRICATOR MOUNT



ANCHOR VALVE/LUBRICATOR MOUNT

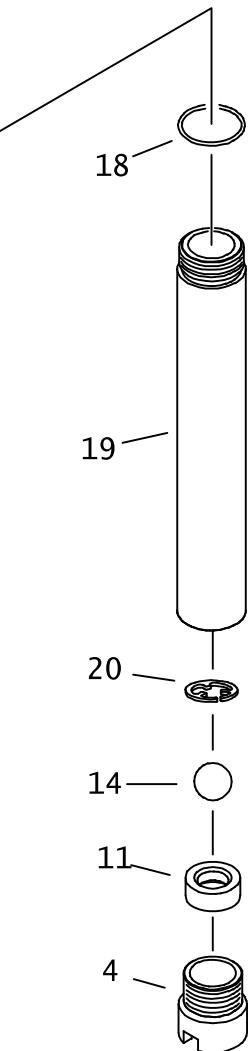
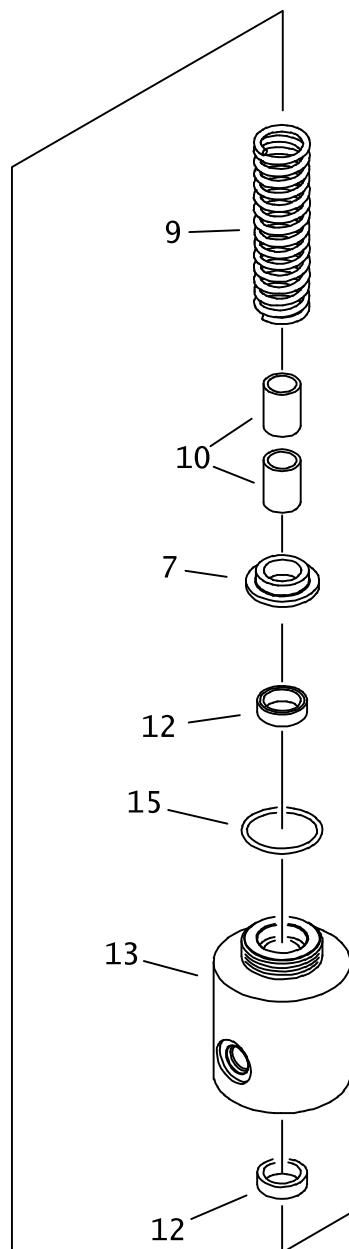
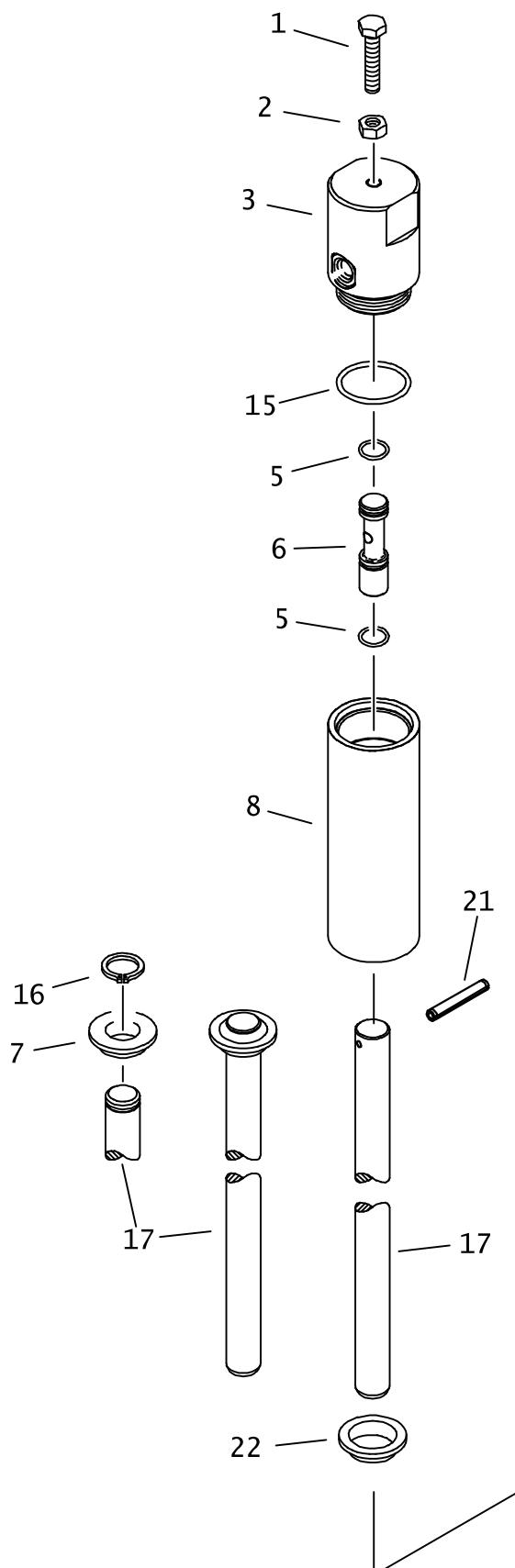
REF	PART NO.	NUMBER	QTY	DESCRIPTION	REMARKS
1.	316-861	1	1	MOUNT	
2.	157-241	1	1	ANCHOR VALVE	
3.	106-382	4	4	FLG LK SCREW (M10-1.50 X 20MM)	
4.	106-386	5	5	FLG LOCKNUT (M8-1.25)	
5.	179-501	3	3	SPACER	
6.	107-078	3	3	SCREW (M8-1.25 X 90MM)	
7.	106-709	4	4	FLG LK NUT (M12-1.75)	
8.	310-591	1	1	VALVE	
9.	106-330	2	2	SCREW (M8-1.25 X 70MM)	
10.	106-333	4	4	SCREW (M12-1.75 X 40MM, 8.8)	
11.	319-330	1	1	LIGHT MOUNT	
12.	217-057	1	1	WORKING LIGHT - CLEAR	
	157-645	2	2	WEATHER-PAC SEAL (2.80MM)	
	214-103	1	1	(2-WAY) MALE CONNECTOR	
	214-104	2	2	PACKARD MALE TERMINAL	
13.	500-908	4	4	LEVER (M8-1.25, BLACK)	
14.	106-387	4	4	FLG LOCKNUT (M10-1.50)	
15.	323-513	1	1	BRACE	FOR USE ON JT1220
	325-281	1	1	BRACE	FOR USE ON JT2020
16.	217-297	1	1	STROBE LIGHT GREEN MED PROFILE	
	214-103	1	1	(2-WAY) MALE CONNECTOR	
	214-104	2	2	PACKARD MALE TERMINAL	
	157-645	2	2	WEATHER-PAC SEAL (2.80MM)	
17.	216-026	AR	.25"	FLEX-GUARD (.25")	SOLD PER IN. & USE 2 @ 15" EACH

NOT SHOWN:

FOOTNOTES:

NOTE:

GREASE PUMP



GREASE PUMP

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	350-398		GREASE PUMP PARTS	
1.	107-492	1	SCREW (M8-1.25 X 35MM, ALL THD)	INCL REF NO'S 1-20
2.	106-078	1	NUT (M8-1.25)	
3.	350-686	1	CYLINDER CAP	
4.	350-692	1	INLET TUBE	
5.	157-049	2	O-RING (113 D70)	
6.	350-421	1	ADJUSTING SPOOL	
7.	350-671	1	ROD GUIDE	SEE FOOTNOTE 2
8.	350-682	1	BARREL	
9.	117-228	1	COMPRESSION SPRING	
10.	125-424	2	BRONZE BUSHING (.750")	
11.	350-691	1	VALVE SEAT	SEE FOOTNOTE 1
12.	117-227	2	SEAL (POLY PAK)	
13.	350-687	1	PUMP BODY	
14.	125-125	1	DETENT BALL (.750")	
15.	155-702	2	O-RING (920 D90)	
16.	[117-226]	-	EXTERNAL SNAP RING (.750")	SEE FOOTNOTE 2
	115-545	-	EXTERNAL SNAP RING (.75")	
17.	[350-689]	-	PLUNGER	SEE FOOTNOTE 2
	[308-603]	-	PLUNGER	SEE FOOTNOTE 3
	166-280	1	PLUNGER	
18.	155-748	1	O-RING (916 D90)	
19.	350-693	1	PUMP BARREL	
20.	301-0196	1	RETAINER CLIP	SEE FOOTNOTE 4
21.	105-525	1	ROLL PIN (3/16" X 1/4")	SEE FOOTNOTE 3
22.	178-467	1	ROD CAP	SEE FOOTNOTE 3

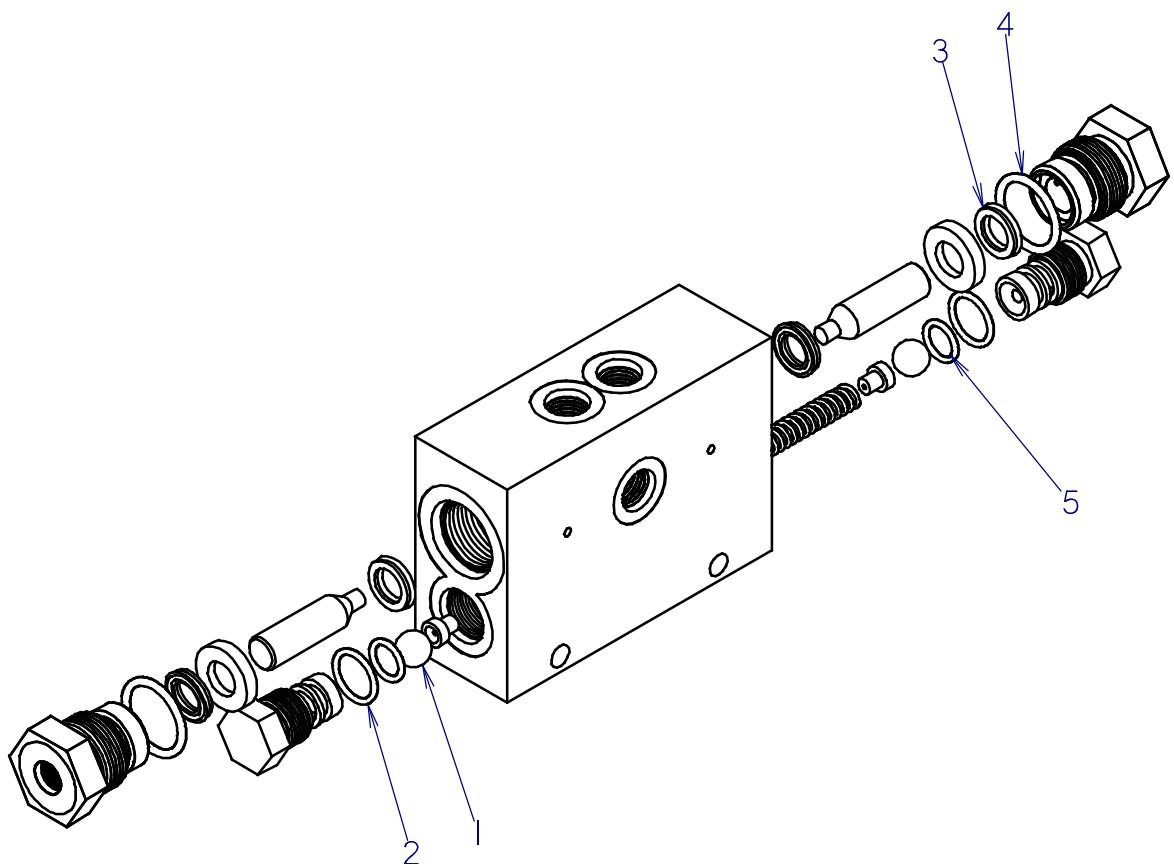
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FOOTNOTES:

1. INSTALL WITH SMALLER BEVEL TOWARD INSIDE OF PUMP
2. 308-603 PLUNGER IS A DIRECT REPLACEMENT OF 350-689 PLUNGER, 117-226 RETAINER RING, AND AN ADDITIONAL 350-671 ROD GUIDE.
3. USE 166-280, 178-467 & 105-525 TO SUPERSEDE 308-603
4. RETAINER CLIP 301-0196 SUPERSEDES CLIP 105-653

NOTE:

LUBRICATOR VALVE



LUBRICATOR VALVE

REF PART

NO. NUMBER QTY DESCRIPTION

REMARKS

310-591 | VALVE

1	125-084	2	DETENT BALL (.500)	
2	155-706	2	O-RING (908 D90)	
3	116-880	2	SEAL (POLY PAK)	
4	155-709	2	O-RING (912 D90)	
5	157-098	2	O-RING (111 D70)	

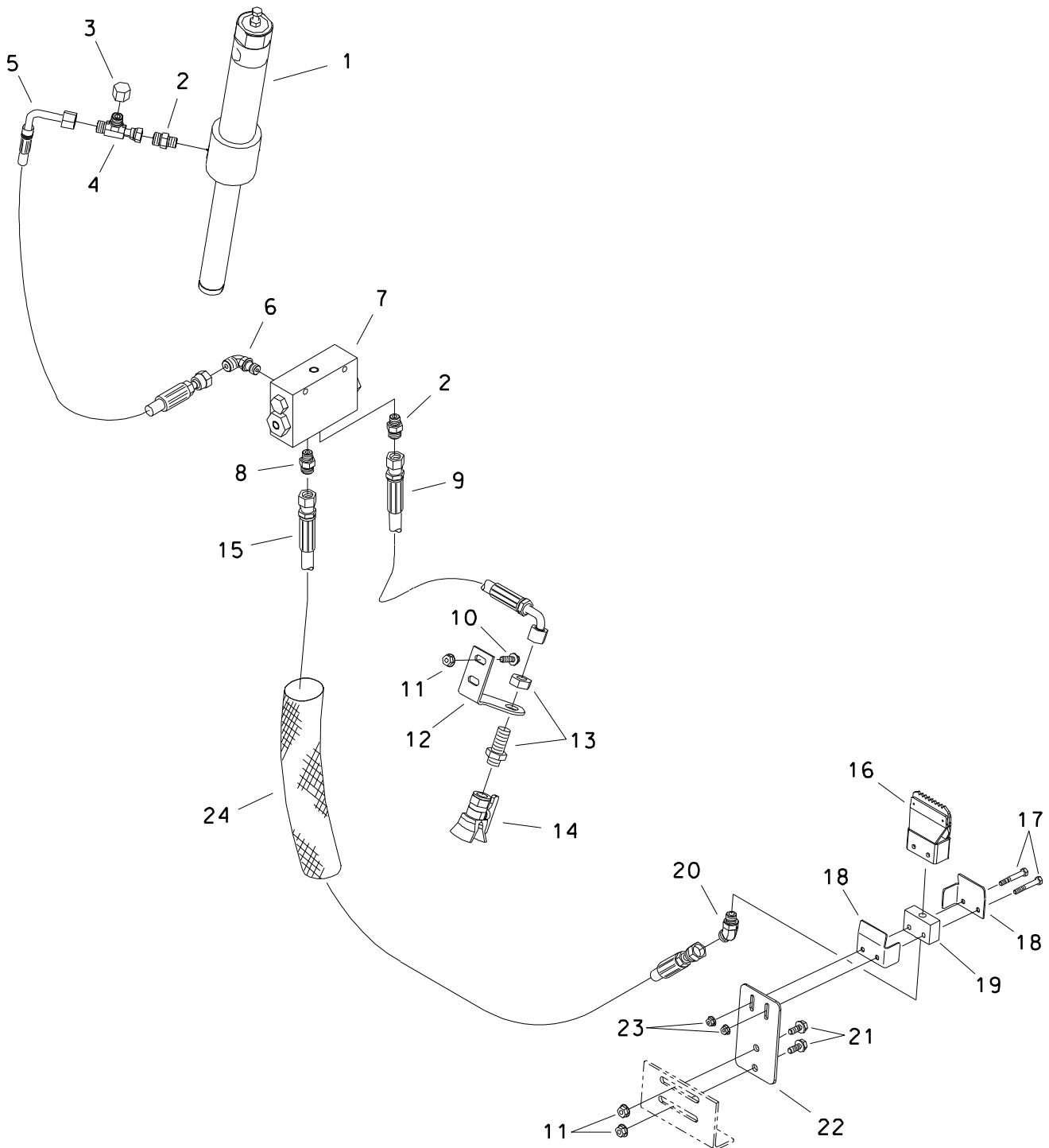
FOOTNOTES

NOTE:

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LUBRICATOR NOZZLE AND APPLICATOR

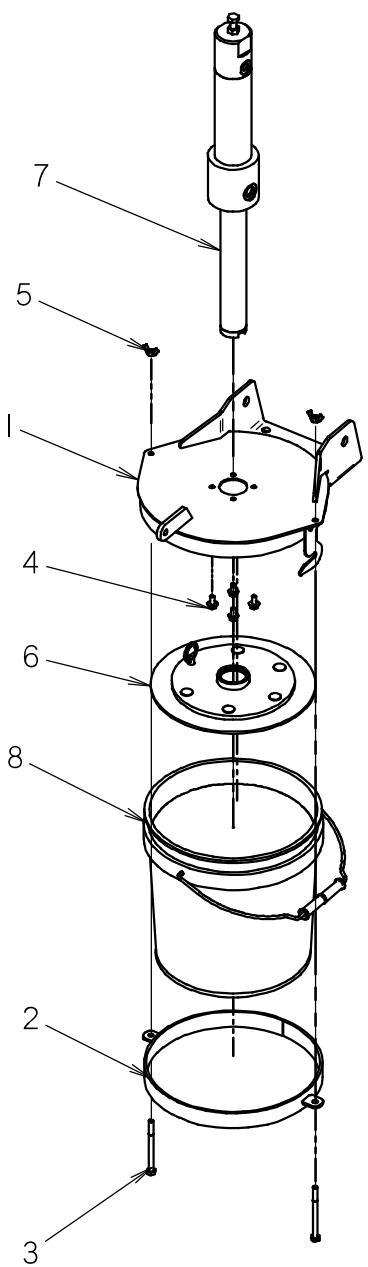


LUBRICATOR NOZZLE AND APPLICATOR

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	350-398	-	GREASE PUMP PARTS	
2.	154-221	2	CONNECTOR (06S-060)	
3.	154-326	1	CAP (060F)	
4.	154-344	1	UN RUN TEE (060FX-060-060)	
5.	157-928	1	HOSE (060FX90L-19"3000)	
6.	154-342	1	CONNECTOR (06S-06090)	
7.	310-591	-	VALVE	
8.	514-165	1	CONNECTOR (06S-060, ORF .078")	
9.	515-376	1	HOSE (060FX90-13"-3000)	
	153-585	-	HOSE (060FX-18"-3000, SPCL)	SEE FOOTNOTE 1
10.	106-381	2	FLG LK SCREW (M8-1.25 X 25MM)	
11.	106-386	4	FLG LOCKNUT (M8-1.25)	
12.	318-409	1	NOZZLE BRACKET	
13.	514-163	1	BK CONNECTOR (060-060BK)	
14.	149-399	1	SPRAY NOZZLE (65)	
15.	157-929	1	HOSE (060FX-174"3000)	
16.	306-423	1	WIPER PARTS ASS'Y	
	116-937	1	APPLICATOR	
	107-394	4	WASHER (.375", ALUMINUM)	
	107-395	2	RIVET (.156 X .500) SEMI-TUBUL	
17.	106-093	2	SCREW (M6-1.00 X 45MM)	
18.	305-911	2	BRACKET, APPLICATOR	
19.	305-912	1	BASE, APPLICATOR	
20.	514-414	1	CONNECTOR (04S-06045)	
21.	106-162	2	FLG SCREW (M8-1.25 X 20MM)	
22.	316-954	1	APPLICATOR MOUNT PLATE	
23.	106-385	2	FLG LOCKNUT (M6-1.00)	
24.	117-987	1	ABRASION SLEEVE (1.00" X 174")	

FOOTNOTES

1- HEATED HOSE, REQUIRES 154-228 UNION (060-060FX90)

AUTO-LUBER ASSEMBLY

AUTO-LUBER ASSEMBLY

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1	350-400	1	COVER WELDMENT	
2	350-399	1	BASE	
3	105-297	2	BOLT 1/4-NC X 3-1/4"	
4	106-378	4	FLG LK SCREW (M6-1.00 X 12MM)	
5	195-339	2	WING NUT (1/4-NC)	
6	350-1932	1	TOOL JOINT LUBE FOLLOWER	
7	350-398	1	GREASE PUMP PARTS	
8	259-858	1	TOOL JNT LUBE, STD SPRY 2 GAL	
	256-031	-	TOOL JNT LUBE, SUMR SPRY 2 GAL	

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FOOTNOTES:

NOTE:

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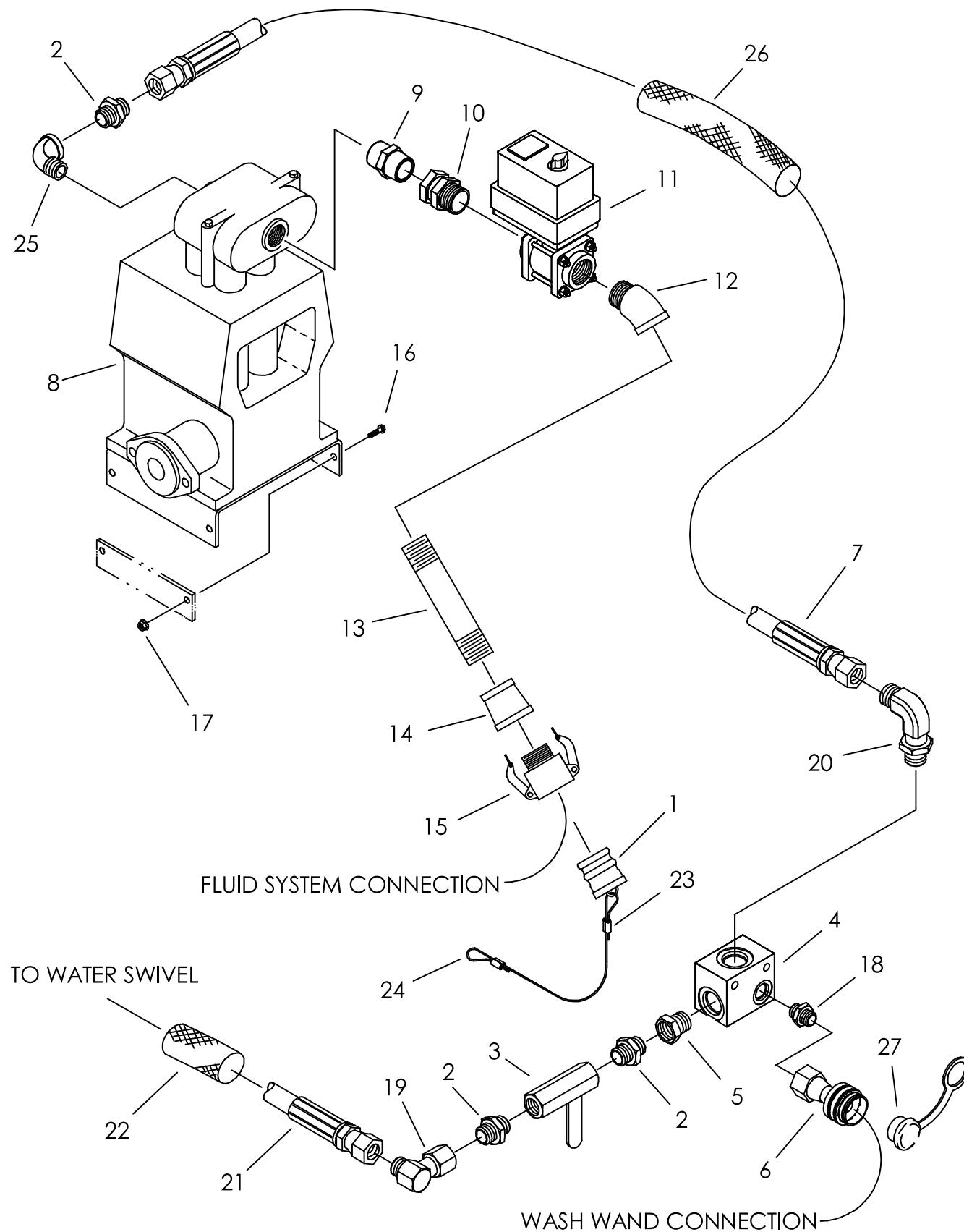
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NOTES:

FLUID SYSTEMS

ID0135021

DRILLING FLUID PUMP PLUMBING



DRILLING FLUID PUMP PLUMBING

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	110-630	1	DUST PLUG (1-1/2")	
2.	154-102	3	CONNECTOR (12N-12J)	
3.	120-073	1	SHUT OFF (12NF-12NF)	
4.	159-791	1	HYDRAULIC MANIFOLD BLOCK	
5.	154-144	1	UNION (12s-12JFX)	
6.	159-088	1	QDC BODY (08-08SF)	
	155-936	1	DUST PLUG (1/2" - 3/4")	
7.	159-579	1	HOSE (12JFX-30"-1500)	
8.	157-267	1	DRILLING FLUID PUMP	
9.	105-1558	1	PIPE NIPPLE -20 NPT	
10.	155-185	1	UNION (20NF-20N)	
11.	159-522	1	BALL VALVE, ELECTRIC (1-1/4")	SEE FOOTNOTE I
	190-1068	-	SEAT/O-RING REPAIR KIT	
215-224	1	3 WAY WP MALE CONNECTOR		
214-104	3	PACKARD MALE TERMINAL		
157-645	3	WEATHER-PACK SEAL (2.80mm)		
500-1337	1	1" FLANGE CLAMP		
500-1339	1	EV MOTOR		
500-1340	1	WEEP HOLE FILTER		
159-575	1	STREET ELBOW (20N-20NF45)		
13.	150-2200	1	NIPPLE (20N-10")	
14.	514-124	1	SWAGE COLLAR (24NF-20NF,4.5")	
15.	159-500	1	FHC BODY (24-24N)	
16.	106-383	4	FLG LK SCREW (M10-1.50 x 30mm)	
17.	106-387	4	FLG LOCKNUT (M10-1.50)	
18.	154-466	1	CONNECOTR (08S-08S)	
19.	154-026	1	UNION (12J-12JFX90)	
20.	154-014	1	CONNECTOR (12J-12s90)	
21.	154-617	-	HOSE (12JFX-95"-2250)	
22.	117-655	1	ABRASION SLEEVE (1.59" x 38")	
23.	350-275	2	ALUMINUM SLEEVE (1/16")	
24.	110-981	-	AR BULK CABLE (1/16", SOLD PER FT)	USE 12"
25.	115-120	1	STR ELB (12N-12NF90-2000PSI)	
26.	115-754	1	ABRASION SLEEVE (1.59" x 30")	
27.	155-936	1	DUST PLUG (1/2" - 3/4")	

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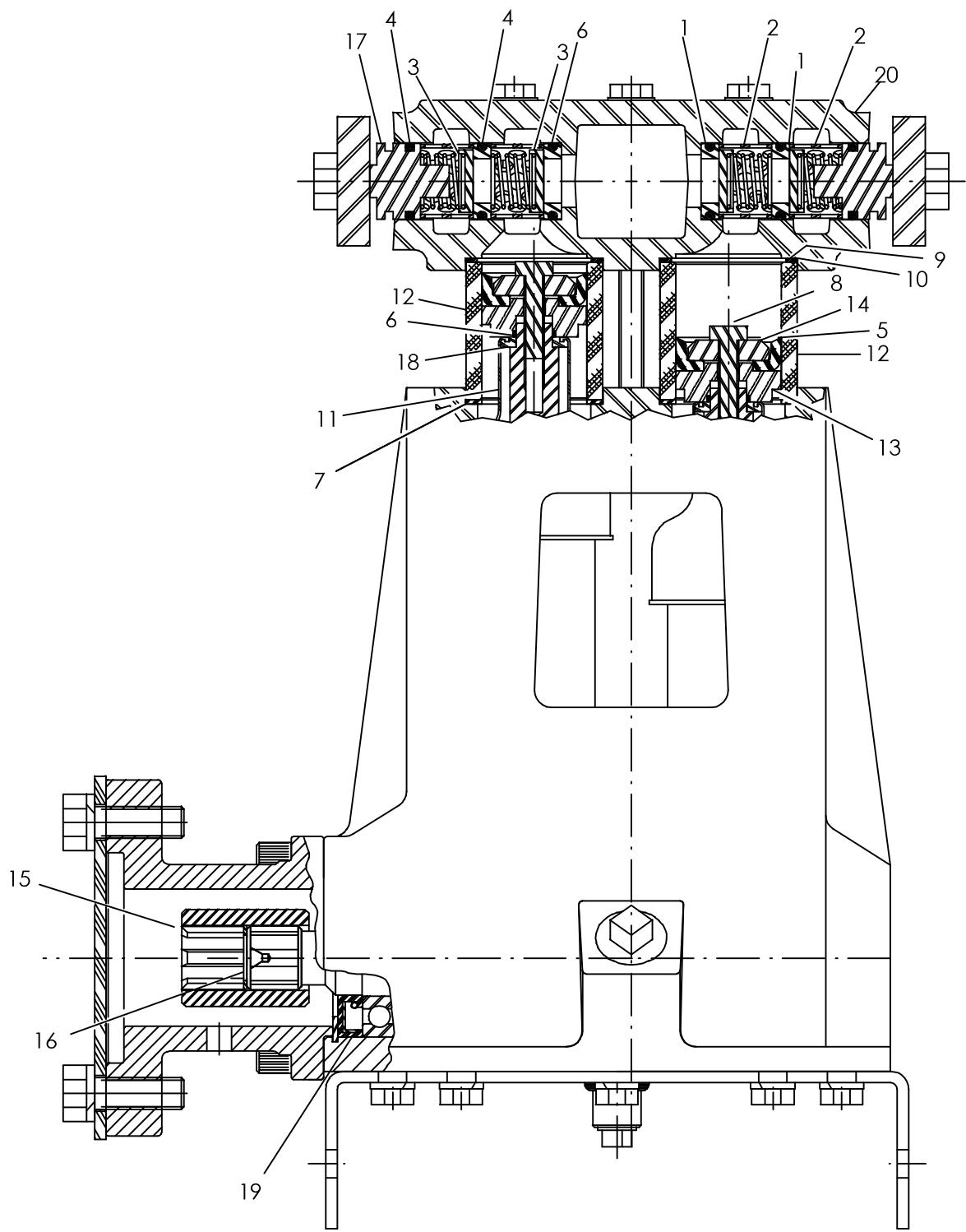
FOOTNOTES:

- I. ORDER P/N 500-1338 FOR BALL VALVE REPLACEMENT.

NOTE:

REFER TO O-RING CHART 800-301 FOR REPLACEMENT O-RINGS.

DRILLING FLUID PUMP



DRILLING FLUID PUMP

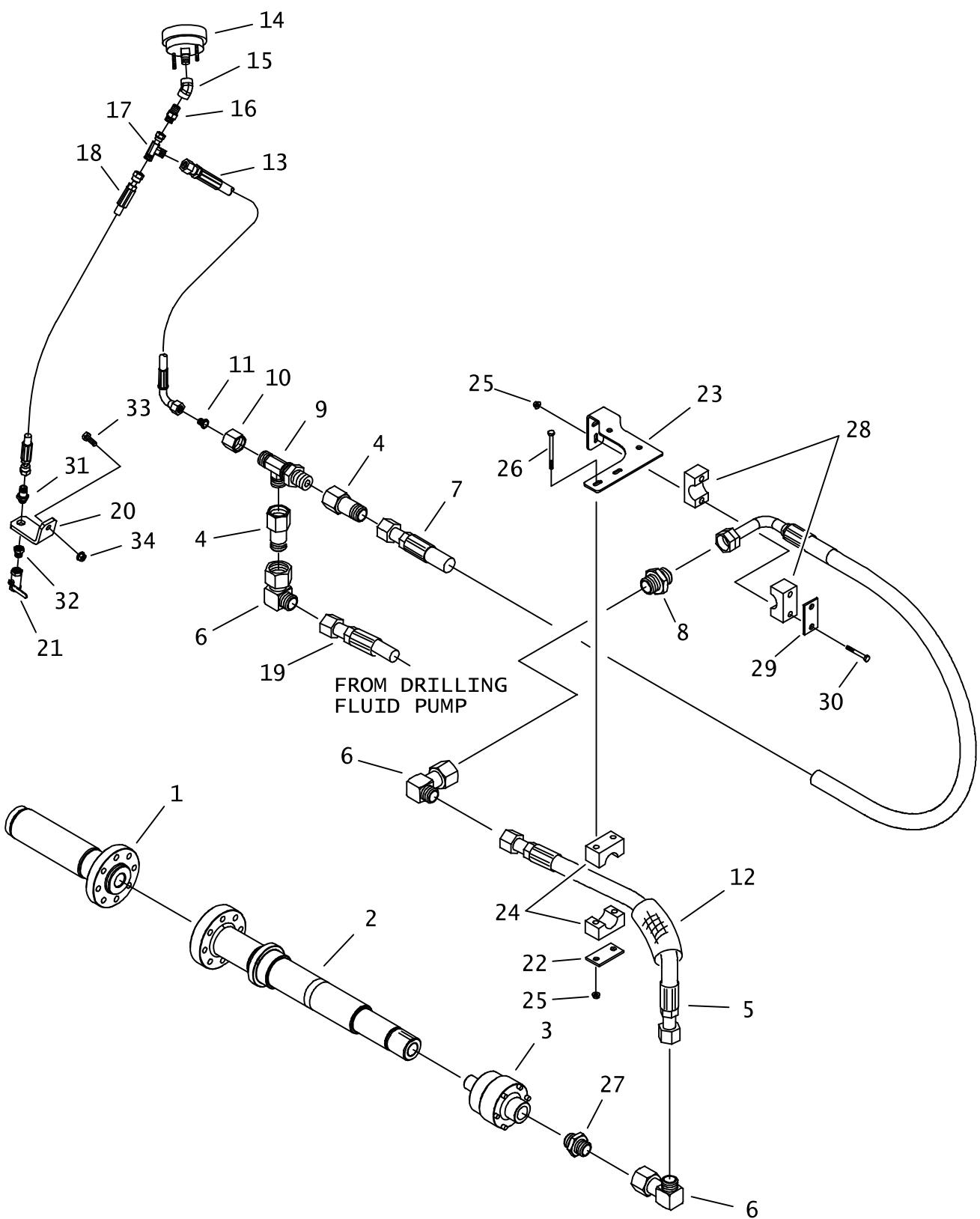
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	157-267	1	DRILLING FLUID PUMP	
	197-115	-	REMANUFACTURED 157-267 PUMP	
	191-023	1	VALVE REPAIR KIT	INCLUDES REF NO'S 1-4
	191-034	1	PACKING REPAIR KIT	INCLUDES REF NO'S 5-10
1.	N/A	8	VALVE SEAT	
2.	N/A	8	CAGE	
3.	N/A	8	DISC AND SPRING	
4.	N/A	12	O-RING	
5.	N/A	4	CUP	
6.	N/A	4	O-RING	
7.	N/A	4	CYLINDER GASKET	
8.	N/A	4	HEX HD CAP SCREW (5/16-18 x 1 1/2" LG)	
9.	N/A	4	SEAL RING	
10.	157-159	4	O-RING (033 D90)	
11.	499-045	4	UMBRELLA SEAL	
12.	499-058	4	CERAMIC CYLINDER (1-3/8")	
13.	499-059	4	PACKING HOLDER	
14.	499-060	4	PACKING WASHER	
15.	499-066	1	COUPLER	PUMP TO DRIVE MOTOR
16.	499-067	1	RETAINING RING	USED ON EARLIER MODELS
	500-2012	1	SPRING PIN 3/32" x 1.5"	
17.	499-086	4	VALVE COVER	
18.	499-087	4	UMBRELLA WASHER	
19.	157-751	4	SEAL, CRANKSHAFT	
20.	499-825	1	FLUID CYLINDER	

NOT SHOWN:

FOOTNOTES:

NOTE:

DRILLING FLUID PLUMBING



DRILLING FLUID PLUMBING

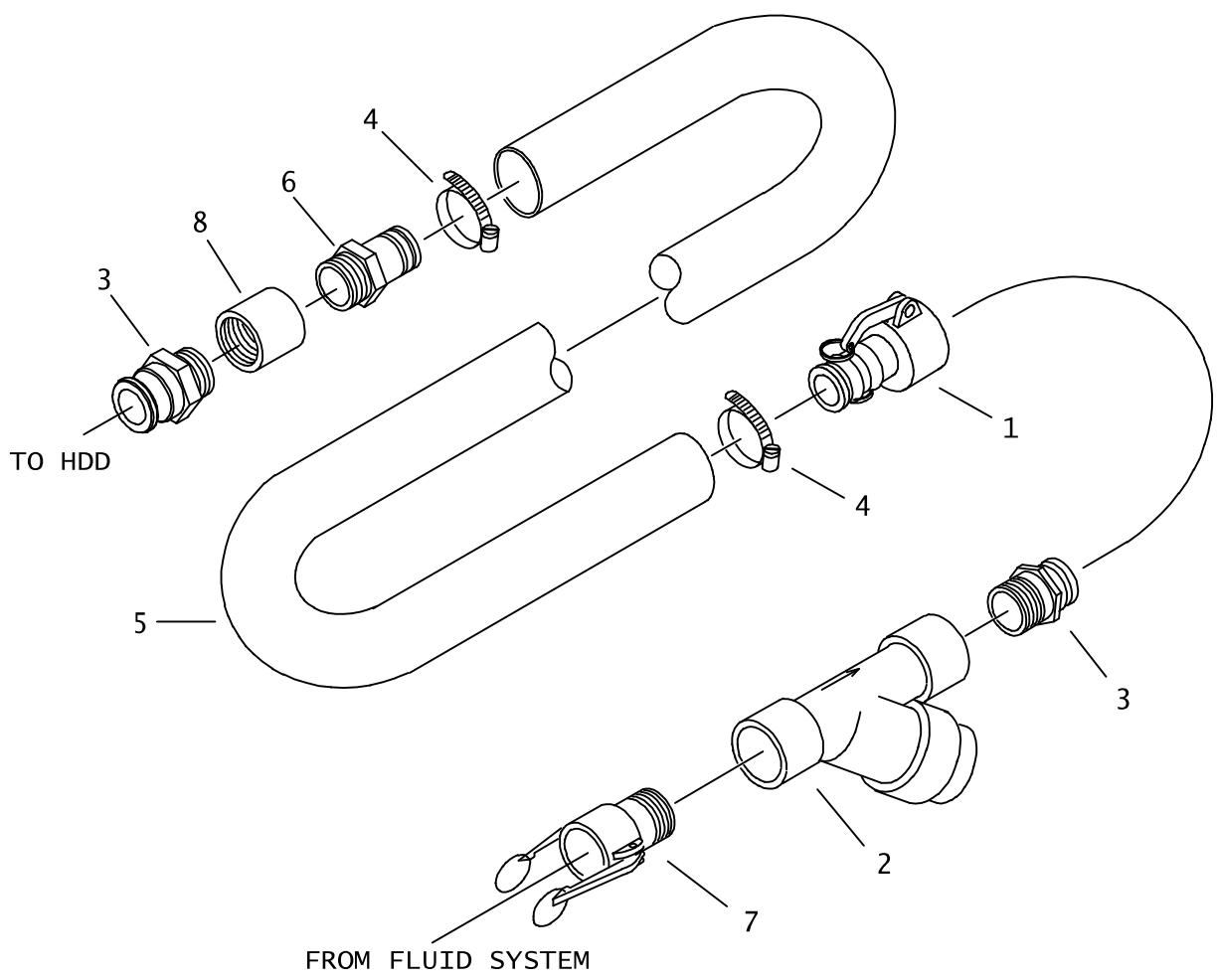
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	400-604	-	SAVER SUB 1.73-4F DS	
2.	166-426	-	SLIDING OUTPUT SHAFT	
3.	153-242	-	WATER SWIVEL (12NF-12NF)	
	191-248		SEAL KIT	
4.	514-047	2	UNION (12J-120FX)	
5.	159-579	1	HOSE (12JFX-30"-1500)	
6.	154-026	3	UNION (12J-12JFX90)	
7.	157-969	1	HOSE (12JFX90L-119"-1500)	
8.	154-101	1	CONNECTOR (12J)	
9.	514-002	1	BK RUN TEE (120)	
10.	154-271	1	REDUCER NUT (120F)	
11.	154-282	1	REDUCER STEM (040)	
12.	115-754	1	ABRASION SLEEVE (1.59" x 30")	
13.	515-030	1	HOSE (040FX90S-64"-3000)	
14.	258-046	-	PRESSURE GAUGE (1500PSI)	
	150-1444	-	PRESSURE GAUGE (2000PSI)	
15.	514-418	1	ELBOW (04NF-04NF45)	
16.	154-339	1	CONNECTOR (04N-040)	
17.	154-265	1	UNION RUN TEE (040FX-040-040)	
18.	515-072	1	HOSE (040FX45-16"-3000)	
19.	154-617	1	HOSE (12JFX-95"-2250)	
20.	320-599	1	VALVE BRACKET	
21.	120-071	1	SHUT-OFF (04NF-04NF)	
22.	322-362	1	BACKUP SPACER	
23.	318-873	-	BRACKET, TOP	
24.	110-852	1	BOLT-ON CLAMP(1.25", SOLD PER SET)	
25.	105-832	4	FLG LOCKNUT (1/4-NC)	
26.	107-196	2	BOLT (1/4-NC X 3")	
27.	154-102	1	CONNECTOR (12N-12J)	
28.	110-411	1	BOLT-ON CLAMP (3/4", SET)	
29.	322-289	1	BACKUP (BOLT-ON)	
30.	105-106	2	BOLT (1/4-NC X 2")	
31.	153-238	1	BK CONNECTOR (040-06S)	
32.	153-264	1	REDUCER (04N-06SF)	
33.	106-381	1	FLG LK SCREW(M8-1.25 x 25mm)	
34.	106-386	1	FLG LOCKNUT (M8-1.25)	

NOT SHOWN:

FOOTNOTES:

NOTE:

DRILLING FLUID TRANSFER



DRILLING FLUID TRANSFER

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	159-587		TRANSFER HOSE ASSEMBLY	INCL REF NO'S 1, 3 (1), 4, 5, 6 & 8
1.	155-205	1	FHC BODY (20-24N)	
2.	159-476	1	Y-STRAINER (24NF)	
	159-503		SCREEN, Y-STRAINER (12 MESH)	
	500-2080		O-RING	USED ON Y STRAINER CAP
3.	155-204	2	FHC ADAPTER (24-24N)	
4.	110-250	2	WORM CLAMP (1," TO 2,")	
5.	116-782 AR		BULK HOSE (1.50", SOLD PER 1")	USE 1 @ 300"
6.	155-188	1	S/O COUPLER (24N-24H)	
7.	159-500	1	FHC BODY (24-24N)	
8.	115-134	1	COLLAR (24NF)	

NOT SHOWN:

FOOTNOTES:

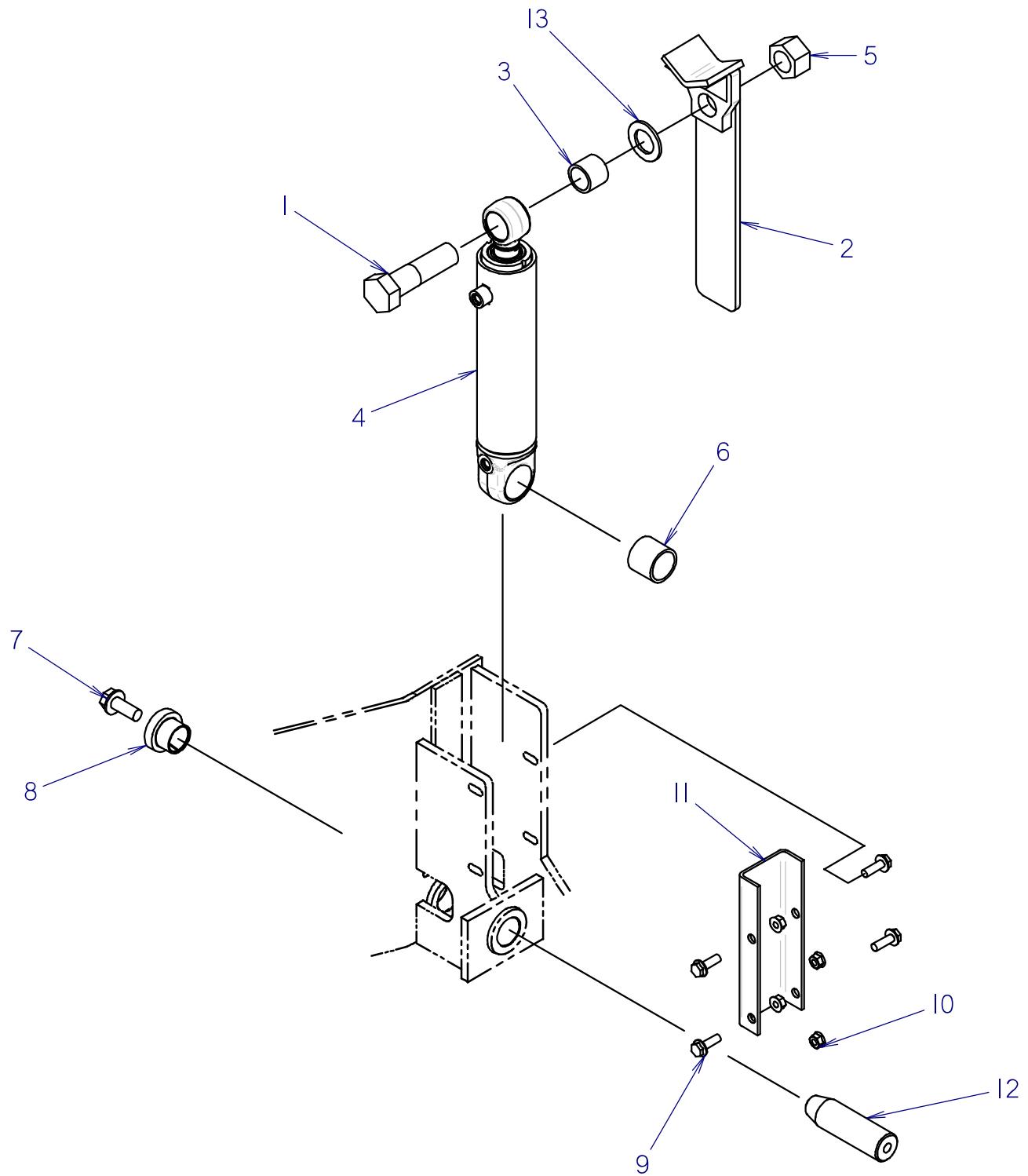
NOTE:

NOTES:

PIPE LOADER SYSTEMS

ID0135289

LIFTERS



LIFTERS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	106-664	1	SCREW (M24-3.00 X 90MM, I0.9)	
2	300-I06I	1	LIFTER PLATE	USE ON JT2020 FOOTNOTE 1 (SEE FOOTNOTE 2 FOR JT1220)
3	I25-770	1	COMPOSITION BUSHING (I.000")	
4	I5I-044	1	CYL (2.0 X 1.0 X 6.0)	
5	I06-352	1	NUT (M24-3.00)	
6	I25-77I	1	COMPOSITION BUSHING (I.25")	
7	I05-830	1	FLG LK BOLT (I/2-NC X 1-I/4")	
8	I8I-982	1	TAPERED INSERT (I.25")	
9	I06-38I	4	FLG LK SCREW (M8-I.25 X 25MM)	
I0	I06-386	4	FLG LOCKNUT (M8-I.25)	
I1	324-482	1	CHANNEL	
I2	I78-394	1	TAPERED PIN (I.250" X 4.25")	
I3	I06-016	1	SPINDLE WASHER (I.062")	

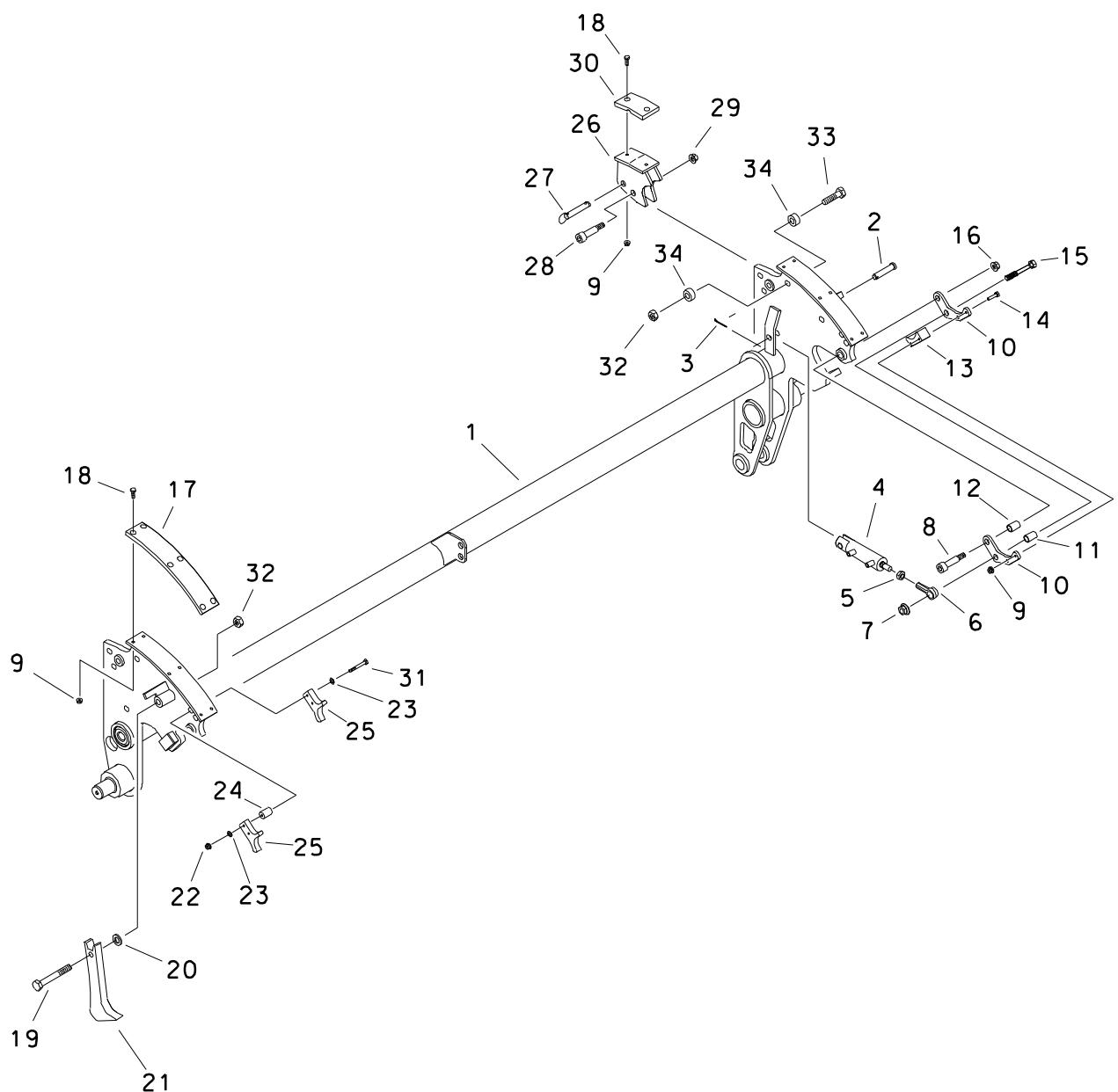
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FOOTNOTES:

1. 300-I06I | LIFTER PLATE, BEGINS WITH S/N: CMWJ2020H60000346 ; USE ON JT2220
2. 3I6-569 | LIFTER PLATE, BEGINS WITH S/N: CMWJ1220J60000I30 ; USE ON JT1220

NOTE:

SHUTTLE

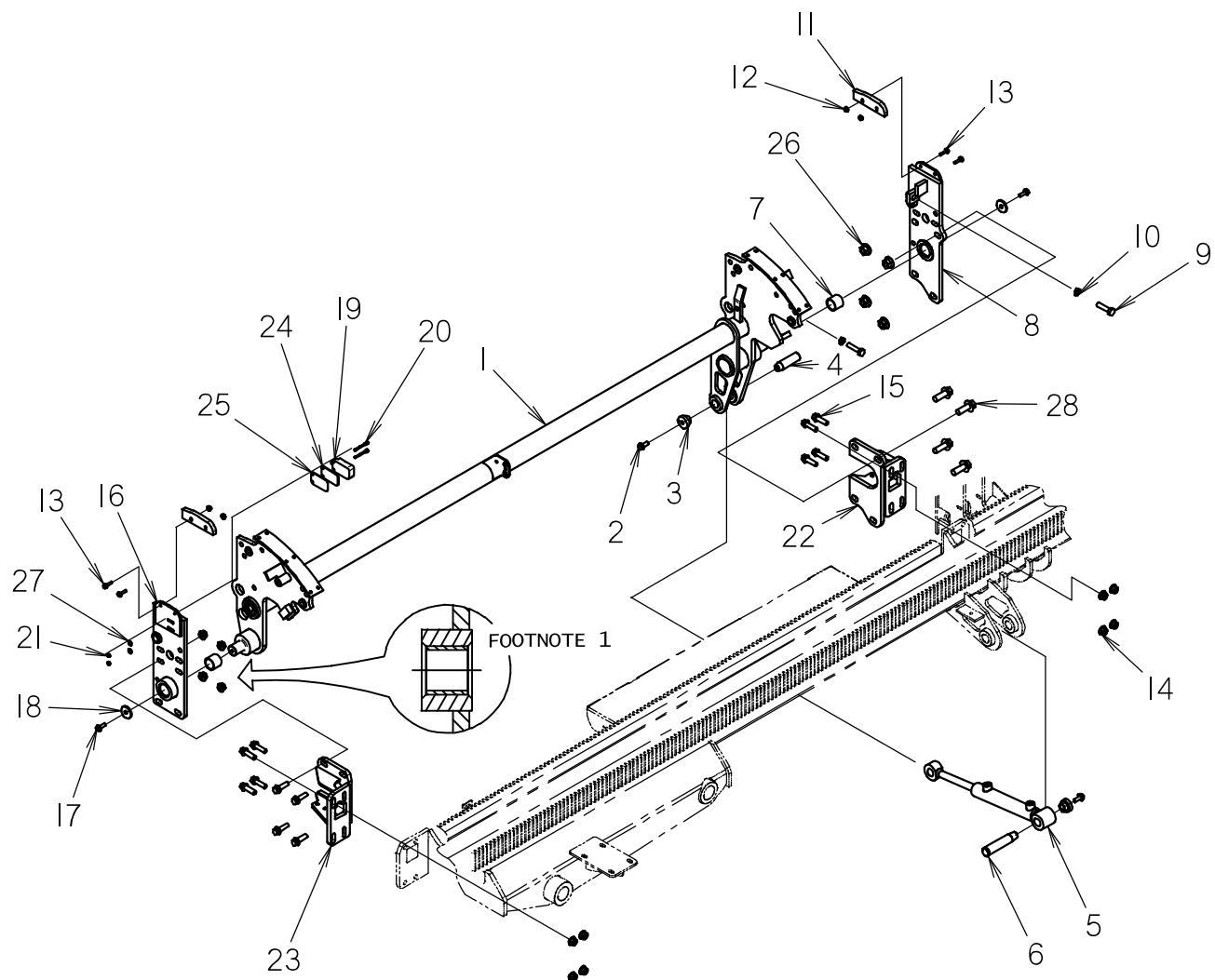


SHUTTLE

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	316-508	1	SHUTTLE	
2.	108-057	2	CLEVIS PIN (1/2" X 2-1/4")	
3.	105-509	2	COTTER PIN (1/8" X 1")	
4.	151-150	2	CYL (1.5" X .50" X 2")	
5.	105-920	2	JAM NUT (7/16-NF)	
6.	110-983	2	ROD END (7/16" NF-20, FM)	
7.	106-758	2	LOCKNUT (M10-1.5)	
8.	106-132	2	SHLD BLT (1/2" X 1-1/2", 3/8-NC)	
9.	106-385	20	FLG LOCKNUT (M6-1.00)	
10.	316-502	4	PLATE	
11.	179-387	2	GRIPPER SPACER	
12.	125-430	2	BRONZE BUSHING (.502")	
13.	315-740	2	SHUTTLE GRIPPER PAD	
14.	106-093	4	SCREW (M6-1.00 X 45MM)	
15.	106-142	2	SCREW (M10-1.50 X 65MM)	
16.	105-047	2	LOCKNUT (3/8-NC)	
17.	323-206	2	SHUTTLE WEAR PAD	
18.	106-640	16	SCREW (M6-1.00 X 20MM, BUT SOC)	
19.	106-584	2	SCREW (M12-1.75 X 100MM)	
20.	106-391	2	WASHER (M12)	
21.	316-495	2	CATCH ARM	
22.	106-237	4	LOCKNUT (M6-1.00, PRV TRQ, NLK)	
23.	106-388	8	WASHER (M6)	
24.	179-531	4	BUSHING	
25.	315-739	4	GRIPPER PAD	
26.	323-204	2	SWIVEL BODY	
27.	183-411	2	PULL PIN (1/2" X 2")	
28.	107-043	2	SHLD BLT (M12 X 35MM, M10-1.50)	
29.	105-894	2	LOCKNUT (M10-1.50, PRV TRQ, 10.9)	
30.	323-205	2	WEAR PAD	
31.	107-025	4	SCREW (M6-1.00 X 50MM)	
32.	106-685	4	LOCKNUT (M12-1.75, PRV TRQ, 10.9)	
33.	106-334	2	SCREW (M12-1.75 X 50MM)	
34.	179-831	4	BUSHING	

FOOTNOTES

SHUTTLE MOUNT



SHUTTLE MOUNT

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	316-508	1	SHUTTLE	
2	106-724	2	FLG SCREW (M10-1.50 X 25MM)	
3	I8I-98I	2	TAPERED INSERT (I")	
4	183-820	1	TAPERED PIN (25.4MM X 86MM)	
5	I5I-230	1	CYL (I.25" X .75" X 6")	
6	183-764	1	25.4 X I26 TAPERED PIN	
7	I25-77I	2	COMPOSITION BUSHING (I.25")	
8	316-696	1	MOUNT PLATE	
9	106-334	2	SCREW (M12-I.75 X 50MM)	
I0	107-669	2	JAM NUT (M12-I.75)	
I1	I19-004	2	CATCH ARM WARE PAD	
I2	106-385	4	FLG LOCKNUT (M6-I.00)	
I3	106-848	4	FLG SCREW (M6-I.00 X 25MM)	
I4	106-709	I2	FLG LK NUT (M12-I.75)	
I5	107-565	I2	FLG LK SCREW (M12-I.75 X 40MM)	
I6	319-530	1	MOUNT PLATE	
I7	I06-38I	2	FLG LK SCREW (M8-I.25 X 25MM)	
I8	I05-069	2	WASHER (.406")	
I9	I25-I175	1	PROXIMITY SWITCH	
20	I08-09I	2	SCREW (M5-0.80 X 50MM, SOCI)	
21	106-850	2	LOCKNUT (M5-0.80)	
22	320-234	1	FRONT MOUNT BRACKET	
23	320-235	1	REAR MOUNT BRACKET	
24	I07-45I	1	SHIM (.135")	SEE FOOTNOTE 2
25	I07-450	1	SHIM (.075")	SEE FOOTNOTE 2
26	106-355	4	FLG NUT (M16-2.00, I0.9)	
27	I05-284	2	WASHER (3/I6")	
28	I07-336	4	FLG SCREW (M16-2.00X45MM,I0.9)	

NOT SHOWN:

I16-259

BULK EDGING (I/2" SOLD PER FT)

VARIOUS QUANTITIES & LENGTHS USED

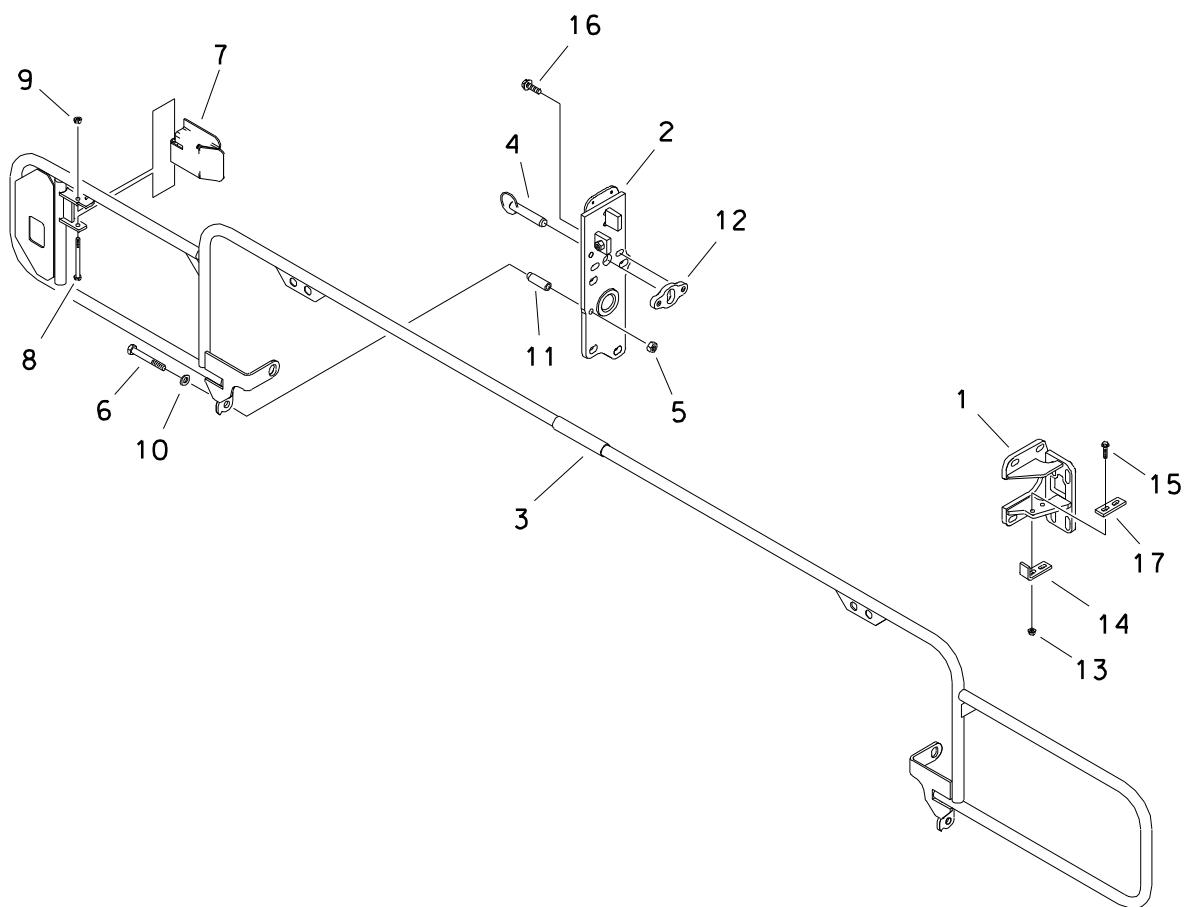
FOOTNOTES:

- I. ASSEMBLY BUSHING (REF 7) IN CENTER OF BOSS AS SHOWN
2. USE AS REQUIRED

NOTE:

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SHUTTLE GUARD

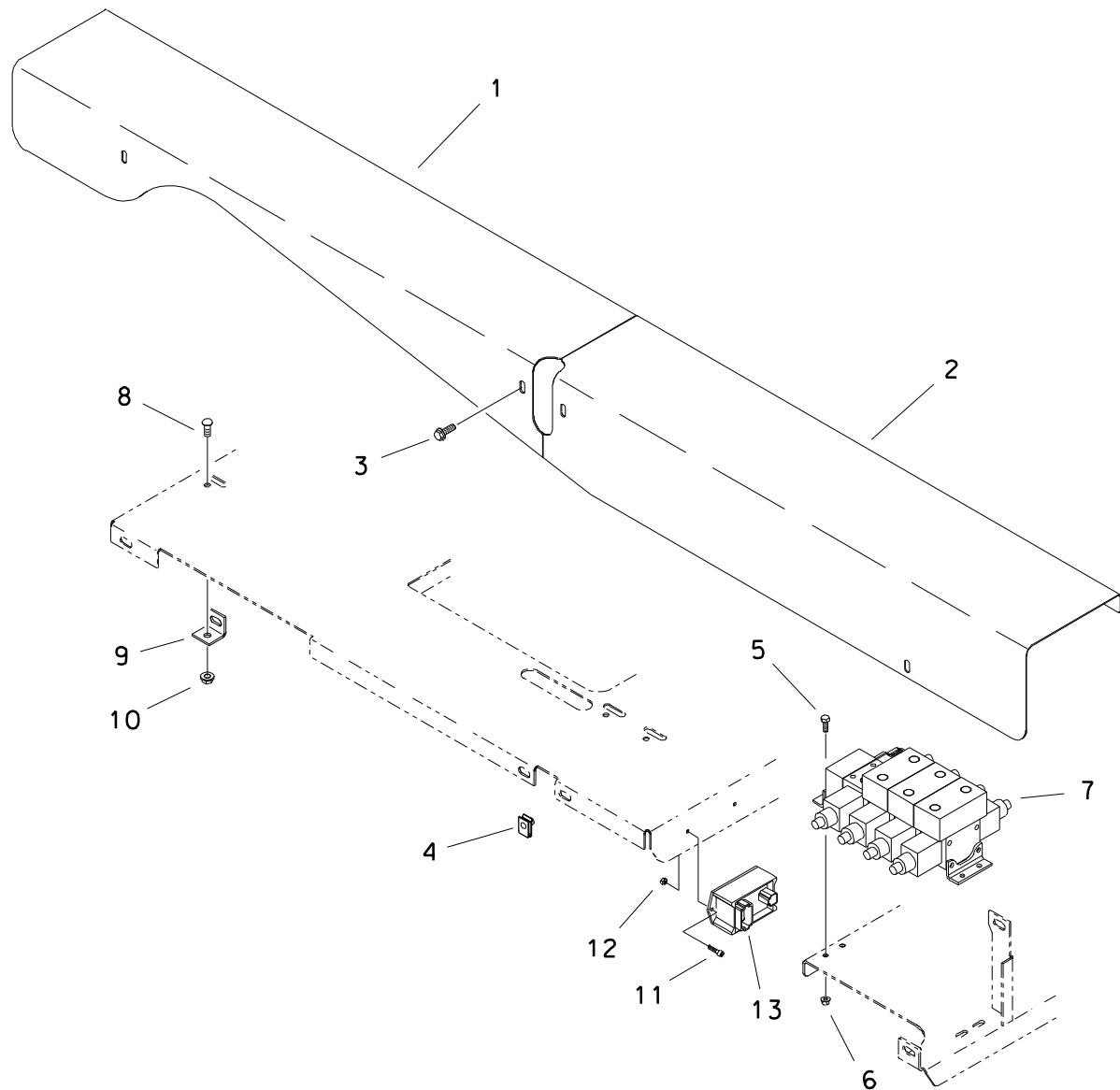


SHUTTLE GUARD

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	320-235	-	REAR MOUNT BRACKET	
2.	316-696	-	MOUNT PLATE	
3.	319-823	1	SHUTTLE GUARD	
4.	107-877	2	PIN	
5.	106-089	2	NUT (M12-1.75, 10.9)	
6.	106-336	2	SCREW (M12-1.75 X 90MM)	
7.	319-832	1	PIPE STOP	
8.	107-078	1	SCREW (M8-1.25 X 90MM)	
9.	106-561	1	LOCKNUT (M8-1.25, PRV TRQ, 10.9)	
10.	106-391	2	WASHER (M12)	
11.	179-756	2	PIVOT TUBE	
12.	322-648	2	PIN PLATE	
13.	106-386	4	FLG LOCKNUT (M8-1.25)	
14.	322-498	2	STOP BRACKET	
15.	106-989	4	FLG LK SCREW (M8-1.25 X 35MM)	
16.	107-010	4	FLG LK SCREW (M12-1.75 X 30MM)	
17.	325-514	2	STOP BAR	

FOOTNOTES

PIPE LOADER VALVE/COVERS

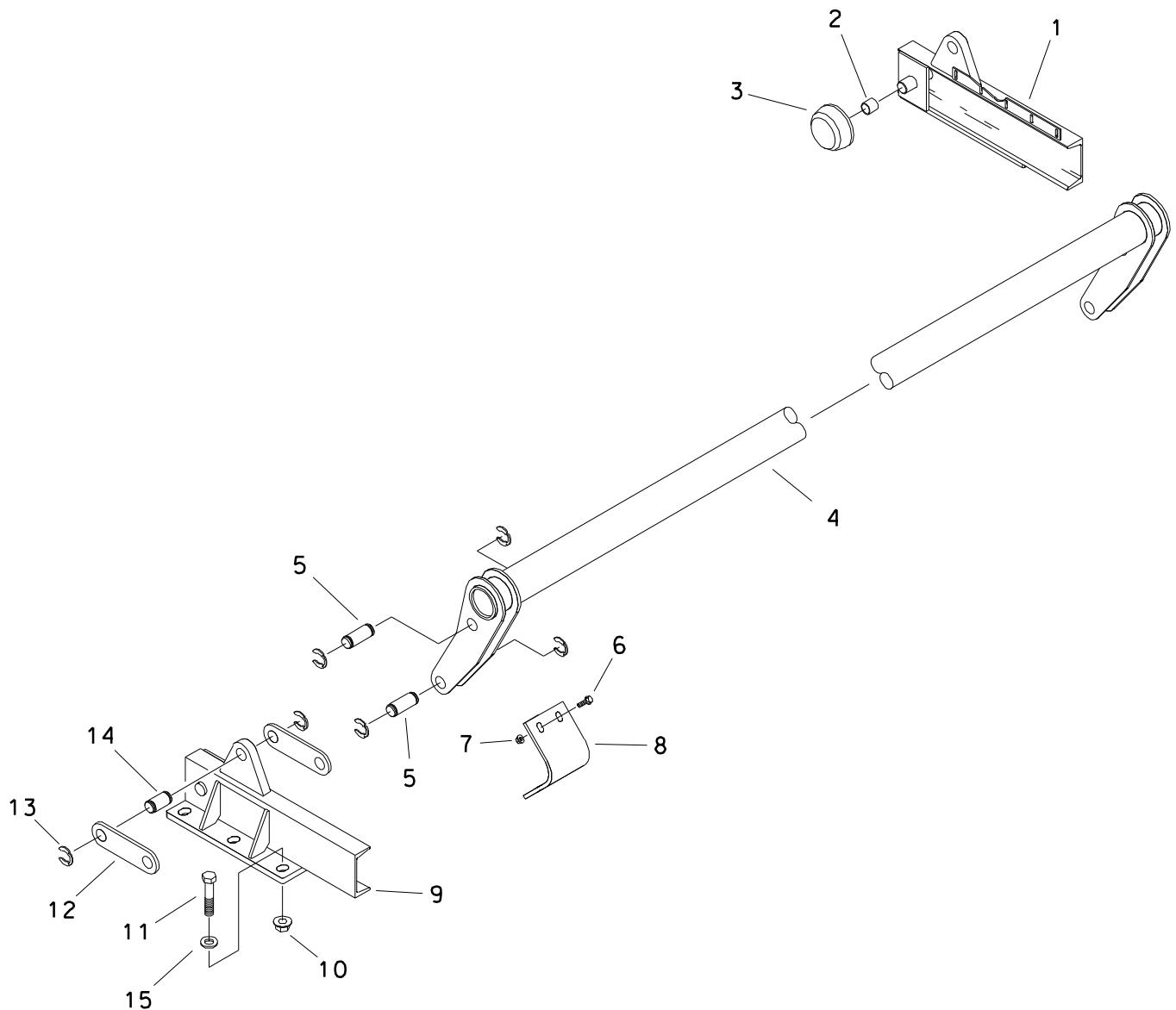


PIPE LOADER VALVE/COVERS

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	319-506	1	FRONT COVER	
2.	319-507	1	REAR COVER	
3.	106-380	8	FLG SCREW(M8-1.25 X 16MM)	
4.	106-551	8	CLIP NUT (M8-1.25)	
5.	106-231	4	SCREW (M6-1.00 X 16MM)	
6.	106-385	4	FLG LOCKNUT (M6-1.00)	
7.	157-778	1	HYDRAULIC VALVE	
8.	107-032	3	SCREW (M8-1.25 X 20MM,BUT SOC)	
9.	320-656	3	CLIP NUT TAB	
10.	106-386	3	FLG LOCKNUT (M8-1.25)	
11.	106-049	2	BOLT (#10-24 X ³ / ₄ ", PLPS)	
12.	106-048	2	LOCKNUT (#10-24)	
13.	211-025	1	IN-LINE DIODE PACK	

FOOTNOTES

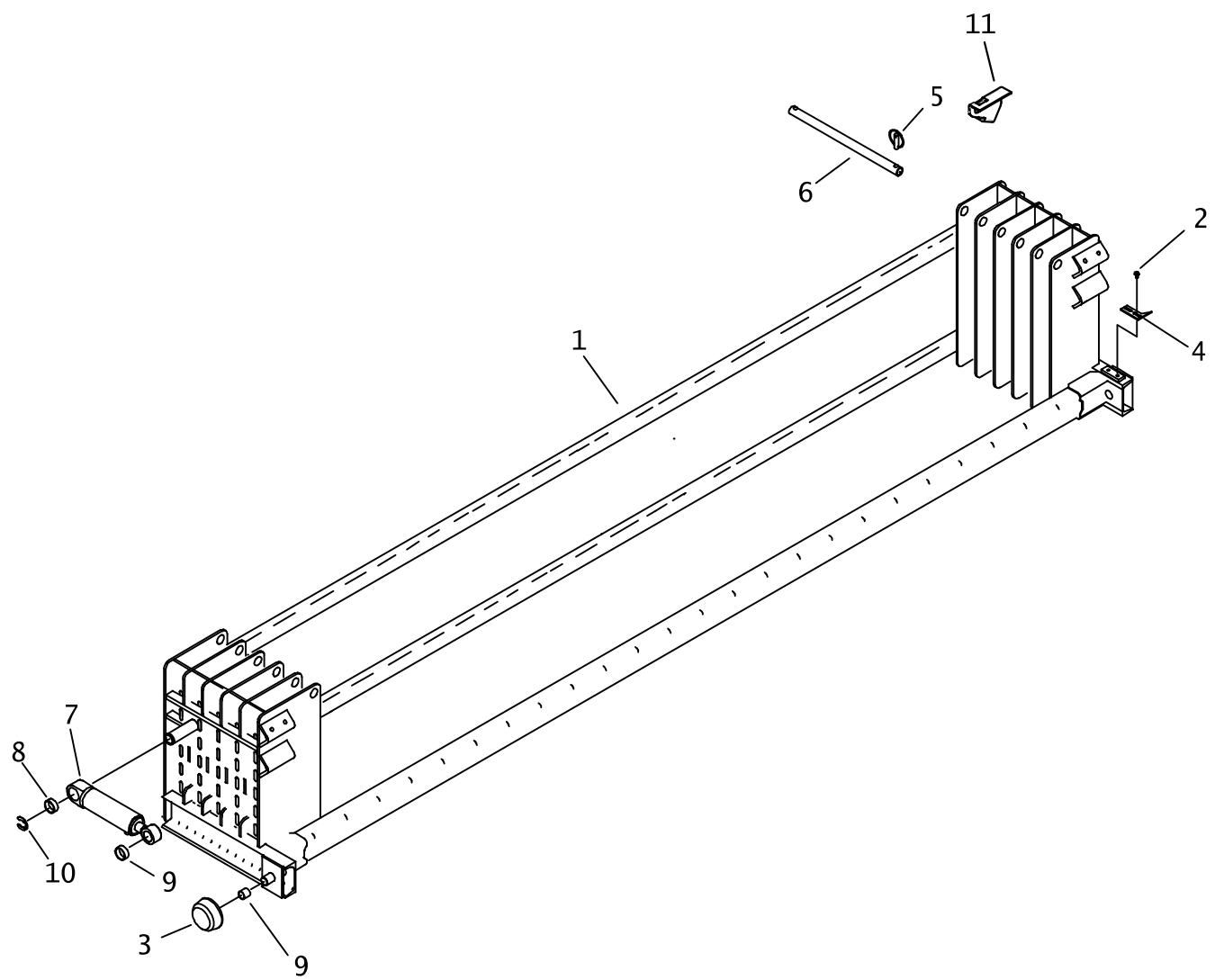
PIVOT ARM



PIVOT ARM

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	316-528	1	FRONT ROLLER GUIDE	
2.	125-770	2	COMPOSITION BUSHING (1")	
3.	184-084	2	CARRIAGE ROLLER	
4.	318-785	1	PIVOT ARM	
5.	179-451	4	TRAVERSE PIN	
6.	106-383	8	FLG LK SCREW (M10-1.50 X 30MM)	
7.	106-387	8	FLG LOCKNUT (M10-1.50)	
8.	318-678	2	PIVOT ARM BRACKET	
9.	316-529	1	REAR ROLLER GUIDE	
10.	106-355	6	FLG NUT (M16-2.00, 10.9)	
11.	106-616	6	SCREW (M16-2.00 X 55MM)	
12.	319-191	4	LINK	
13.	115-499	12	KLIP RING (1.000")	
14.	179-483	2	PIN	
15.	106-398	6	WASHER (M16, HARDENED)	

FOOTNOTES

PIPE BOX

PIPE BOX

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	316-530	1	PIPE BOX	
2.	106-224	2	FLG SCREW (M6-1.00 X 10MM)	
3.	184-084	2	CARRIAGE ROLLER	
4.	316-979	1	INDICATOR	
5.	110-228	4	LYNCH PIN (7/16" X 2")	
6.	107-882	2	PIN	
7.	151-038	2	CYL (2.0 X 1.0 X 4.0)	
8.	125-771	2	COMPOSITION BUSHING (1.25")	
9.	125-770	4	COMPOSITION BUSHING (1")	
10.	115-483	2	KLIP RING (1.250")	
11.	327-734	4	INDICATOR	

FOOTNOTES

NOTE:

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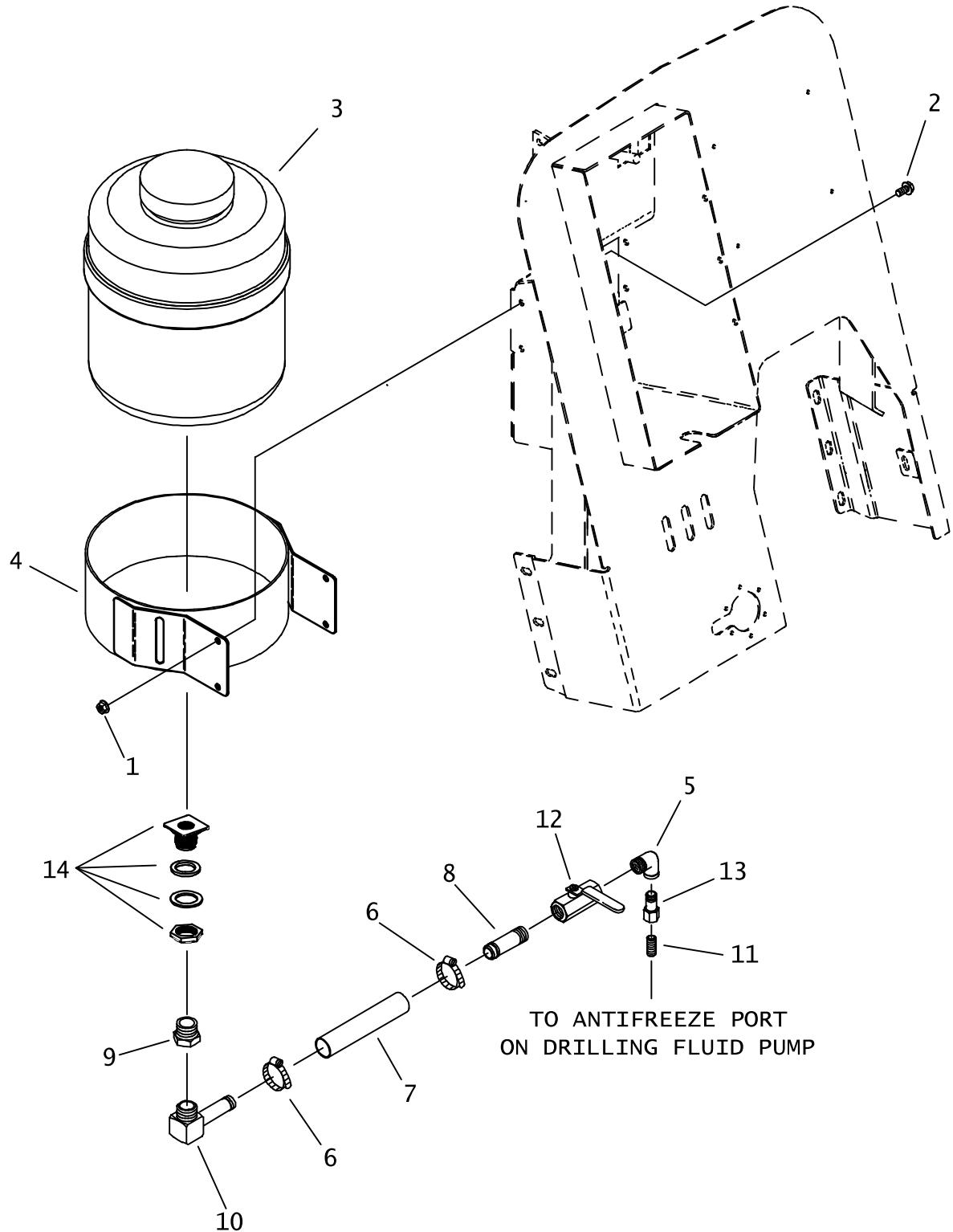
NOTES:

ELECTRICAL

**SEE TECHNICAL SUPPLEMENT FOR FURTHER
ELECTRICAL INFORMATION**

NOTES:

ACCESSORIES

ANTIFREEZE TANK

ANTIFREEZE TANK

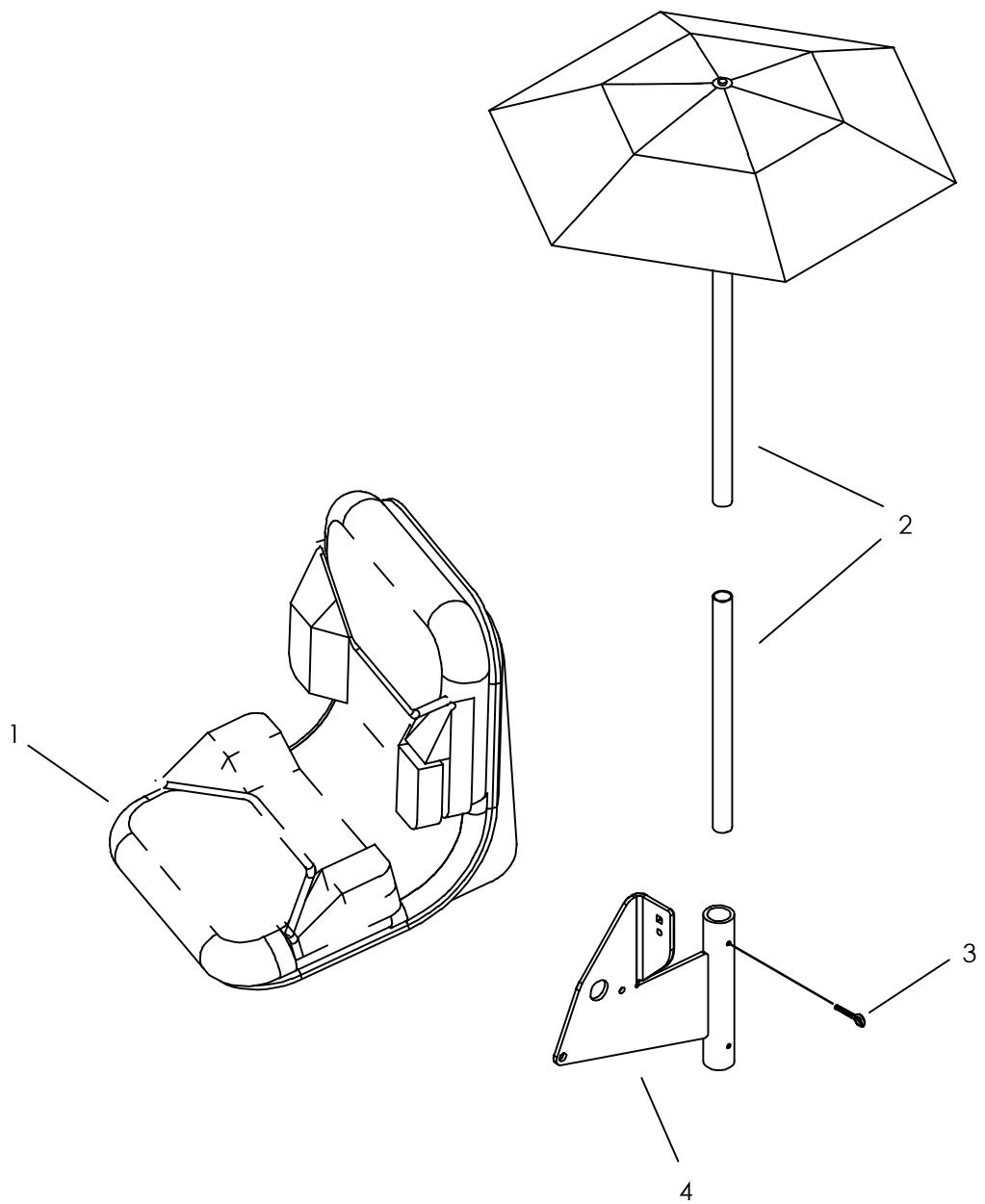
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	101-140	1	ANTIFREEZE TANK OPTION	INCL REF #1 THRU #14
1.	106-386	4	FLG LOCKNUT (M8-1.25)	
2.	106-380	4	FLG LK SCREW (M8-1.25 X 16MM)	
3.	364-325	1	ANTIFREEZE TANK (3 GAL)	SEE FOOTNOTE I
	110-707		TANK CAP (96NF)	
4.	315-125	1	TANK MOUNT	
5.	115-141	1	PIPE ELBOW (3/8NPT)	
6.	110-217	2	WORM CLAMP (7/16" TO 1")	
7.	116-881 AR		BULK HOSE (3/8", SOLD PER FT)	USE 1 @ 20"
8.	514-369	1	S/O COUPLER (06N-06H)	
9.	115-219	1	REDUCER (12N-06NF)	
10.	153-871	1	S/O COUPLER (06N-06H90, BRS)	
11.	115-129	1	ALL THREAD (04N) SCH 80	
12.	153-701	1	SHUT OFF (06NF-06NF)	
13.	115-106	1	REDUCER (06N-04NF)	
14.	500-1289	1	BK CONNECTOR (12NF, POLY)	

NOT SHOWN:

FOOTNOTES:

I. INCLUDES REFERENCE NO. I4

NOTE:

UMBRELLA

UMBRELLA

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
1.	117-631	-	SEAT	
2.	344-700	1	UMBRELLA	
	308-652	-	UMBRELLA POLE	
3.	105-204	2	EYE BOLT (1/4-NC X 1 1/2")	
4.	324-500	1	ARMREST	USE EXISTING HARWARE FOR MOUNTING (REF PARTS PAGE ID0039911)

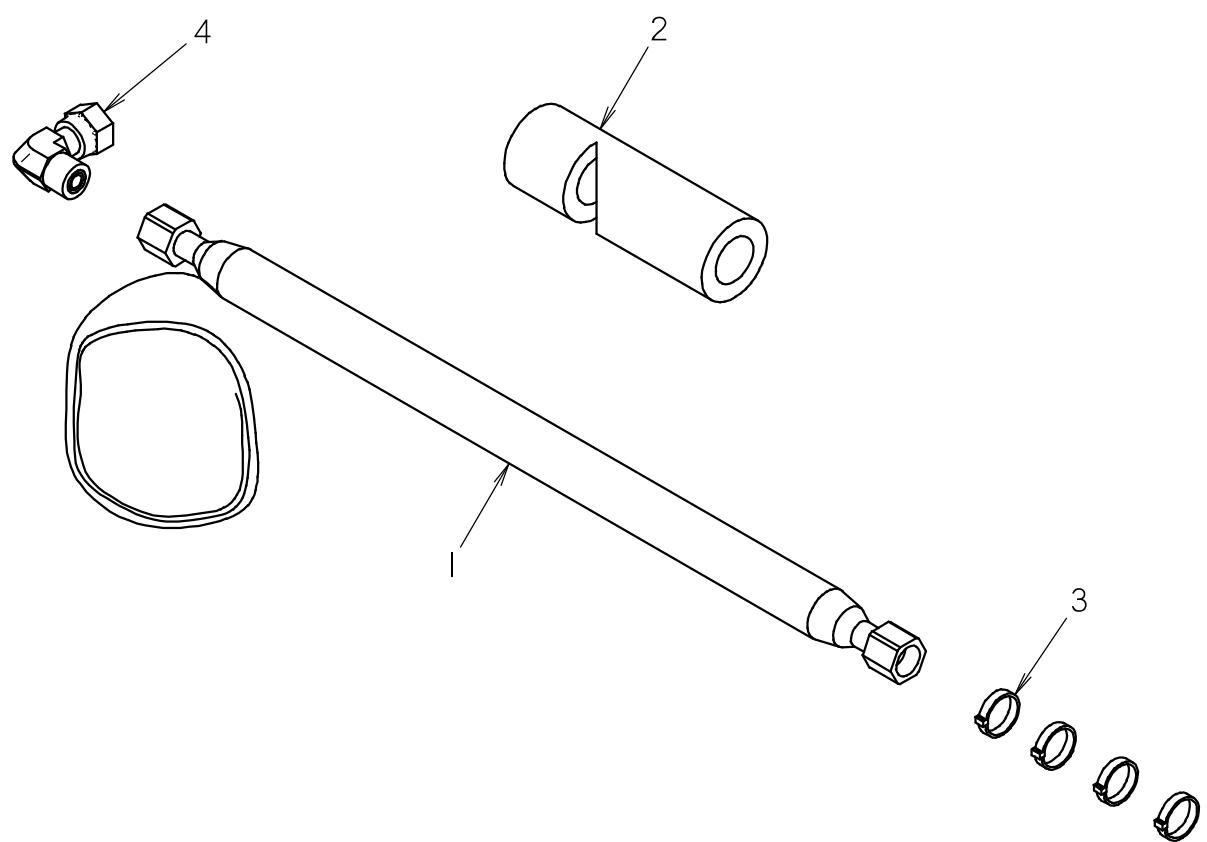
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FOOTNOTES:

UMBRELLA KIT (101-160) CONTAINS ITEMS 2, 3 AND 4.

NOTE:

HEATED GREASER



HEATED GREASER

REF	PART		REMARKS
NO.	NUMBER	QTY	DESCRIPTION
	101-089	1	HEATED HOSE KIT
1	153-585	1	HOSE (060FX-18"-3000, SPCL)
2	117-549	1	INSULATOR (1" ID X 5.00")
3	110-030	4	CABLE TIE (1/16" TO 4")
4	154-228	1	UNION (060-060FX90)

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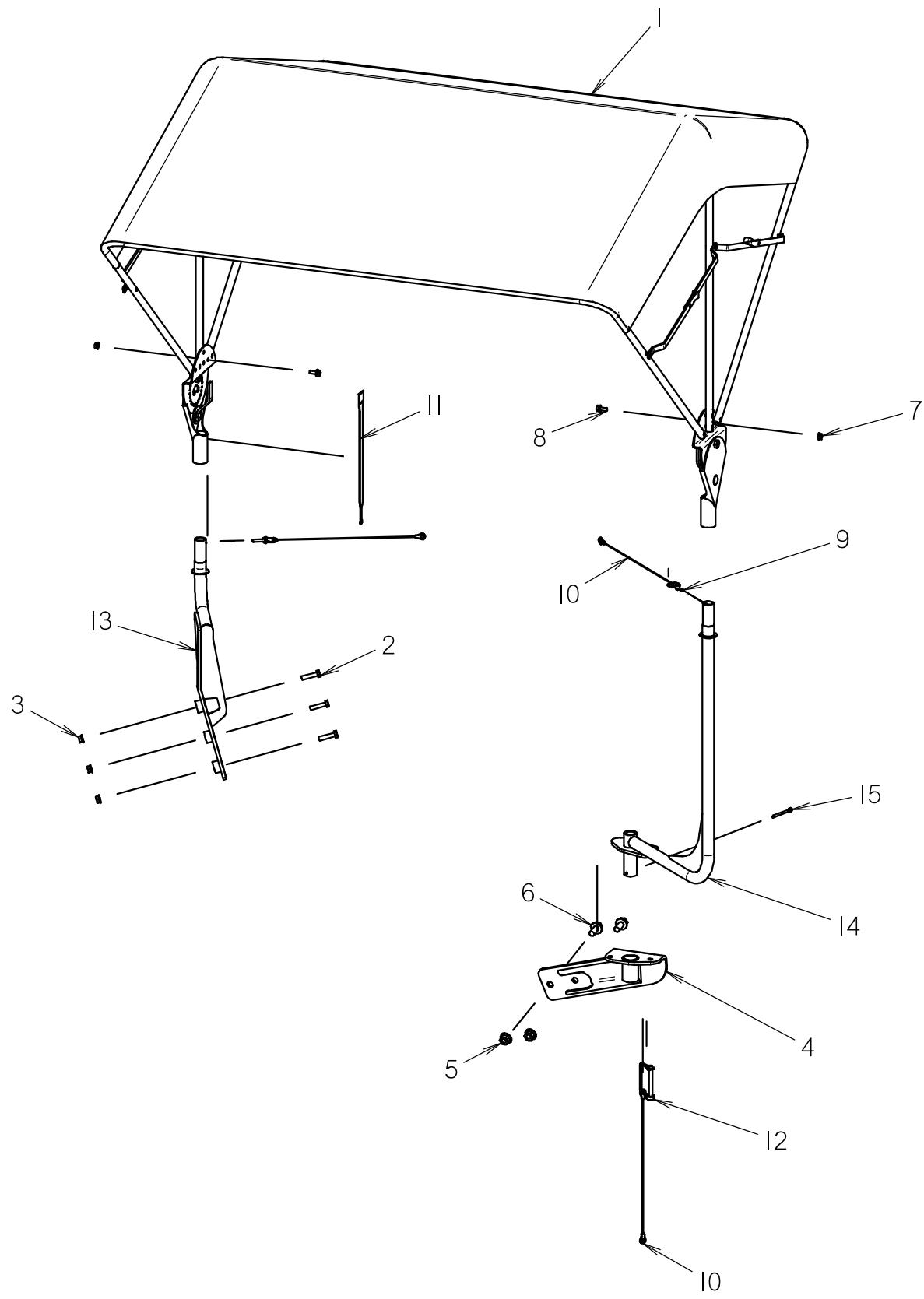
FOOTNOTES:

NOTE:

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CANOPY



CANOPY

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	I90-I464	1	CANOPY KIT	INCLUDES REF #I THRU #I5
I	I90-I286	1	CANOPY	
2	I06-267	3	SCREW (M8-1.25 X 35MM)	
3	I06-386	3	FLG LOCKNUT (M8-1.25)	
4	300-5729	1	PEDESTAL MOUNT	
5	I06-709	2	FLG LK NUT (M12-1.75)	
6	I06-806	2	FLG LK SCREW (M12-1.75 X 25MM)	
7	I06-385	2	FLG LOCKNUT (M6-1.00)	
8	I06-712	2	FLG SCREW (M6-1.00 X 16MM)	
9	I10-284	2	PULL PIN (3/16" X 13/16")	
I0	I10-239	3	LANYARD CABLE (13.5")	
I1	I18-341	1	VELCRO STRAP	
I2	I10-032	1	SNAPPER PIN (5/16" X 2-1/2")	
I3	324-515	1	CONSOLE MOUNT WELDMENT	
I4	324-508	1	OUTER MOUNT	
I5	I05-502	1	COTTER PIN (3/16" X 2")	

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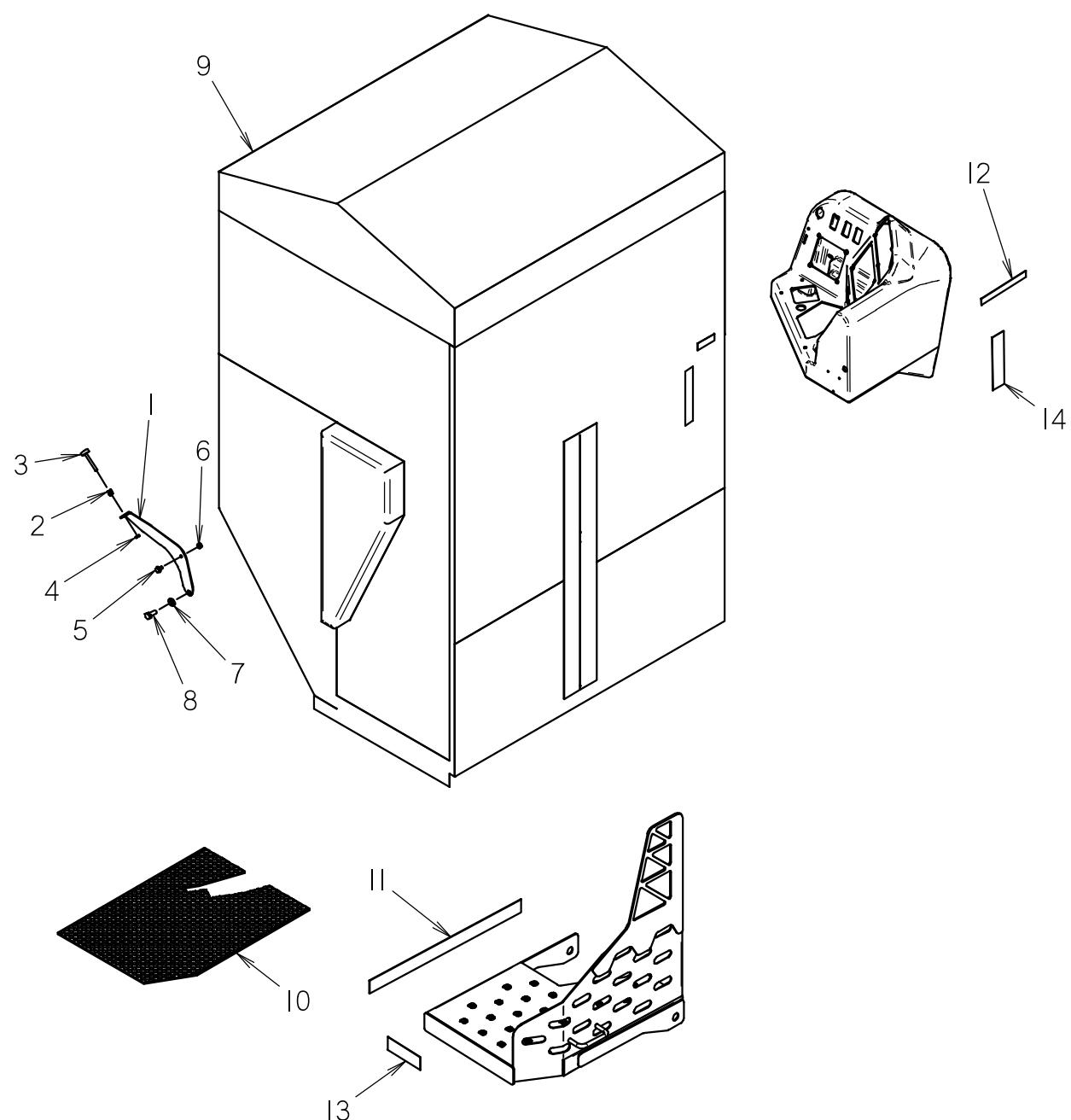
FOOTNOTES:

NOTE:

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SOFTCAB



SOFTCAB

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	190-1506	1	SOFTCAB KIT (JT1220/JT2020)	
1	327-358	1	SUPPORT PLATE	
2	106-038	1	NUTSERT 5/16	
3	I18-337	1	BUMPER (2.5")	
4	106-252	1	JAM NUT (5/16-NC)	
5	106-380	1	FLG LK SCREW (M8-1.25 X 16MM)	
6	106-386	1	FLG LOCKNUT (M8-1.25)	
7	106-397	1	WASHER (M12, HARDENED)	
8	105-273	1	SCREW (M12-1.75 X 30MM)	
9	362-I454	1	SOFTCAB (JT1220T4I/JT2020T3)	
I0	362-I455	1	FLOOR MAT	
I1	I18-411	1	VELCRO STRIP (2" X 26")	
I2	105-1472	1	VELCRO STRIP (1" X 8")	
I3	105-1471	1	VELCRO STRIP (2" X 6")	
I4	105-1470	1	VELCRO STRIP (2" X 8")	

NOT SHOWN:

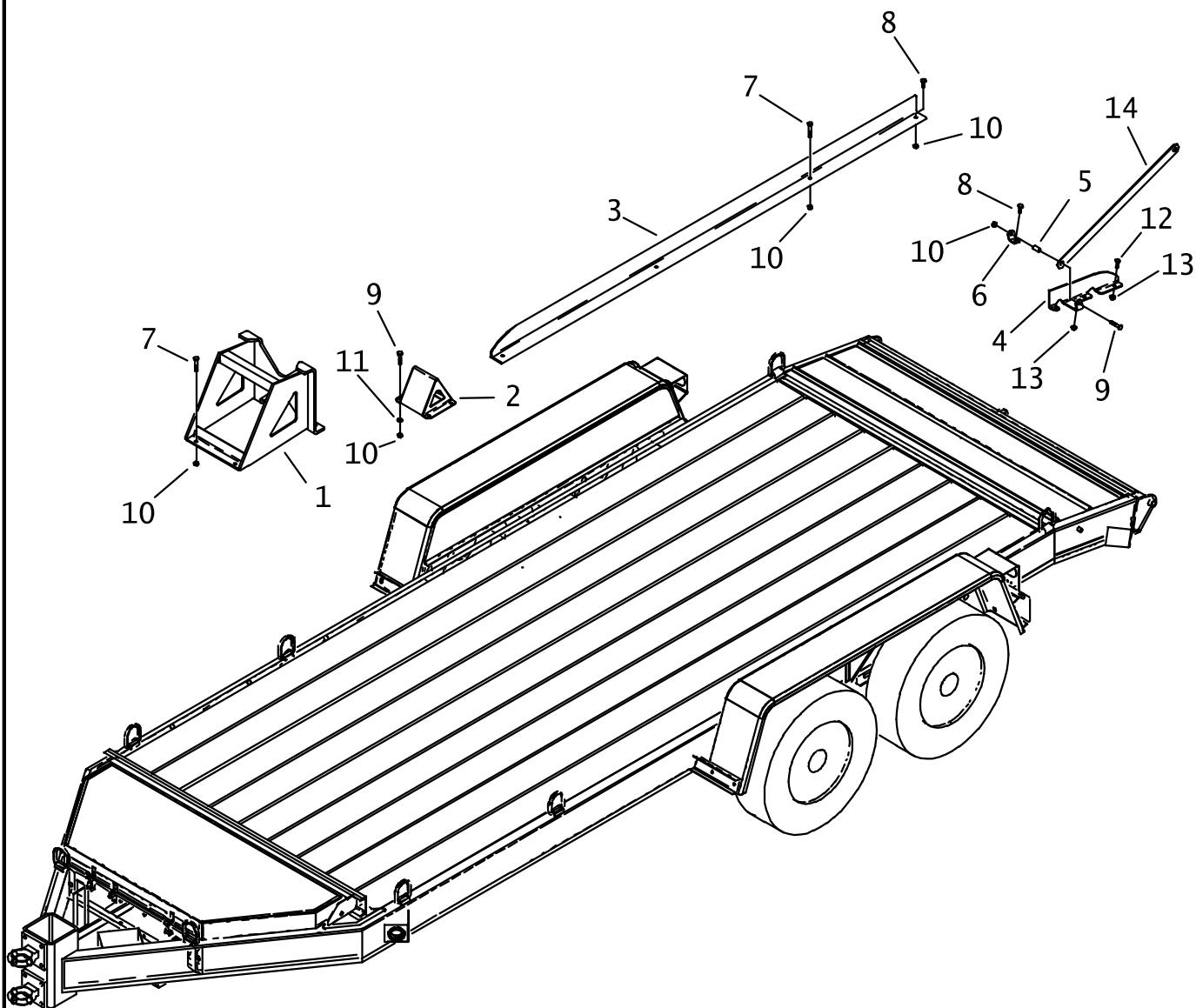
FOOTNOTES:

NOTE:

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ID0242565

T18B TIE DOWN KIT



T18B TIE DOWN KIT

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	104-065	-	T18B TIE DOWN KIT	SEE FOOTNOTE 1
1.	323-705	1	FRONT MOUNT	
2.	323-951	2	STOP	
3.	323-737	1	GUIDE RAIL	
4.	323-738	1	GUIDE PLATE	
5.	178-351	1	BUSHING	
6.	323-739	1	BRACKET	
7.	107-308	7	SCREW (M12-1.75 X 75MM)	
8.	106-333	2	SCREW (M12-1.75 X 40MM, 8.8)	
9.	107-507	9	SCREW (M12-1.75 X 65MM)	
10.	106-685	17	LOCKNUT(M12-1.75, PRV TRQ, 10.9)	
11.	106-391	8	WASHER (M12)	
12.	105-273	3	SCREW (M12-1.75 X 30MM)	
13.	106-709	4	FLG LK NUT (M12-1.75)	
14.	308-917	-	STOW BAR ASSEMBLY	

NOT SHOWN:

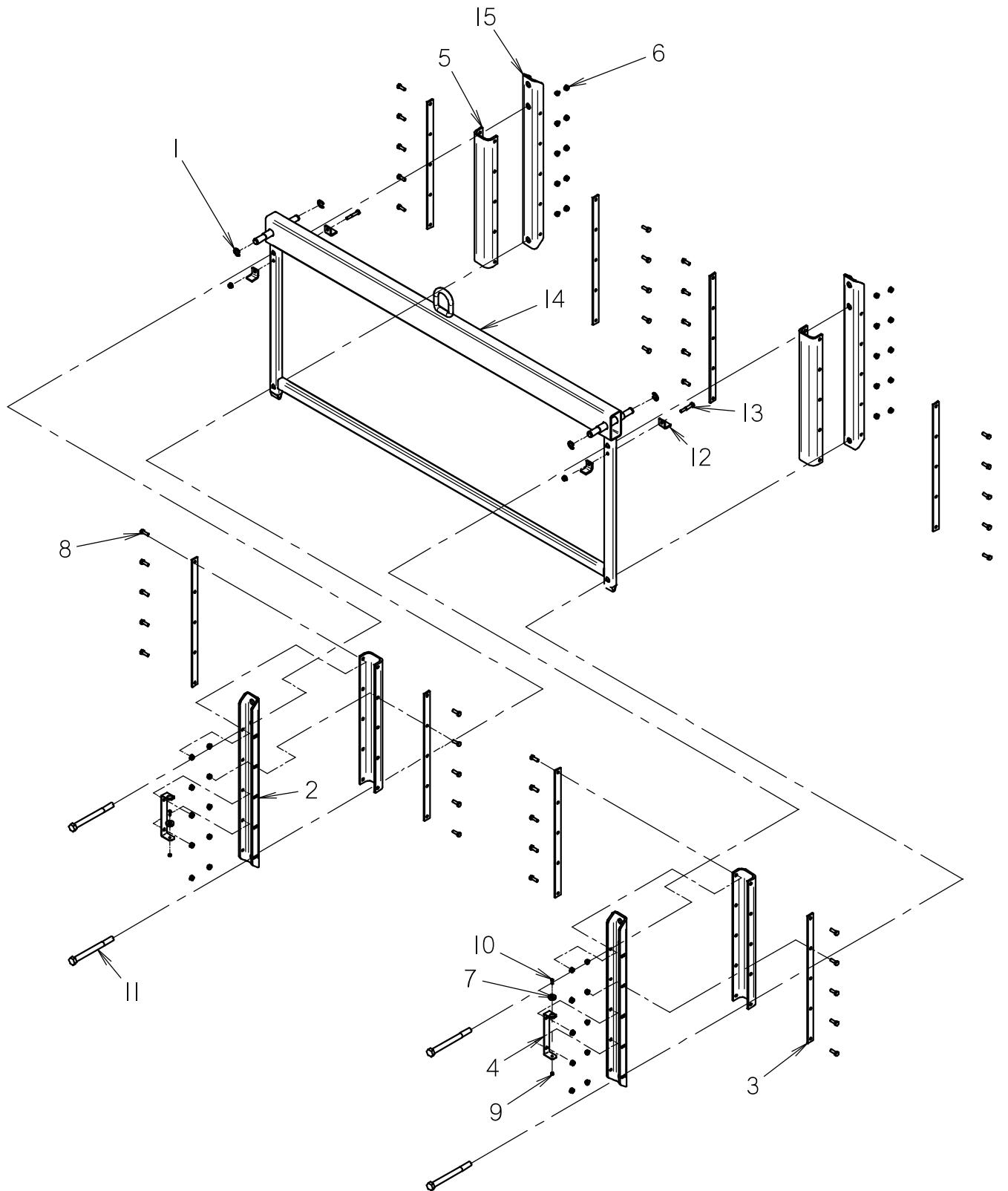
324-465 1 RIGHT TIE DOWN ASSEMBLY
 324-466 1 LEFT TIE DOWN ASSEMBLY

FOOTNOTES:

I. INCLUDES REF. NO.S I THRU I3, 05I-384 INSTRUCTIONS, AND TIE DOWN ASSEMBLIES (NOT SHOWN)

NOTE:

PIPE BOX LOADER



PIPE BOX LOADER

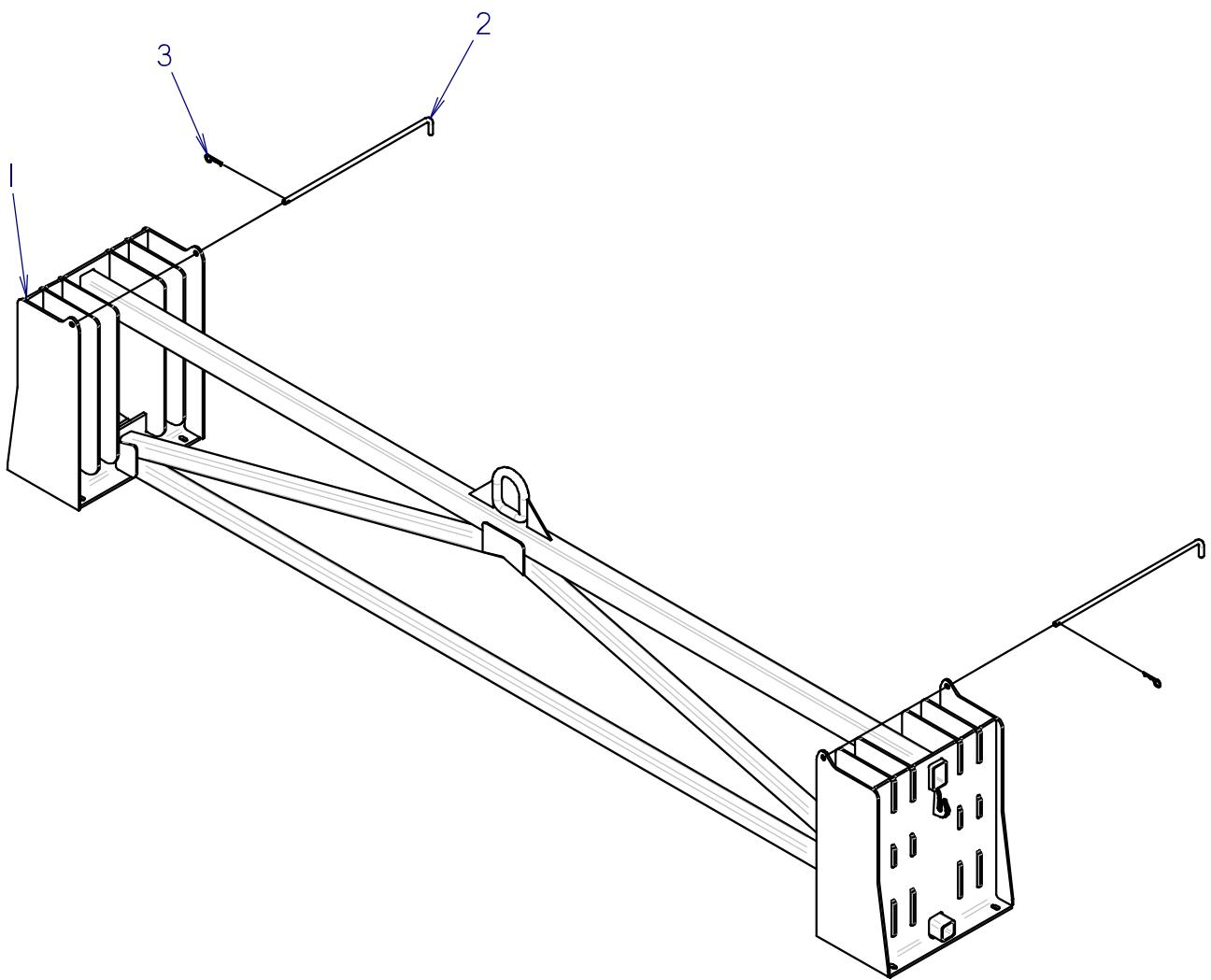
REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
I	I01-I67	-	PIPE BOX LOADER	INCLUDES REF NO'S I THRU I5
I	I15-503	4	KLIP RING (.750")	
2	325-857	2	CHANNEL	
3	I18-380	8	CLAMP BAR	
4	I77-090	2	STOW BAR	
5	325-856	4	RUBBER STRIP	SEE FOOTNOTE I
6	I06-386	42	FLG LOCKNUT (M8-1.25)	
7	I08-I82	2	MAGNET (25 MM)	
8	I05-806	40	SCREW (M8-1.25 X 25MM)	
9	I06-850	2	LOCKNUT (M5-0.80)	
I0	I08-I83	2	SCREW (M5-0.8 X 16MM,CSK PLPS)	
I1	I06-612	4	SCREW (M16-2.00 X 180MM, I0.9)	
I2	363-317	4	PROP BAR MOUNT TAB	USE WITH JT1220 ONLY
I3	I06-329	2	SCREW (M8-1.25 X 50MM)	USE WITH JT1220 ONLY
I4	325-907	1	LIFT TUBE	
I5	325-867	2	INSIDE CHANNEL	

NOT SHOWN:

FOOTNOTES:

- I. APPLY 256-665 ADHESIVE TO FRONT FACE OF CHANNELS (REF. 2 & I5) BEFORE ASSEMBLING RUBBER STRIP (REF. 5)

NOTE:

TRANSPORT PIPE BOX

TRANSPORT PIPE BOX

REF NO.	PART NUMBER	QTY	DESCRIPTION	REMARKS
	329-873	-	AUXILIARY PIPE BOX	INCLUDES REF NOS 1 THRU 3
1	329-857	1	TRANSPORT PIPE BOX	
2	177-028	2	TOP PIN	
3	110-033	2	HAIR CLIP PIN (1/8" X 1/2")	

NOT SHOWN:

FOOTNOTES:

NOTE:

02

ID0138902

NOTES:

MISCELLANEOUS

ID0135063

SAE Bolt and Nut Torque Value Chart

Grade 5: UNC or UNF Thread

Size	Hex nut, or bolt tapped into hex nut, or d&t hole		Hex top deformed locknut		Flange nut, locknut, or bolt tapped into flange nut or d&t* hole	
	ft•lb	N•m	ft•lb	N•m	ft•lb	N•m
1/4	12	16	8	11	20	27
5/16	25	34	15	20	45	60
3/8	40	54	25	34	75	100
7/16	65	90	40	55	125	170
1/2	100	135	60	80	190	260
9/16	150	200	90	125	270	370
5/8	200	270	120	165	370	500
3/4	350	475	210	285	650	880
7/8	560	760	340	460	1250	1425
1	840	1140	500	680	1580	2145
1-1/8	1030	1400	320	840	1950	3645
1-1/4	1460	1980	880	1195	2760	3475

Grade 8: UNC or UNF Thread

Size	Hex nut, or bolt tapped into hex nut, or d&t hole		Hex top deformed locknut		Flange nut, locknut, or bolt tapped into flange nut or d&t* hole	
	ft•lb	N•m	ft•lb	N•m	ft•lb	N•m
1/4	14	19	10	14	24	33
5/16	30	40	18	25	50	70
3/8	55	73	35	50	90	125
7/16	85	115	50	70	140	190
1/2	130	175	80	110	220	300
9/16	190	260	110	150	310	420
5/8	260	355	160	245	430	585
3/4	450	610	270	365	750	1015
7/8	730	990	440	600	1210	1640
1	1090	1480	650	880	1320	2465
1-1/8	1550	2100	930	1260	2580	3500
1-1/4	2180	2955	1310	1780	3640	4935

*drilled and tapped

Metric Bolt and Cap Screw Torque Values

Size	Class 4.8				Class 8.8 and 9.8				Class 10.9				Class 12.9			
	Lubricated		Dry		Lubricated		Dry		Lubricated		Dry		Lubricated		Dry	
	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb	N·m	ft·lb
M6	4.8	3.5	6	4.5	9	6.5	11	8.5	13	9.5	17	12	15	11.5	19	14.5
M8	12	8.5	15	11	22	16	28	20	32	24	40	30	37	28	47	35
M10	23	17	29	21	43	32	55	40	63	47	80	60	75	55	95	70
M12	40	29	50	37	75	55	95	70	110	80	140	105	130	95	165	120
M14	63	47	80	60	120	88	150	110	175	130	225	165	205	150	260	190
M16	100	73	125	92	190	140	240	175	275	200	350	225	320	240	400	300
M18	135	100	175	125	260	195	330	250	375	275	475	350	440	325	560	410
M20	190	140	240	180	375	275	475	350	530	400	675	500	625	460	800	580
M22	260	190	330	250	510	375	650	475	725	540	925	675	850	625	1075	800
M24	330	250	425	310	650	475	825	600	925	675	1150	850	1075	800	1350	1000
M27	490	360	625	450	950	700	1200	875	1350	1000	1700	1250	1600	1150	2000	1500
M30	675	490	850	625	1600	950	1650	1200	1850	1350	2300	1700	2150	1600	2700	2000
M33	900	675	1150	850	1750	1300	2200	1650	2500	1850	3150	2350	2900	2150	3700	2750
M36	1150	850	1450	1075	2250	1650	2850	2100	3200	2350	4050	3000	3750	2750	4750	3500

Do not use these values if a different torque value or tightening procedure is given for specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical property class fasteners.

Fasteners should be replaced with the same or higher property class. If higher property class fasteners are used, these should only be tightened to strength of original.

Make sure fastener threads are clean and that the threads are properly started. This will prevent them from cross threading or galling when tightened.

Tighten plastic insert or crimped type steel locknuts to approximately 50% of dry torque indicated on chart. Apply torque to the nut - not the bolt head. Tighten toothed or serrated type locknuts to full torque value.

LUBRICATED means coated with lubricant. DRY means plain or zinc plated without any type of lubricant.

Hydraulic Cylinder Bolt Torque Chart

Bolt Size (inch)	Bolt Part No.	Cylinder Repair Kit Part No.	Torque (ft•lb)	Torque (N•m)
1/2	106-096	190-165	90-100	120-135
5/8	106-097	190-166 & 190-169	180-200	245-270
3/4	106-098	190-167 & 190-170	290-325	395-440
7/8	106-122	190-172 & 190-174	410-640	550-625
1	106-145	190-175 & 190-189	630-700	855-950
1-1/8	106-146	190-177	770-850	1045-1170

As a general rule:

- 1/2-inch bolts are used in cylinders with 1-inch rods
- 5/8-inch bolts are used in cylinders with 1 1/4-inch rods
- 3/4-inch bolts are used in cylinders with 1 1/2-inch rods
- 7/8-inch bolts are used in cylinders with 1 3/4-inch rods
- 1-inch bolts are used in cylinders with 2-inch rods (one with 1 3/4-inch)
- 1-1/8-inch bolts are used in cylinders with 2-1/4-inch rods

IMPORTANT: Do not reuse cylinder piston bolts when rebuilding a hydraulic cylinder. Each cylinder repair kit contains a new bolt. Use it. Lubricate lightly and torque to value shown on chart.

SAE & ORS Hydraulic Fitting Replacement O-Ring Chart

Fraction Size	Dash Size	SAE (Port Seal O-Ring)		ORS (Face Seal O-Ring)	
		Thread Size	O-Ring P/N	Thread Size	O-Ring P/N
1/16	1	NA	NA	NA	NA
1/8	2	5/16 - 24	NA	NA	NA
3/16	3	3/8 - 24	NA	NA	NA
1/4	4	7/16 - 20	155-760	9/16 - 18	157-037
5/16	5	1/2 - 20	NA	NA	NA
3/8	6	9/16 - 18	155-705	11/16 - 16	157-038
1/2	8	3/4 - 16	155-706	13/16 - 16	157-039
5/8	10	7/8 - 14	155-707	1 - 14	157-040
3/4	12	1-1/16 - 12	155-709	1-3/16 - 12	157-017
7/8	14	1-3/16 - 12	155-747	NA	NA
1	16	1-5/16 - 12	155-748	1-7/16 - 12	155-714
1-1/4	20	1-5/8 - 12	155-702	1-11/16 - 12	NA
1-1/2	24	1-7/8 - 12	157-001	2 - 12	NA
2	32	2-1/2 - 12	NA	NA	NA
2-1/2	40	3 - 12	NA	NA	NA
3	48	3-1/2 - 12	NA	NA	NA

Thread size indicates the diameter of the threaded area in fractions of an inch and number of threads per inch.

NA = not a current CMW part numbered o-ring, or dash size does not occur in current CMW applications

SAE = straight thread fitting that seals by sandwiching a hard o-ring between a shoulder on the male part and an angular surface at the mouth of the female port.

ORS = o-ring face seal; a type of fitting that seals by compressing a hard, captive o-ring between two flat parallel faces, one grooved for the o-ring and the other plain to act as the sealing surface

JT1220 T4i

Related Publications

Component	Ass'y	P/N
Model:		
JT1220	Parts Manual	053-1263
JT1220	Operators Manual	053-1383
JT1220	Repair Guide (Service Manual)	N/A
JT1220	Technical Supplement.....	053-1350
Engine:		
Cummins 60HP.	Parts Manual – B3.3.	195-1320 053-103
Cummins.....	Operators Manual – B3.3.	055-069
Cummins....	Repair Manual – B3.3.....	055-070

Filters

Engine:		
Air Filter Parts Ass'y	194-297	
Element (primary)	194-759	
Element (secondary).....	194-758	
Oil Filter Element (spin-on) – Cummins B3.3.....	194-454	
Fuel Filter Element (spin-on) – Cummins B3.3	194-461	

Hydraulic:

Oil Filter Element (1-1/2-UNF, spin-on, Replacement)	153-792
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Optional Kits

O-ring Repair Kit - FLG, ORS & SAE (15 different O-rings)	190-051
O-ring Repair Kit - Field Service (46 different O-rings)	190-052



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A Note To Ditch Witch Equipment Owners:

If your equipment was purchased through a Ditch Witch dealer, there is no need to read further.

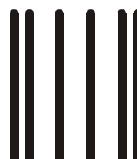
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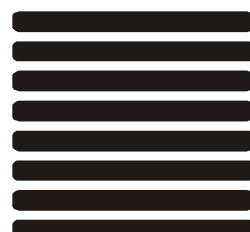
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